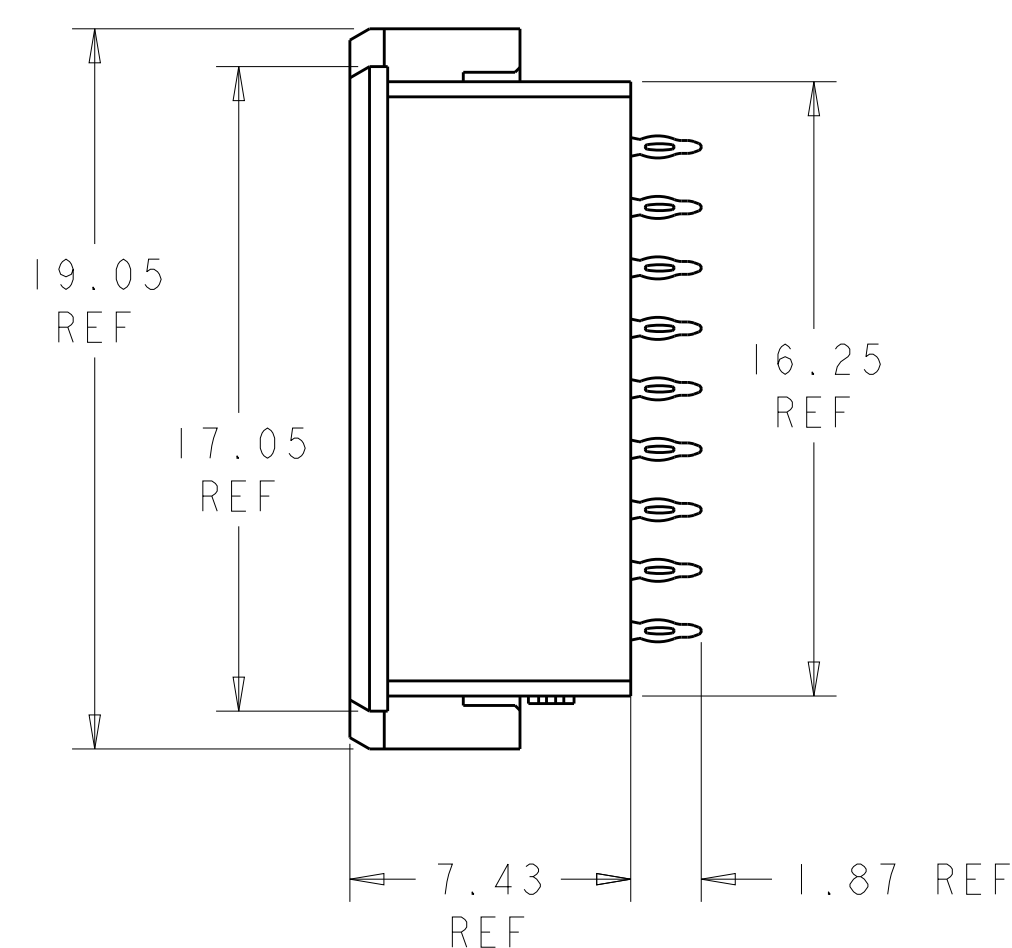
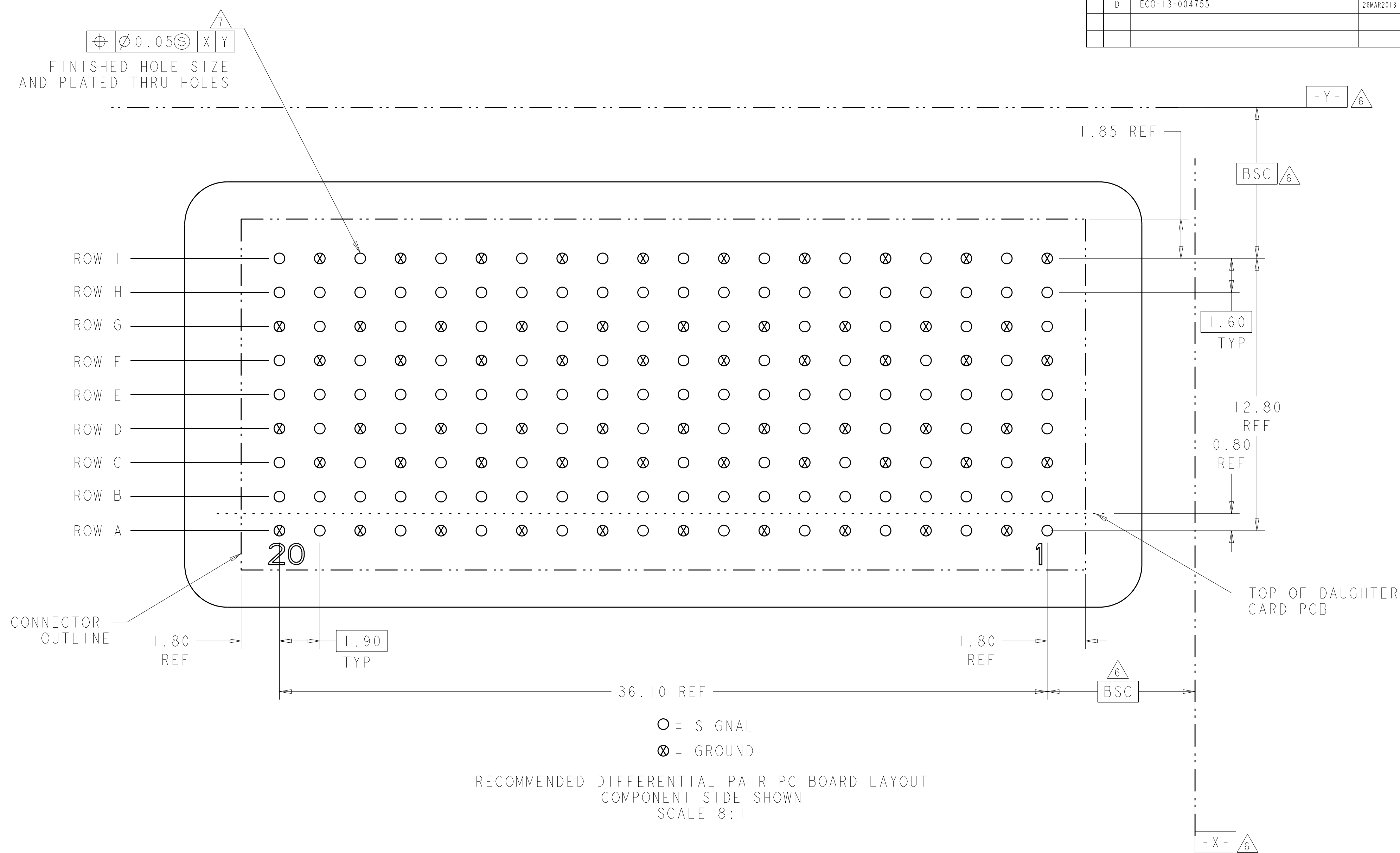




- ① MATERIAL:
CONTACT - COPPER ALLOY
HOUSING - LCP, COLOR - BLACK
- ② FINISH:
MATING AREA: 1.27 μ m MIN GOLD OVER
1.27 μ m MIN NICKEL
- ③ FINISH:
COMPLIANT PIN AREA: 0.38 μ m MIN BRIGHT TIN LEAD
OVER 1.27 μ m MIN NICKEL
- ④ FINISH:
COMPLIANT PIN AREA: 0.38 μ m MIN MATTE TIN
OVER 1.27 μ m MIN NICKEL
- ⑤ FINISH:
COMPLIANT PIN AREA: 0.38 μ m MIN GOLD
OVER 1.27 μ m MIN NICKEL
- ⑥ DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- ⑦ REFERENCE APPLICATION SPEC 114-13267 FOR RECOMMENDED
PLATING THRU HOLE DIAMETER AND PLATING THICKNESS.

 	2102161-3
 	2102161-2
 	2102161-1
FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT. DIMENSIONS AND TOLERANCES PER GPS (ISO STANDARDS)		DWN D BELACK 06JUL2009 CHK A TSANG 7-6-2009		 TE Connectivity		NUMBER	
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME		REVISED	
mm		0 PLC 1 PLC ±0.13 2 PLC ±0.05 3 PLC ± 4 PLC ± ANGLES 42°		FORTIS M McALONIS 7-6-2009 PRODUCT SPEC 108-2409 APPLICATION SPEC 114-13267		Fortis Zd, 3-PAIR, 20-COLUMN, VERTICAL, FULL SHROUD ASSEMBLY	
MATERIAL		FINISH		SIZE		RESTRICTED TO	
		-		WEIGHT 7.32g ~2X A100779C=2102161		-	
CUSTOMER DRAWING		SCALE		SHEET		OF	
		5:1		1		REV D	