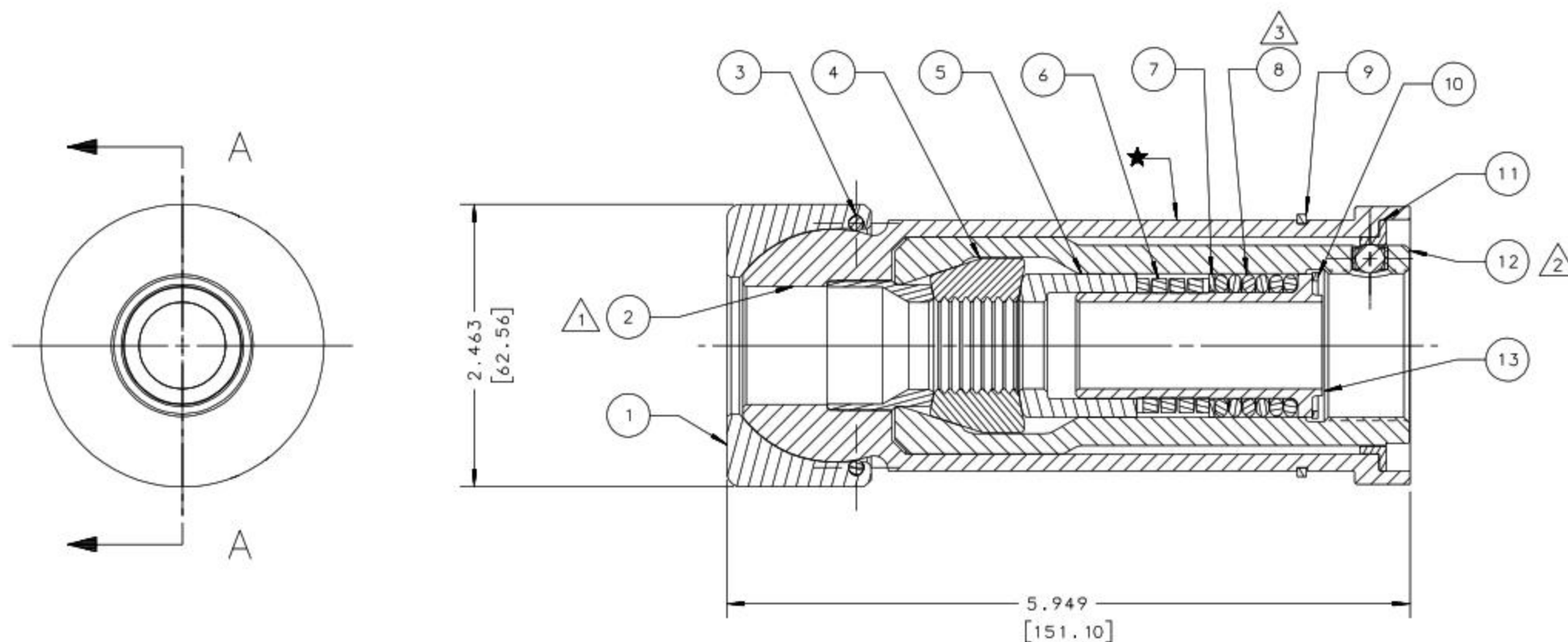


REV	DESCRIPTION	DATE
B	REPLACED 507035 WITH 508230	2/27/07



NOTES:

- △1 ANVIL ASSEMBLY (ITEM # 2) P/N 127983 CONSISTS OF:
 ANVIL P/N: 127982
 ANVIL RELEASE P/N: 127981
 COMPONENTS NOT SOLD SEPERATELY
- △2 COLLET & LOCK ASSEMBLY (ITEM #12) P/N 127980 CONSISTS OF:
 COLLET P/N: 127666-1
 COLLET LOCK ASSEMBLY P/N: 101284
- △3 ASSEMBLE SLEEVE AND O-RING PER HUCK SPEC. 42-491.
 4 FOR USE WITHE 2628 XPL STYLE TOOLS.
 5 ETCH PER HUCK SPEC. 42-311

SECTION A-A

13	127665	1	SLEEVE
12	127980	1	COLLET & LOCK ASSEMBLY
11	102218	1	SLEEVE
10	502263	1	RETAINING RING
9	501027	1	RETAINING RING
8	500846	6	O-RING
7	507037	1	FLAT WASHER
6	508230	1	SQUARE WIRE SPRING
5	123545	1	FOLLOWER
4	104926-1	1	CHUCK JAWS
3	507767	2	SET SCREW
2	127983	1	ANVIL ASSEMBLY
1	127977	1	SPHERICAL PAD
ITEM	PART NO.	QTY	DESCRIPTION

HUCK INTERNATIONAL, INC., I.S.D.
 1 CORPORATE DR., P.O. BOX 2270
 KINGSTON, NEW YORK 12401

NOSE ASSEMBLY
 .32 PULL IN

DET: NDG OK: DATE: 9/9/05 SCALE: 1:1

FOC. FAC. B 99-1856