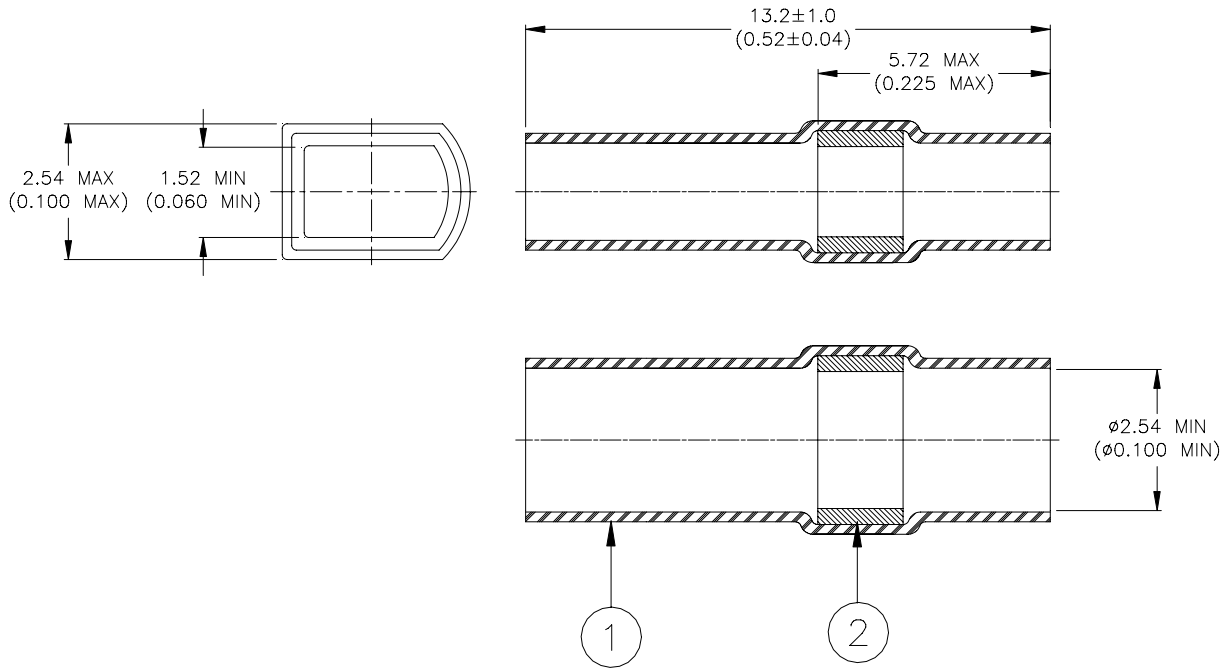


## SPECIFICATION CONTROL DRAWING



### MATERIALS

1. INSULATION SLEEVE: Heat shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:  
 SOLDER: TYPE Sn63 per ANSI J-STD-006.  
 FLUX: TYPE ROL1 per ANSI J-STD-004.

### APPLICATION

1. This part is designed to be used in conjunction with a Raychem AS-4000 Wire Organization System to attach tin or silver plated wires to connector terminals on 2.54 (0.100) or greater center spacing.  
 Wire Accommodation:  
 Single wire:  
     Jacket O.D.: 1.52 (0.060) max.  
     Wire Gauge: 26 - 20  
 Connector Terminal:  
     Max. Width: 1.52 (0.060)  
     Min. Height: 4.45 (0.175)
2. Sleeve will recover to 1.27 (0.050) max. I.D.
3. This drawing forms part of Raychem Devices Specification Control Drawings:  
 D-704-0010, 2.54 (0.100) centers.  
 D-704-0012, 3.18 (0.125) centers.

<b>tyco / Electronics / Raychem</b> 307 Constitution Drive Menlo Park, CA 94025, USA		<b>Wire and Harnessing Products</b>		TITLE :  (AS-4000) <b>SOLDERSLEEVE WIRE TERMINATOR</b>			
Unless otherwise specified dimensions are in millimeters. Inches dimensions are in between brackets.				DOCUMENT NO.: <b>D-128-0008</b>			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A  ROUGHNESS IN MICRON	Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DCR NUMBER:  D010029		REPLACES:  N/A	
DRAWN BY: M. FORONDA		DATE: 08-Feb.-01	PROD. REV. E	DOC ISSUE: 1	SCALE: None	SIZE: A	SHEET: 1 of 1

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