- 2.7-V to 5.5-V Single-Supply Operation
- Four 8-Bit Voltage Output DACs
- One-Half Power 8-Bit Voltage Output DAC
- Fast Serial Interface . . . 1 MHz Max
- Simple Two-Wire Interface In Single **Buffered Mode**
- **High-Impedance Reference Inputs For Each**
- Programmable for 1 or 2 Times Output Range
- Simultaneous-Update Facility In **Double-Buffered Mode**
- **Internal Power-On Reset**
- **Industry Temperature Range**

description

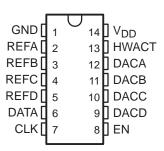
The TLV5621I is a quadruple 8-bit voltage output digital-to-analog converter (DAC) with buffered reference inputs (high impedance). The DAC produces an output voltage that ranges between either one or two times the reference voltages and GND, and the DAC is monotonic. The device is simple to use since it operates from a single supply of 2.7 V to 5.5 V. A power-on reset function is incorporated to provide repeatable start-up conditions. A global hardware shut-down terminal and the capability to shut down each individual DAC with software are provided to minimize power consumption.

- **Low Power Consumption**
- **Half-Buffered Output**
- **Power-Down Mode**

applications

- **Programmable Voltage Sources**
- **Digitally-Controlled Amplifiers/Attenuators**
- **Cordless/Wireless Communications**
- **Automatic Test Equipment**
- **Portable Test Equipment**
- **Process Monitoring and Control**
- **Signal Synthesis**





Digital control of the TLV5621I is over a simple 3-wire serial bus that is CMOS compatible and easily interfaced to all popular microprocessor and microcontroller devices. A TLV5621I 11-bit command word consists of eight bits of data, two DAC select bits, and a range bit for selection between the times one or times two output range. The TLV5621I digital inputs feature Schmitt triggers for high noise immunity. The DAC registers are double buffered which allows a complete set of new values to be written to the device, and then under control of the HWACT signal, all of the DAC outputs are updated simultaneously.

The 14-terminal small-outline (D) package allows digital control of analog functions in space-critical applications. The TLV5621I does not require external trimming. The TLV5621I is characterized for operation from -40°C to 85°C.

AVAILABLE OPTIONS

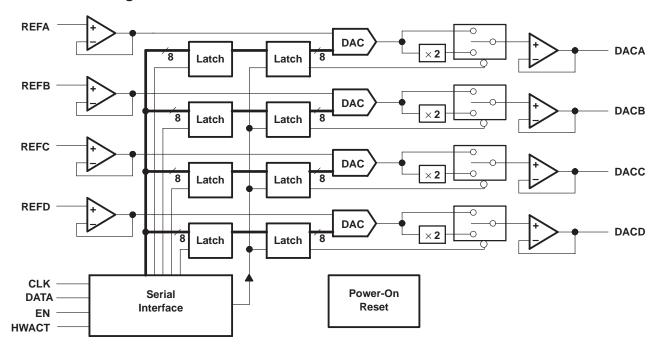
PACKAGE					
TA	SMALL OUTLINE (D)				
-40°C to 85°C	TLV5621ID				



Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.



functional block diagram



Terminal Functions

TERMIN	IAL	1/0	DESCRIPTION			
NAME	NO.	1/0	DESCRIPTION			
CLK	7	I	Serial interface clock, data enters on the negative edge			
DACA	12	0	DAC A analog output			
DACB	11	0	DAC B analog output			
DACC	10	0	DAC C analog output			
DACD	9	0	DAC D analog output			
DATA	6	I	Serial-interface digital-data input			
EN	8	I	Input enable			
GND	1		Ground return and reference			
HWACT	13	I	Global hardware activate			
REFA	2	I	Reference voltage input to DACA			
REFB	3	I	Reference voltage input to DACB			
REFC	4	I	Reference voltage input to DACC			
REFD	5	I	Reference voltage input to DACD			
V_{DD}	14		Positive supply voltage			

detailed description

The TLV5621 is implemented using four resistor-string DACs. The core of each DAC is a single resistor with 256 taps, corresponding to the 256 possible codes listed in Table 1. One end of each resistor string is connected to GND and the other end is fed from the output of the reference input buffer. Monotonicity is maintained by use of the resistor strings. Linearity depends upon the matching of the resistor elements and upon the performance of the output buffer. Because the inputs are buffered, the DACs always present a high-impedance load to the reference source.



Each DAC output is buffered by a configurable-gain output amplifier, which can be programmed to times one or times two gain.

On power-up, the DACs are reset to CODE 0.

Each output voltage is given by:

$$V_O(DACA|B|C|D) = REF \times \frac{CODE}{256} \times (1 + RNG \text{ bit value})$$

where CODE is in the range 0 to 255 and the range (RNG) bit is a 0 or 1 within the serial control word.

D5 D4 D3 D2 D1 D0 **OUTPUT VOLTAGE** D₆ 0 0 0 0 0 0 0 0 **GND** 0 0 0 0 0 (1/256) × REF (1+RNG) 0 0 1 • 0 1 1 1 1 1 1 (127/256) × REF (1+RNG) 0 0 0 (128/256) × REF (1+RNG) (255/256) × REF (1+RNG) 1

Table 1. Ideal-Output Transfer

data interface

The data interface has two modes of operation; single and double buffered. Both modes serially clock in bits of data using DATA and CLK whenever EN is high. When EN is low, CLK is disabled and data cannot be loaded into the buffers.

In the single buffered mode, the DAC outputs are updated on the last/twelfth falling edge of CLK, so this mode only requires a two-wire interface with EN tied high (see Figure 1 and Figure 2).

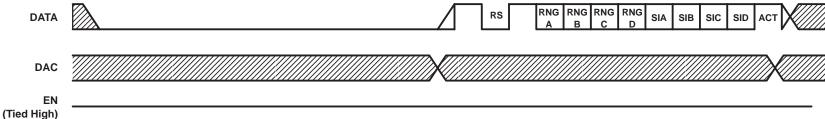
In the double buffered mode (startup default), the outputs of the DACs are updated on the falling edge of the EN strobe (see Figure 3 and Figure 4). This allows multiple devices to share data and clock lines by having only separate EN lines.

single-buffer mode (MODE = 1)

When a two wire interface is used, EN is tied high and the input to the device is always active; therefore, random data can be clocked into the input latch. In order to regain word synchronization, twelve zeros are clocked in as shown in Figure 1, and then a data or control word is clocked in. In Figure 1, the MODE bit is set to one, and a control word is clocked in with the DAC outputs becoming active after the last falling edge of the control word.

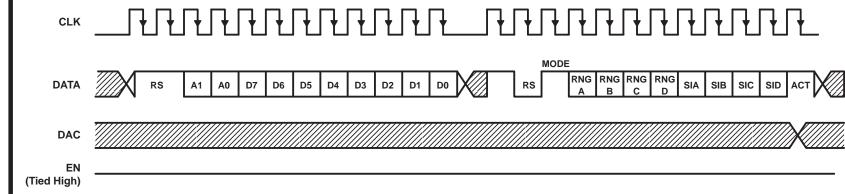
Figure 2 shows valid data being written to a DAC, note that CLK is held low while the data is invalid. Data can be written to all four DACs and then the control word is clocked in which sets the MODE bit to 1. At the end of the control word, the data is latched to the inputs of the DACs.

Note that once the MODE bit has been set, it is not possible to clear it, i.e., it is not possible to move from single to double-buffered mode.



NOTE A: Twelve zeros enable word synchronization and the output can change after the leading edge of CLK depending on the data in the latches.

Figure 1. Register Write Operation Following Noise or Undefined Levels on DATA or CLK (Single-Buffer Mode)



NOTE A: EN is held high and data is written to a DAC register. The data is latched to the output of the DAC on the falling edge of the last CLK of the control word, where the mode is set.

Figure 2. First Nonzero Write Operation After Startup (EN = High)



double-buffered mode (MODE = 0)

In this mode, data is only latched to the output of the DACs on the falling edge of the EN strobe. Therefore, all four DACs can be written to before updating their outputs.

Any number of input data blocks can be written with all having the same length. Subsequent data blocks simply overwrite previous ones with the same address until EN goes low.

Multiple data blocks can be written in any sequence provided signal timing limits are met. The negative going edge of EN terminates and latches all data.

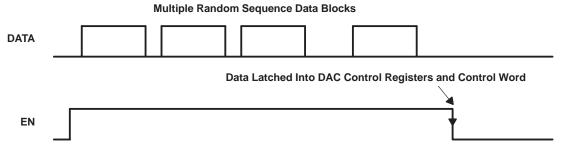
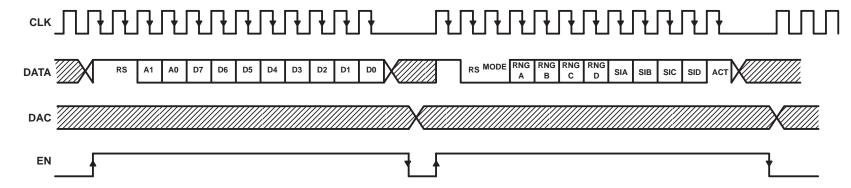


Figure 3. Data and Control Serial Control



NOTE A: Data is written to the output of a DAC, and the data is latched to the output on the falling edge of EN. A control word then selects double-buffered mode. When the range is changed, the output changes on the falling edge of EN.

Figure 4. First Nonzero Write Operation After Startup



control register

The control register contains ten active bits. Four bits are range select bits as on the TLC5620. The register also contains a software shutdown bit (ACT) and four shutdown inhibit bits (SIA, SIB, SIC, SID). The shutdown inhibit bits act on each DAC (DACA through DACD). The mode select bit is used to change between single and double buffered modes. The bits in the control register are listed in Table 2.

Table 2. Control Register Bits

BIT	FUNCTION
MODE	Selection bit for type of interface (see data interface section)
RNG A	Range select bit for DACA, $0 = \times 1$, $1 = \times 2$
RNG B	Range select bit for DACB, $0 = \times 1$, $1 = \times 2$
RNG C	Range select bit for DACC, $0 = \times 1$, $1 = \times 2$
RNG D	Range select bit for DACD, $0 = \times 1$, $1 = \times 2$
SIA	Shutdown inhibit bit for DACA
SIB	Shutdown inhibit bit for DACB
SIC	Shutdown inhibit bit for DACC
SID	Shutdown inhibit bit for DACD
ACT	Software shutdown bit

The SIx bits inhibit the actions of the shutdown bits as shown in Table 3. When the ACT bit is 1 or the HWACT signal is high (active), the inhibit bits act as enable bits in inverse logic terms. The ACT software shutdown bit and HWACT (asynchronously acting hardware terminal) are logically ORed together.

This configuration allows any combination of DACs to be shut down to save power.

Table 3. Shutdown Inhibit Bits and HWACT Signal

SIx	ACT	HWACT	DACx STATUS		
0	0	L	Shutdown (see Note 1)		
0	0	Н	Shutdown		
0	1	L	Shutdown		
0	1	Н	Active (see Note 1)		
1	0	L	Active		
1	0	Н	Active		
1	1	L	Active		
1	1	Н	Active		

NOTE 1: Sense of HWACT terminal and ACT bit were changed from early versions of this specification.

The values of the input address select bits, A0 and A1, and the updated DAC are listed in Table 4.

Table 4. Serial Input Decode

INPUT ADDRES	S SELECT BITS	DAC UPDATED			
A1	Α0	DAC OPDATED			
0	0	DACA			
0	1	DACB			
1	0	DACC			
1	1	DACD			



TLV5621I LOW-POWER QUADRUPLE 8-BIT DIGITAL-TO-ANALOG CONVERTER

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power-on reset

Power-on reset circuitry is available on the TLV5621I. The threshold to trigger a power-on reset is 1.95 V typical (1.4 V min and 2.5 V max). For a power-on reset, all DACs are shut down. The control register bit values and states after a power-on reset are listed in Table 5.

Table 5. Control Register Bit Values and States After Power-On Reset

BIT	VALUE	STATE AFTER POWER-ON RESET
MODE	0	Double buffer mode selected
RNG A	1	Range ×2
RNG B	1	Range ×2
RNG C	1	Range ×2
RNG D	1	Range ×2
SIA	0	Shutdown affects DACA according to ACT state
SIB	0	Shutdown affects DACB according to ACT state
SIC	0	Shutdown affects DACC according to ACT state
SID	0	Shutdown affects DACD according to ACT state
ACT	0	DACs in shutdown state

linearity, offset, and gain error using single-end supplies

When an amplifier is operated from a single supply, the voltage offset can still be either positive or negative. With a positive offset, the output voltage changes on the first code change. With a negative offset the output voltage may not change with the first code depending on the magnitude of the offset voltage.

The output amplifier attempts to drive the output to a negative voltage. However, because the most negative supply rail is ground, the output cannot drive below ground and clamps the output at 0 V.

The output voltage then remains at zero until the input code value produces a sufficient positive output voltage to overcome the negative offset voltage, resulting in the transfer function shown in Figure 5.

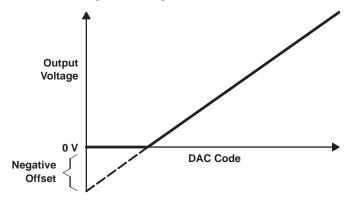
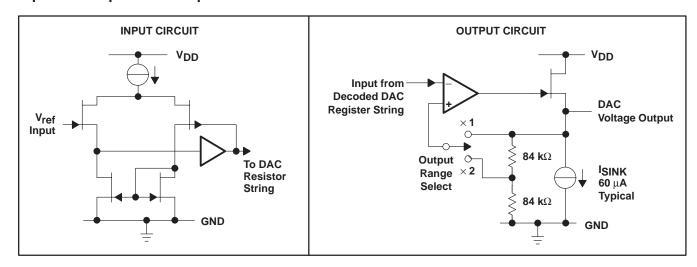


Figure 5. Effect of Negative Offset (Single Supply)

This offset error, not the linearity error, produces this breakpoint. The transfer function would have followed the dotted line if the output buffer could drive below the ground rail.

For a DAC, linearity is measured between zero-input code (all inputs 0) and full-scale code (all inputs 1) after offset and full scale are adjusted out or accounted for in some way. However, single supply operation does not allow for adjustment when the offset is negative due to the breakpoint in the transfer function. So the linearity is measured between full-scale code and the lowest code that produces a positive output voltage. The code is calculated from the maximum specification for the negative offset.

equivalent inputs and outputs



absolute maximum ratings over operating free-air temperature range (unless otherwise noted)†

recommended operating conditions

	MIN	NOM	MAX	UNIT
Supply voltage, V _{DD} (see Note 2)	2.7	3.3	5.5	V
High-level digital input voltage, VIH	0.8 V _{DD}			V
Low-level digital input voltage, V _{IL}			0.2 V _{DD}	V
Reference voltage, V _{ref} [A B C D], x1 gain	GND		V _{DD} -1.5	V
Load resistance, R _L	10			kΩ
Setup time, data input, t _{su(DATA-CLK)} (see Figure 6)	50			ns
Hold time, data input valid after CLK↓, th(DATA-CLK) (see Figure 6)	50			ns
Setup time, CLK^{\downarrow} to EN^{\downarrow} , $t_{SU(CLK-EN)}$ (see Figure 7)	100			ns
Setup time, EN [↑] to CLK↓, t _{SU(EN-CLK)} (see Figure 7) (see Note 3)	100			ns
Pulse duration, EN low, t _{W(EN)} (see Figure 7) (see Note 3)	200			ns
Pulse duration, CLK high, t _{W(CLK)} (see Figure 6) (see Note 3)	400			ns
CLK frequency			1	MHz
Operating free-air temperature, T _A	-40		85	°C

NOTES: 2. The device operates over the supply voltage range of 2.7 V to 5.5 V. Over this voltage range the device responds correctly to data input by changing the output voltage but conversion accuracy is not specified over this extended range.

3. This is specified by design but is not production tested.



[†] Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

electrical characteristics over recommended operating free-air temperature range, V_{DD} = 3 V to 3.6 V, V_{ref} = 1.25 V, GND = 0 V, R_L = 10 k Ω , C_L = 100 pF, \times 1 gain output range (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
V _O max	Maximum full-scale output voltage	V _{ref} = 1.5 V, open circuit output, × 2 gain	V _{DD} – 100	2		mV
IH(digital)	High-level digital input current	$V_I = V_{DD}$			±10	μА
IL(digital)	Low-level digital input current	V _I = 0 V			±10	μΑ
	Output sink current, DACA	DAC code 0	5			μА
IO(sink)	Output sink current, DACB, DACC, DACD	DAC code 0	20			μΑ
IO(source)	Output source current	Each DAC output, DAC code 255	1			mA
C.	Input capacitance			15		pF
Ci	Reference input capacitance	A, B, C, D inputs		15		рг
la a	Supply current	V _{DD} = 3.6 V		1	1.5	mA
IDD	Зарріў сапені	V _{DD} = 5 V		1	1.5	mA
I _{DD} (active)	Supply current, one low power DAC active	V _{DD} = 3.6 V, See Note 4		150	250	μΑ
I _{DD} (shutdown)	Supply current, all DACs shut down	V _{DD} = 3.6 V, See Note 4		50	100	μΑ
I _{ref}	Reference input current	A, B, C, D inputs			±10	μΑ
EL	Integral linearity error	V_{ref} = 1.25 V, \times 2 gain, See Notes 5 and 13			±1	LSB
ED	Differential linearity error	$V_{ref} = 1.25 \text{ V}, \times 2 \text{ gain, See Notes 6 and 13}$		±0.1	±0.9	LSB
EZS	Zero-scale error	V _{ref} = 1.25 V, ×2 gain, See Note 7	0		30	mV
	Zero-scale error temperature coefficient	V _{ref} = 1.25 V, ×2 gain, See Note 8		10		μV/°C
	Zero-scale error supply rejection			2		mV/V
E _{FS}	Full-scale error	V _{ref} = 1.25 V, × 2 gain, See Note 9			±60	mV
	Full-scale error temperature coefficient	V _{ref} = 1.25 V, ×2 gain, See Note 10		±25		μV/°C
	Full-scale error supply rejection			2		mV/V
PSRR	Power-supply sensitivity	See Notes 11 and 12		0.5		mV/V
	Feedback resistor network resistance			168		kΩ

NOTES: 4. This is measured with no load (open circuit output), $V_{ref} = 1.25 \text{ V}$, range = $\times 2$.

- 5. Integral nonlinearity (INL) is the maximum deviation of the output from the line between zero and full scale (excluding the effects of zero code and full-scale errors).
- 6. Differential nonlinearity (DNL) is the difference between the measured and ideal 1 LSB amplitude change of any two adjacent codes. Monotonic means the output voltage changes in the same direction (or remains constant) as a change in the digital input code.
- 7. Zero-scale error is the deviation from zero voltage output when the digital input code is zero.
- 8. Zero-scale error temperature coefficient is given by: ZSETC = [ZSE(T_{max}) ZSE(T_{min})]/ V_{ref} × 10⁶/(T_{max} T_{min}).
- 9. Full-scale error is the deviation from the ideal full-scale output (V_{ref} 1 LSB) with an output load of 10 k Ω .
- 10. Full-scale temperature coefficient is given by: FSETC = [FSE(T_{max}) FSE (T_{min})]/ $V_{ref} \times 10^6/(T_{max} T_{min})$.
- 11. Zero-scale error rejection ratio (ZSE-RR) is measured by varying the V_{DD} voltage from 4.5 V to 5.5 V dc and measuring the effect of this signal on the zero-code output voltage.
- 12. Full-scale error rejection ratio (FSE-RR) is measured by varing the V_{DD} voltage from 3 V to 3.6 V dc and measuring the effect of this signal on the full-scale output voltage.
- 13. Linearity is only specified for DAC codes 1 through 255.



operating characteristics over recommended operating free-air temperature range, V_{DD} = 3 V to 3.6 V, V_{ref} = 1.25 V, GND = 0 V, R_L = 10 k Ω , C_L = 100 pF, \times 1 gain output range (unless otherwise noted)

PARAMETER	TEST CONDITIONS	MIN T	ΥP	MAX	UNIT
Output slew rate, rising (DACA)			0.8		V/μs
Output slew rate, falling (DACA)			0.5		V/μs
Output slew rate (DACB, DACC, DACD)			1		V/μs
Output settling time, rising (DACA)	To 1/2 LSB, V _{DD} = 3 V		20		μs
Output settling time, falling (DACA)	To 1/2 LSB, V _{DD} = 3 V		75		μs
Output settling time, rising (DACB, DACC, DACD)	To 1/2 LSB, V _{DD} = 3 V		10		μs
Output settling time, falling (DACB, DACC, DACD)	To 1/2 LSB, V _{DD} = 3 V		75		μs
Output settling time, HWACT or ACT↑ to output volts (DACA) (see Note 14)	To 1/2 LSB, V _{DD} = 3 V		40	120†	μs
Output settling time, HWACT or ACT↑ to output volts (DACB, DACC, DACD) (see Note 14)	To 1/2 LSB, V _{DD} = 3 V		25	75†	μs
Large-signal bandwidth	Measured at -3 dB point	,	100		kHz
Digital crosstalk	CLK = 1-MHz square wave measured at DACA-DACD	-	-50		dB
Reference feedthrough	A, B, C, D inputs, See Note 15	-	-60		dB
Channel-to-channel isolation	A, B, C, D inputs, See Note 16	-	-60		dB
Channel-to-channel isolation when in shutdown	A, B, C, D inputs	_	-40		dB
Reference bandwidth (DACA)	See Note 17		20		kHz
Reference bandwidth (DACB, DACC, DACD)	See Note 17	,	100		kHz

† This is specified by characterization but is not production tested.

NOTES: 14. The ACT bit is latched on $\mathrm{EN}\!\downarrow$.

- 15. Reference feedthrough is measured at any DAC output with an input code = 00 hex with a V_{ref} input = 1 V dc + 1 V_{PP} at 10 kHz.
- 16. Channel-to-channel isolation is measured by setting the input code of one DAC to FF hex and the code of all other DACs to 00 hex with V_{ref} input = 1 V dc + 1 V_{PP} at 10 kHz.
- 17. Reference bandwidth is the -3 dB bandwidth with an ideal input at $V_{ref} = 1.25$ V dc + 2 Vpp and with a digital input code of full-scale (range set to \times 1 and $V_{DD} = 5$ V).



PARAMETER MEASUREMENT INFORMATION

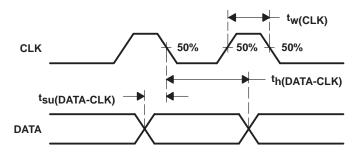


Figure 6. Timing of DATA Relative to CLK

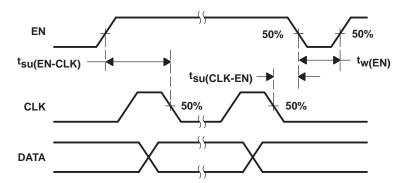


Figure 7. Timing of CLK Relative to EN

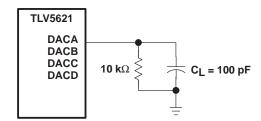
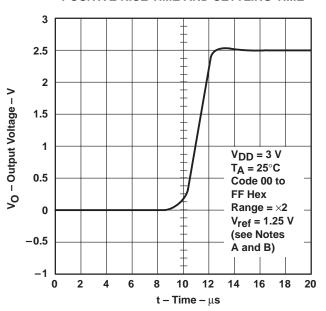


Figure 8. Slewing Settling Time and Linearity Measurements

TYPICAL CHARACTERISTICS

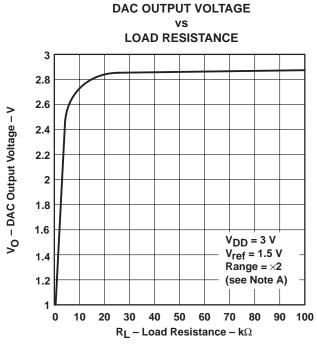
POSITIVE RISE TIME AND SETTLING TIME



NOTES: A. Rise time = $2.05 \mu s$, positive slew rate = $0.96 V/\mu s$, settling time = $4.5 \mu s$.

B. For DACB, DACC, and DACD

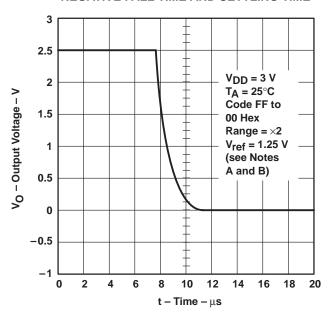
Figure 9



NOTE A: For DACB, DACC, and DACD

Figure 11

NEGATIVE FALL TIME AND SETTLING TIME

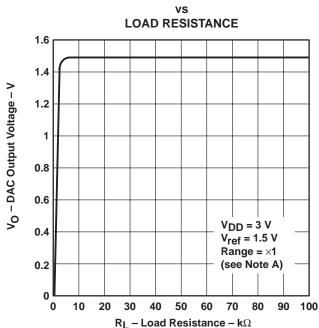


NOTES: A. Fall time = $4.25 \mu s$, negative slew rate = $0.46 V/\mu s$, settling time = 8.5 μs.

B. For DACB, DACC, and DACD

Figure 10

DAC OUTPUT VOLTAGE



NOTE A: For DACB, DACC, and DACD

Figure 12



TYPICAL CHARACTERISTICS

SUPPLY CURRENT vs FREE-AIR TEMPERATURE

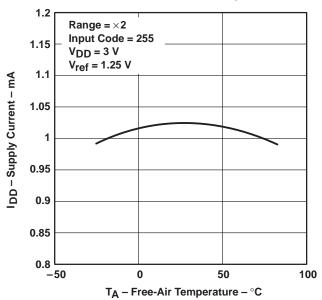
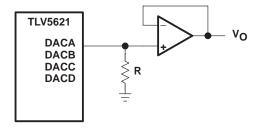


Figure 13

APPLICATION INFORMATION



NOTE A: Resistor R \geq 10 k Ω

Figure 14. Output Buffering Scheme

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PACKAGING INFORMATION

Orderable part number	Status	Material type	Package Pins	Package qty Carrier	RoHS	Lead finish/	MSL rating/	Op temp (°C)	Part marking
	(1)	(2)			(3)	Ball material	Peak reflow	Peak reflow	
						(4)	(5)		
TLV5621ED	Active	Production	SOIC (D) 14	50 TUBE	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 85	TLV5621E
TLV5621ED.A	Active	Production	SOIC (D) 14	50 TUBE	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 85	TLV5621E
TLV5621ID	Active	Production	SOIC (D) 14	50 TUBE	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 85	TLV5621I
TLV5621ID.A	Active	Production	SOIC (D) 14	50 TUBE	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 85	TLV5621I
TLV5621IDR	Active	Production	SOIC (D) 14	2500 LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 85	TLV5621I
TLV5621IDR.A	Active	Production	SOIC (D) 14	2500 LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 85	TLV5621I

⁽¹⁾ Status: For more details on status, see our product life cycle.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

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⁽³⁾ RoHS values: Yes, No, RoHS Exempt. See the TI RoHS Statement for additional information and value definition.

⁽⁴⁾ Lead finish/Ball material: Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

⁽⁵⁾ MSL rating/Peak reflow: The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

⁽⁶⁾ Part marking: There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.



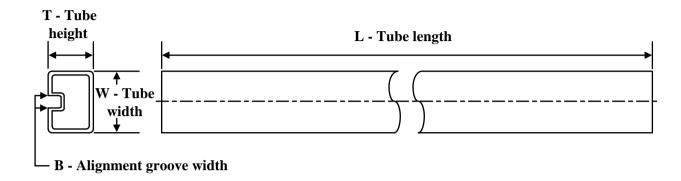
PACKAGE OPTION ADDENDUM

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PACKAGE MATERIALS INFORMATION

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TUBE



*All dimensions are nominal

Device	Package Name	Package Type	Pins	SPQ	L (mm)	W (mm)	T (µm)	B (mm)
TLV5621ED	D	SOIC	14	50	505.46	6.76	3810	4
TLV5621ED.A	D	SOIC	14	50	505.46	6.76	3810	4
TLV5621ID	D	SOIC	14	50	505.46	6.76	3810	4
TLV5621ID.A	D	SOIC	14	50	505.46	6.76	3810	4



SMALL OUTLINE INTEGRATED CIRCUIT



NOTES:

- 1. All linear dimensions are in millimeters. Dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.

 2. This drawing is subject to change without notice.

 3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not
- exceed 0.15 mm, per side.
- 4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.43 mm, per side.
- 5. Reference JEDEC registration MS-012, variation AB.



SMALL OUTLINE INTEGRATED CIRCUIT



NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.



SMALL OUTLINE INTEGRATED CIRCUIT



NOTES: (continued)

- 8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 9. Board assembly site may have different recommendations for stencil design.



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