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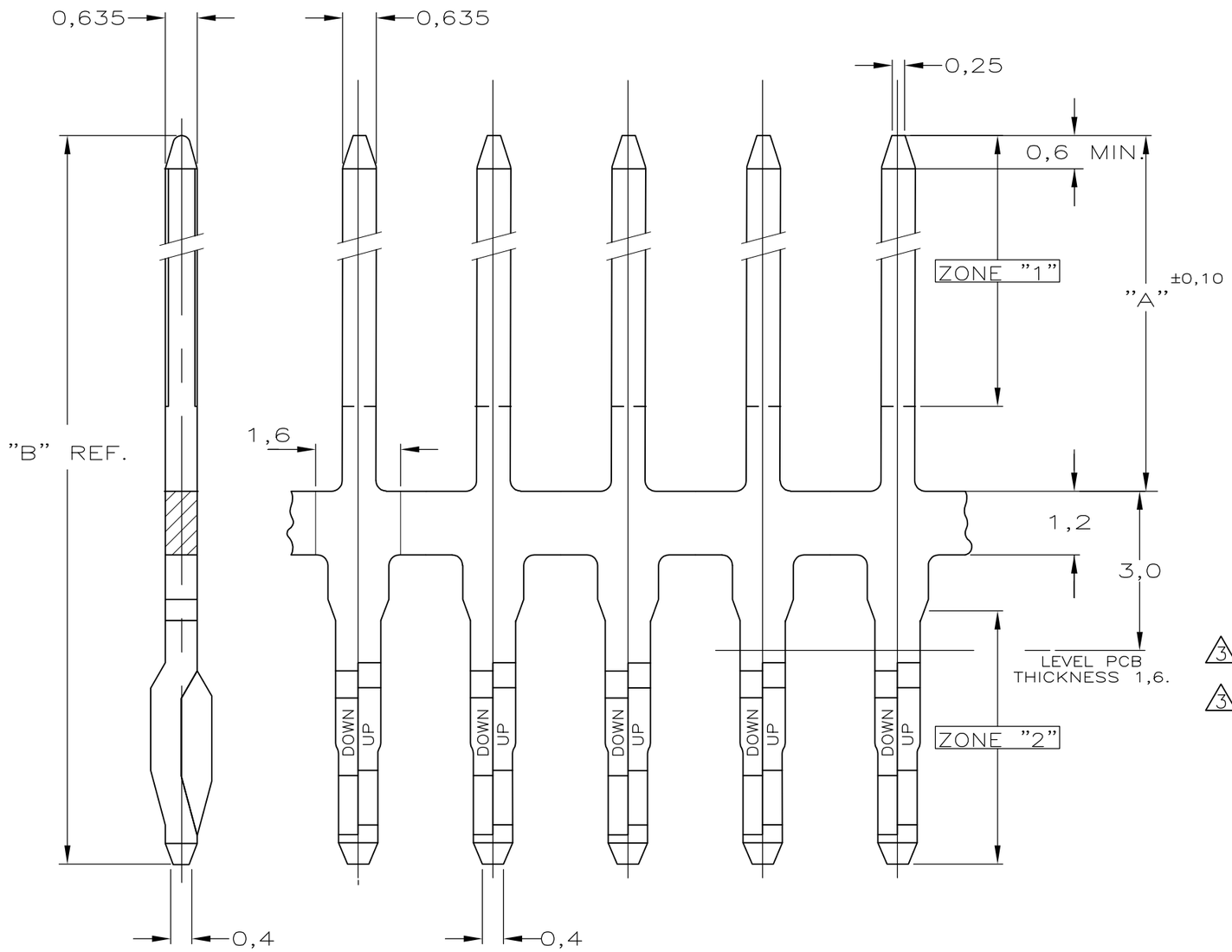
LOC	DIST
—	—

REVISIONS

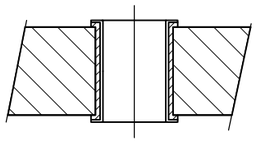
P	LTR	DESCRIPTION	DATE	DWN	APVD
	R2	REFERENCE TO Sn/Pb PLATING CORRECTED TO Sn	27JUN2012	MHM	RP



NOTES:

1. ZONE "1" DIMENSION = 5,0 MIN. EXCEPT FOR 1-215345-1 PLATING ZONE = 4,1 MIN.
2. BRIGHT TIN PLATING ALL OVER.
3. OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

DIM: "B"	DIM: "A"	ZONE 2	LAYER I (ZONE 1)	LAYER II (ZONE 1)	ENTIRE UNDERCOATING	PART NUMBER STRIP
			MIN. PLATING-THICKNESS IN µm			
20,8	13,9	2	2,5µm Sn		1,3-2,5 Ni	1-215345-8
20,8	13,9	UNPLATED			1,3-2,5 Ni	1-215345-7
15,7	8,8	1,3 Sn	Au FLASH	0,8Au	1,3-2,5 Ni	1-215345-6
15,7	8,8	UNPLATED	UNPLATED	UNPLATED	1,3-2,5 Ni	1-215345-5
~~13,6~~	~~6,7~~	2	~~1,27µm Sn~~		~~1,3-2,5 Ni~~	~~1-215345-4~~
17,0	10,1	2	2,5µm Sn		1,3-2,5 Ni	1-215345-3
~~13,6~~	~~6,7~~	~~1,3 Sn~~	~~Au FLASH~~	~~0,8Au~~	~~1,3-2,5 Ni~~	~~1-215345-2~~
12,7	5,8	1,3 Sn	Au FLASH	1,3 Au	1,3-2,5 Ni	1-215345-1
12,7	5,8	UNPLATED	UNPLATED	UNPLATED	UNPLATED	1-215345-0
17,0	10,1	1,3 Sn	Au FLASH	0,8 Au	1,3-2,5 Ni	215345-9
13,6	6,7	1,3 Sn	0,8 Au	0,8 Au	1,3-2,5 Ni	215345-8
17,0	10,1	1,3 Sn	Au FLASH	1,3 Au	min.2,0 Ni	215345-7
13,6	6,7	1,3 Sn	Au FLASH	1,3 Au	min.2,0 Ni	215345-6
17,0	10,1	1,3 Sn	Au FLASH	1,3 Au	1,3-2,5 Ni	215345-5
17,0	10,1	UNPLATED	UNPLATED	UNPLATED	UNPLATED	215345-4
13,6	6,7	1,3 Sn	Au FLASH	1,3 Au	1,3-2,5 Ni	215345-3
13,6	6,7	1,3 Sn	Au FLASH	0,8 Au	1,3-2,5 Ni	215345-2
13,6	6,7	UNPLATED	UNPLATED	UNPLATED	UNPLATED	215345-1



P.C.B. HOLE DIM. ACTION PIN				
DRILLED HOLE	:1,15	±0,025		mm
FIN. HOLE	:0,94	to	1,09	mm
AFTER REFLOW	:0,91	to	1,09	mm
Cu-thickness	: 0,025	to	0,075	mm
Sn-thickness	: 0,004	to	0,010	mm

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± -
1 PLC ± -
2 PLC ± -
3 PLC ± -
4 PLC ± -
ANGLES ± -

MATERIAL: PHOSPHOR BRONZE

FINISH: SEE TABLE

DWN	R.d.B.	20 NOV 95
CHK	J.v.LIEMPT	20 NOV 95
APVD	J.v.LIEMPT	-
PRODUCT SPEC	—	
APPLICATION SPEC	—	
WEIGHT	—	

TE Connectivity

NAME: MODU MOD II POST WITH ACTION-PIN POST

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A3	00779	C-215345	—

CUSTOMER DRAWING | SCALE 10:1 | SHEET 1 OF 1 | REV R2