

4

3

2

1

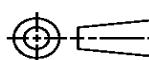
THIS DRAWING IS UNPUBLISHED.	RELEASED FOR PUBLICATION	LOC	DIST	REVISIONS			
(C) COPYRIGHT	ALL RIGHTS RESERVED.						
				P	LTR	DESCRIPTION	DATE
						A1 ECR-14-003335	11MAR2014
							GK HMR

REPLACED BY OCEAN STYLE APPLICATOR PART

NUMBER 2151301-2

FOR REPLACEMENT PARTS FOR APPLICATOR 1528361
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1528361

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		APVD RAGHAVENDRA			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC			
0 PLC ±		APPLICATION SPEC			
1 PLC ±					
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±					
MATERIAL		WEIGHT		RESTRICTED TO	
		CUSTOMER DRAWING			
		DRAWING NO			
		C- 1528361			
		SCALE		SHEET 1 OF 2 REV A1	

THIS DRAWING IS UNPUBLISHED.		RELEASED FOR PUBLICATION		Z0
© COPYRIGHT 26		BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.		
PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION
1528361-1	A	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528361-2	A	BENCH	MECH PRE FEED	CUTS CARRIER
1528361-6	A	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528361-1	A	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528361-2	A	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528361-6	A	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528361-7	A	-	-	SPARE PARTS KIT

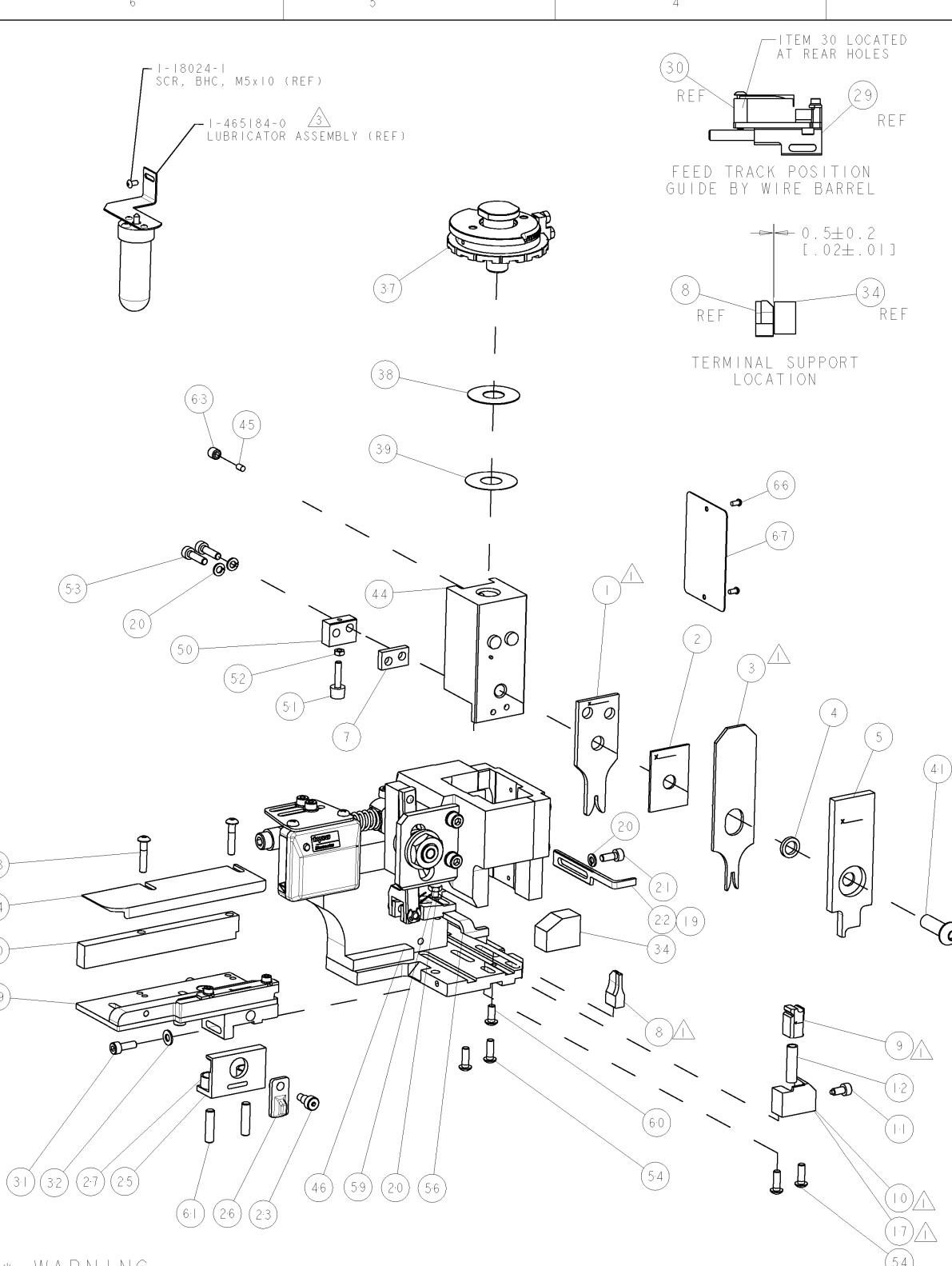
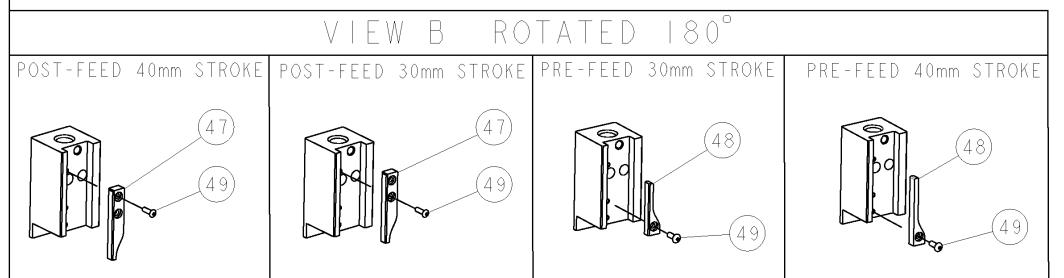
RECOMMENDED SPARE PARTS.

2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

⚠ CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION

5) FEED PAWL RUNS ON OUTSIDE OF FRONT STRIP GUIDE, USE INVERSE.

* **WARNING**
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.



ITEM NO									
DESCRIPTION									
-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	78
-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	74
-77	-76	-72	-71	-6	-2	-1	PART NO		

SET UP GAGE				LOC	01ST	REVISIONS					
458637-3				A	66	P	LTR	DESCRIPTION	DATE	DNW	APVO
						A	SEE ECO-06-022042		15SEP2006	DP	MC
-	-	-	-	-	-	-	-	-			73
-	-	-	-	-	-	-	-	-			72
						1338705-3	DOCUMENTATION PACKAGE				71
-	-	-	-	-	-	-	-	-			70
-	-	-	-	-	-	-	-	-			69
-	-	-	-	-	-	-	-	-			68
						461264-5	PLATE, IDENTIFICATION				67
2	2	2	2	2	2	21017-2	SCREW, DRIVE				66
-	-	-	-	-	-	-	-	-			65
-	-	-	-	-	-	-	-	-			64
						3-18031-0	SCR, SET, CUP POINT M6 X 6.0				63
-	-	-	-	-	-	-	-	-			62
2	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0				61
						18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)				60
						5-18022-2	SCR, HEX HD CAP M4 X 8.0				59
-	-	-	-	-	-	-	-	-			58
-	-	-	-	-	-	-	-	-			57
						1333240-1	PAWL, FEED				56
-	-	-	-	-	-	-	-	-			55
4	4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)				54
2	2	2	2	2	2	1-18023-3	SCR, SKT HD CAP M4 X 16.0				53
						18030-1	NUT, HEX, REG M3				52
						811242-5	BUMPER, HOLD DOWN				51
						690753-2	SPACER, TONKER				50
						18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)				49
-		-	-	-	-	1338675-1	CAM, UNIVERSAL PRE FEED				48
	-			-		1338676-1	CAM, UNIVERSAL POST-FEED				47
						1320999-3	APPLICATOR SUBASSEMBLY, HDI				46
						690191-1	PLUG, NYLON				45
						1338660-1	RAM				44
-	-	-	-	-	-	-	-	-			43
-	-	-	-	-	-	-	-	-			42
						2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)				41
-	-	-	-	-	-	-	-	-			40
						690125-1	SHIM SUB-ASSY				39
						469367-9	SHIM				38
						879103-3	FINE ADJUST HEAD SUBASSY				37
-	-	-	-	-	-	-	-	-			36
-	-	-	-	-	-	-	-	-			35
						1320934-6	SUPPORT, TERMINAL				34
2	2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)				33
						18027-2	WASHER, FLAT, REG M4				32
						1-18023-2	SCR, SKT HD CAP M4 X 12.0				31
						1320908-3	SPACER, STRIP GUIDE				30
						1633073-7	STRIP GUIDE ASSEMBLY				29
-	-	-	-	-	-	-	-	-			28
2	2	2	2	2	2	1-22284-0	SPRING, COMPRESSION				27
						356835-1	LEVER, DRAG RELEASE				26
						240792-1	DRAG, TERMINAL				25
						1320928-2	PLATE, STRIP GUIDE				24
						980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0				23
	-			-		690472-2	STRIPPER				22
						1-18023-1	SCR, SKT HD CAP M4 X 10.0				21
4	4	4	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4				20
-		-	-	-	-	690472-1	STRIPPER				19
-	-	-	-	-	-	-	-	-			18
	-	-		-	-	1338684-1	HOLDER, SHEAR, NO-CUT				17
-	-	-	-	-	-	-	-	-			16
-	-	-	-	-	-	-	-	-			15
-	-	-	-	-	-	-	-	-			14
-	-	-	-	-	-	-	-	-			13
						3-22280-3	SPRING, COMPRESSION				12
						356885-4	STOP, SHEAR				11
-		-	-	-	-	1320921-1	SHEAR HOLDER, FRONT, CUT				10
						462006-1	FLOATING SHEAR, FRONT				9
2	2	2				2-1333203-4	ANVIL, COMBINATION				8
						2-240641-4	SPACER				7
-	-	-	-	-	-	-	-	-			6
						2-455889-0	DEPRESSOR, SHEAR				5
						2-238011-2	BLOCK, CRIMPER SPACER				4
2	2	2				6-456134-0	CRIMPER, INSULATION F PREMIUM				3
						1-455888-1	SPACER, CRIMPER				2
2	2	2				5-657555-4	CRIMPER, WIRE PREMIUM				1
-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION				ITEM NO
PARTS ARE CONTROLLED DOCUMENT FOR TECO ELECTRONICS CORPORATION SUBJECT TO CHANGE AND THE CONTROLLED ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST POSITION				DNW	12JUL2006	tyco Electronics					
DIMENSIONS: mm [IN]				CHK	-	Tyco Electronics Harrisburg, PA 17105-3608					
TOLERANCES UNLESS OTHERWISE SPECIFIED:				APVO	M CLIFFORD	FINE ADJUST SIDE FEED HDI APPLICATOR					
0.0000				PRODUCT SPEC		-					
1.0000				APPLICATION SPEC		-					
2.0000				See Table		-					
3.0000				FINISH		-					
4.0000				WEIGHT		-					
5.0000				DNW	00779	C-152836					
6.0000				SCALE	3-5	- OF 1 REV A					
7.0000				SHEET	1	-					
8.0000				OF	1	-					
9.0000				REV	A	-					