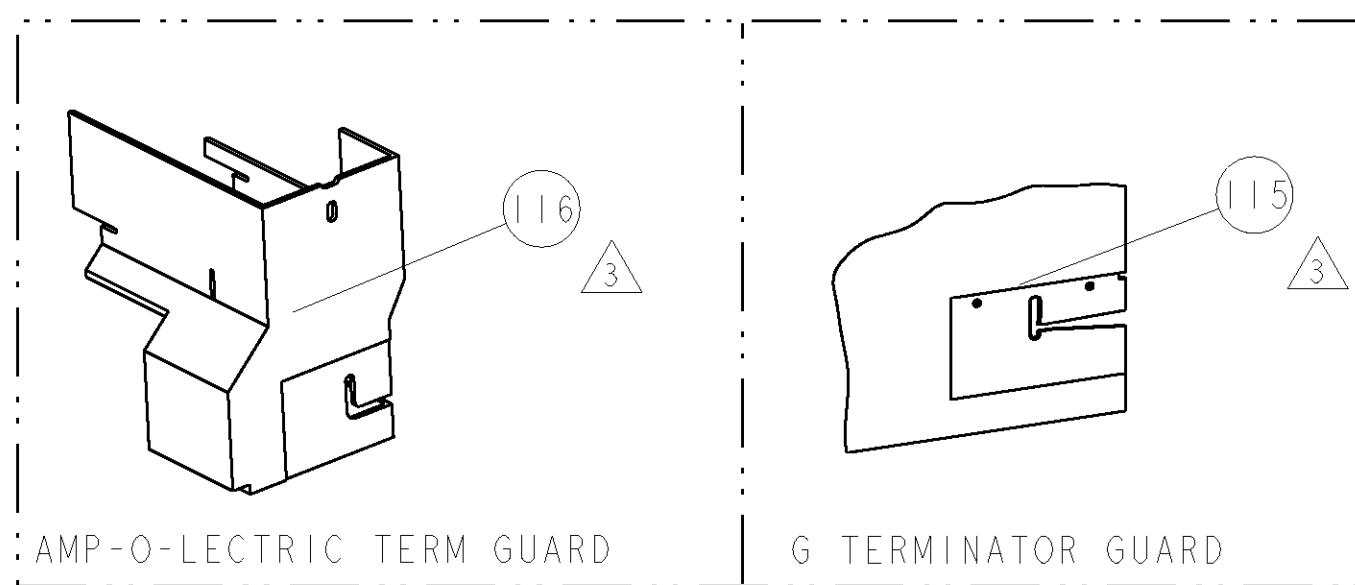
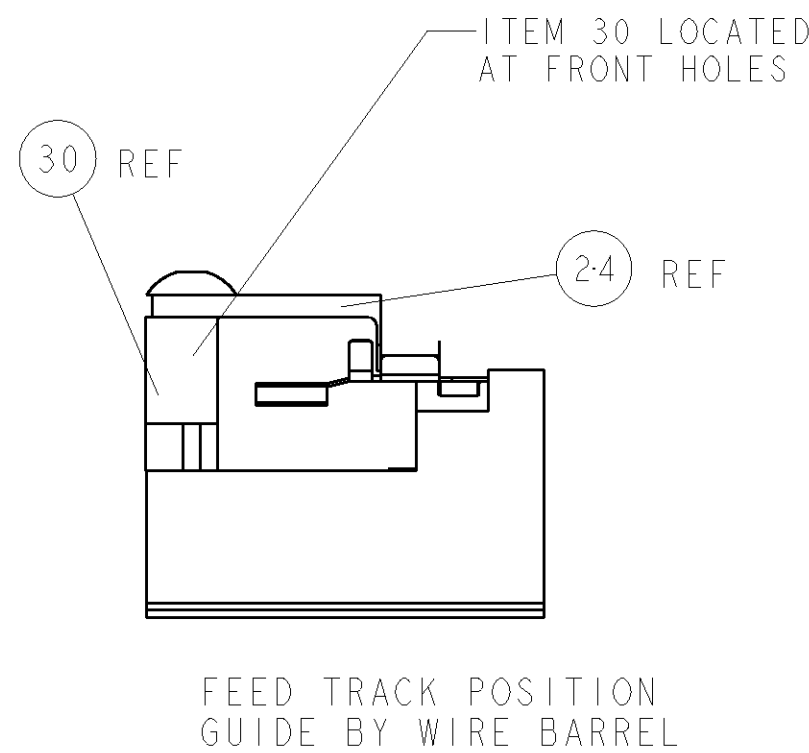
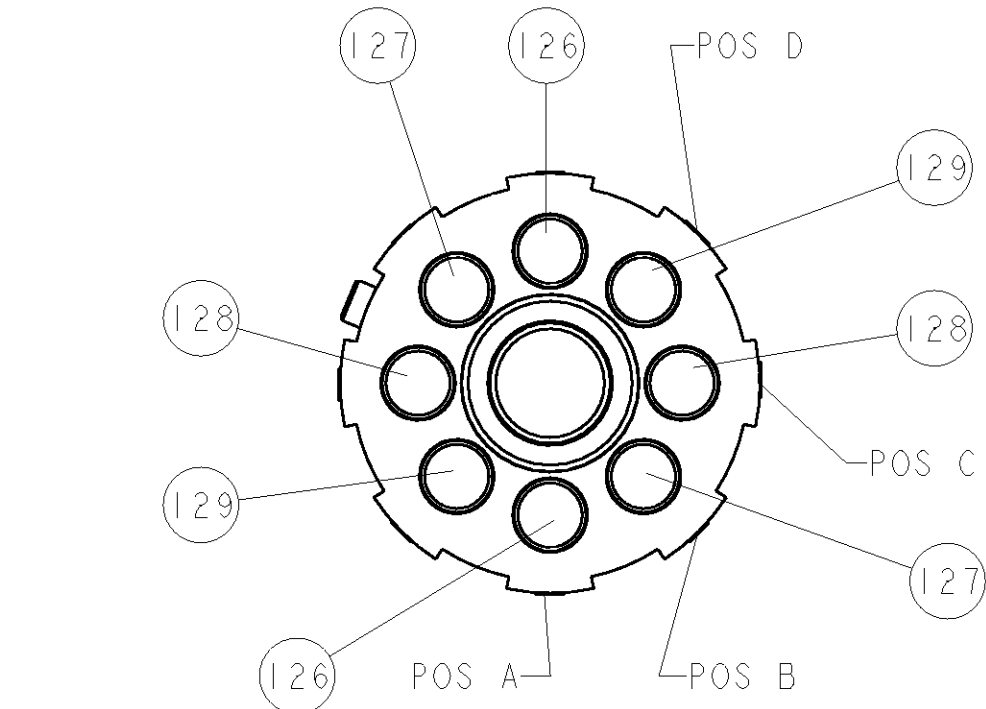


8				7							
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PART NUMBER	REV	FIRST USED	POWER UNIT		FEED TYPE		DESCRIPTION				
1852615-1	A	122500-1	LEADMAKER		POST FEED		CUTS CARRIER				
1852615-2	A	565435-5	BENCH MODEL K		PRE FEED		CUTS CARRIER				
1852615-3	A	354500-1	BENCH MODEL G		PRE FEED		CUTS CARRIER				
1852615-6	A	122500-1	LEADMAKER		POST FEED		CONTINUOUS CARRIER				
7-1852615-7	A	-	-		-		SPARE PARTS				

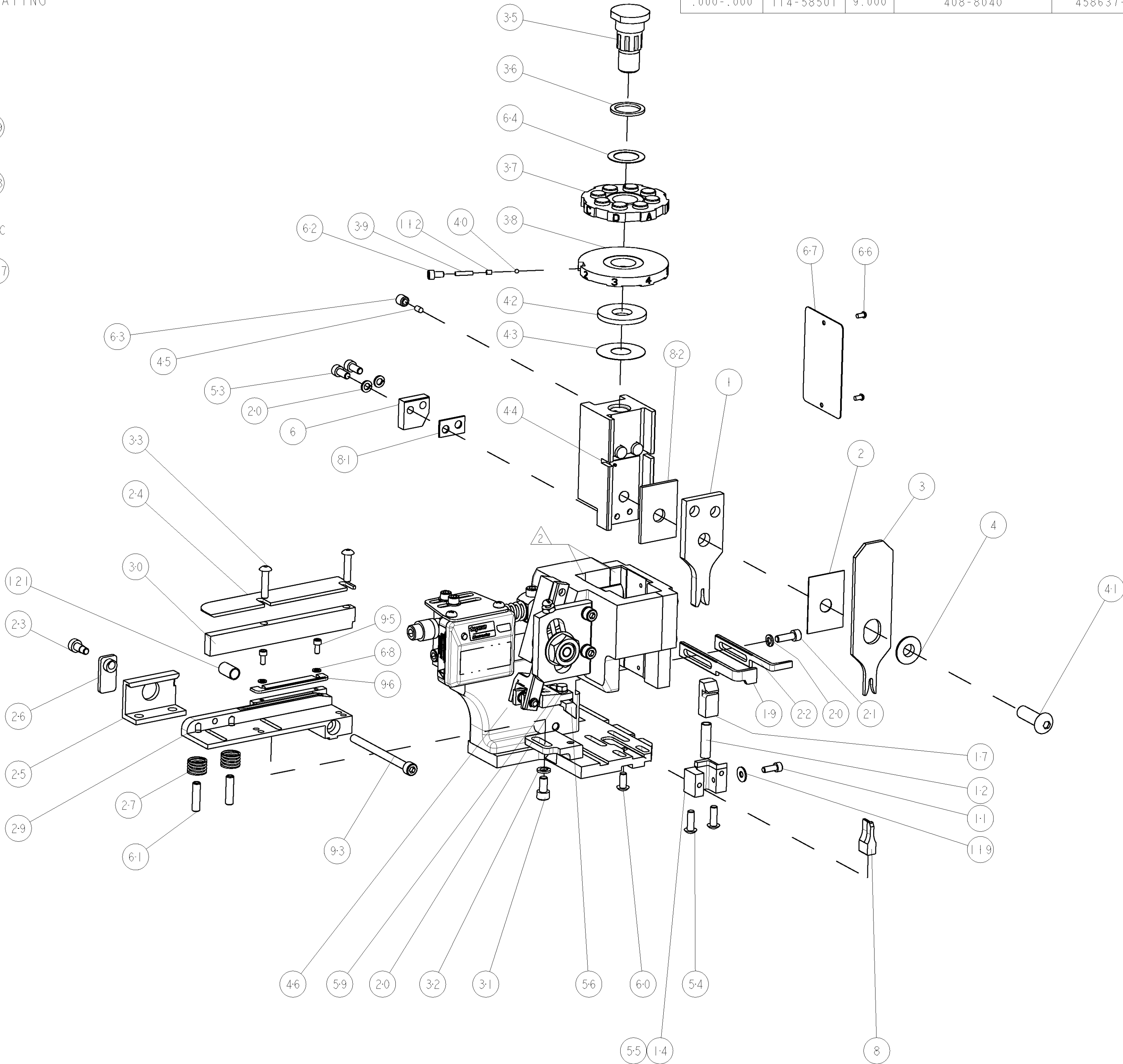
RECOMMENDED SPARE PARTS

GREASE LIGHTLY

GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



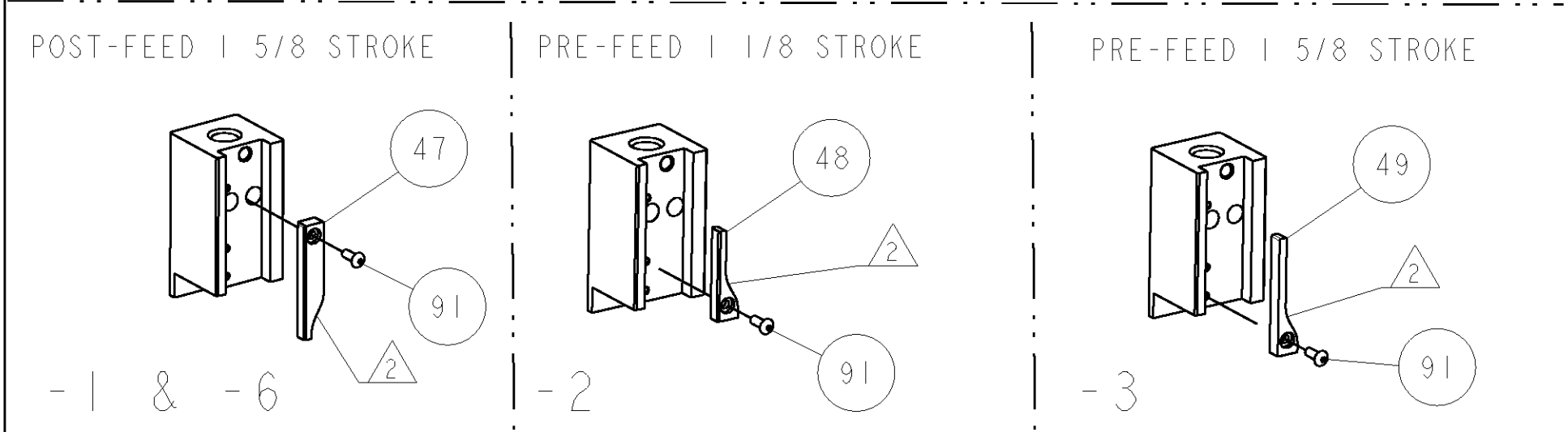
TERMINAL NAME: 110 SERIES AMPLIVAR FASTON					
1930003-1	-	TE TERMINAL - TE CRIMP SPECS			
-	-				
-	-	PAD LTR	CRIMP HEIGHT	ENAMEL WIRE SIZE	
-	-	A	1.16mm+0.05/-0.05 [.046+.002/-0.002]	0.95mm2	
-	-	B	1.09mm+0.05/-0.05 [.043+.002/-0.002]	0.85mm2	
-	-	C	1.03mm+0.05/-0.05 [.041+.002/-0.002]	0.76mm2	
-	-	D	1.097mm+0.05/-0.05 [.038+.002/-0.002]	0.64mm2	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	1.58mm [.062]	F	0.64-0.95mm2
-	-	INSUL	2.54mm [.100]	O	Ø2.000 MAX
WIRE STRIP LENGTH .000-.000	TERM APPL SPEC 114-58501	FEED 9.000	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



LOC		DIST		REVISONS			
A		66		F LTR		DESCRIPTION	DATE
				A		RELEASED	01APR2008
							RK
							GB

-	2	2	2	2	-	5-354779-4	PIN, WIRE DISC, .3260	129
-	2	2	2	2	-	4-354779-7	PIN, WIRE DISC, .3225	128
-	2	2	2	2	-	4-354779-1	PIN, WIRE DISC, .3195	127
-	2	2	2	2	-	3-354779-5	PIN, WIRE DISC, .3165	126
-	1	1	1	1	-	1-22281-8	SPRING, COMPRESSION	121
-	1	1	1	1	-	21055-5	WASHER, FLAT, REG NO 6	119
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	690438-1	FRONT STRIP GUIDE	96
-	2	2	2	2	-	1-21000-3	SCR, SKT HD CAP 4-40 X .250	95
-	1	1	1	1	-	8-21000-7	SCR, SKT HD CAP 10-32 X 2.500	93
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	1-455888-9	SPACER, CRIMPER	82
-	1	1	1	1	-	6-240641-7	SPACER	81
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	2	2	2	2	-	21024-2	WASHER, SPRG LOCK, REG NO 4	68
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	2	2	2	2	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	61
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	694433-2	FEED PAWL	56
-	1	-	-	-	-	681023-1	SHEAR HOLDER, REAR	55
-	2	2	2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-6	SCR, SKT HD CAP 8-32 X .375	53
-	-	1	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	-	1-819307-0	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	1-690124-4	WASHER, RAM (.120)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-2	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633629-1	PLATE, REAR STRIP GUIDE	29
-	2	2	2	2	-	1-22284-0	SPRING, COMPRESSION	27
-	1	1	1	1	-	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	-	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	-	1633630-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	-	21989-8	SCR, SKT HD SHLDR 3/16 DIA X .250	23
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
-	1	1	1	1	-	690463-1	FLOATING SHEAR, REAR	17
-	-	1	1	1	-	690462-1	SHEAR HOLDER, REAR	14
-	1	-	-	-	..	-	-	13
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	1-21000-9	SCR, SKT HD CAP 6-32 X .375	11
-	-	-	-	-	..	-	-	10
-	-	-	-	-	..	-	-	9
1	1	1	1	1	-	1633627-1	ANVIL, COMBINATION	8
-	-	-	-	-	..	-	-	7
-	1	1	1	1	-	2-690468-1	DEPRESSOR SHEAR, REAR	6
-	1	1	1	1	-	238009-4	BLOCK, FL CRIMPER SPACER	4
1	1	1	1	1	-	9-456135-6	CRIMPER, INSULATION O PREMIUM	3
-	1	1	1	1	-	455888-4	SPACER, CRIMPER	2
1	1	1	1	1	-	5-456403-8	CRIMPER, WIRE PREMIUM	1

-77		-6	-3	-2	-1	U/M	PART NO	DESCRIPTION		ITEM NO
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							CHK G. BAILEY 01APR2008	NAME		
							APVD N. DEMING 01APR2008	PRODUCT SPEC		
								APPLICATION SPEC		
								SIZE		
								CAGE CODE		
								DRAWING NO		
								RESTRICTED TO		
								SCALE		
								OF		
								REV		
								A		



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