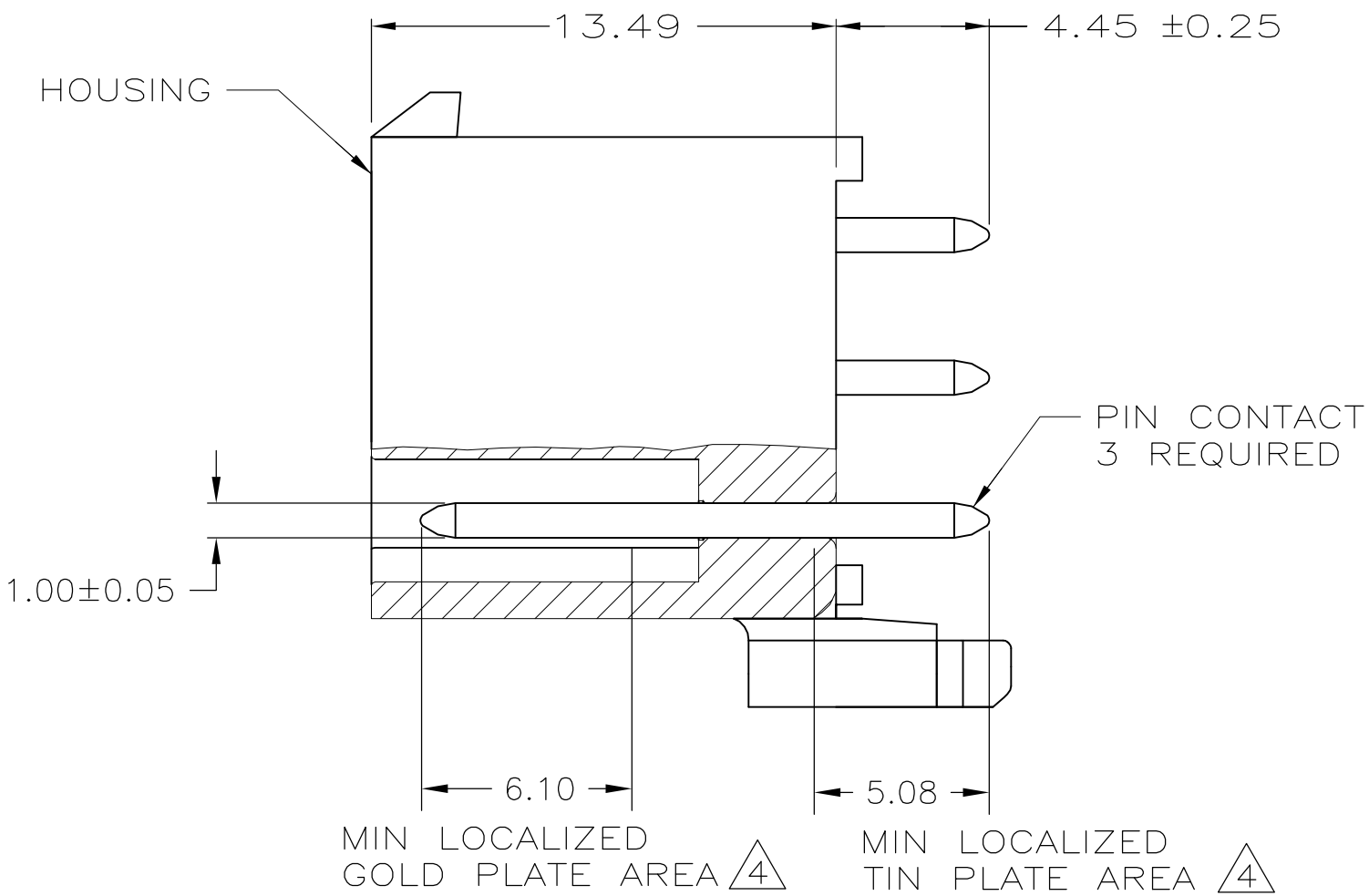
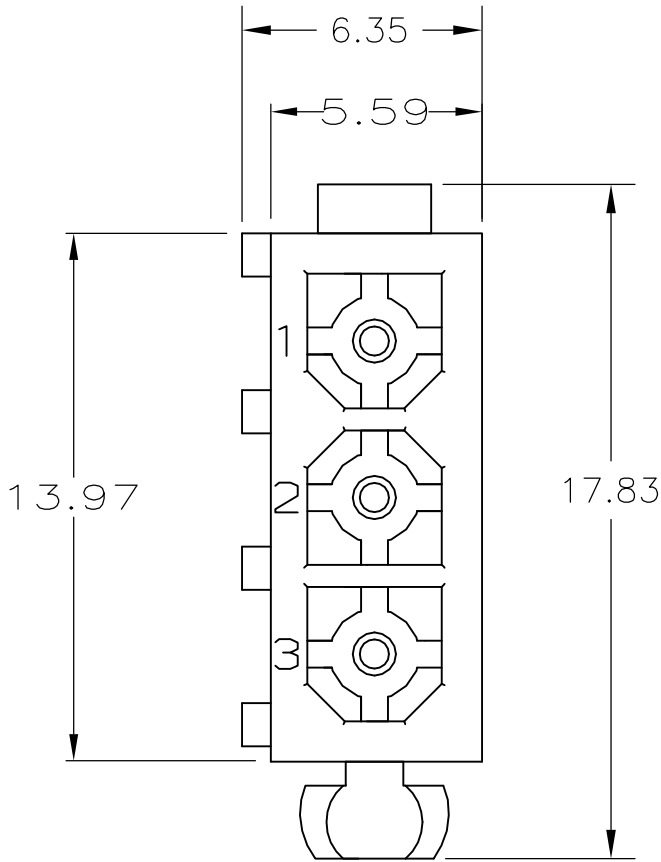
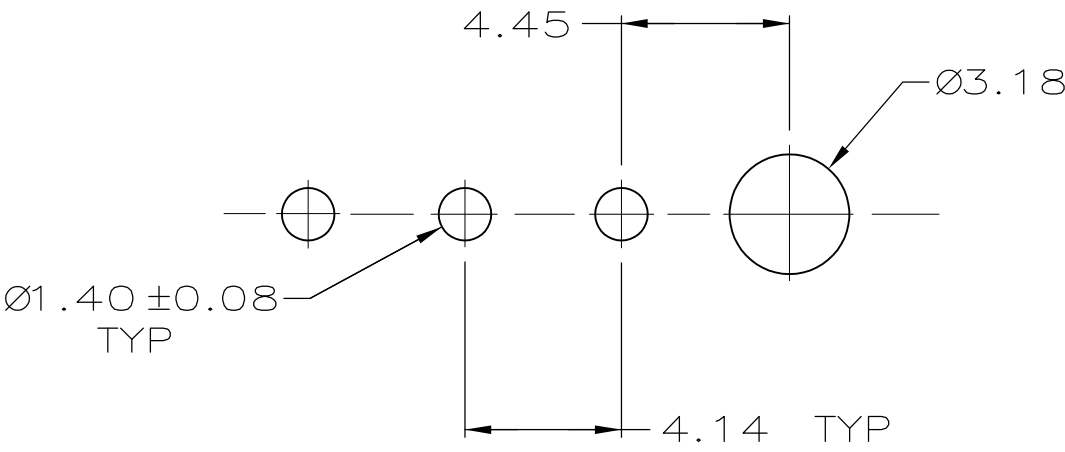
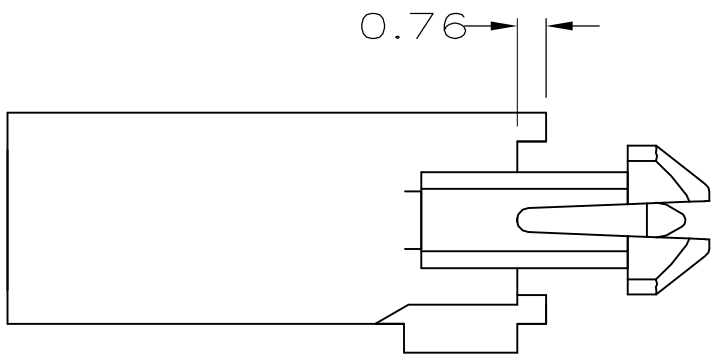


LOC	DIST	REVISIONS				
CM	00	P	LTR	DESCRIPTION	DATE	DWN
			C	REVISED PER ECR-15-010337	22JUL2015	RK
						APVD SC



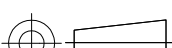
1. PINS TO COMPLY WITH AMP SOLDERABILITY SPEC. 109-11-3.
2. 0.00381 MIN MATTE TIN PLATE OVER 0.00127 MIN NICKEL.
3. MATES WITH PART P/N 1586616-1.
4. 0.00076 MIN GOLD PLATE IN THE LOCALIZED GOLD PLATE AREA 0.00381 MIN MATTE TIN IN THE LOCALIZED TIN PLATE AREA, BOTH OVER 0.00127 MIN NICKEL.



RECOMMENDED LAYOUT FOR 1.57 THICK BOARD
TOLERANCES NON-ACCUMULATIVE

1.00	.039	13.97	.550
0.76	.030	13.49	.531
0.25	.010	5.59	.220
0.13	.005	5.08	.200
0.08	.003	4.45	.175
0.05	.002	4.14	.163
0.00381	.000150	3.18	.125
0.00127	.000050	1.57	.062
0.00076	.000030	1.40	.055
MM	IN	MM	IN
CONVERSION TABLE			

BRASS	4	NYLON, UL94V-0	WHITE	1586598-2
BRASS	2	NYLON, UL94V-0	WHITE	1586598-1
MATERIAL	FINISH	MATERIAL	COLOR	PART NO.
PIN		HOUSING		

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN K. WHITAKER 08APR2005		 TE Connectivity						
DIMENSIONS: mm		CHK C. JONES 08APR2005								
	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 0.13 3 PLC ± 4 PLC ± ANGLES ±		APVD C. JONES 08APR2005		NAME HEADER ASSEMBLY, 3 CKT, SPECIAL KEYING, MINI-UNIVERSAL MATE-N-LOK(TM)					
			PRODUCT SPEC							
			APPLICATION SPEC							
MATERIAL SEE TABLE		FINISH SEE TABLE		WEIGHT		SIZE A2	CAGE CODE 00779	DRAWING NO C=1586598	RESTRICTED TO —	
CUSTOMER DRAWING						SCALE 5:1		SHEET 1 of 1		REV C