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SPC-F005.DWG

REVISIONS

DOC. NO. SPC-F005 * Effective: 7/8/02 * DCP No: 1398

DCP #	REV	DESCRIPTION	DRAWN	DATE	CHECKD	DATE	APPRVD	DATE
1322	C	Electronic file renamed	JWM	2/11/02	JC	2/21/02	JC	2/21/02
1635	D	add: "Not for Disconnect Terminals"	JWM	10/15/03	DJC	10/15/03	DJC	10/15/03

TOOL SHOWN CLOSED TO
LAST TOOTH ON RATCHET

9 1/2

NOTE:
.010 MAX. JAW MISALIGNMENT
PERMISSIBLE. SHIM FRAME JAWS
TO CORRECT ANY MISALIGNMENT.

NOTE:
Not for use with Quick Disconnect terminals.
Order die set type no. SPC12938 separately for disconnects

SEE NOTE
BELOW

APPLY LABEL, DIE DESCRIPTION,
PRODUCTION MONTH AND YEAR
IN AREA SHOWN.

GAGING INFORMATION

NEST	CONDUCTOR HEIGHT
22-18	.079/.075
16-14	.093 REF.
12-10	.125 REF.

* GAGING USING WIRE SOLDER

HANDLE-LOAD SETTING

HEAT TREATED DIES
HEAT TREATED FRAME COMPONENTS
BLACK OXIDE FINISH ON FRAME & DIES
FULL-CYCLE RATCHET CONTROLLED RELEASE
RATCHET SET TO RELEASE WHEN A 15-35 LB.
LOAD IS APPLIED APPROX. 1 3/4" FROM END OF HANDLES
ROYAL BLUE MOLDED TEXTURED PLASTIC GRIPS

DISCLAIMER:
ALL STATEMENTS AND TECHNICAL INFORMATION CONTAINED
HEREIN ARE BASED UPON INFORMATION AND/OR TESTS WE
BELIEVE TO BE ACCURATE AND RELIABLE. SINCE
CONDITIONS OF USE ARE BEYOND OUR CONTROL, THE
USER SHALL DETERMINE THE SUITABILITY OF THE PRODUCT
FOR THE INTENDED USE AND ASSUME ALL RISK AND
LIABILITY WHATSOEVER IN CONNECTION THEREWITH.

TOLERANCES:

UNLESS OTHERWISE
SPECIFIED,
DIMENSIONS ARE
FOR REFERENCE
PURPOSES ONLY.

DRAWN BY:

J. Cole

DATE:

12/18/91

CHECKED BY:

JOHN COLE

DATE:

11/17/97

APPROVED BY:

BRETT BRAATZ

DATE:

11/17/97

DRAWING TITLE:

NON-INSULATED TERMINAL CRIMP TOOL

SIZE

A

DWG. NO.

CTT-8425-01

ELECTRONIC FILE

84N1441.dwg

REV

D

SCALE: NTS

U.O.M.: INCHES [mm]

SHEET: 1 OF 1