

Customer Information Sheet

DRAWING No.: M80-500XXX

SHEET 2 OF 2

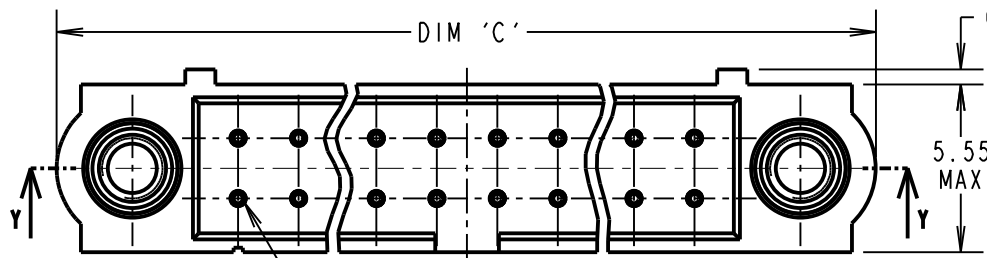
IF IN DOUBT - ASK

©

NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm



ORDER CODE:

M80-500XXX

No. OF CONTACTS
04 TO 50
(EVEN NUMBERS ONLY)

FINISH
05 - 100% GOLD
22 - SELECTIVE GOLD + TIN/LEAD
42 - SELECTIVE GOLD + 100% TIN
OVER NICKEL

SPECIFICATIONS:**MATERIAL:**

MOULDING = GLASS-FILLED PPS,
UL94V-0, BLACK

CONTACT = PHOSPHOR BRONZE
JACKSCREW = STAINLESS STEEL

FINISH:

05 CONTACT = 0.25-0.3µ ALL OVER GOLD
22 CONTACT = 0.75µ GOLD ON CONTACT AREA,
3µ 90/10 TIN/LEAD ON TAILS
42 CONTACT = 0.75µ GOLD ON CONTACT AREA,
3µ 100% TIN OVER NICKEL ON TAILS

ELECTRICAL:

CURRENT RATING AT 25°C = 3.0A MAX
CURRENT RATING AT 85°C = 2.2A MAX
WORKING VOLTAGE = 800V AC/DC
VOLTAGE PROOF = 1200V AC/DC
CONTACT RESISTANCE = 25 mΩ MAX
INSULATION RESISTANCE = 100 MΩ MIN

MECHANICAL:

DURABILITY = 500 OPERATIONS

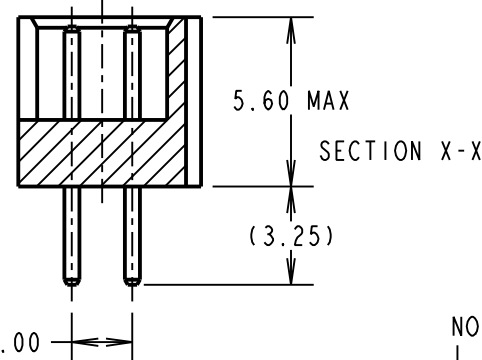
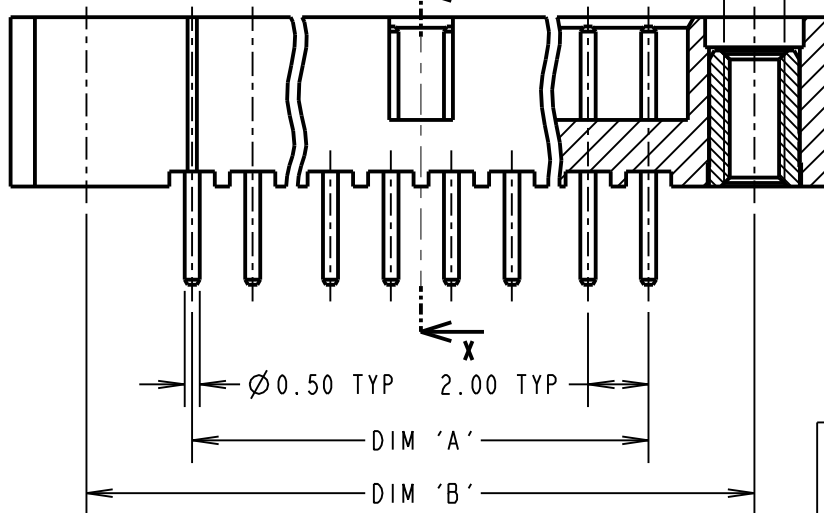
ENVIRONMENTAL:

TEMPERATURE RANGE = -55°C TO +125°C

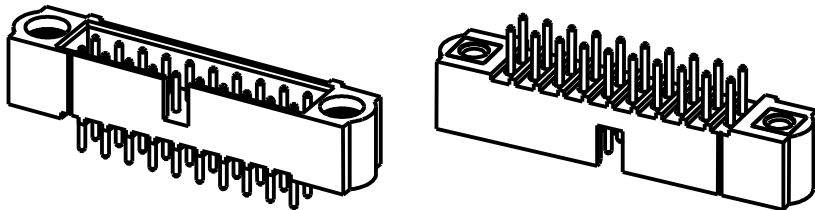
PACKING:

TUBE

FOR COMPLETE SPECIFICATION, SEE
COMPONENT SPECIFICATION C005XX
(LATEST ISSUE)

PART
SECTION Y-Y**NOTES:**

1. RECOMMENDED PCB HOLE
SIZE = $\varnothing 0.70\text{mm} \pm 0.05$



DIMENSION	CALCULATION
DIM 'A'	TOTAL No. OF CONTACTS - 2
DIM 'B'	TOTAL No. OF CONTACTS + 5
DIM 'C'	TOTAL No. OF CONTACTS + 10
EXAMPLE: CONNECTOR WITH 20 CONTACTS, GOLD ON CONTACT AREA AND 100% TIN OVER NICKEL ON TAIL, M80-5002042.	
DIM 'A' = 18.00mm, DIM 'B' = 25.00mm, DIM 'C' = 30.00mm	

MSP	2	18.08.15	13052
NAME	ISS.	DATE	C/NOTE
APPROVED: M.PERREN			
CHECKED: M.PLESTED			
DRAWN: W. J. BOURNE			
CUSTOMER REF.:			
ASSEMBLY DRG:			

HARWIN

www.harwin.com
technical@harwin.com

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TOLERANCES

X. = $\pm 1\text{mm}$
X.X = $\pm 0.50\text{mm}$
X.XX = $\pm 0.10\text{mm}$
X.XXX = $\pm 0.01\text{mm}$

ANGLES = $\pm 5^\circ$
UNLESS STATED

MATERIAL:

SEE ABOVE

FINISH:

SEE ABOVE

S/AREA:mm²**TITLE:**

JACKSCREW DATAMATE
DIL VERTICAL PC TAIL
MALE ASSEMBLY

DRAWING NUMBER:**M80-500XXX**

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