

Inductors for power circuits

Wound ferrite

VLS-EX-H series (for automotive)



AEC-Q200

VLS6045EX-H type



FEATURES

- Magnetic shield type wound inductor for power circuits.
- High magnetic shield construction achieved by a ferrite magnetic material and compatible with high-density mounting.
- Larger current and lower Rdc were achieved by optimizing the ferrite core figure.
- Compliant with AEC-Q200

APPLICATION

- Automotive-related equipment (ECM, airbags, headlights, electronic power steering, meters, ABS, other)
- Application guides: [Automotive \(xEV\)](#), [Car Infotainment](#)

PART NUMBER CONSTRUCTION

VLS	6045	EX	-	1R0	H
Series name	LxWxH dimensions 6.0x6.3x4.5 mm	Internal code		Inductance (μH)	Internal code

CHARACTERISTICS SPECIFICATION TABLE

L		Measuring frequency	DC resistance	Rated current*		Part No.
(μH)	Tolerance	(kHz)	(Ω)±30%	Isat (A)max.	Itemp (A)typ.	
1.0	±30%	100	0.012	12.0	6.0	VLS6045EX-1R0N-H
2.2	±30%	100	0.019	7.5	5.1	VLS6045EX-2R2N-H
4.7	±20%	100	0.027	5.8	4.2	VLS6045EX-4R7M-H
10	±20%	100	0.047	3.9	3.4	VLS6045EX-100M-H
22	±20%	100	0.105	2.4	1.9	VLS6045EX-220M-H
47	±20%	100	0.23	1.8	1.3	VLS6045EX-470M-H
100	±20%	100	0.47	1.1	0.9	VLS6045EX-101M-H
220	±20%	100	1.15	0.8	0.5	VLS6045EX-221M-H

* Rated current: smaller value of either Isat or Itemp.

Isat: When based on the inductance change rate (30% below the initial L value)

Itemp: When based on the temperature increase (temperature increase of 40°C by self heating)

Measurement equipment

Measurement item	Product No.	Manufacturer
L	4294A	Keysight Technologies, Inc. (formerly Hewlett-Packard)
DC resistance	34420A	Keysight Technologies, Inc. (formerly Hewlett-Packard)
Rated current Isat	4284A+42841A+42842A	Keysight Technologies, Inc. (formerly Hewlett-Packard)

* Equivalent measurement equipment may be used.

TEMPERATURE RANGE, INDIVIDUAL WEIGHT

Operating temperature range*	Storage temperature range**	Individual weight
-40 to 125 °C	-40 to 125 °C	0.6 g

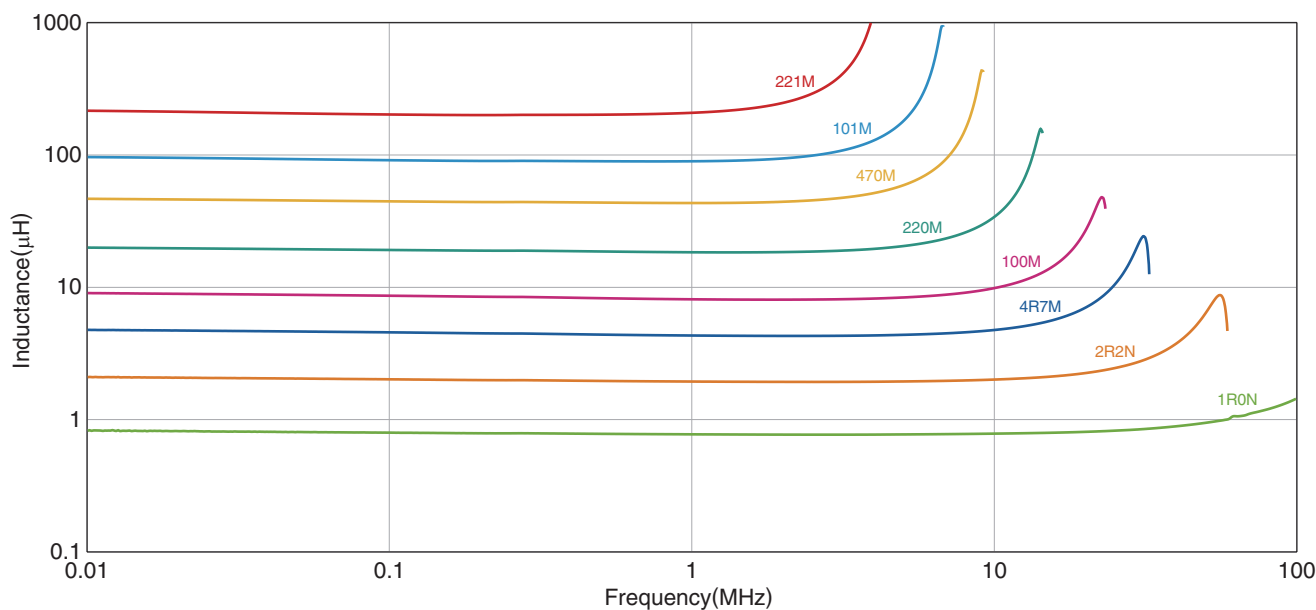
* Operating temperature range includes self-temperature rise.

** The storage temperature range is for after the assembly.



VLS6045EX-H type

■ L FREQUENCY CHARACTERISTICS

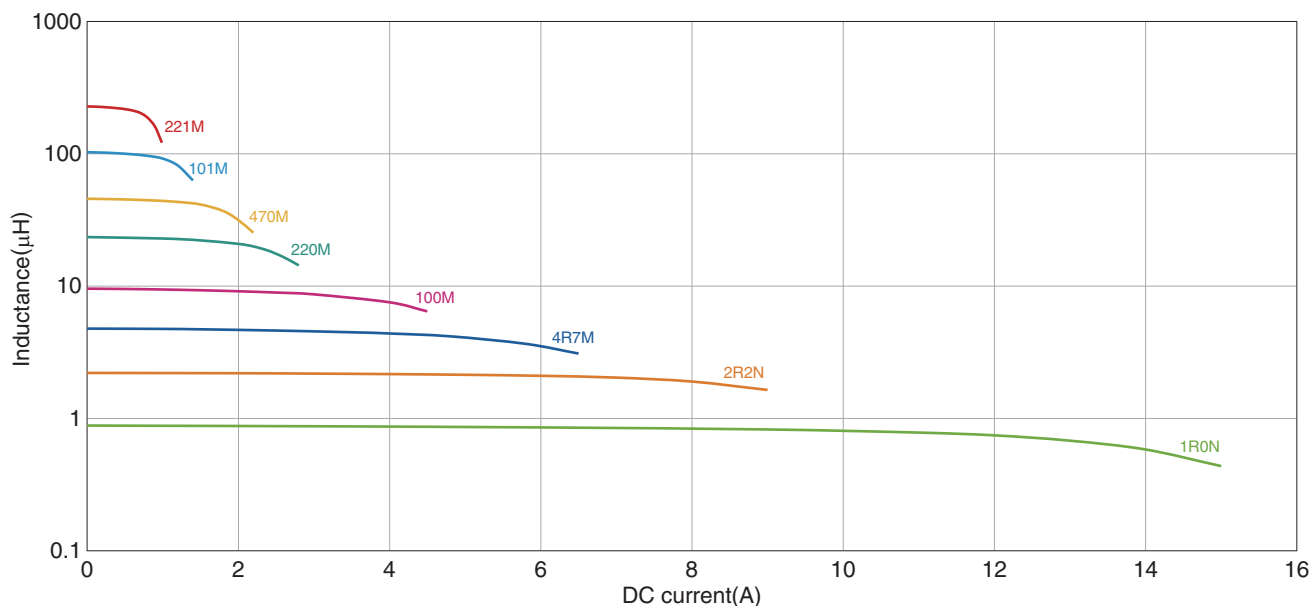


Measurement equipment

Product No.	Manufacturer
4294A	Keysight Technologies, Inc. (formerly Hewlett-Packard)

* Equivalent measurement equipment may be used.

■ INDUCTANCE VS. DC BIAS CHARACTERISTICS



Measurement equipment

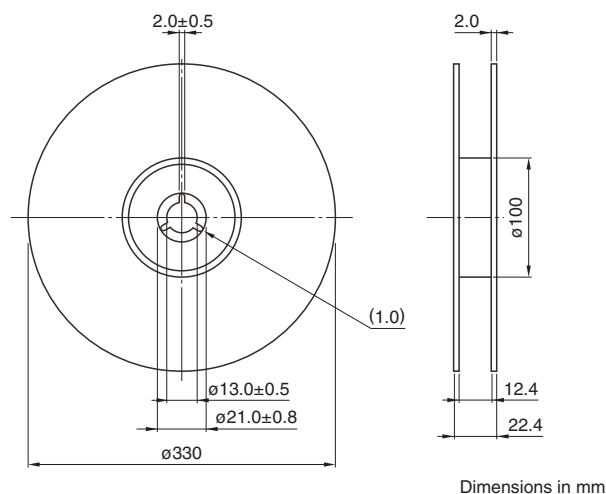
Product No.	Manufacturer
4284A+42841A+42842A	Keysight Technologies, Inc. (formerly Hewlett-Packard)

* Equivalent measurement equipment may be used.

■ SHAPE & DIMENSIONS



REEL DIMENSIONS



The diagram shows two identical gray rectangles. The width of each rectangle is labeled 'A'. The height of each rectangle is labeled '5.1'. The distance between the right side of the first rectangle and the left side of the second rectangle is labeled '2.3'.

A	
Solder fillet required	2.4
Solder fillet not required	2.1

Dimensions in mm

Technical drawing of a sprocket wheel with dimensions in mm. The drawing shows a side view and a cross-section. The side view includes dimensions: 0.4, 1.5 (+0.1/-0), 2.0 ± 0.05, 4.0 ± 0.1, 1.75 ± 0.1, 5.5 ± 0.1, 12.0 ± 0.3, 8.0 ± 0.1, and 0.3. The cross-section shows dimensions: 0.4, 1.5 (+0.1/-0), 2.0 ± 0.05, 4.0 ± 0.1, 1.75 ± 0.1, 5.5 ± 0.1, 12.0 ± 0.3, 8.0 ± 0.1, and 0.3. The drawing is labeled 'Sprocket hole' and 'Cavity'.

Type	A	B	K
VLS6045EX-H	6.35	6.65	4.7

The graph illustrates the temperature profile over time for a welding process. The y-axis represents Temperature and the x-axis represents Time. The process is divided into three main stages:

- Preheating:** The temperature rises from 150°C to 180°C. This stage is indicated by a blue shaded area and a duration of 60 to 120 seconds.
- Soldering:** The temperature continues to rise from 180°C to a peak of 250°C. This stage is also indicated by a blue shaded area and a duration of 40 seconds. A 5-second dwell is shown at the peak temperature.
- Natural cooling:** The temperature decreases from the peak of 250°C back down to 220°C. This stage is indicated by a blue shaded area.

Key temperature points and durations are labeled on the graph:

- 150°C: Starting temperature.
- 180°C: Temperature after preheating.
- 220°C: Temperature at the end of preheating and at the end of natural cooling.
- 250°C: Peak temperature during soldering.
- 60 to 120s: Duration of the preheating stage.
- 40s: Duration of the soldering stage.
- 5s: Dwell time at the peak temperature.

Package quantity	1500 pcs/reel
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REMINDERS FOR USING THESE PRODUCTS

Before using these products, be sure to request the delivery specifications.

SAFETY REMINDERS

Please pay sufficient attention to the warnings for safe designing when using this products.

REMINDERS

- The storage period is less than 12 months. Be sure to follow the storage conditions (temperature: 5 to 40°C, humidity: 0 to 75% RH or less).
If the storage period elapses, the soldering of the terminal electrodes may deteriorate.
- Do not use or store in locations where there are conditions such as gas corrosion (salt, acid, alkali, etc.).
- Before soldering, be sure to preheat components.
The preheating temperature should be set so that the temperature difference between the solder temperature and chip temperature does not exceed 150°C.
- Soldering corrections after mounting should be within the range of the conditions determined in the specifications.
If overheated, a short circuit, performance deterioration, or lifespan shortening may occur.
- When embedding a printed circuit board where a chip is mounted to a set, be sure that residual stress is not given to the chip due to the overall distortion of the printed circuit board and partial distortion such as at screw tightening portions.
- Self heating (temperature increase) occurs when the power is turned ON, so the tolerance should be sufficient for the set thermal design.
- Carefully lay out the coil for the circuit board design of the non-magnetic shield type.
A malfunction may occur due to magnetic interference.
- Use a wrist band to discharge static electricity in your body through the grounding wire.
- Do not expose the products to magnets or magnetic fields.
- Do not use for a purpose outside of the contents regulated in the delivery specifications.
- The products listed on this catalog are intended for use in general electronic equipment (AV equipment, telecommunications equipment, home appliances, amusement equipment, computer equipment, personal equipment, office equipment, measurement equipment, industrial robots) under a normal operation and use condition.
The products are not designed or warranted to meet the requirements of the applications listed below, whose performance and/or quality require a more stringent level of safety or reliability, or whose failure, malfunction or trouble could cause serious damage to society, person or property.
If you intend to use the products in the applications listed below or if you have special requirements exceeding the range or conditions set forth in the each catalog, please contact us.

- (1) Aerospace/aviation equipment
- (2) Transportation equipment (cars, electric trains, ships, etc.)
- (3) Medical equipment
- (4) Power-generation control equipment
- (5) Atomic energy-related equipment
- (6) Seabed equipment
- (7) Transportation control equipment

- (8) Public information-processing equipment
- (9) Military equipment
- (10) Electric heating apparatus, burning equipment
- (11) Disaster prevention/crime prevention equipment
- (12) Safety equipment
- (13) Other applications that are not considered general-purpose applications

When designing your equipment even for general-purpose applications, you are kindly requested to take into consideration securing protection circuit/device or providing backup circuits in your equipment.