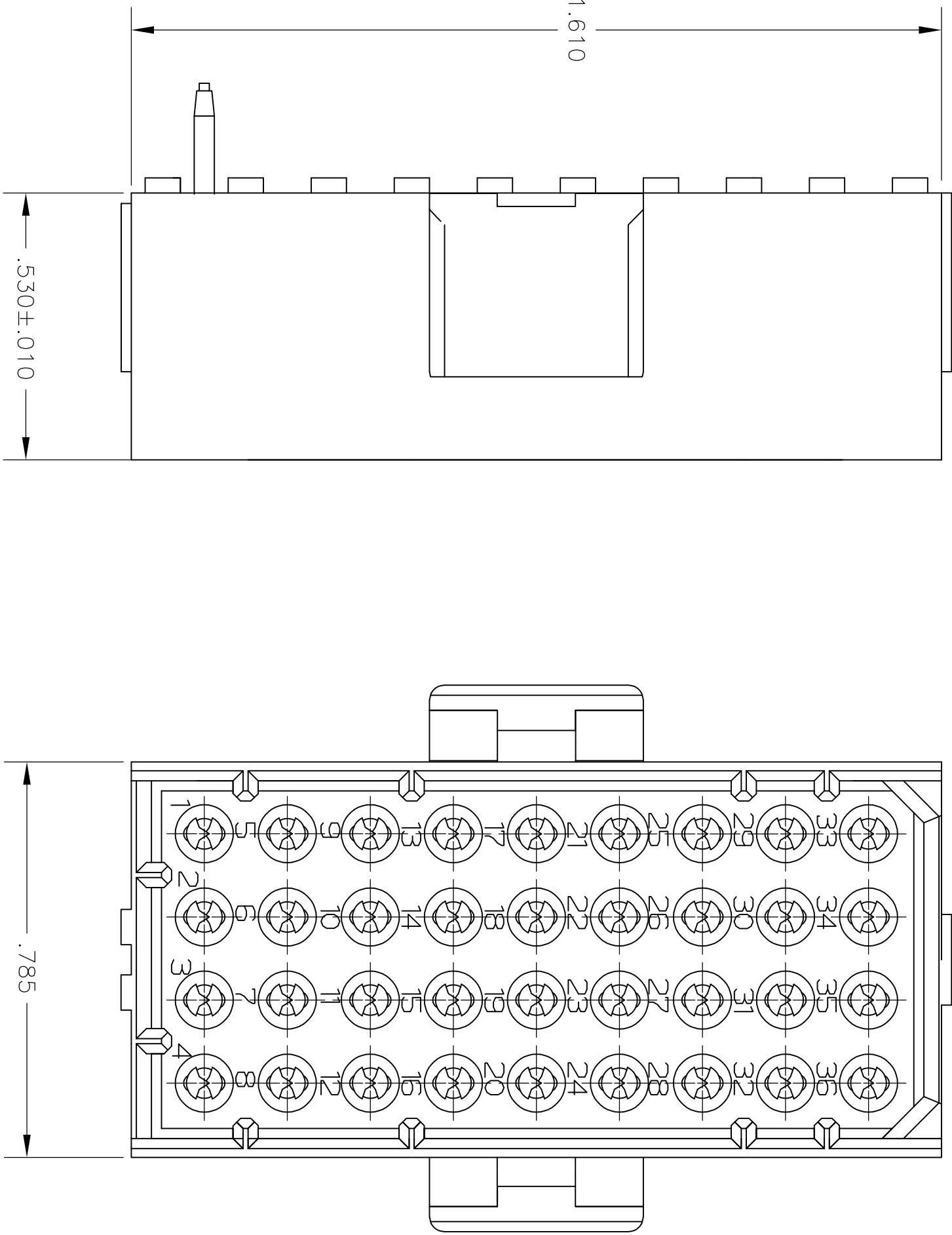
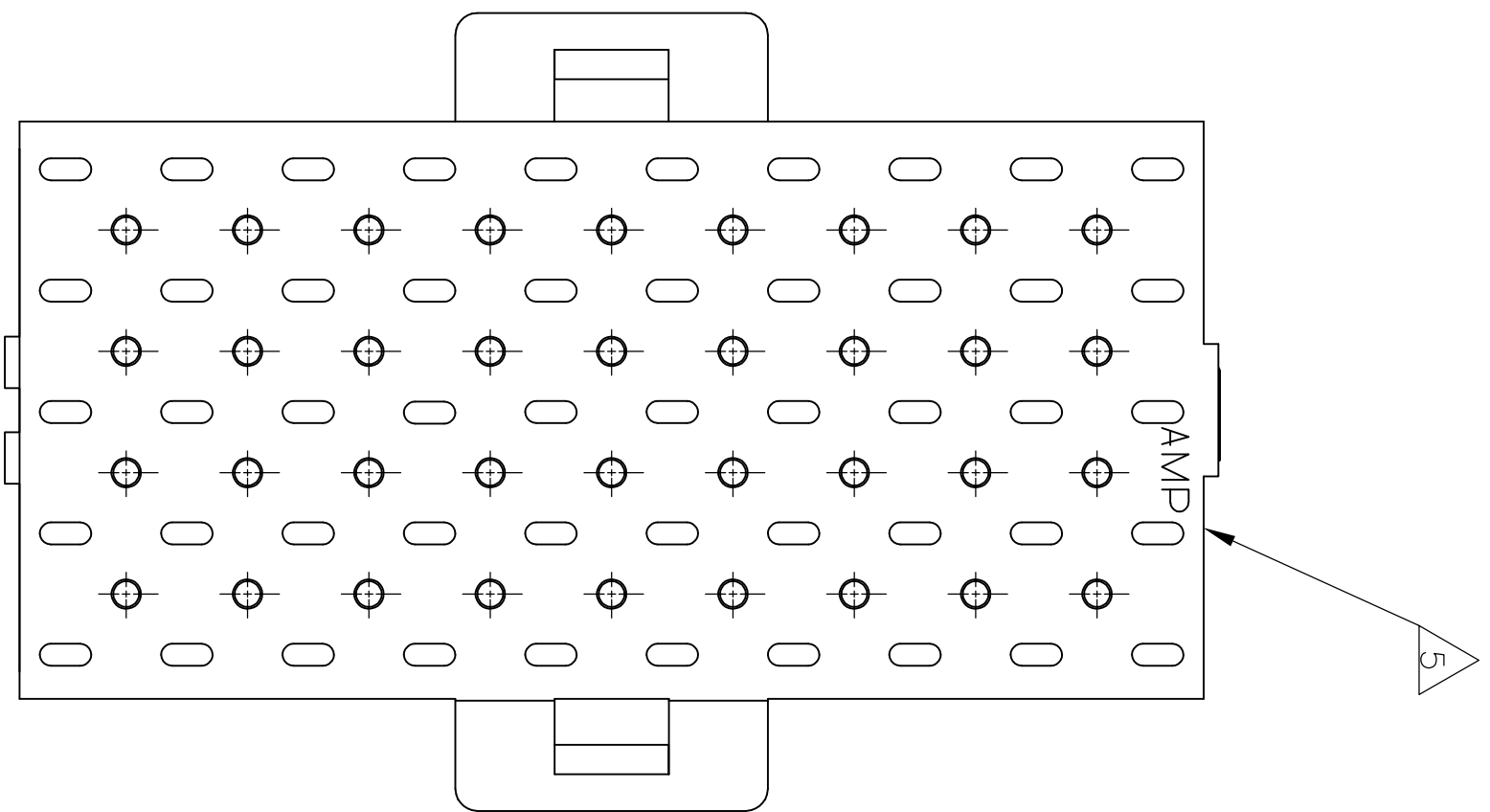
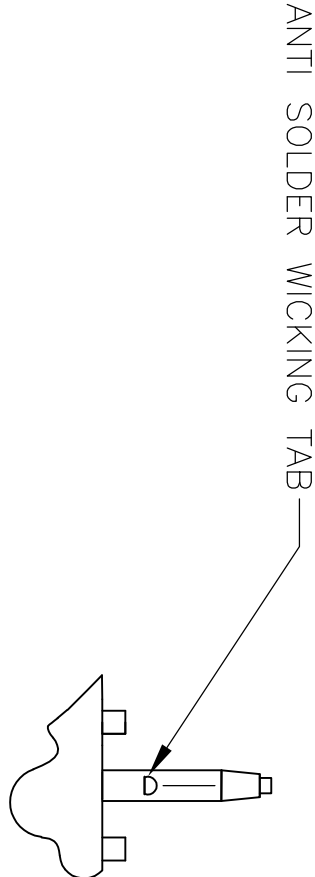
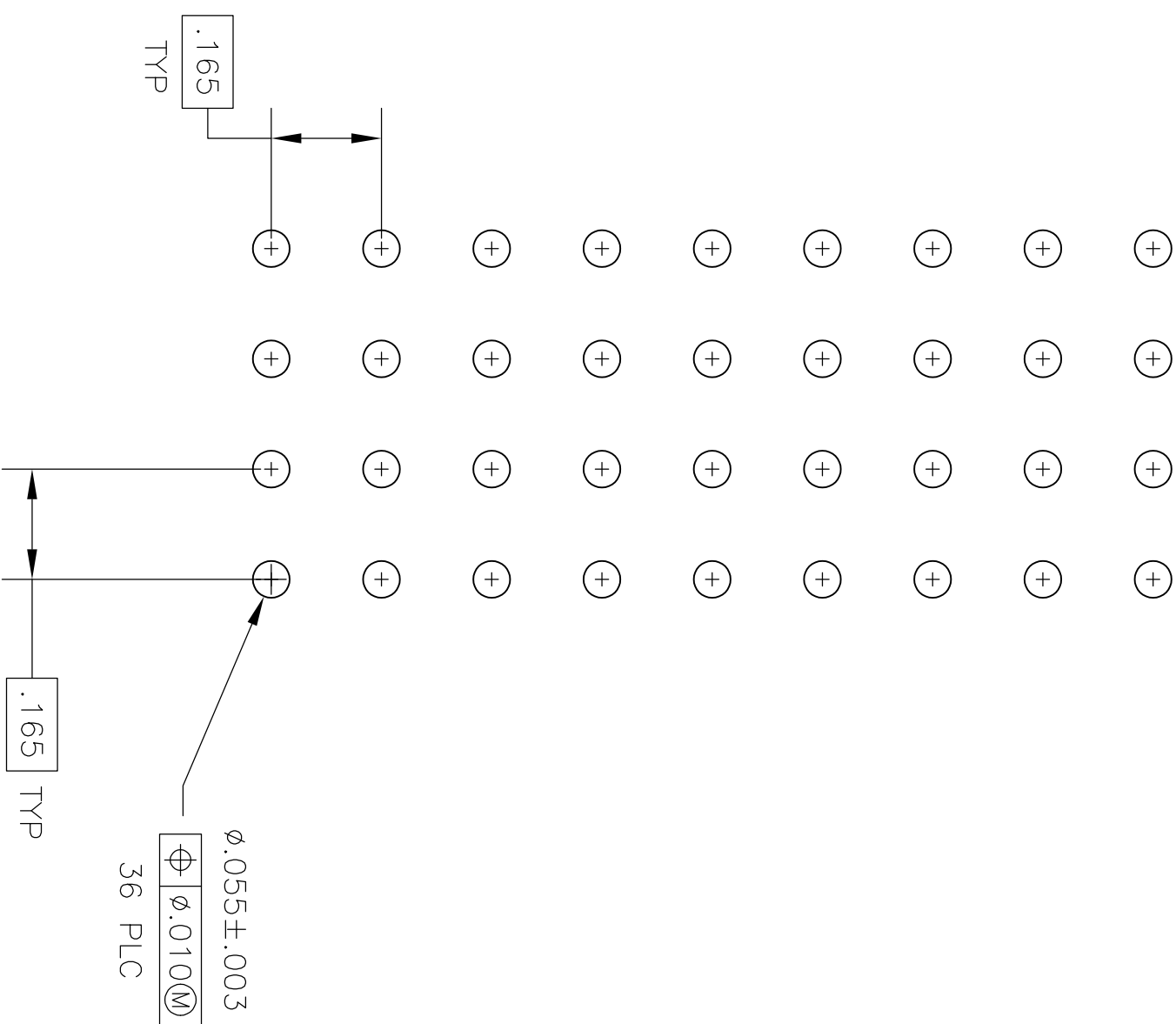


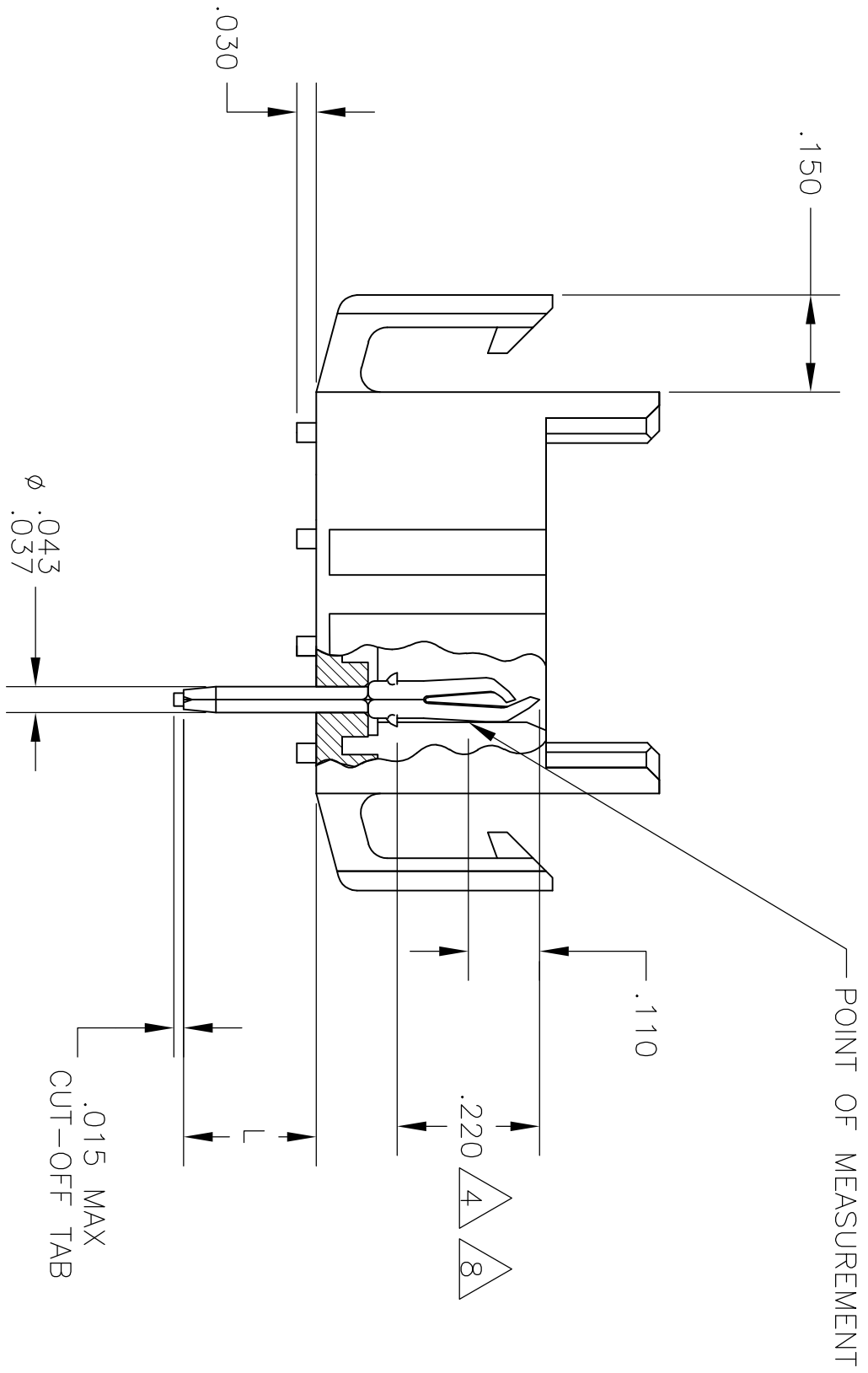
LOC		REVISONS		DATE	
CM	0	T	LR	DESCRIPTION	MAN T
		T3		REVISED PER ECO-11-008144	16APR11 HMR MM



- 1 FITS SOCKET HOUSING 640526.
- 2 ASSEMBLY CONFORMS TO AMP SOLDERABILITY SPEC. 109-11-3.
- 3 FOR USE WITH .063 THICK P.C. BOARD.
- 4 CONTACT IS PLATED OVERALL WITH.000050 NICKEL, THEN .000030 GOLD OVER CONTACT LENGTH INDICATED AND .000150 MATTIE TIN-LEAD ON SOLDER TAIL END.
- 5 UL AND CSA LOGO LOCATED ON THIS SURFACE.
- 6 FOR USE WITH .120 THICK P.C. BOARD.
- 7 TRAY PACKAGED VERSION OF 640506-1. PACKAGED 54 PCS. PER TRAY AND 7 TRAYS PER BOX.
- 8 CONTACT IS PLATED OVERALL WITH.000050 NICKEL, THEN .000030 GOLD OVER CONTACT LENGTH INDICATED AND .000150 MATTIE TIN ON SOLDER TAIL END.
- 9 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI
- 10 PARTITION PACKED AND BOXED, 270 PCS PER CARTON.

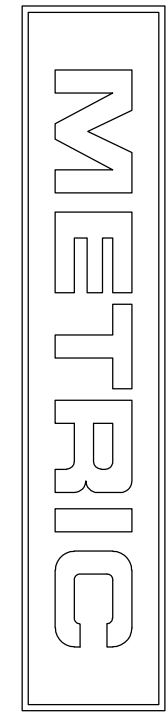


RECOMMENDED P.C. BOARD LAYOUT



.210	6	BRICK RED	GOLD	4	1-640506-4
.210	6	BRICK RED	GOLD	8	2-640506-4
.150	3	BRICK RED	GOLD	8	2-640506-2
.150	3	BRICK RED	PRE-TIN		4-640506-0
.210	6	BRICK RED	GOLD	4	640506-4
.210	6	BRICK RED	PRE-TIN		640506-3
.150	3	BRICK RED	GOLD	4	640506-2
.150	3	BRICK RED	PRE-TIN		640506-1

". " ±.010		HOUSING COLOR		PIN FINISH		PART NUMBER	
.210	△ ₆	BRICK RED	GOLD	△ ₄	1-640506-4		
.210	△ ₆	BRICK RED	GOLD	△ ₈	2-640506-4		
.150	△ ₃	BRICK RED	GOLD	△ ₈	2-640506-2		
.150	△ ₃	BRICK RED	PRE-TIN		4-640506-0		
.210	△ ₆	BRICK RED	GOLD	△ ₄	640506-4		
.210	△ ₆	BRICK RED	PRE-TIN		640506-3		
.150	△ ₃	BRICK RED	GOLD	△ ₄	640506-2		
.150	△ ₃	BRICK RED	PRE-TIN		640506-1		



THIS DRAWING IS A CONTROLLED DOCUMENT:										DATE 28 APR 98 BY HULTMAN CHK COK									
DIMENSIONS					OTHERS UNLESS SPECIFIED					NAME									
INCHES					R SWING					T BEDDOCK									
DECIMALS					PRODUCT SPEC					APPLICATION SPEC									
					0 P L C 1 P L C 2 P L C 3 P L C 4 P L C					—									
					± .005														
					± .005														
					± .005														
HOLE PATTERN					SEE FINISH					WEIGHT									
HOLE DIA 1/8" MIN										A1									
HOLE DIA 1/8" MIN										00779C-640506									
HOLE DIA 1/8" MIN										SCALE 4:1									
HOLE DIA 1/8" MIN										SHEET 1 OF 1									
HOLE DIA 1/8" MIN										REV T3									