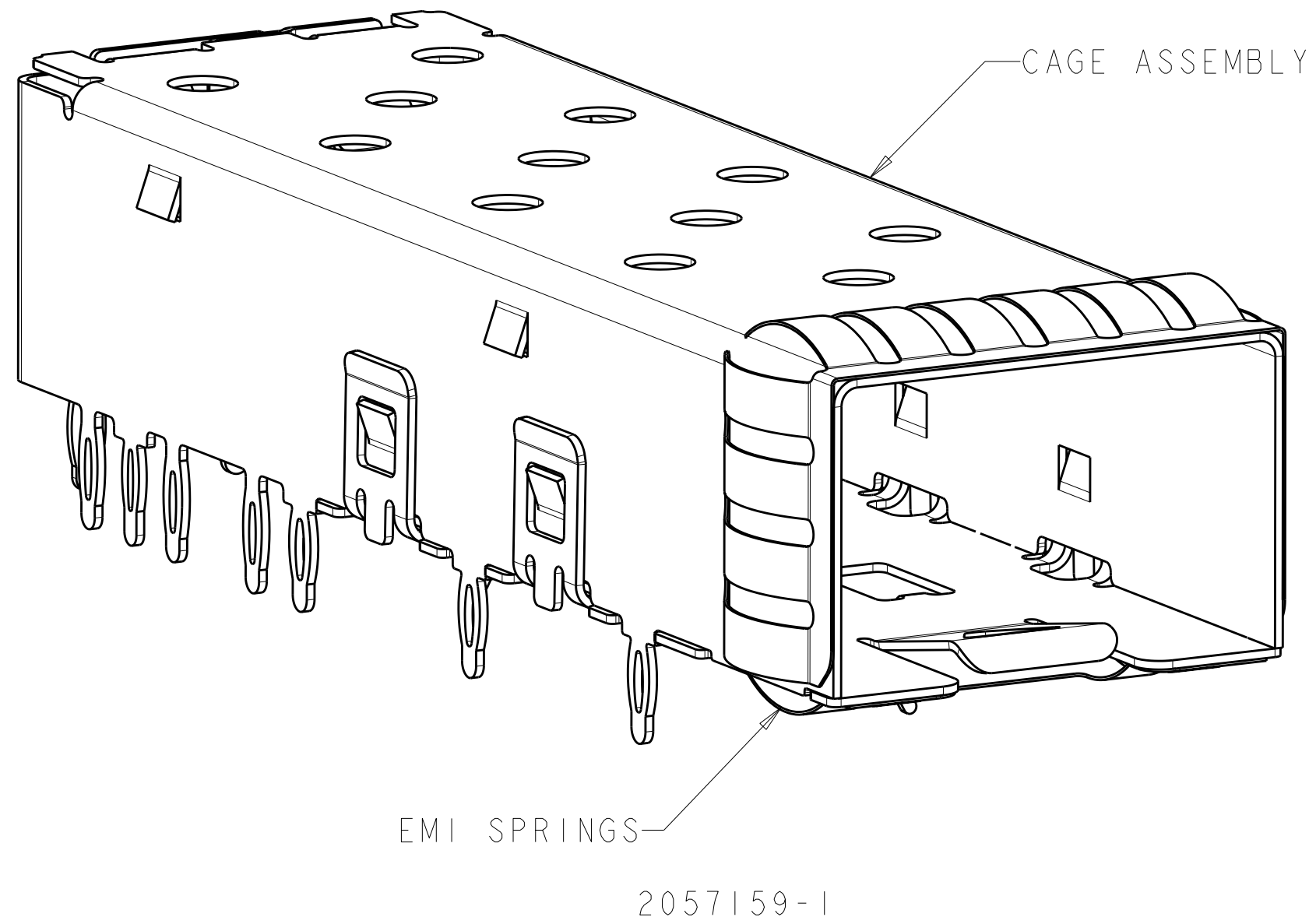
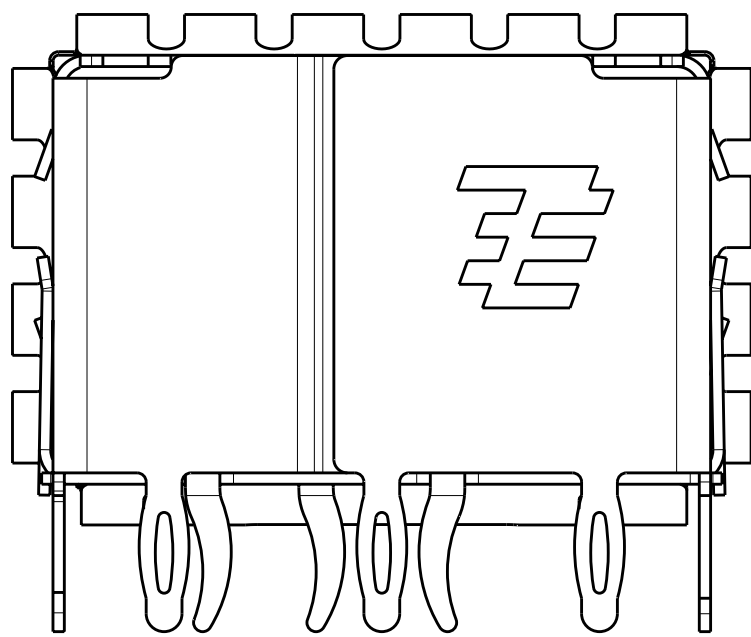
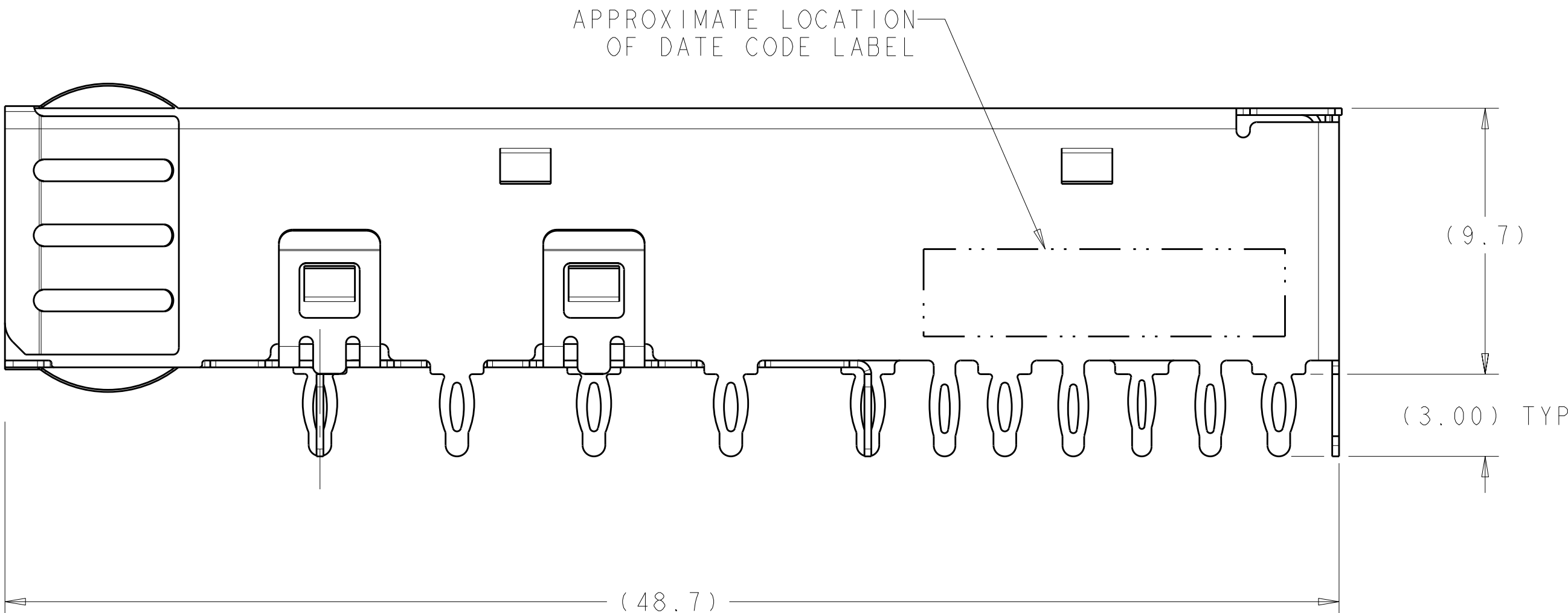
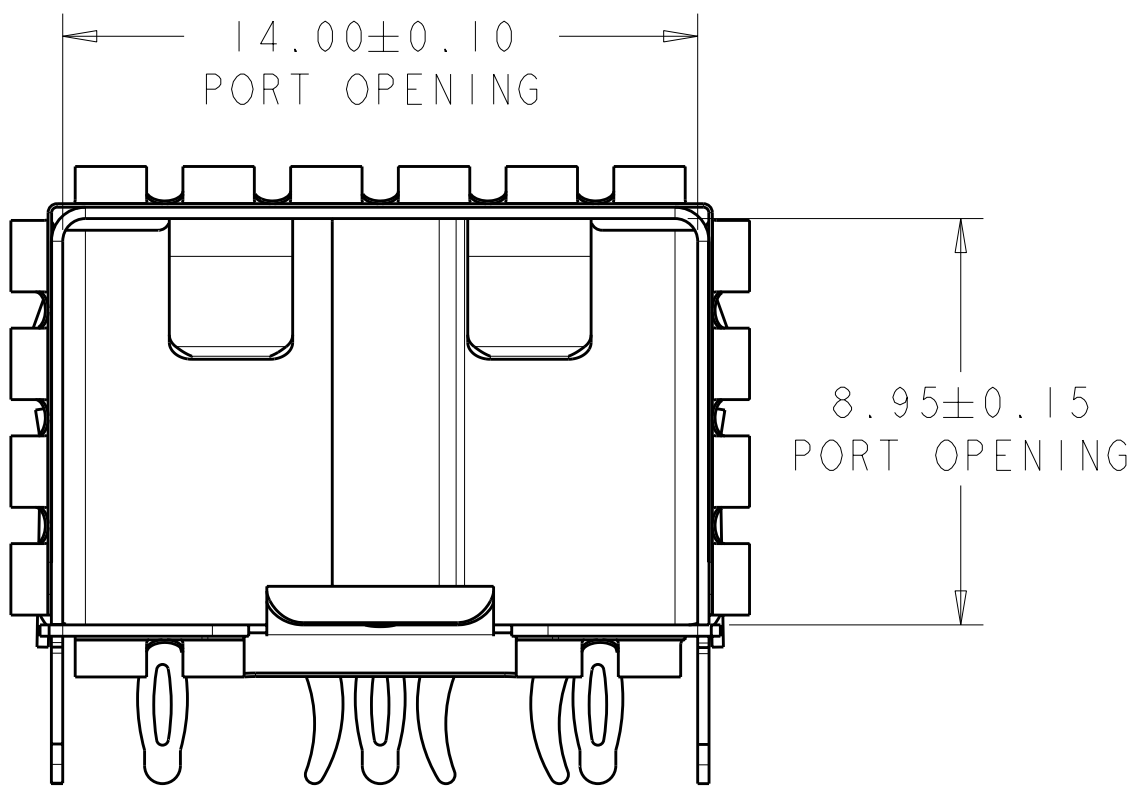
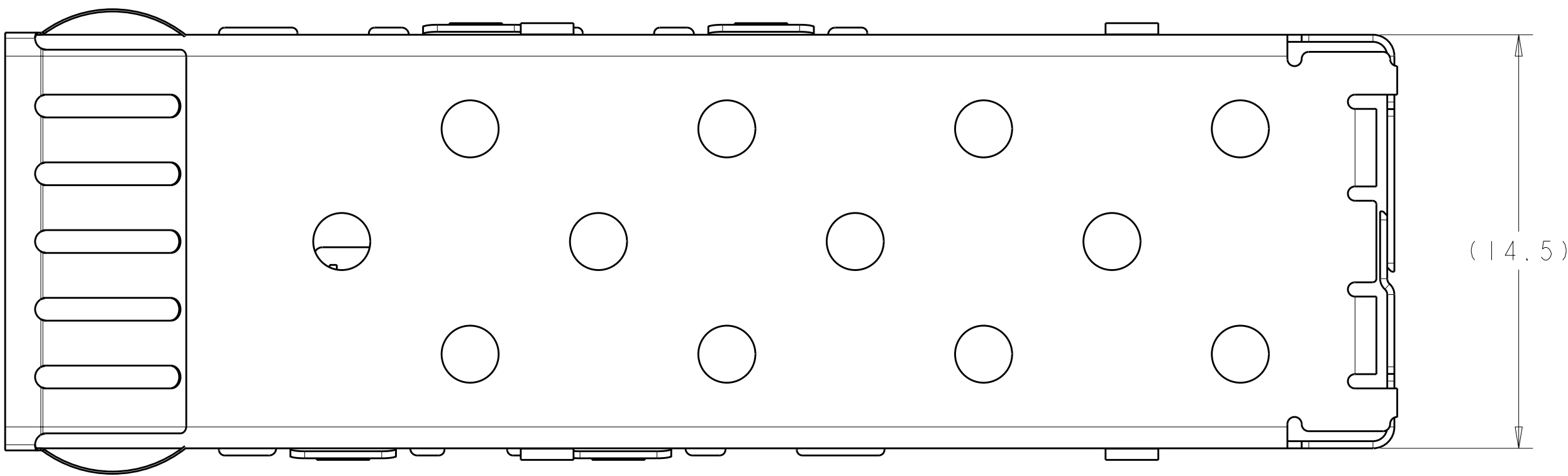


LOC		DIST		REVISIONS						
GP		00		P	LTR	DESCRIPTION	DATE	DWN	APVD	
					B	REVISED PER ECO-09-022874	20OCT2009	CR	MS	
					C	REVISED PER ECO-11-019224	29JAN2012	TX	AC	



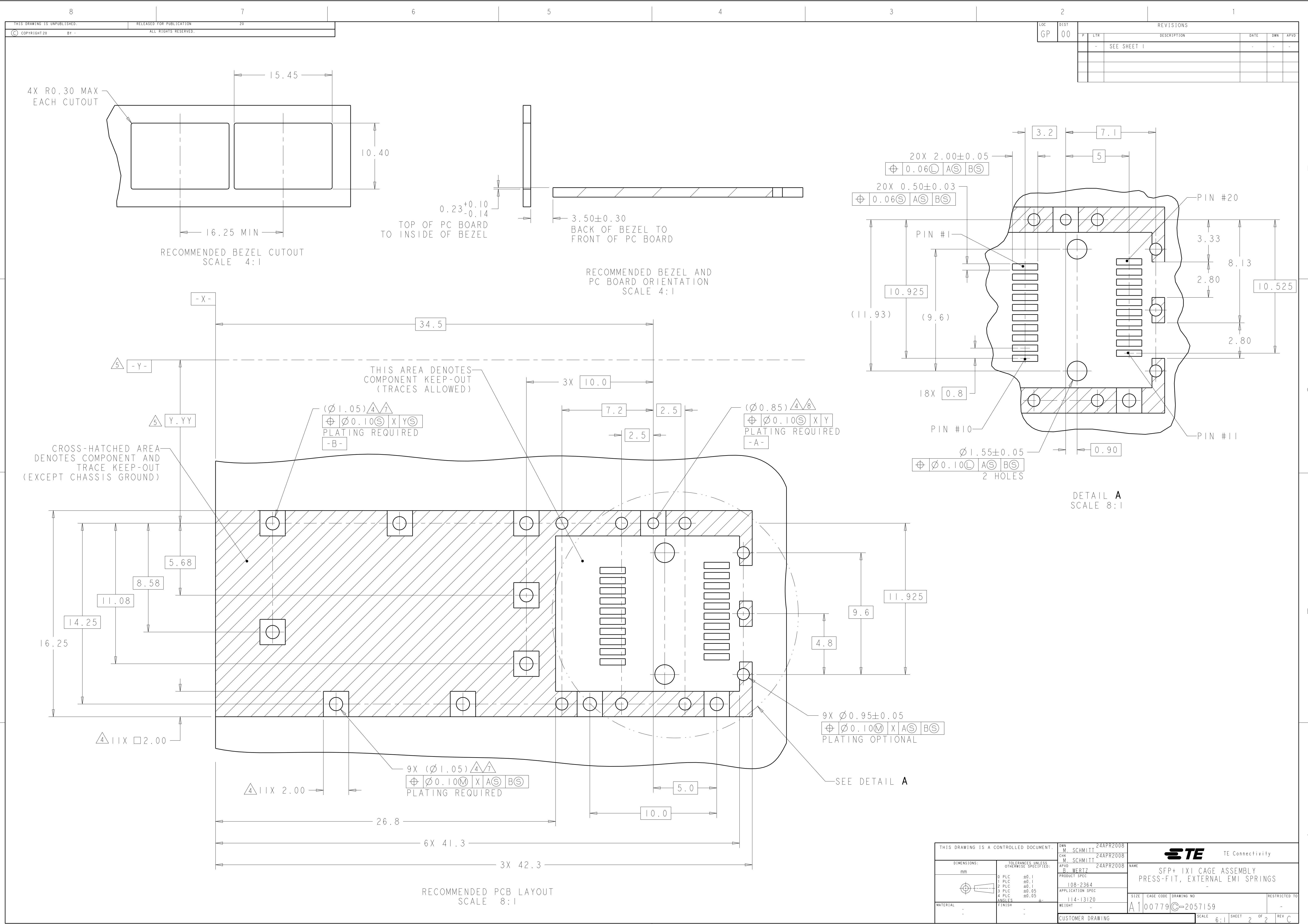
- ⚠ MATERIAL:
CAGE ASSEMBLY - NICKEL-SILVER ALLOY.
EMI SPRINGS - COPPER ALLOY.
- ⚠ FINISH:
EMI SPRINGS - 0.8um MIN MATTE TIN OVER 0.8um MIN NICKEL
NON-PLATED EDGES PERMISSIBLE.
3. MATES WITH SFP MSA COMPLIANT TRANSCEIVERS.
- ⚠ PADS AND VIAS CHASSIS GROUND.
- ⚠ DATUM AND BASIC DIMENSION ESTABLISHED BY CUSTOMER.
6. MINIMUM PC BOARD THICKNESS:
SINGLE SIDED = 1.50 mm
DOUBLE SIDED = 3.00 mm
- ⚠ REFERENCE APPLICATION SPEC. 114-13120, HOLE A, FOR
RECOMMENDED DRILL HOLE DIAMETER AND PLATING
THICKNESS.
- ⚠ REFERENCE APPLICATION SPEC. 114-13120, HOLE C, FOR
RECOMMENDED DRILL HOLE DIAMETER AND PLATING
THICKNESS.
9. NOTE DELETED.

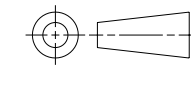


2057159-1

PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN M. SCHMITT	24APR2008	TE Connectivity	
		CHK M. SCHMITT	24APR2008		
		APVD B. WERTZ	24APR2008	NAME SFP+ IXI CAGE ASSEMBLY PRESS-FIT, EXTERNAL EMI SPRINGS	
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	
mm		9 PLC ±0.1		108-2364	
		1 PLC ±0.1		APPLICATION SPEC	
		2 PLC ±0.1		114-13120	
		3 PLC ±0.05		WEIGHT	
		4 PLC ±0.05		CUSTOMER DRAWING	
		ANGLES ±0.05		SCALE 6:1	
MATERIAL		FINISH		SHEET 1 OF 2	
				REV C	



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN M. SCHMITT 24APR2008	 TE Connectivity	
DIMENSIONS:		CHK M. SCHMITT 24APR2008		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD B. WERTZ 24APR2008	NAME SFP+ IXL CAGE ASSEMBLY	
	9 PLC ±0.1	PRODUCT SPEC	PRESS-FIT, EXTERNAL EMI SPRINGS	
	1 PLC ±0.1	108-2364	SIZE CAGE CODE DRAWING NO	
	3 PLC ±0.1	APPLICATION SPEC	A100779C=2057159	
	4 PLC ±0.05	114-13120	RESTRICTED TO	
MATERIAL	FINISH	WEIGHT	CUSTOMER DRAWING	
-	-	-	SCALE 6:1 SHEET 2 OF 2 REV C	