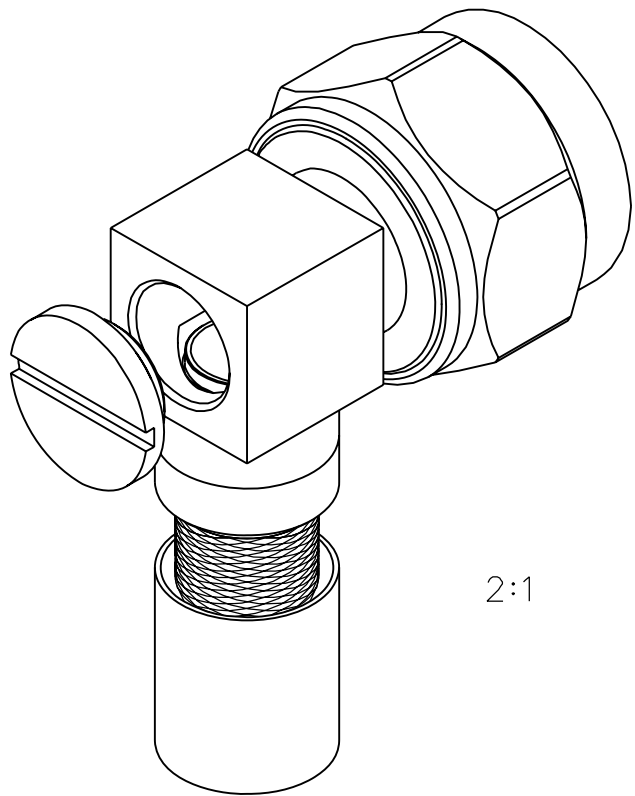


PART NUMBER	ITEM ① BODY	ITEM ② CONTACT	ITEM ③ INSULATOR	ITEM ④ COUPLING NUT	ITEM ⑤ RETENTION SPRING	ITEM ⑥ SEAL GASKET	ITEM ⑦ CRIMP SLEEVE	ITEM ⑧ END CAP
138-4418-106	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00005 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER UNPLATED	SILICONE RUBBER	COPPER NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN
138-4418-107	BRASS TRI-ALLOY PL .0001 MIN	BRASS GOLD PL .00005 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	BRASS TRI-ALLOY PL .0001 MIN	BERYLLIUM COPPER UNPLATED	SILICONE RUBBER	COPPER TRI-ALLOY PL .0001 MIN	BRASS TRI-ALLOY PL .0001 MIN



2:1

NOTES:

1. SPECIFICATIONS:

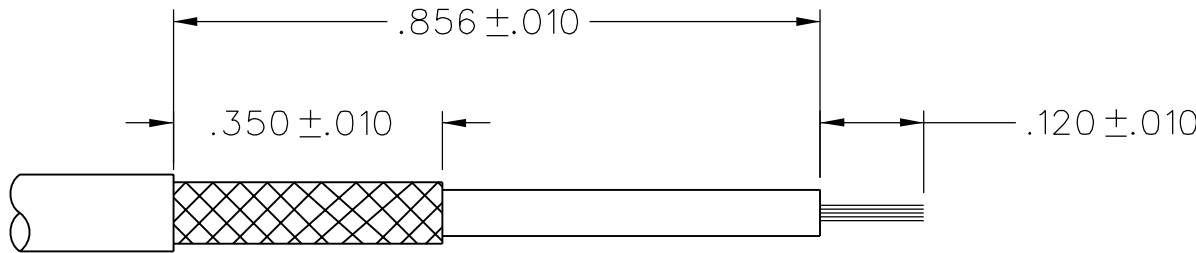
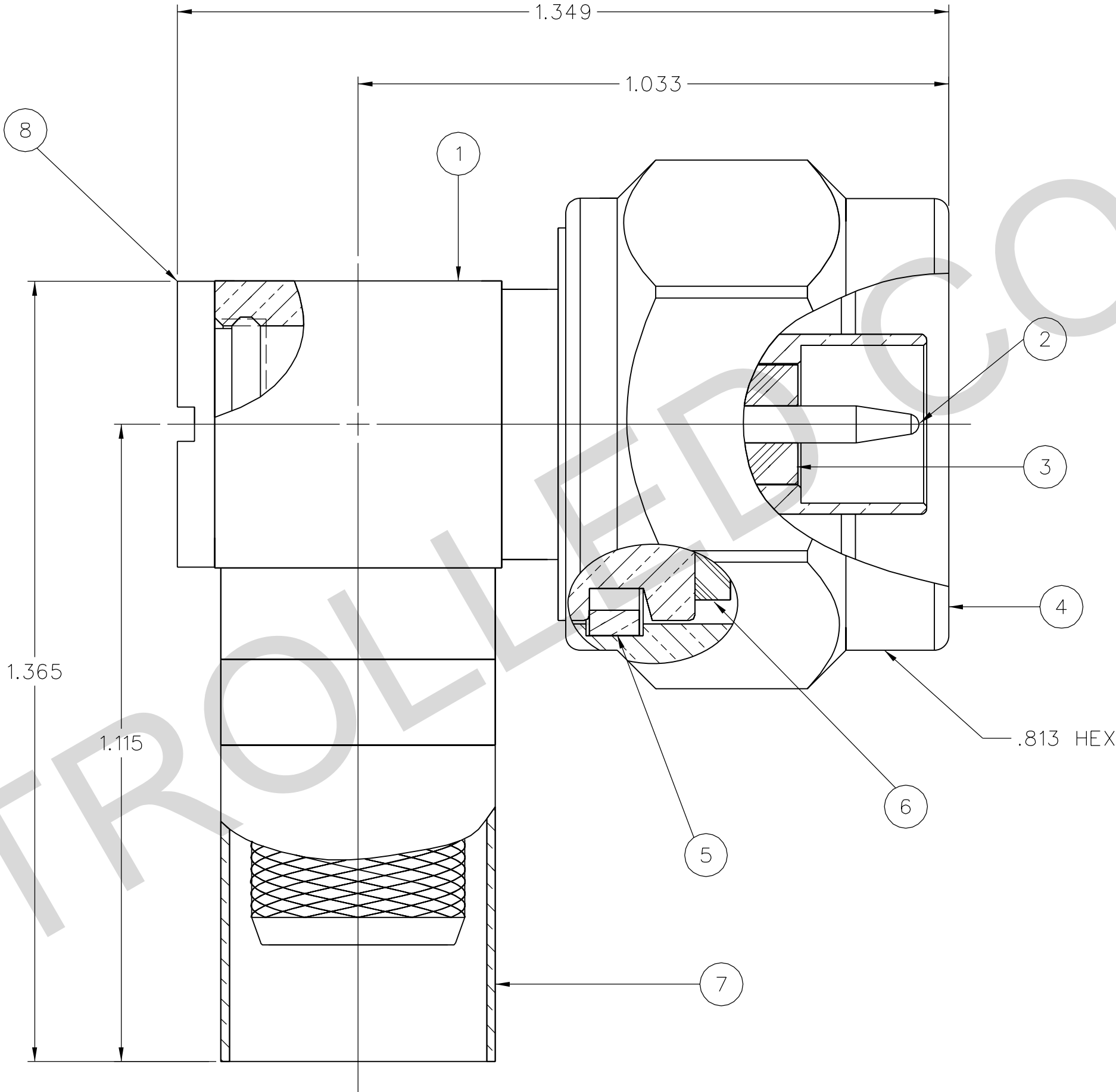
IMPEDANCE: 50 OHMS
FREQUENCY RANGE: 0-11 GHz
VSWR: 1.35 MAX AT 0-9 GHz, 1.50 MAX AT 9-1 GHz
WORKING VOLTAGE: 1000 VRMS MAX AT SEA LEVEL
DIELECTRIC WITHSTANDING VOLTAGE: 2500 VRMS MIN AT SEA LEVEL
INSULATION RESISTANCE: 5000 MEGOHM MIN
CONTACT RESISTANCE:
 CENTER CONTACT - INITIAL 2.5 MILLIOHM MAX, AFTER ENVIRONMENTAL 3.0 MILLIOHM MAX
 OUTER CONDUCTOR - INITIAL 0.2 MILLIOHM MAX, AFTER ENVIRONMENTAL NOT APPLICABLE
 BODY TO CABLE - 0.05 MILLIOHM MAX, AFTER ENVIRONMENTAL NOT APPLICABLE
CORONA LEVEL: 500 VOLTS MIN AT 70,000 FEET
INSERTION LOSS: 0.30 dB MAX, TESTED AT 9 GHz
RF LEAKAGE: -90 dB MIN AT 2 TO 3 GHz
RF HIGH POTENTIAL WITHSTANDING VOLTAGE: 1500 VRMS AT 4 AND 7 MHz
THIRD ORDER INTERMODULATION PRODUCT (IMP3): TYPICALLY < -90 dBm
(TESTED PER IEC GUIDELINES WITH 20W CW INPUTS AT 1930-1990 MHz)

MECHANICAL:

ENGAGE/DISENGAGE TORQUE: 6 IN-LBS MAX
MATING TORQUE: 7-10 IN-LBS
COUPLING PROOF TORQUE: 15 IN-LBS MIN
COUPLING NUT RETENTION: 100 LBS MIN
CONTACT RETENTION: 6 LBS MIN AXIAL FORCE
CABLE ACCEPTABILITY: RG 9, RG 214
CABLE HEX CRIMP SIZE: .429
CONTACT HEX CRIMP SIZE: N/A
CABLE RETENTION: 90 LBS MIN AXIAL FORCE
DURABILITY: 500 CYCLES MIN

ENVIRONMENTAL:

(MEETS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-PRF-39012)
THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION B,
 EXCEPT 85°C HIGH TEMP
OPERATING TEMPERATURE: -65°C TO 165°C
CORROSION: MIL-STD-202, METHOD 101, CONDITION B
SHOCK: MIL-STD-202, METHOD 213, CONDITION I
VIBRATION: MIL-STD-202, METHOD 204, CONDITION B
MOISTURE RESISTANCE: MIL-STD-202, METHOD 106



CABLE STRIP DIMENSIONS
NOT TO SCALE

TOLERANCE UNLESS OTHERWISE SPECIFIED		DRAWN BY PAT		DATE 1-4-06		 Connectivity Solutions P.O. Box 1732 Waseca, MN 56093 1-800-247-8256	
DECIMALS .XX	mm _____	CHECKED BY PDW		DATE 4-6-06		TITLE RIGHT ANGLE CRIMP PLUG, TYPE N CONNECTOR, RG214 FLEXIBLE CABLED	
.XXX	REF _____	APPROVED BY JRK		DATE 4-6-06			
MATL _____		RELEASE DATE 4-7-06				SHEET 2 OF 2	
FINISH _____		U/M		INCH			
				SCALE		5:1	

DRAWING NO.						
C - 138-4418-101/110						
0	REVISIONS					
ENGINEERING RELEASE						
1	12-19-05	PAT	JRK	PDW	MJU	4-7-06 ECN 50128
.856±.010 WAS .842±.010, .120±.010 WAS .135±.010, VERSION UPDATE						
2	12-19-05	PAT	JRK	PDW	MJU	7-7-06 ECN 50480

CUSTOMER DRAWING

THIS DRAWING TO BE INTERPRETED
PER ASME Y 14.5M - 1994

"μ STATION"

COMPANY CONFIDENTIAL