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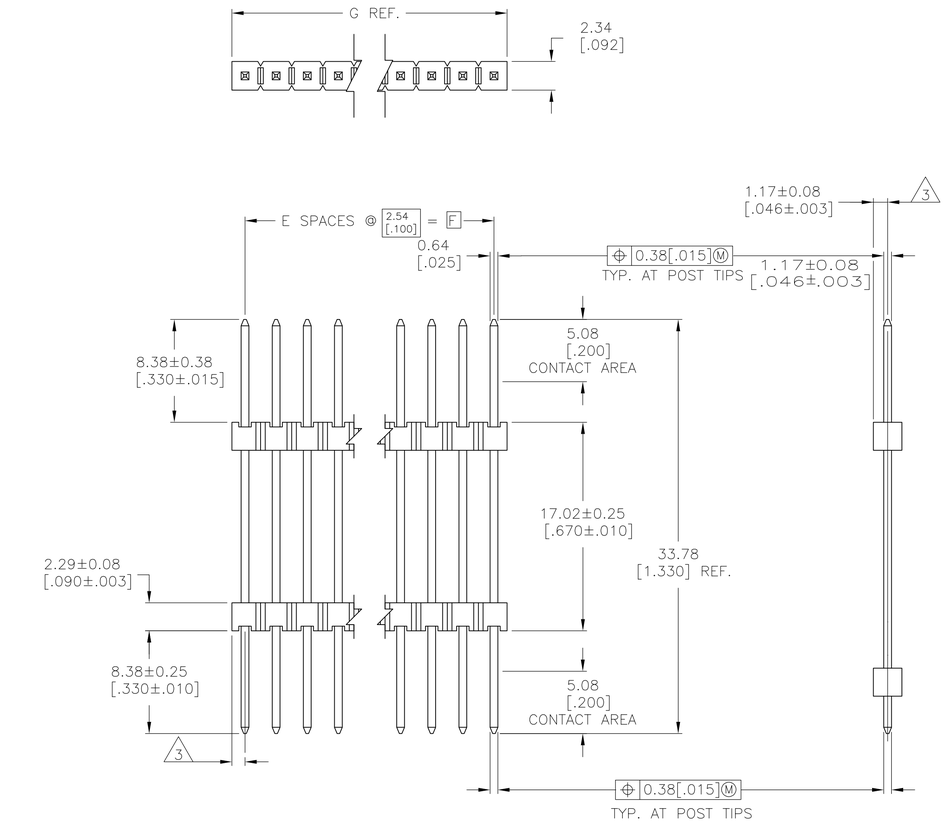
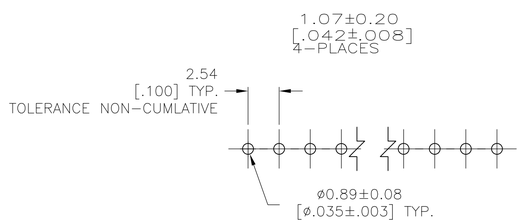
LOC	DIST
AD	39

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	P	REVISED PER ECO-11-004820	11MAR11	RK	HMR





RECOMMENDED HOLE LAYOUT

G	F	E	NO. OF POSITIONS	PART NUMBER
101.19 [3.984]	99.06 [3.900]	39	40	4-146479-0
98.65 [3.884]	96.52 [3.800]	38	39	3-146479-9
96.11 [3.784]	93.98 [3.700]	37	38	3-146479-8
93.57 [3.684]	91.44 [3.600]	36	37	3-146479-7
91.03 [3.584]	88.90 [3.500]	35	36	3-146479-6
88.49 [3.484]	86.36 [3.400]	34	35	3-146479-5
85.95 [3.384]	83.82 [3.300]	33	34	3-146479-4
83.41 [3.284]	81.28 [3.200]	32	33	3-146479-3
80.87 [3.184]	78.74 [3.100]	31	32	3-146479-2
78.33 [3.084]	76.20 [3.000]	30	31	3-146479-1
75.79 [2.984]	73.66 [2.900]	29	30	3-146479-0
73.25 [2.884]	71.12 [2.800]	28	29	2-146479-9
70.71 [2.784]	68.58 [2.700]	27	28	2-146479-8
68.17 [2.684]	66.04 [2.600]	26	27	2-146479-7
65.63 [2.584]	63.50 [2.500]	25	26	2-146479-6
63.09 [2.484]	60.96 [2.400]	24	25	2-146479-5
60.55 [2.384]	58.42 [2.300]	23	24	2-146479-4
58.01 [2.284]	55.88 [2.200]	22	23	2-146479-3
55.47 [2.184]	53.34 [2.100]	21	22	2-146479-2
52.93 [2.084]	50.80 [2.000]	20	21	2-146479-1
50.39 [1.984]	48.26 [1.900]	19	20	2-146479-0
47.85 [1.884]	45.72 [1.800]	18	19	1-146479-9
45.31 [1.784]	43.18 [1.700]	17	18	1-146479-8
42.77 [1.684]	40.64 [1.600]	16	17	1-146479-7
40.23 [1.584]	38.10 [1.500]	15	16	1-146479-6
37.69 [1.484]	35.56 [1.400]	14	15	1-146479-5
35.15 [1.384]	33.02 [1.300]	13	14	1-146479-4
32.61 [1.284]	30.48 [1.200]	12	13	1-146479-3
30.07 [1.184]	27.94 [1.100]	11	12	1-146479-2
27.53 [1.084]	25.40 [1.000]	10	11	1-146479-1
24.99 [.984]	22.86 [.900]	9	10	1-146479-0
22.45 [.884]	20.32 [.800]	8	9	146479-9
19.91 [.784]	17.78 [.700]	7	8	146479-8
17.37 [.684]	15.24 [.600]	6	7	146479-7
14.83 [.584]	12.70 [.500]	5	6	146479-6
12.29 [.484]	10.16 [.400]	4	5	146479-5
9.75 [.384]	7.62 [.300]	3	4	146479-4
7.21 [.284]	5.08 [.200]	2	3	146479-3
4.67 [.184]	2.54 [.100]	1	2	146479-2
2.13 [.084]	- -	-	1	146479-1

1. ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
2. THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING

3. HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.

4. FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA,

5. ALL OVER 0.00127 [.000050] NICKEL ENTIRE POST.

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± -
1 PLC ± -
2 PLC ± 0.51[.02]
3 PLC ± 0.127[.005]
4 PLC ± 0.0127[.0005]
ANGLES ± -

MATERIAL 4

FINISH 5

DWN 14-MAR-97 E. BRANDBERG
CHK 14-MAR-97 G. DUBNICZKI
APVD 14-MAR-97 G. DUBNICZKI

PRODUCT SPEC —
APPLICATION SPEC —
WEIGHT —

TE Connectivity

NAME HEADER ASSEMBLY, MOD II, STACKING, SINGLE ROW, .025 SQ.POST, UNSHROUDED

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-146479	—

CUSTOMER DRAWING SCALE 4:1 SHEET 1 OF 1 REV P

4805 (3/11)