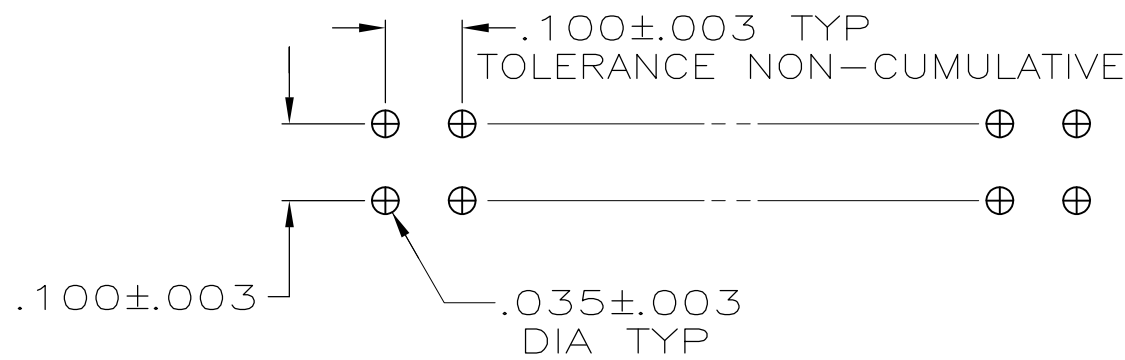
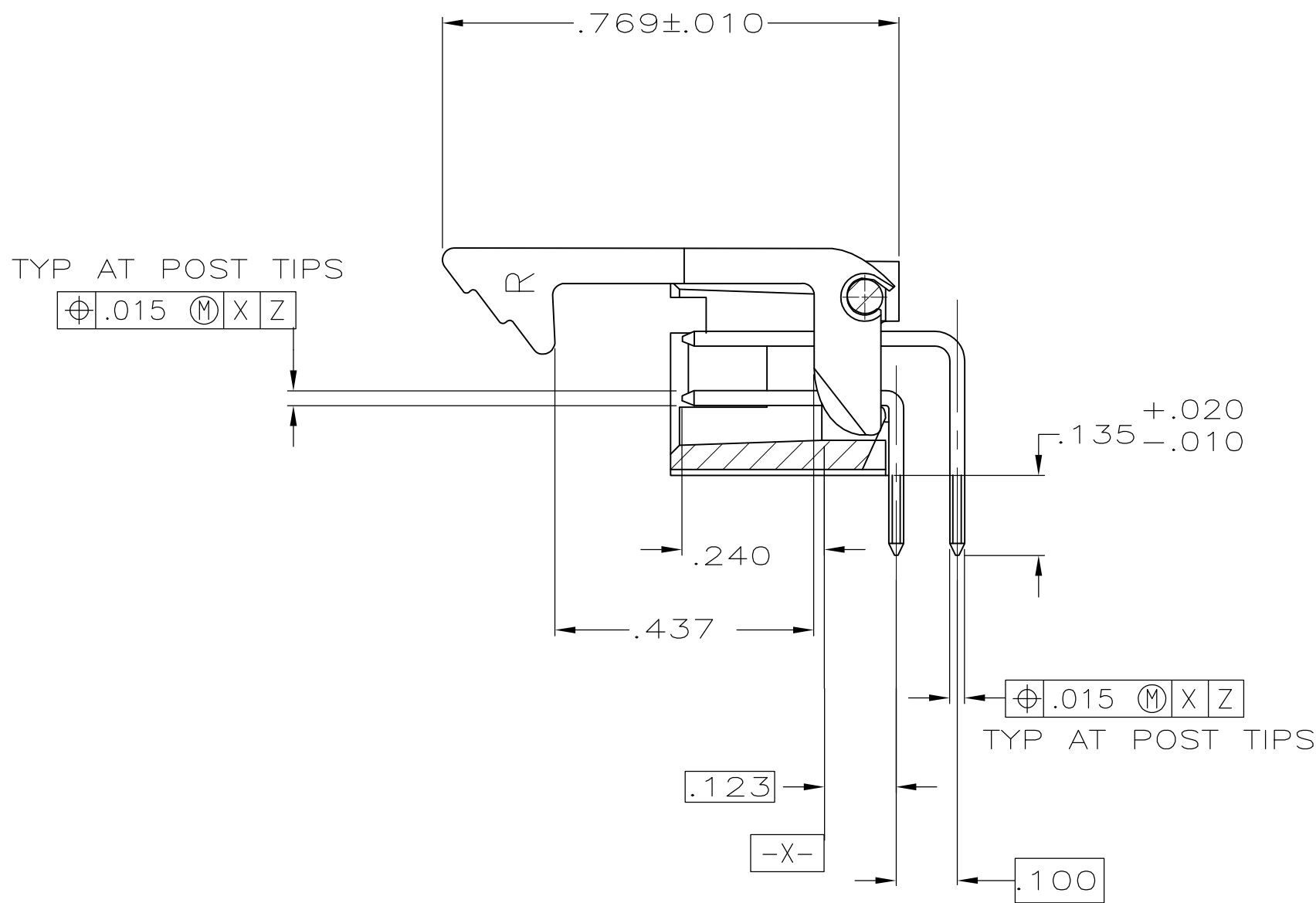
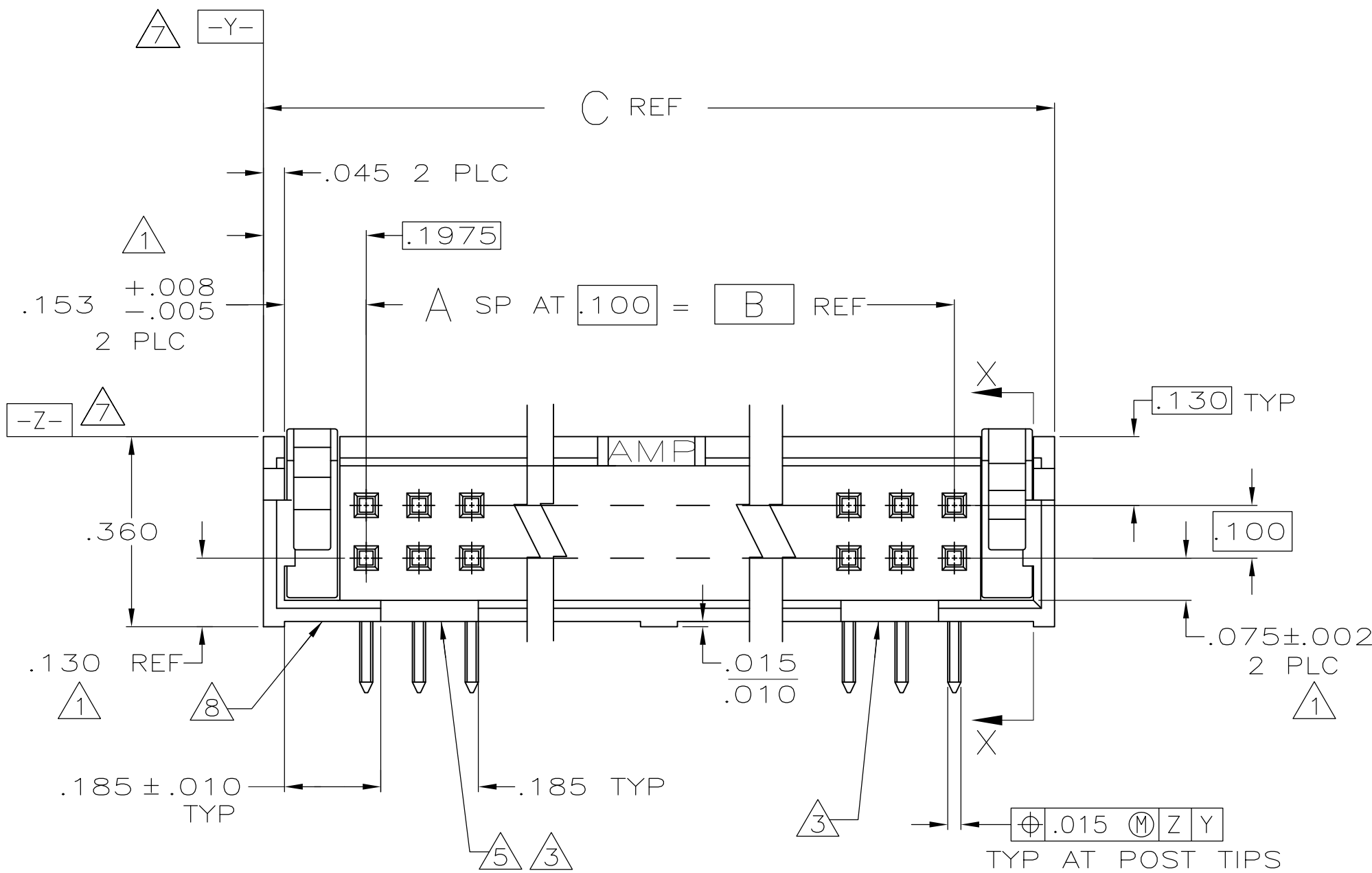
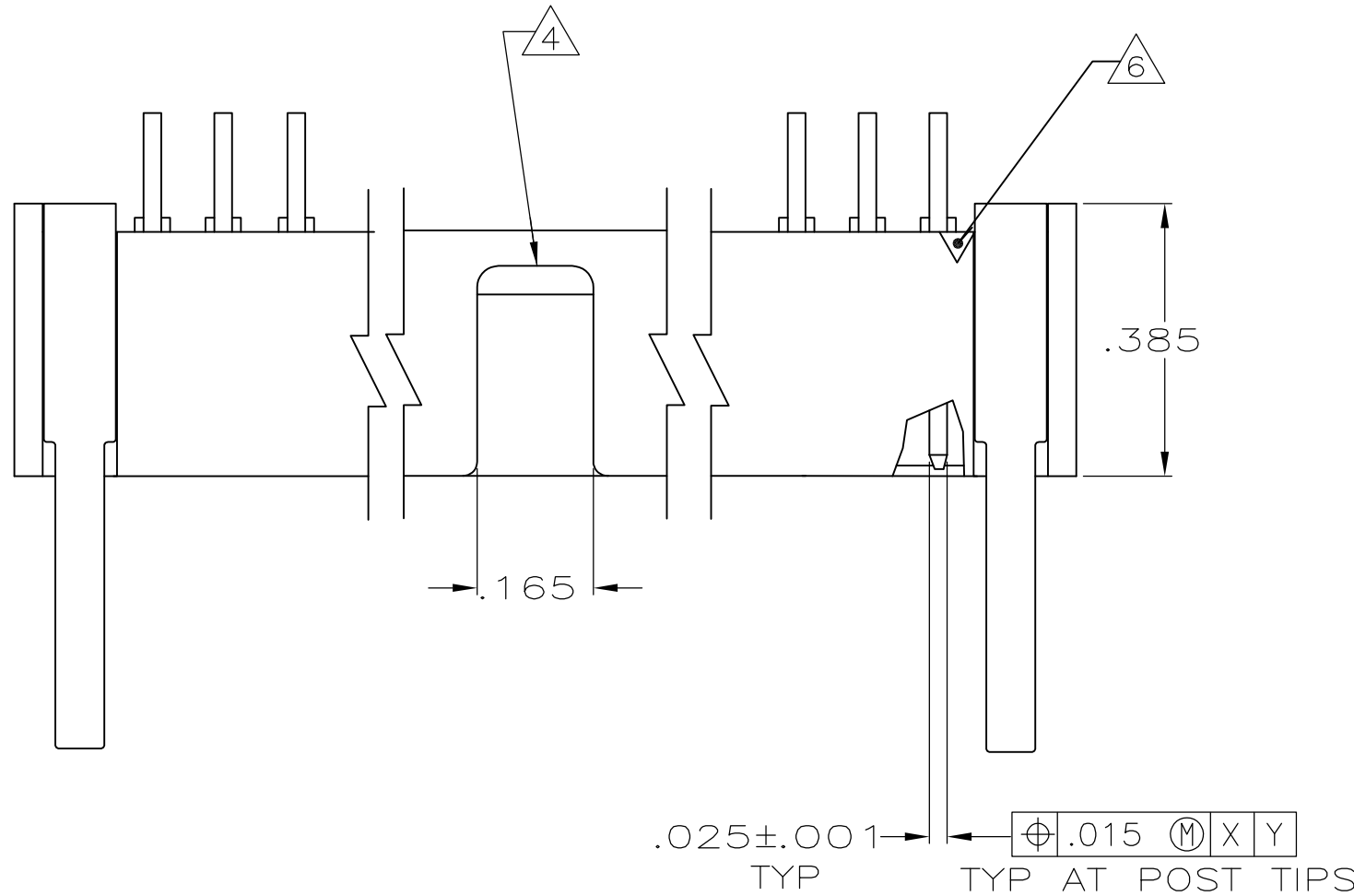


LOC	DIST	REVISONS				
		P	LTR	DESCRIPTION	DATE	DWN I APVD
GP	00	M		REVISED PER ECO-08-005380	10JUN2008	ZMR SLB
		M1		REVISED PER ECO-09-021826	09JAN10	KK AEG



RECOMMENDED HOLE LAYOUT
FOR MANUAL INSERTION

SECTION X-X

- 1 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- 2 GOLD FLASH OVER
PALLADIUM-NICKEL PLATE, .000030 MIN TOTAL ON THE MATING SURFACES,
.000100 MIN TIN-LEAD PLATE ON THE SOLDER-TAIL,
.000050 MIN NICKEL UNDERPLATE ON THE ENTIRE POST.
OR
.000030 MIN GOLD PLATE ON THE MATING SURFACES,
.000100 MIN TIN-LEAD PLATE ON THE SOLDER-TAIL,
.000050 MIN NICKEL UNDERPLATE ON THE ENTIRE POST.
- 3 DOUBLE BAR POLARIZATION
- 4 CENTER POLARIZATION SLOT
- 5 FOR 10 POSN ASSEMBLY, SLOT OMITTED WHERE INDICATED
- 6 NUMBER 1 POSITION INDICATOR.
- 7 DATUMS **-Y-** AND **-Z-** APPLY AT THE BASE OF THE SHROUD WALL.
- 8 OPTIONAL AMP IDENTIFICATION NUMBER (DATE CODE).
LOCATION APPROXIMATELY WHERE SHOWN.
- 9 MATERIAL: HOUSING: GLASS FILLED NYLON, FLAME RETARDANT, BLACK.
POSTS: BRASS.
- 10 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

10	SUPERSEDED BY 1-1761609-6	3.300	2.900	29	60	1-104315-0
		2.800	2.400	24	50	104315-9
OBSOLETE		2.500	2.100	21	44	104315-8
		2.300	1.900	19	40	104315-7
		2.000	1.600	16	34	104315-6
	SUPERSEDED BY 1761609-9	1.600	1.200	12	26	104315-5
10	SUPERSEDED BY 1761609-7	1.300	.900	9	20	104315-4
	SUPERSEDED BY 1761609-6	1.100	.700	7	16	104315-3
	SUPERSEDED BY 1761609-5	1.000	.600	6	14	104315-2
	SUPERSEDED BY 1761609-3	.800	.400	4	10	104315-1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN G DOUTY CHK R FEIDT APVD	1-26-88 1-26-88 -	Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	PRODUCT SPEC 108-40018	NAME	HEADER ASSY, LOW PROFILE, AMP-LATCH	
	0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± .005 4 PLC ± - ANGLES ± -	APPLICATION SPEC	SIZE	CAGE CODE	DRAWING NO
			WEIGHT		
MATERIAL	FINISH	100779	104315	100779	104315
CUSTOMER DRAWING		SCALE	4:1	SHEET	1 OF 1
		REV	M1		