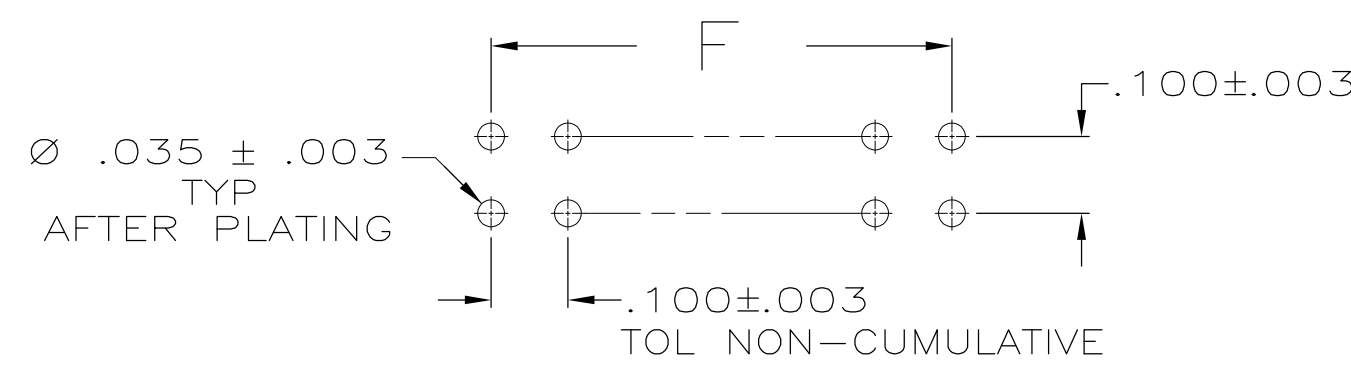
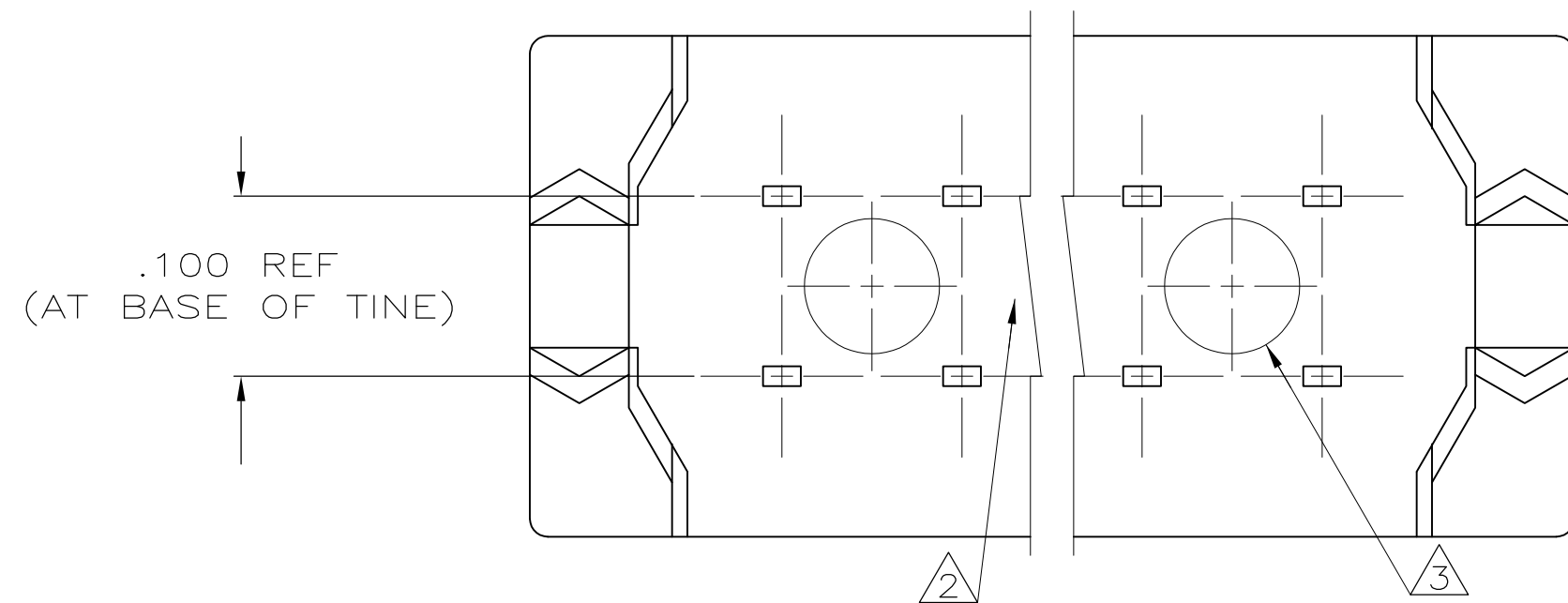
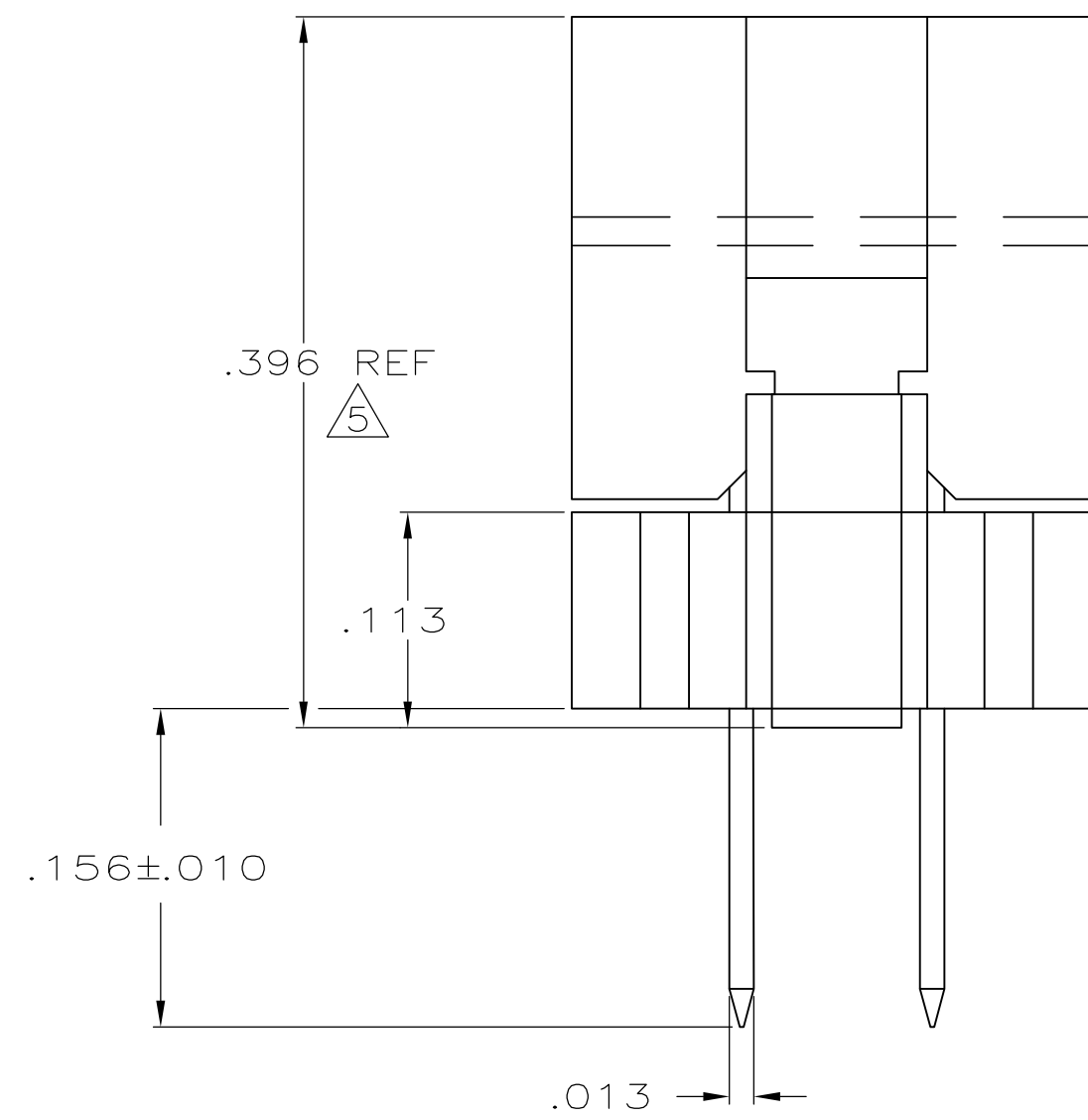
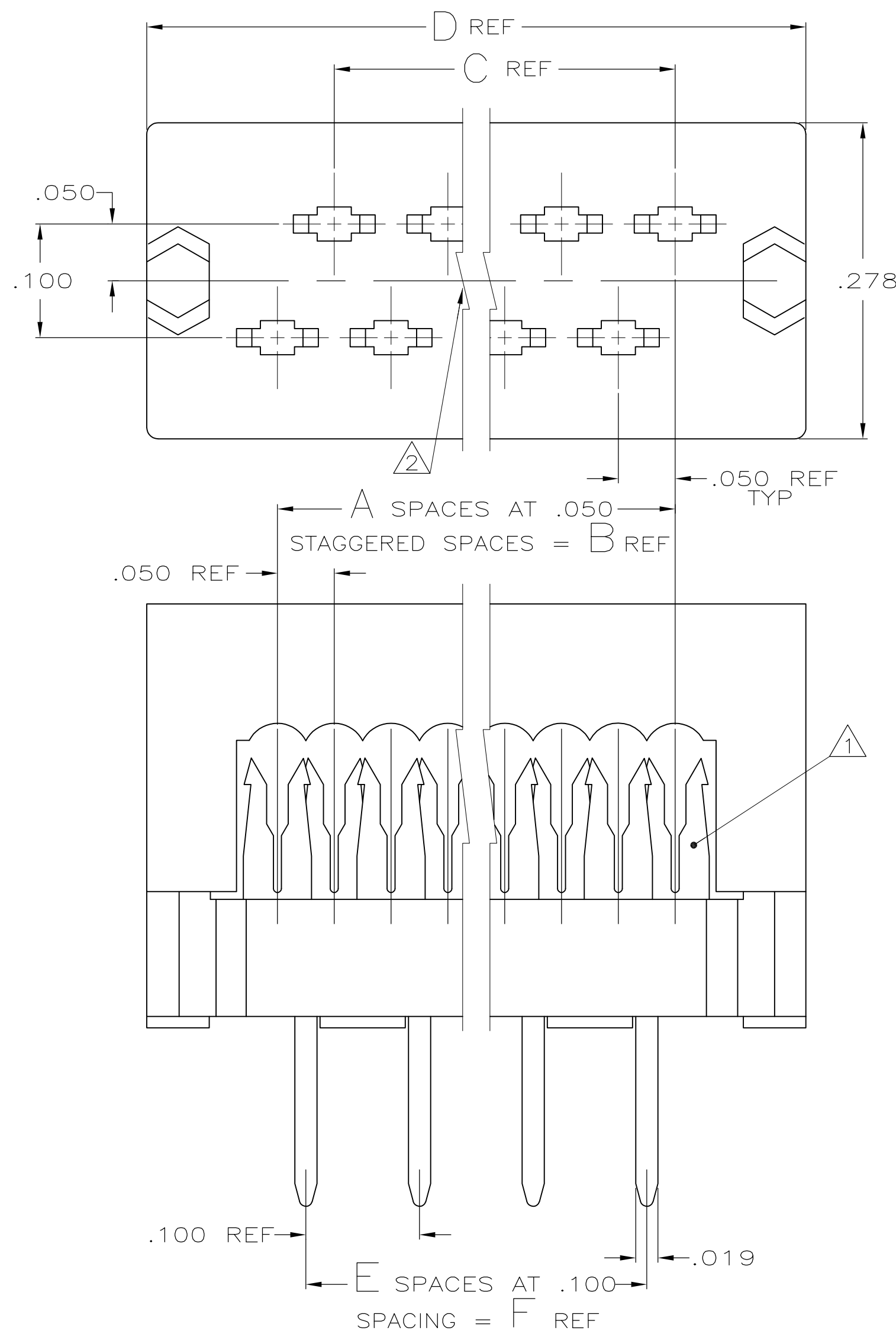


LOC	DIST	REVISIONS					
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			H1	REVISED PER ECO-11-005033	23MAR11	RK	HMR



RECOMMENDED HOLE LAYOUT

- ① CONTACTS DESIGNED FOR 26 & 28 AWG STRANDED OR
26, 28, & 30 AWG SOLID WIRE.
 - ② AMP TRADEMARK LOCATED IN APPROX AREA SHOWN.
 - ③ STANDOFFS: POS 10 (2) STANDOFFS AS SHOWN.
14-16 (3) STANDOFFS, (1) CENTERED BETWEEN (2) SHOWN
20-26 (4)
30 (5)
34 (6)
40-44 (7)
50 (8)
60 (9)
64 (10)
 - ④ .000100-.000200 BRIGHT TIN
LEAD, ALL OVER .000050 NICKEL.
 - ⑤ HEIGHT AFTER TERMINATION IS .253 REF.
 - ⑥ .000005 MIN GOLD ON RIBBON CABLE TERMINATION AREA
.000100-.000200 MIN MATTE TIN ON SOLDER TAILS, ALL OVER
.000050 MIN NICKEL.
 - ⑦ MOLDED PARTS, 94V-0 RATED THERMOPLASTIC, COLOR: BLACK.
CONTACTS: PHOS BRONZE.

		2.100	21	2.380	2.100	2.150	43	44	2-746610	-6
		3.100	31	3.380	3.100	3.150	63	64	2-	-5
		2.900	29	3.180	2.900	2.950	59	60	2-	-4
		1.100	11	1.380	1.100	1.150	23	24	2-	-3
		.600	6	.880	.600	.650	13	14	2-	-2
		.400	4	.680	.400	.450	9	10	2-	-1
		2.400	24	2.680	2.400	2.450	49	50	2-	-0
		1.900	19	2.180	1.900	1.950	39	40	1-	-9
		1.600	16	1.880	1.600	1.650	33	34	1-	-8
		1.400	14	1.680	1.400	1.450	29	30	1-	-7
		1.200	12	1.480	1.200	1.250	25	26	1-	-6
		.900	9	1.180	.900	.950	19	20	1-	-5
		.700	7	.980	.700	.750	15	16	1-	-4
OBSOLETE		2.100	21	2.380	2.100	2.150	43	44	1-	-3
OBSOLETE		3.100	31	3.380	3.100	3.150	63	64	1-	-2
OBSOLETE		2.900	29	3.180	2.900	2.950	59	60	1-	-1
OBSOLETE		2.400	24	2.680	2.400	2.450	49	50	1-	-0
		1.900	19	2.180	1.900	1.950	39	40		-9
		1.600	16	1.880	1.600	1.650	33	34		-8
OBSOLETE		1.400	14	1.680	1.400	1.450	29	30		-7
		1.200	12	1.480	1.200	1.250	25	26		-6
OBSOLETE		1.100	11	1.380	1.100	1.150	23	24		-5
		.900	9	1.180	.900	.950	19	20		-4
		.700	7	.980	.700	.750	15	16		-3
		.600	6	.880	.600	.650	13	14		-2
		.400	4	.680	.400	.450	9	10		-1
	CONTACT FINISH	F	E	D	C	B	A	NO. OF POSN	PART NO	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN 11-29-86 L. VARELA - DOCKS CHK 11-29-04 C. ROHDE APVD 11-29-04 M. WALMSLEY		 TE Connectivity	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± . 1 PLC ± . 2 PLC ± . 3 PLC ± .005 4 PLC ± . 14 ANGLES ± .		NAME KIT, AMP-LATCH DIP PLUG, PREASSEMBLED, .100 X .100 CENTERS,	
		PRODUCT SPEC 108-40013 APPLICATION SPEC 114-40005		SIZE A1	
MATERIAL 		FINISH CONTACTS: SEE TABLE		CAGE CODE 00779	
		WEIGHT -		DRAWING NO 746610	
CUSTOMER DRAWING		SCALE		NTS SHEET 1 of 1 REV H	