

**For NEW designs consider  
this replacement product:**

• LUXEON TX



## LUXEON N

Industry best thermal performance,  
2A drive current, compatible with  
standard optics, 3-stripe footprint



LUXEON N is a high power LED in a 2.5mm x 2.5mm thermally optimized package that supports the highest drive current—up to 2A. This high current capability enables twice the flux in half the size compared to standard 3535 packages while achieving high efficacy. In addition to superior performance delivered over the widest operating range, LUXEON N is compatible with industry standard off-the-shelf optics, minimizing design efforts and costs. The thermally optimized package achieves the lowest thermal resistance at 2°C/W for high drive current system performance. These advantages provide total system design flexibility, making LUXEON N the ideal high power emitter choice for the next generation design of outdoor light sources.

### FEATURES AND BENEFITS

Thermally optimized package provides the lowest  $R_{th}$  at 2°C/W

Highest drive current of 2A allows 670 lm+ per LED

Low  $V_f$  achieves high efficacy of 161 lm/W at 350mA and 110 lm/W at 2000mA

Radiation pattern compatible with standard 3535 high power packages and LUXEON TX

2525 package has half the footprint compared to standard 3535 ensuring fit under off-the-shelf optics

LM-80 data available at launch

### PRIMARY APPLICATIONS

Architectural

High Bay & Low Bay

Outdoor

– Streetlights

Specialty Lighting

– Torch

# Table of Contents

|                                             |           |
|---------------------------------------------|-----------|
| <b>General Product Information</b>          | <b>2</b>  |
| Product Test Conditions                     | 2         |
| Part Number Nomenclature                    | 2         |
| Lumen Maintenance                           | 2         |
| Environmental Compliance                    | 2         |
| <b>Performance Characteristics</b>          | <b>3</b>  |
| Product Selection Guide                     | 3         |
| Optical Characteristics                     | 3         |
| Electrical and Thermal Characteristics      | 3         |
| <b>Absolute Maximum Ratings</b>             | <b>4</b>  |
| <b>Characteristic Curves</b>                | <b>4</b>  |
| Spectral Power Distribution Characteristics | 4         |
| Light Output Characteristics                | 5         |
| Forward Current Characteristics             | 6         |
| Radiation Pattern Characteristics           | 6         |
| <b>Product Bin and Labeling Definitions</b> | <b>8</b>  |
| Decoding Product Bin Labeling               | 8         |
| Luminous Flux Bins                          | 8         |
| Color Bin Definition                        | 9         |
| Forward Voltage Bins                        | 9         |
| <b>Mechanical Dimensions</b>                | <b>10</b> |
| <b>Reflow Soldering Guidelines</b>          | <b>11</b> |
| JEDEC Moisture Sensitivity                  | 11        |
| Solder Pad Design                           | 12        |
| <b>Packaging Information</b>                | <b>12</b> |
| Pocket Tape Dimensions                      | 12        |
| Reel Dimensions                             | 13        |

# General Product Information

## Product Test Conditions

LUXEON N LEDs are tested and binned with a DC drive current of 700mA at a junction temperature,  $T_j$ , of 85°C.

## Part Number Nomenclature

Part numbers for LUXEON N follow the convention below:

L 1 N 0 – **A A** 7 0 0 0 0 0 0 **B B B** 0

Where:

- A A** – designates nominal ANSI CCT (30=3000K, 40=4000K, 50=5000K, 57=5700K, 65=6500K)
- B B B** – designates minimum luminous flux level at test conditions (see Product Bin and Labeling section)

Therefore, the following part number is used for a LUXEON N 3000K 70CRI with a minimum luminous flux of 290 lumens:

L 1 N 0 – **3 0** 7 0 0 0 0 0 0 **2 9 0** 0

## Lumen Maintenance

Please contact your local Sales Representative or Lumileds Technical Solutions Manager for more information about the long-term performance of this product.

## Environmental Compliance

Lumileds LLC is committed to providing environmentally friendly products to the solid-state lighting market. LUXEON N is compliant to the European Union directives on the restriction of hazardous substances in electronic equipment, namely the RoHS Directive 2011/65/EU and REACH Regulation (EC) 1907/2006. Lumileds LLC will not intentionally add the following restricted materials to its products: lead, mercury, cadmium, hexavalent chromium, polybrominated biphenyls (PBB) or polybrominated diphenyl ethers (PBDE).

# Performance Characteristics

## Product Selection Guide

Table 1. Product performance of LUXEON N at 700mA and 2000mA,  $T_j=85^\circ\text{C}$ .

| NOMINAL CCT | MINIMUM CRI <sup>[1, 2]</sup> | LUMINOUS FLUX <sup>[1]</sup> (lm) |         | TYPICAL LUMINOUS EFFICACY (lm/W) | TYPICAL LUMINOUS FLUX (lm) | TYPICAL LUMINOUS EFFICACY (lm/W) | PART NUMBER        |
|-------------|-------------------------------|-----------------------------------|---------|----------------------------------|----------------------------|----------------------------------|--------------------|
|             |                               | MINIMUM                           | TYPICAL |                                  |                            |                                  |                    |
|             |                               | 700mA                             |         |                                  |                            |                                  |                    |
| 3000K       | 70                            | 250                               | 265     | 135                              | 614                        | 105                              | L1N0-3070000000000 |
| 4000K       | 70                            | 280                               | 290     | 148                              | 671                        | 113                              | L1N0-4070000000000 |
| 5000K       | 70                            | 280                               | 290     | 148                              | 671                        | 113                              | L1N0-5070000000000 |
| 5700K       | 70                            | 280                               | 290     | 148                              | 671                        | 113                              | L1N0-5770000000000 |
| 6500K       | 70                            | 280                               | 290     | 148                              | 671                        | 113                              | L1N0-6570000000000 |

Notes for Table 1:

1. Lumileds maintains a tolerance of  $\pm 2$  on CRI and  $\pm 6.5\%$  on luminous flux measurements.
2. Typical CRI is approximately 2 points higher than the minimum CRI specified, but this is not guaranteed.

## Optical Characteristics

Table 2. Optical characteristics for LUXEON N at 700mA,  $T_j=85^\circ\text{C}$ .

| PART NUMBER        | TYPICAL TOTAL INCLUDED ANGLE <sup>[1]</sup> | TYPICAL VIEWING ANGLE <sup>[2]</sup> |
|--------------------|---------------------------------------------|--------------------------------------|
| L1N0-xx7000000xxx0 | 160°                                        | 120°                                 |

Notes for Table 2:

1. Total angle at which 90% of total luminous flux is captured.
2. Viewing angle is the off axis angle from the LED centerline where the luminous intensity is  $\frac{1}{2}$  of the peak value.

## Electrical and Thermal Characteristics

Table 3. Electrical and thermal characteristics for LUXEON N at 700mA,  $T_j=85^\circ\text{C}$ .

| PART NUMBER        | FORWARD VOLTAGE <sup>[1]</sup> ( $V_f$ ) |         |         | TYPICAL TEMPERATURE COEFFICIENT OF FORWARD VOLTAGE <sup>[2]</sup> (mV/°C) | TYPICAL THERMAL RESISTANCE—JUNCTION TO SOLDER PAD (°C/W) |
|--------------------|------------------------------------------|---------|---------|---------------------------------------------------------------------------|----------------------------------------------------------|
|                    | MINIMUM                                  | TYPICAL | MAXIMUM |                                                                           |                                                          |
| L1N0-xx7000000xxx0 | 2.5                                      | 2.8     | 3.0     | -1.6°                                                                     | 2.0°                                                     |

Notes for Table 3:

1. Lumileds maintains a tolerance of  $\pm 0.06\text{V}$  on forward voltage measurements.
2. Measured between  $25^\circ\text{C}$  and  $85^\circ\text{C}$ .

# Absolute Maximum Ratings

Table 4. Absolute maximum ratings for LUXEON N.

| PARAMETER                                            | MAXIMUM PERFORMANCE                                       |        |        |
|------------------------------------------------------|-----------------------------------------------------------|--------|--------|
| DC Forward Current <sup>[1, 2]</sup>                 | 1050mA                                                    | 1225mA | 2000mA |
| Peak Pulsed Forward Current <sup>[1, 3]</sup>        | 1200mA                                                    | 1750mA | 2500mA |
| LED Junction Temperature <sup>[1]</sup> (DC & Pulse) | 150°C                                                     | 135°C  | 100°C  |
| ESD Sensitivity (ANSI/ESDA/JEDEC JS-001-2012)        | Class 3B                                                  |        |        |
| Operating Case Temperature <sup>[1]</sup>            | -40°C to 135°C                                            |        |        |
| LED Storage Temperature                              | -40°C to 135°C                                            |        |        |
| Soldering Temperature                                | JEDEC 020c 260°C                                          |        |        |
| Allowable Reflow Cycles                              | 3                                                         |        |        |
| Reverse Voltage ( $V_{reverse}$ ) <sup>[4]</sup>     | LUXEON LEDs are not designed to be driven in reverse bias |        |        |

Notes for Table 4:

1. Proper current derating must be observed to maintain the junction temperature below the maximum allowable junction temperature.
2. Residual periodic variations due to power conversion from alternating current (AC) to direct current (DC), also called "ripple," with frequencies  $\geq 100\text{Hz}$  and amplitude  $\leq 15\%$  of the maximum allowable DC forward current are acceptable, assuming the average current throughout each cycle does not exceed the maximum allowable DC forward current at the corresponding maximum junction temperature.
3. Pulsed operation with a peak drive current equal to the stated peak pulsed forward current is acceptable if the pulse on-time is  $\leq 5\text{ms}$  per cycle and the duty cycle is  $\leq 50\%$ .
4. Transient reverse voltages and surge currents due to electrical switching or supply interruptions are acceptable if these events do not last for more than 10ms, the amplitude of the reverse voltage does not exceed 5V and the reverse current is less than 220uA.

## Characteristic Curves

### Spectral Power Distribution Characteristics

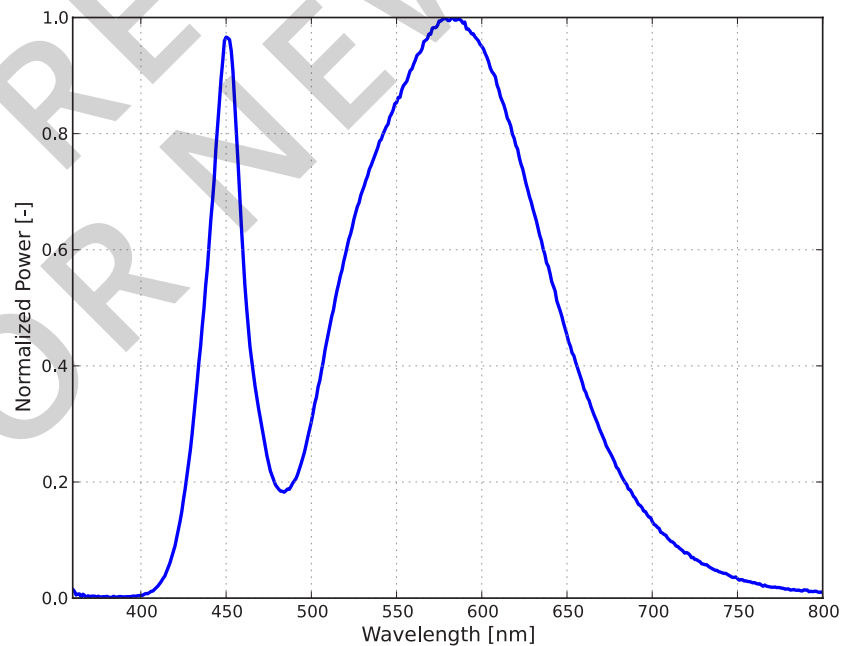


Figure 1. Typical normalized power vs. wavelength for LUXEON N at 700mA, T<sub>j</sub>=85°C.

# Light Output Characteristics

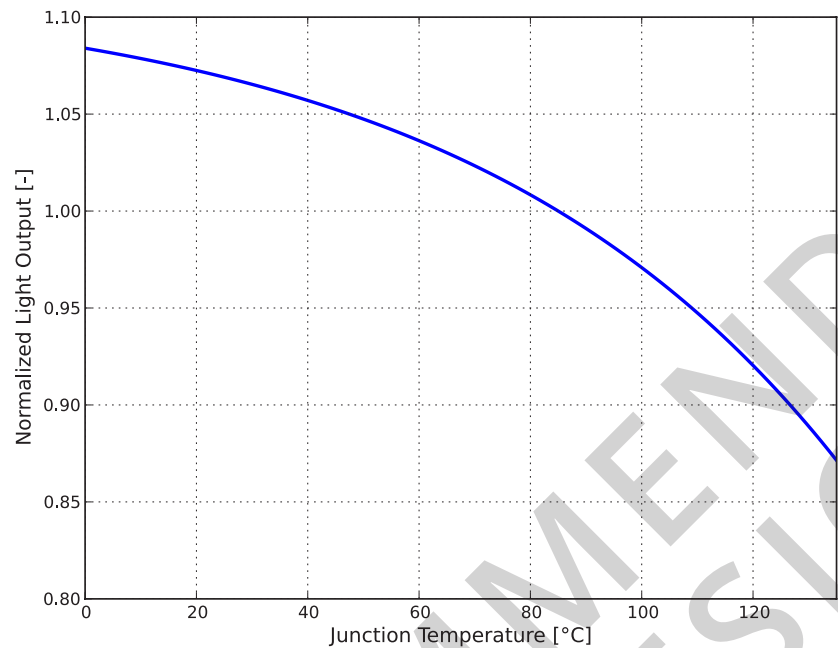


Figure 2. Typical normalized light output vs. junction temperature for LUXEON N at 700mA.

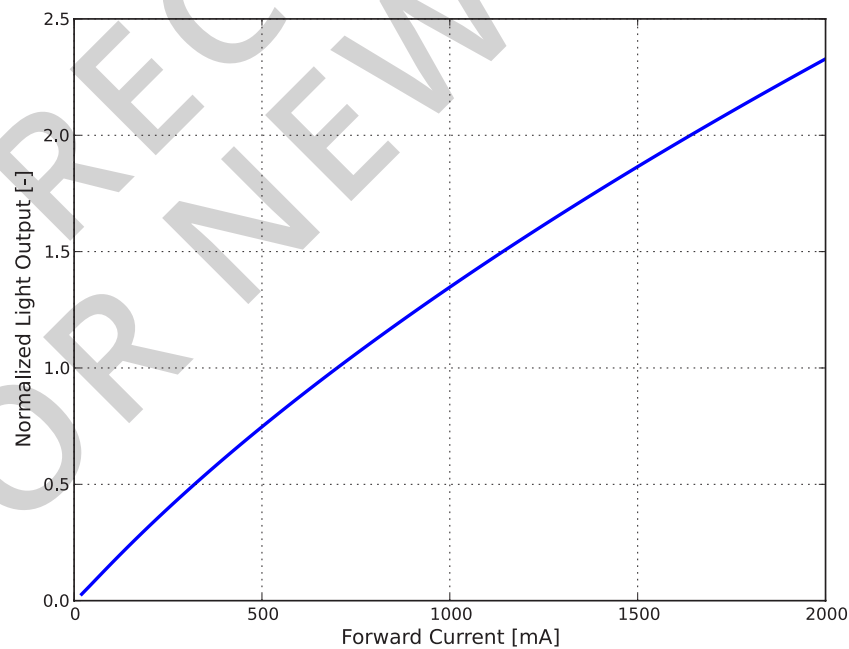


Figure 3. Typical normalized light output vs. forward current for LUXEON N at  $T_j=85^{\circ}\text{C}$ .

# Forward Current Characteristics

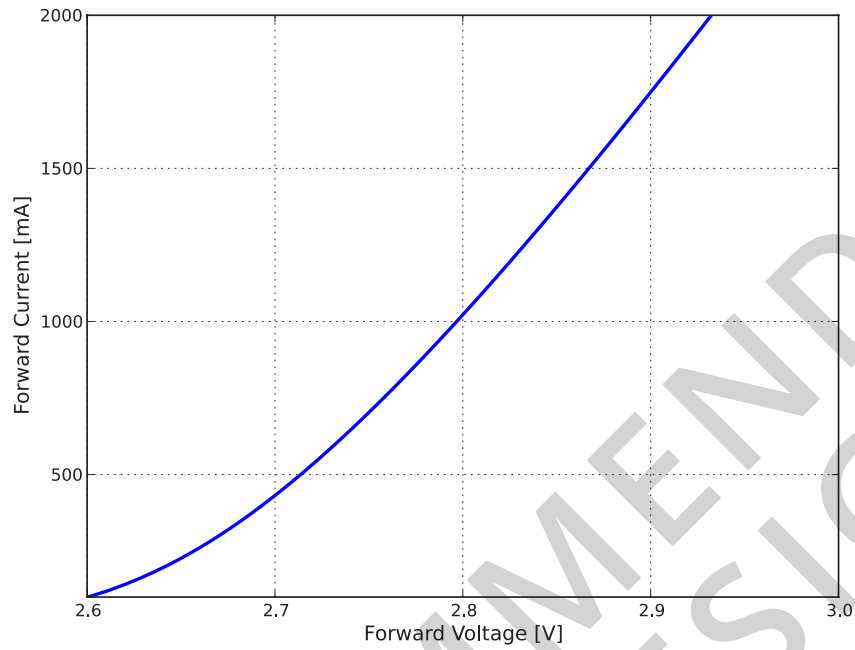


Figure 4. Typical forward current vs. forward voltage for LUXEON N at  $T_j=85^{\circ}\text{C}$ .

# Radiation Pattern Characteristics

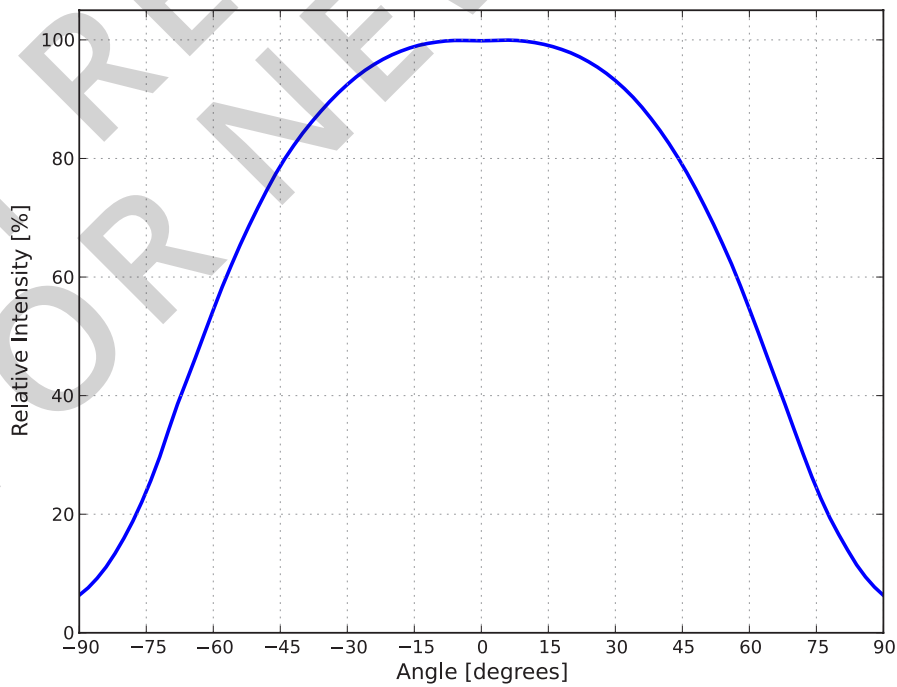


Figure 5. Typical radiation pattern for LUXEON N at 700mA,  $T_j=85^{\circ}\text{C}$ .

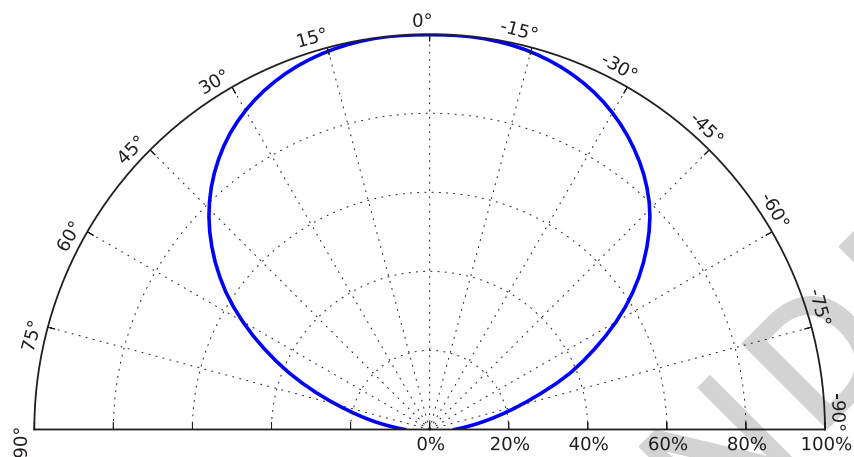


Figure 6. Typical polar radiation pattern for LUXEON N at 700mA,  $T_j=85^{\circ}\text{C}$ .

# Product Bin and Labeling Definitions

## Decoding Product Bin Labeling

In the manufacturing of semiconductor products, there are variations in performance around the average values given in the technical datasheet. For this reason, Lumileds bins LED components for luminous flux or radiometric power, color point, peak or dominant wavelength and forward voltage.

LUXEON N LEDs are labeled using a 4-digit alphanumeric CAT code following the format below:

Where:

### A B C D

- A** – designates luminous flux bin (example: U=280 to 290 lumens, V=290 to 300 lumens)
- B** – designates correlated color temperature (CCT) bin (1=6500K, 2=5700K, 3=5000K, 5=4000K, 7=3000K)
- C** – designates SDCM bin (example: 5=5-step MacAdam ellipse)
- D** – designates forward voltage bin (example: X=2.65 to 2.85V, Y=2.85 to 3.00V)

Therefore, a LUXEON N with a lumen range of 290 to 300, SDCM bin of 5, CCT bin of 4000K and a forward voltage range of 2.65 to 2.85V has the following CAT code:

V 5 5 X

## Luminous Flux Bins

Table 5 lists the standard luminous flux bins for LUXEON N emitters. Although several bins are outlined, product availability in a particular bin varies by production run and by product performance. Not all bins are available in all CCTs.

Table 5. Luminous flux bin definitions for LUXEON N,  $T_j=85^{\circ}\text{C}$ .

| BIN | LUMINOUS FLUX <sup>(1)</sup> (lm) |         |
|-----|-----------------------------------|---------|
|     | MINIMUM                           | MAXIMUM |
| Q   | 240                               | 250     |
| R   | 250                               | 260     |
| S   | 260                               | 270     |
| T   | 270                               | 280     |
| U   | 280                               | 290     |
| V   | 290                               | 300     |
| W   | 300                               | 310     |

**Notes for Table 5:**

1. Lumileds maintains a tolerance of  $\pm 6.5\%$  on luminous flux measurements.

## Color Bin Definition

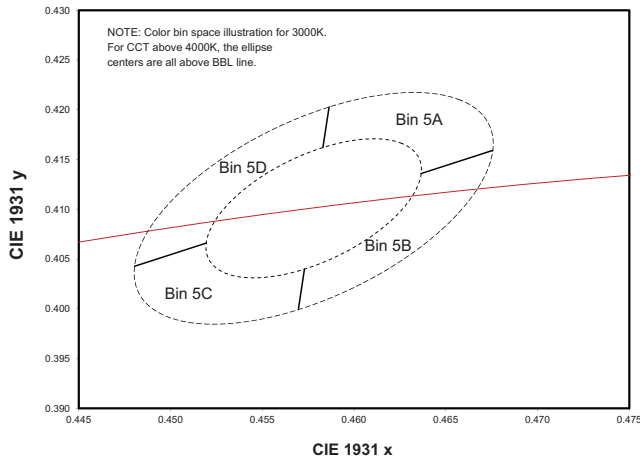


Figure 7. Color space definition for LUXEON N.

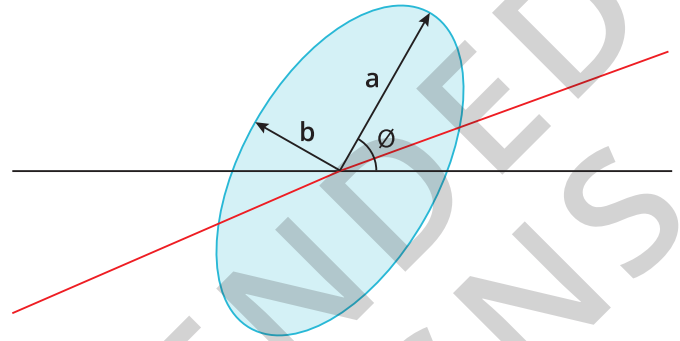


Figure 8. 5-step MacAdam ellipse illustration for Table 6.

Table 6. 5-step MacAdam ellipse color bin definitions for LUXEON N.

| NOMINAL CCT | COLOR SPACE                   | CENTER POINT <sup>[1]</sup><br>(cx, cy) | MAJOR AXIS,<br>a | MINOR AXIS,<br>b | ELLIPSE ROTATION<br>ANGLE, θ |
|-------------|-------------------------------|-----------------------------------------|------------------|------------------|------------------------------|
| 3000K       | Single 5-step MacAdam ellipse | (0.4338, 0.4030)                        | 0.01390          | 0.00680          | 53.2°                        |
| 4000K       | Single 5-step MacAdam ellipse | (0.3818, 0.3797)                        | 0.01565          | 0.00670          | 53.7°                        |
| 5000K       | Single 5-step MacAdam ellipse | (0.3447, 0.3553)                        | 0.01370          | 0.00590          | 59.6°                        |
| 5700K       | Single 5-step MacAdam ellipse | (0.3287, 0.3417)                        | 0.01243          | 0.00533          | 59.1°                        |
| 6500K       | Single 5-step MacAdam ellipse | (0.3123, 0.3282)                        | 0.01115          | 0.00475          | 58.6°                        |

Notes for Table 6:

1. Lumileds maintains a tolerance of  $\pm 0.005$  on x and y color coordinates in the CIE 1931 color space.

Table 7. MacAdam ellipse color bin definitions for LUXEON N.

| BIN | SDCM                   |
|-----|------------------------|
| 5A  | 5-step MacAdam ellipse |
| 5B  | 5-step MacAdam ellipse |
| 5C  | 5-step MacAdam ellipse |
| 5D  | 5-step MacAdam ellipse |

## Forward Voltage Bins

Table 8. Forward voltage bin definitions for LUXEON N,  $T_j=85^\circ\text{C}$ .

| BIN | FORWARD VOLTAGE <sup>[1]</sup> ( $V_f$ ) |         |
|-----|------------------------------------------|---------|
|     | MINIMUM                                  | MAXIMUM |
| X   | 2.65                                     | 2.85    |
| Y   | 2.85                                     | 3.00    |

Notes for Table 8:

1. Lumileds maintains a tolerance of  $\pm 0.06\text{V}$  on forward voltage measurements.

# Mechanical Dimensions

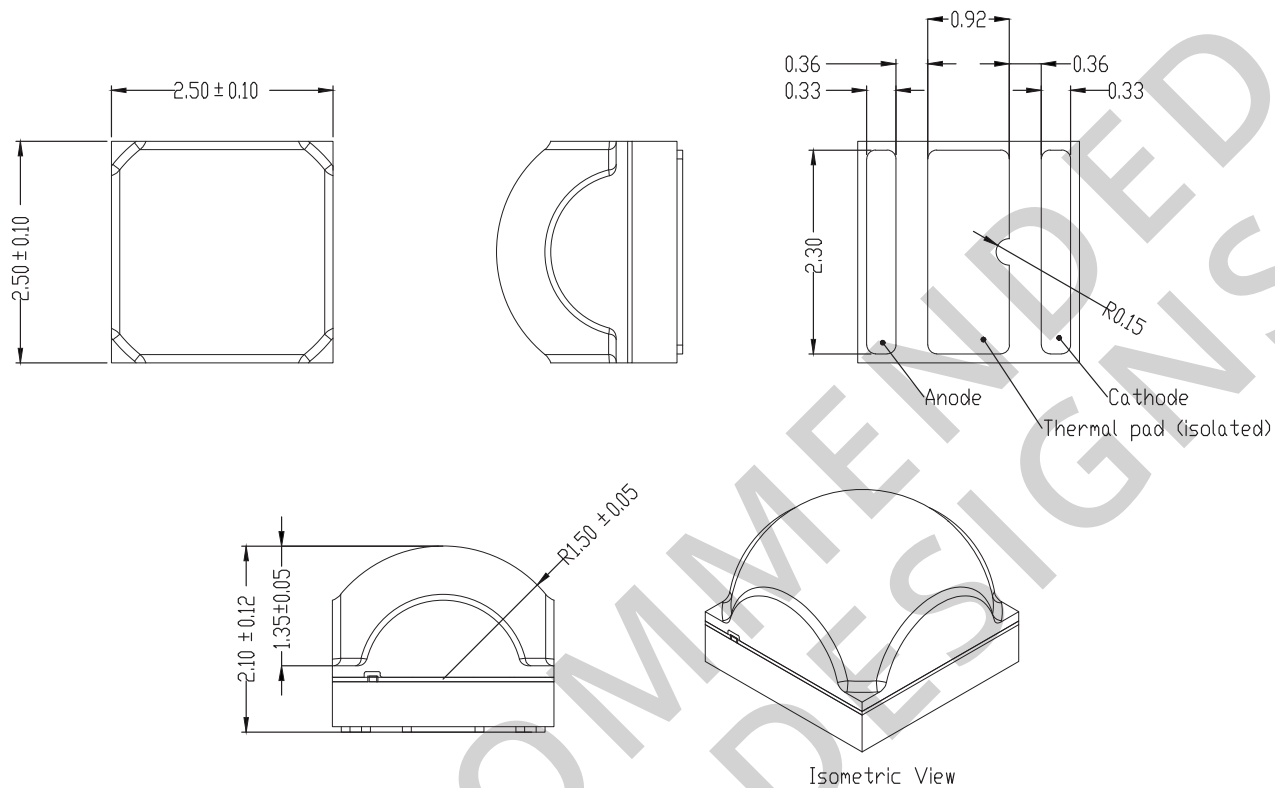


Figure 9. Mechanical dimensions for LUXEON N.

- Notes for Figure 9:
1. Drawings are not to scale.
  2. All dimensions are in millimeters.

# Reflow Soldering Guidelines

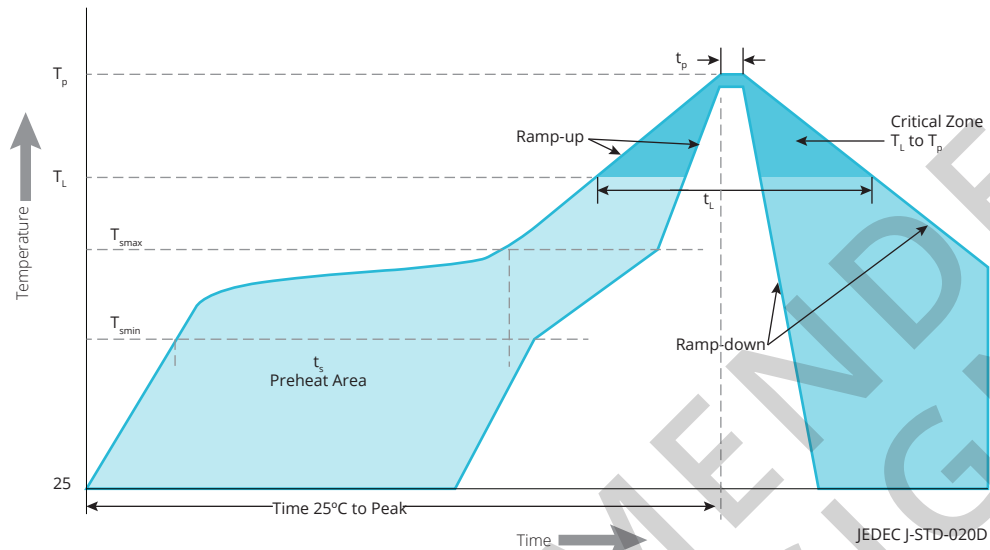


Figure 10. Visualization of the acceptable reflow temperature profile as specified in Table 9.

Table 9. Reflow profile characteristics for LUXEON N.

| PROFILE FEATURE                                   | LEAD-FREE ASSEMBLY   |
|---------------------------------------------------|----------------------|
| Preheat Minimum Temperature ( $T_{smin}$ )        | 150°C                |
| Preheat Maximum Temperature ( $T_{smax}$ )        | 200°C                |
| Preheat Time ( $t_{smin}$ to $t_{smax}$ )         | 60 to 180 seconds    |
| Ramp-Up Rate ( $T_L$ to $T_p$ )                   | 3°C / second maximum |
| Liquidus Temperature ( $T_L$ )                    | 217°C                |
| Time Maintained Above Temperature $T_L$ ( $t_L$ ) | 60 to 150 seconds    |
| Peak / Classification Temperature ( $T_p$ )       | 260°C                |
| Time Within 5°C of Actual Temperature ( $t_p$ )   | 20 to 40 seconds     |
| Ramp-Down Rate ( $T_p$ to $T_L$ )                 | 6°C / second maximum |
| Time 25°C to Peak Temperature                     | 8 minutes maximum    |

## JEDEC Moisture Sensitivity

Table 10. Moisture sensitivity levels for LUXEON N.

| LEVEL | FLOOR LIFE |                | SOAK REQUIREMENTS STANDARD |               |
|-------|------------|----------------|----------------------------|---------------|
|       | TIME       | CONDITIONS     | TIME                       | CONDITIONS    |
| 1     | Unlimited  | ≤30°C / 85% RH | 168 Hours +5 / -0          | 85°C / 85% RH |

## Solder Pad Design

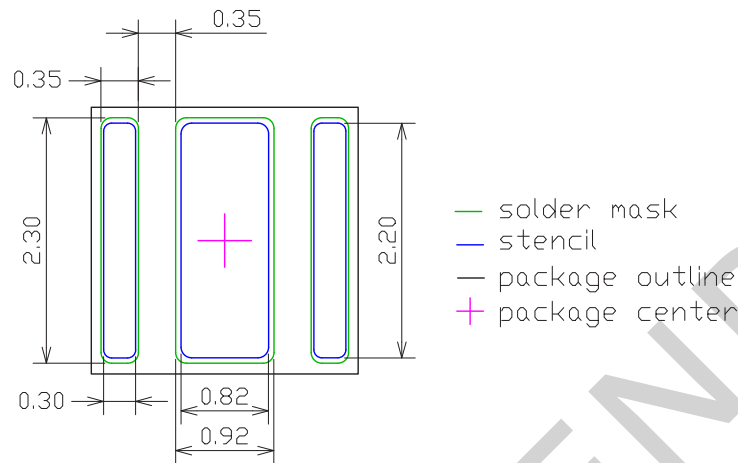


Figure 11. Recommended PCB solder pad layout for LUXEON N.

### Notes for Figure 11:

1. Drawings are not to scale.
2. All dimensions are in millimeters.

## Packaging Information

### Pocket Tape Dimensions

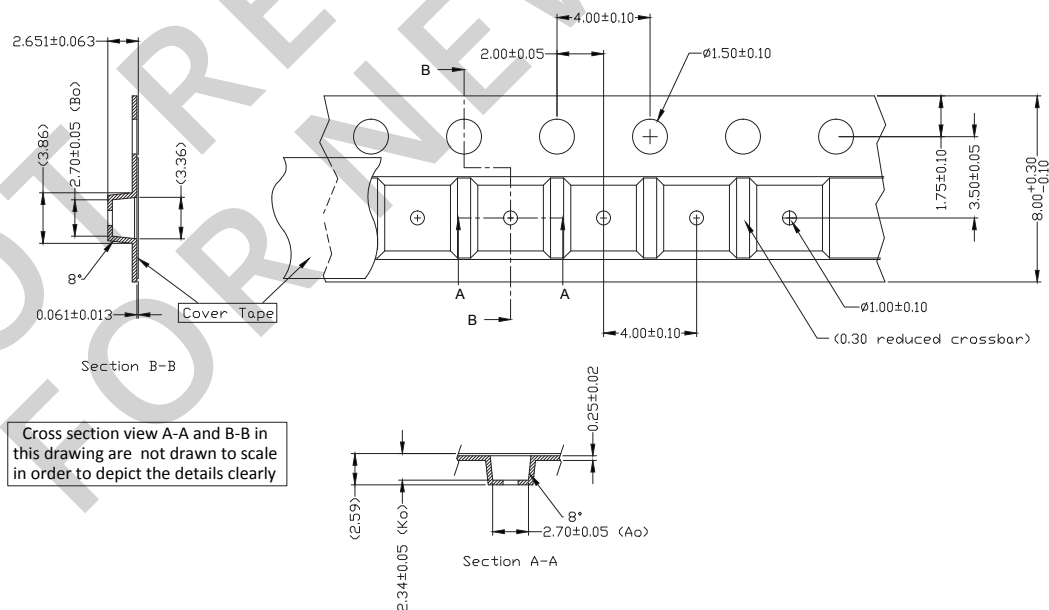


Figure 12. Pocket tape dimensions for LUXEON N.

### Notes for Figure 12:

1. Drawings are not to scale.
2. All dimensions are in millimeters.

## Reel Dimensions

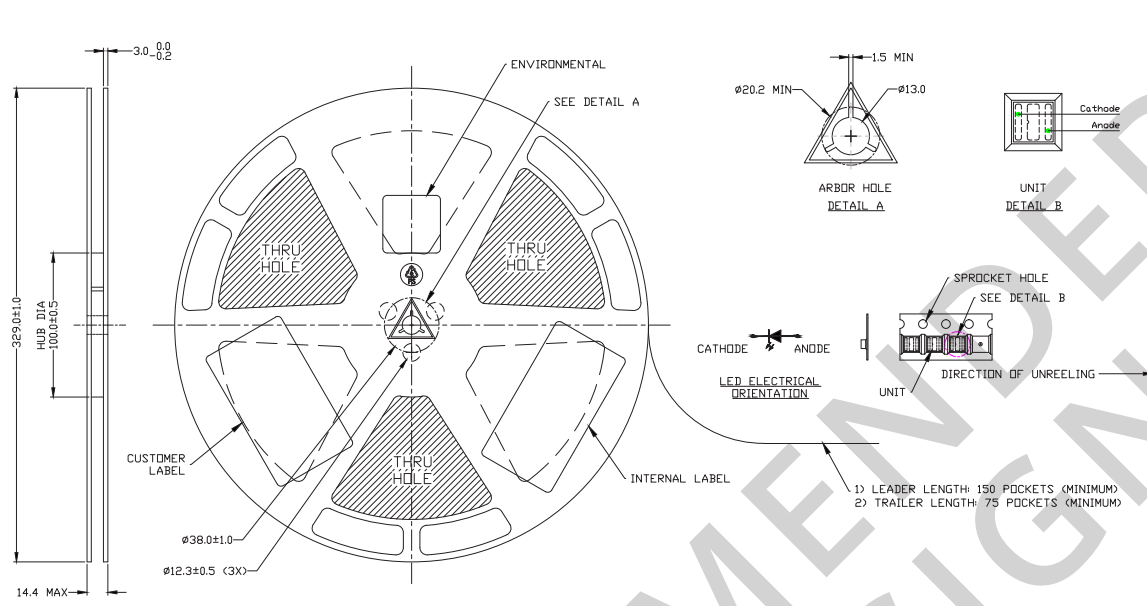


Figure 13. Reel dimensions for LUXEON N.

### Notes for Figure 13:

1. Drawings are not to scale.
2. All dimensions are in millimeters.

## About Lumileds

Companies developing automotive, mobile, IoT and illumination lighting applications need a partner who can collaborate with them to push the boundaries of light. With over 100 years of inventions and industry firsts, Lumileds is a global lighting solutions company that helps customers around the world deliver differentiated solutions to gain and maintain a competitive edge. As the inventor of Xenon technology, a pioneer in halogen lighting and the leader in high performance LEDs, Lumileds builds innovation, quality and reliability into its technology, products and every customer engagement. Together with its customers, Lumileds is making the world safer, better and more beautiful—with light.

To learn more about our lighting solutions, visit [lumileds.com](http://lumileds.com).



©2018 Lumileds Holding B.V. All rights reserved.  
LUXEON is a registered trademark of the Lumileds Holding B.V. in the United States and other countries.  
[lumileds.com](http://lumileds.com)

Neither Lumileds Holding B.V. nor its affiliates shall be liable for any kind of loss of data or any other damages, direct, indirect or consequential, resulting from the use of the provided information and data. Although Lumileds Holding B.V. and/or its affiliates have attempted to provide the most accurate information and data, the materials and services information and data are provided “as is,” and neither Lumileds Holding B.V. nor its affiliates warrants or guarantees the contents and correctness of the provided information and data. Lumileds Holding B.V. and its affiliates reserve the right to make changes without notice. You as user agree to this disclaimer and user agreement with the download or use of the provided materials, information and data. A listing of Lumileds product/patent coverage may be accessed at [lumileds.com/patents](http://lumileds.com/patents).