

BRADY B-928 VINYL LABEL STOCK WITH COLD TEMPERATURE APPLICATION ADHESIVE

TDS No. B-928

Effective Date: 11/15/2010

Description:

Brady B-928 is a flexible vinyl film with a cold temperature applicable pressure sensitive adhesive.

Details:**Use:**

Hazardous waste material labels, PCB labels, Right-To-Know labels, and custom labels.

Special Properties:

Can be applied at 0°F (-18°C)

Adhesive Type:

Pressure sensitive acrylic

Substrate Type:

Vinyl Film

Standard Material Colors:

White and yellow

Standard Legend Colors:

Black, red, blue, and yellow

Thickness (PSTC-33):

Total: 0.005 in. (0.125mm)

Tensile Strength (PSTC-31):

12 lb/in. (215 N/100mm)

Elongation (PSTC-31):

55%

Adhesive Properties:

Adhesion to Steel (PSTC-1)

15 Minute Dwell (Avg.) -- 70 oz/in (76 N/100mm)

Ultimate Dwell (72 Hrs.) (Avg.) -- 92 oz/in (100 N/100mm)

Tack (ASTM D 2979) (Avg.) -- 650 g (6.4 N)

Drop Shear (PSTC-7) (Avg.) -- 2 hours

Abrasion Resistance (Method 5306 of U.S. Federal Test Method Std. No. 191A):

CS-10 wheels and 250 g weights,

Legend withstood up to 1000 cycles.

CS-17 wheels and 1000 g weights,

Legend withstood up to 4500 cycles.

Gloss (60°):

6 Gardner Units

Minimum Application Temperature:

0°F (-18°C)

Service Temperature:

-50°F to 176°F (-46°C to 80°C)

Average Outdoor Durability:

2 years (Average expected outdoor life of product will depend on user definition of failure and climatic conditions.)

Chemical Resistance:

REAGENT	7 DAY IMMERSION	DIP TEST	RUB TEST
30% Sulfuric Acid	NE	NE	NE
10% Sulfuric Acid	NE	NE	NE
30% HCl	NE	NE	NE
10% HCl	NE	NE	NE
50% NaOH	NE	NE	NE
10% NaOH	NE	NE	NE
Methyl Ethyl Ketone	F	F	F
Acetone	F	F	F
1,1,1-Trichloroethane	F	F	F
Methanol	F	F	F
IPA (Isopropanol)	F	NE	NE
ASTM #3 Oil	NE	NE	NE
SAE 20 Oil	NE	NE	NE
Alconox®	F	NE	NE
Toluene	F	F	F
Mineral Spirits	NE	NE	NE
Glacial Acetic Acid	F	F	F
5% Acetic Acid	NE	NE	NE
Diesel Fuel	F	NE	NE
Heptane	F	NE	NE
Cellosolve Acetate	F	F	F
Conc. Ammonia	NE	NE	NE
10% Ammonia	NE	NE	NE
Turpentine	F	F	NE
Kerosene	NE	NE	NE
Water	NE	NE	NE
Gasoline	F	F	F

NE = No Effect

NT = Not Tested

F = Failed (affected Sample)

7 Day Immersion: Immersed in reagent for 7 days.

Dip Test: Five 10 minute dips in reagent with 30 minute recovery.

Rub Test: Rubbed sample for 1 minute with swab soaked in reagent.

Product testing, customer feedback, and history of similar products, support a customer performance expectation of at least **two years from the date of receipt** for this product as long as this product is stored in its original packaging in an environment *below 80°F (27°C) and 60% RH*. We are confident that our product will perform well beyond this time frame. However, it remains the responsibility of the user to assess the risk of using such product. We encourage customers to develop functional testing protocols that will qualify a product's fitness for use in their actual applications.

Trademarks:

Alconox® is a registered trademark of Alconox Co.

Signmark® is a registered trademark of Brady Worldwide, Inc.

ASTM: American Society for Testing and Materials (U.S.A.)

PSTC: Pressure Sensitive Tape Council (U.S.A.)

SAE: Society of Automotive Engineers (U.S.A.)

All S.I. Units (metric) are mathematically derived from the U.S. Conventional Units.

Note: All values shown are averages and should not be used for specification purposes.

Test data and test results contained in this document are for general information only and shall not be relied upon by Brady customers for designs and specifications, or be relied on as meeting specified performance criteria. Customers desiring to develop specifications or performance criteria for specific product applications should contact Brady for further information.

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independent laboratory. As such, Brady makes no independent representations or warranties, express or implied, and assumes no liability in connection with the use of this information.

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