

# 3M

# Paper Masking Tape

## 2209

### Technical Data

July, 2009

**Product Description** 3M™ Paper Masking Tape 2209 is an economy crepe paper tape for holding, bundling, sealing, and non-critical masking jobs where a pressure sensitive tape is needed.

Product Construction	Backing	Adhesive	Color	Standard Roll Length
	Crepe paper	Rubber	Tan	60.17 yds. (55 m)

**Typical Physical Properties** **Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.**

ASTM Test Method		
Adhesion to Steel:	26 oz./in. width (29 N/100 mm)	D-3330
Tensile Strength:	20 lbs./in. width (350 N/100 mm)	D-3759
Elongation at Break:	10.5%	D-3759
Tape Thickness:	4.5 mils (0.114 mm)	D-3652
Temperature Use Range:	Up to 150°F (66°C) for 30 minutes	

**Features**

- Crepe paper backing for conformability that will maintain integrity when formed around a corner.
- Economical tape for general purpose applications.
- Hand tearable.
- Sliver resistance with one piece removal to help reduce labor.
- Controlled unwind for ease of use and reduced waste.
- Designed for indoor use only as it should not be subjected to outdoor exposure or prolonged periods of sunlight as tape may become very difficult to remove.

**Storage** Store under normal conditions of 70°F (21°C) and 50% R.H. in the original carton.

**Shelf Life** To obtain best performance, use this product within one year from date of manufacture.

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## Technical Information

The technical information, recommendations and other statements contained in this document are based upon tests or experience that 3M believes are reliable, but the accuracy or completeness of such information is not guaranteed.

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## Product Use

Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. Given the variety of factors that can affect the use and performance of a 3M product, user is solely responsible for evaluating the 3M product and determining whether it is fit for a particular purpose and suitable for user's method of application.

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**ISO 9001:2000**

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This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001:2000 standards.



### Industrial Adhesives and Tapes Division

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