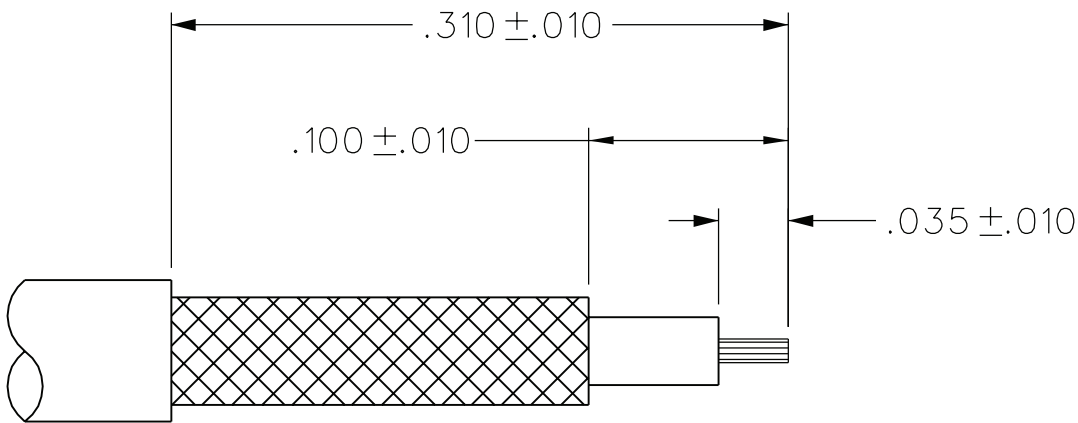
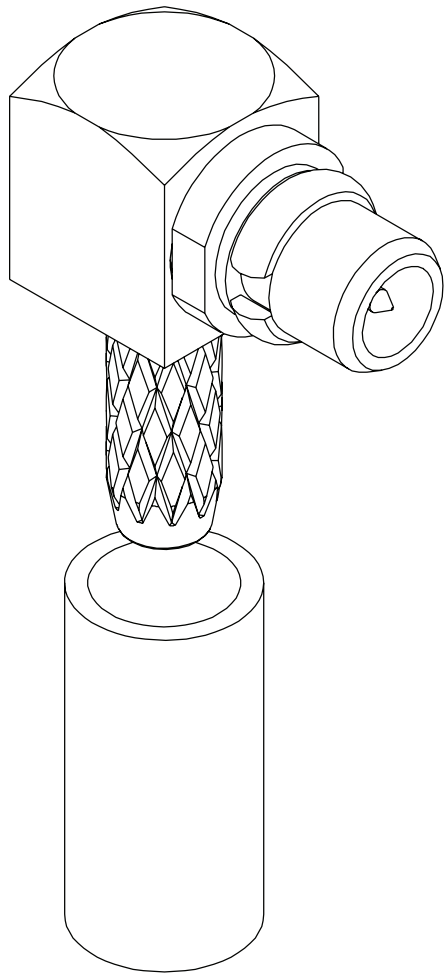
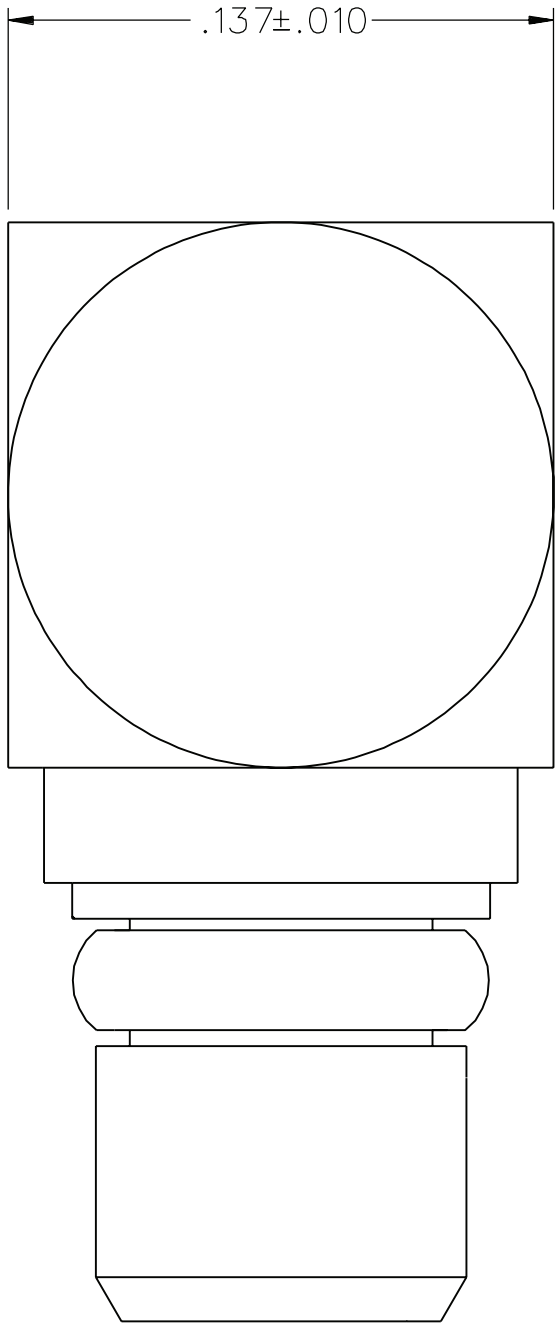
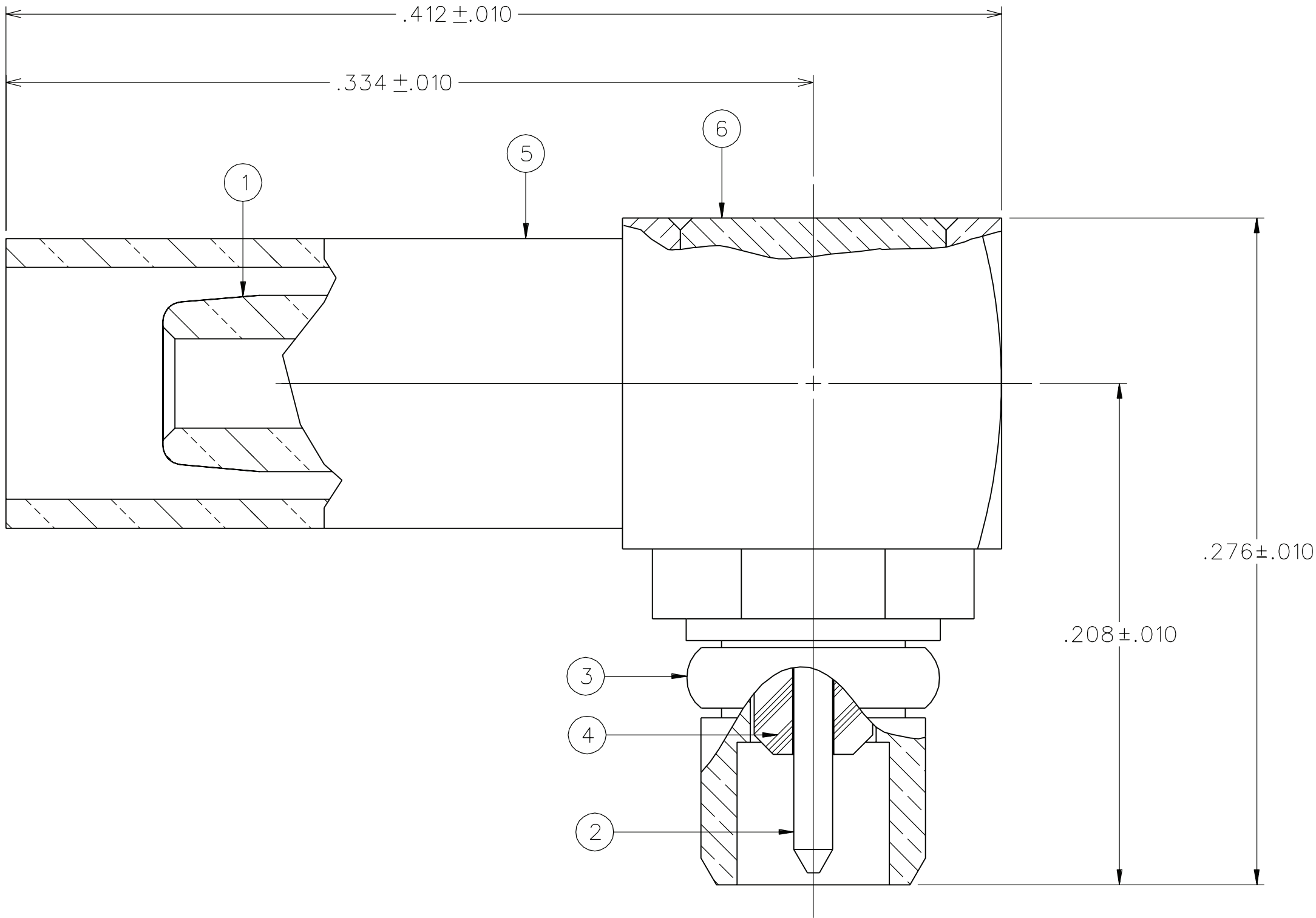


PART NUMBER	ITEM ① BODY	ITEM ② CONTACT	ITEM ③ INTERFACE SPRING	ITEM ④ INSULATOR	ITEM ⑤ CRIMP SLEEVE	ITEM ⑥ END CAP
135-9402-111	COPPER ALLOY GOLD PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER GOLD PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER GOLD PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	COPPER ALLOY GOLD PL .00005 MIN OVER COPPER PL .00005 MIN	COPPER ALLOY GOLD PL .00005 MIN OVER COPPER PL .00005 MIN



CABLE STRIP DIMENSIONS
10:1

DRAWING NO. C - 135-9402-111/120	
0	REVISIONS
ENGINEERING RELEASE	
1	9-6-07 P A T M T J D S A U J S ECN 51224
VERSION UPDATE ***** * REVISION NUMBER FOLLOWED BY AN ALPHA * * CHARACTER INDICATES DRAWING CLARIF- * * CATION OR PART NUMBER ADDITION ONLY. * *****	
1a	12-3-08 P R R M J A J B U C N ECN 51729

NOTES:

1. SPECIFICATIONS:
- IMPEDANCE: 50 OHMS
FREQUENCY RANGE: 0-6 GHz
VSWR: 1.25 MAX
WORKING VOLTAGE: 170 VRMS MAX AT SEA LEVEL
DIELECTRIC WITHSTANDING VOLTAGE: 500 VRMS MIN AT SEA LEVEL
INSULATION RESISTANCE: 1000 MEGOHM MIN
CONTACT RESISTANCE:
 CENTER CONTACT - INITIAL 5.0 MILLIOHM MAX, AFTER ENVIRONMENTAL 15.0 MILLIOHM MAX
 OUTER CONDUCTOR - GOLD PLATED INITIAL 1 MILLIOHM MAX, AFTER ENVIRONMENTAL 1.5 MILLIOHM MAX
 BODY TO BRAID - GOLD PLATED INITIAL 5.0 MILLIOHM MAX, AFTER ENVIRONMENTAL NOT APPLICABLE
CORONA LEVEL: 190 VOLTS MINIMUM AT 70,000 FEET
INSERTION LOSS: 0.2 DB MAX AT 1GHZ
RF LEAKAGE: -60 DB AT 2.5 GHZ
RF HIGH POTENTIAL WITHSTANDING VOLTAGE: 400 VRMS AT 4 AND 7 MHZ

MECHANICAL:

ENGAGE/DISENGAGE FORCE: 8.0 LBS MAX ENGAGEMENT
1.4 LBS MIN DISENGAGEMENT
CONTACT RETENTION FORCE: 2.0 LBS MIN AXIAL FORCE
CONTACT RETENTION TORQUE: NOT APPLICABLE
COUPLING MECHANISM RETENTION: NOT APPLICABLE
CABLE ACCEPTABILITY: RG 178/U, RG 196/U
CABLE HEX CRIMP SIZE: .105
CABLE RETENTION: 10 LBS MIN AXIAL FORCE
DURABILITY: 500 CYCLES MIN

ENVIRONMENTAL:

(MEETS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-PRF-39012)
THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION C
EXCEPT -55 DEG C TO 155 DEG C
OPERATING TEMPERATURE: -55 DEG C TO 155 DEG C
CORROSION: MIL-STD-202, METHOD 101, CONDITION B
SHOCK: MIL-STD-202, METHOD 213, CONDITION B
VIBRATION: MIL-STD-202, METHOD 204, CONDITION D
MOISTURE: MIL-STD-202, METHOD 106B

CUSTOMER DRAWING

THIS DRAWING TO BE INTERPRETED
PER ASME Y 14.5M - 1994

"μ STATION"

COMPANY CONFIDENTIAL

TOLERANCE UNLESS OTHERWISE SPECIFIED		DRAWN BY JDS	DATE 9-6-07	 Connectivity Solutions P.O. Box 1732 Waseca, MN 56093 1-800-247-8256	
DECIMALS .XX	mm	CHECKED BY TAK	DATE 9-14-07		
.XXX ±.003		APPROVED BY TJS	DATE 9-14-07	TITLE ASSEMBLY, PLUG RIGHT ANGLE CABLED, RG 178 NON-MAGNETIC MMCX	
MATL		RELEASE DATE	9-14-07	SHEET 2 OF 2	DRAWING NO. C - 135-9402-111/120
FINISH		U/M	INCH	SCALE	20:1