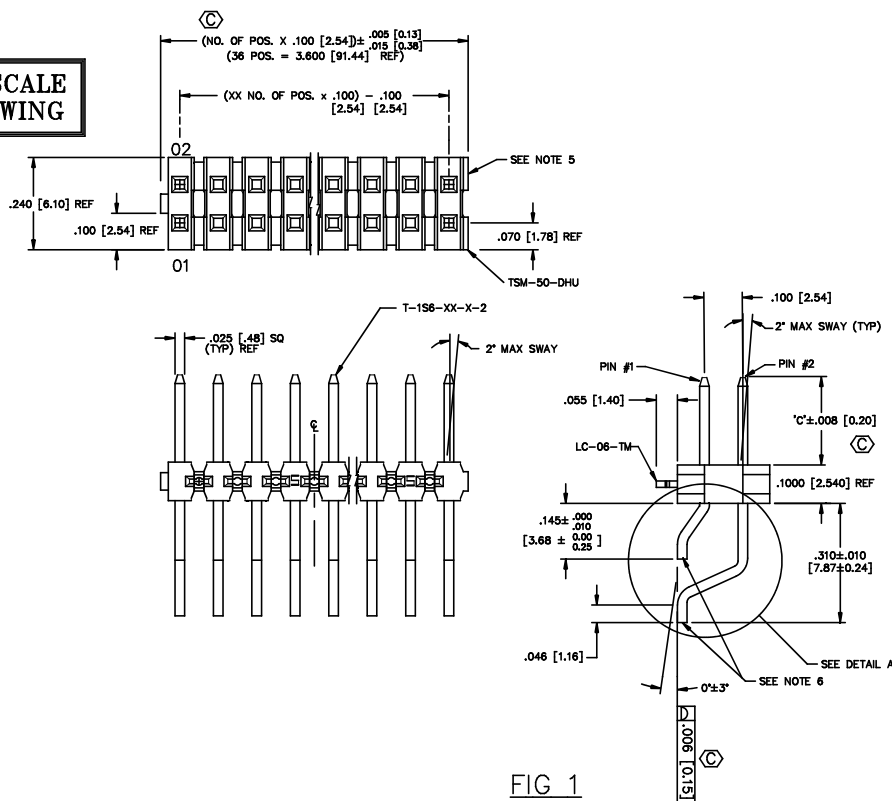


REVISION CI

DO NOT SCALE
THIS DRAWINGFIG 1
-LC: LOCKING CLIP OPTION
CLIPS N/A WITH -A OPTION.DIFFERENT AS SHOWN.
OTHERWISE SAME AS FIG 1.

$$\text{FOR EVEN: "A"} = \frac{(\text{NO. OF POS.} \times .100 [2.54]) - .300 [7.62]}{2} + .050 [1.27]$$

$$\text{FOR ODD: "A"} = \frac{(\text{NO. OF POS.} \times .100 [2.54]) - .300 [7.62]}{2}$$

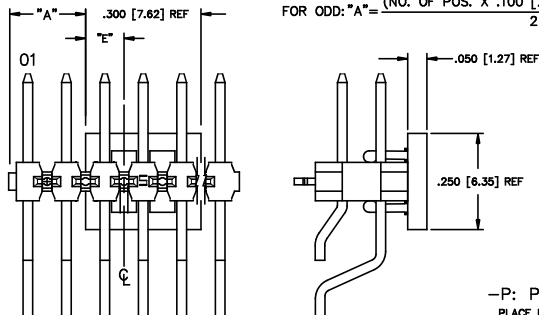


TABLE 3

POS.	"E"
ODD	.150 [3.81]
EVEN	.100 [2.54]

FIG 3
-P: PICK & PLACE PAD
PLACE PPP-08 ON ϕ AS SHOWN

TABLE 2

No OF POS	S/S BOW
02 - 10	.0030 [.080]
11 - 20	.0050 [.127]
21 - 30	.0070 [.178]
31 - 36	.0080 [.203]

PLATING SPECIFICATION

- T: MATTE TIN CONTACT AND TAIL
- S: 30 μ " SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- L: 10 μ " SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- F: 3 μ " FLASH SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- H: 30 μ " HEAVY GOLD IN CONTACT AREA, 3 μ " FLASH GOLD ON TAIL
- TL: TIN/LEAD (90/10+/-5) CONTACT AND TAIL
- STL: 30 μ " SELECTIVE GOLD, ON CONTACT, TIN/LEAD (90/10+/-5) TAIL
- SM: 30 μ " SELECTIVE GOLD, IN CONTACT AREA, MATTE TIN ON TAIL
- LM: 10 μ " LIGHT SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- FM: 3 μ " FLASH SELECTIVE GOLD, IN CONTACT AREA, MATTE TIN ON TAIL
- TM: MATTE TIN CONTACT AND TAIL
- SS: 30 μ " STRIPED SELECTIVE GOLD IN CONTACT, MATTE TIN ON TAIL (SEE NOTE 14)

ROW OPTION

- DH: DOUBLE HORIZONTAL (USE TSM-50-DHU)
- MT: MIXED TECHNOLOGY (SEE FIG. 4 & TABLE 1) (NOT AVAILABLE WITH -LC, -SL, -TR OR -A OPTIONS)

NOTES:

1. ϕ REPRESENTS A CRITICAL DIMENSION.
2. DELETED
3. DELETED
4. DELETED
5. .005 [0.13] MAX CUT FLASH.
6. .002 [0.51] MAX BURR. MUST BE AWAY FROM SMT BOARD SIDE.
7. DELETED
8. CUT TO POSITION BODIES TO BE MULTI-CUT OR ROTO-CUT ONLY. NEVER AIR CUT.
9. TUBE POSITIONS 5-36, BULK PACKAGE POSITIONS 2-4.
10. 3 LBS. MIN PUSHOUT FORCE.
11. -04 LEAD STYLE DOES NOT MATE WITH SSM-DH.
12. ORIENTATION OF PART IN TAPE AND REEL TO BE CONTROLLED BY POCKET DESIGN.
13. DUE TO THE HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -LC OPTION.
14. -SS OPTION ONLY AVAILABLE IN LEAD STYLE -01 AND CAN ONLY MATE WITH SSW, SSO, SSM, ESW, ESQ AND BCS.

DIMENSIONS ARE IN INCHES		TOLERANCES ARE:		TITLE:	DWG NO:
ONE PLACE DECIMALS $\pm .1$ [3]	THREE PLACE DECIMALS $\pm .005$ [.13]	ANGLES $\pm 2^\circ$		TERMINAL SRTIP DOUBLE SURFACE MOUNT	TSM-1XX-XX-XXX-XX-XX-XXX-XX SHEET 1 OF 3
TWO PLACE DECIMALS $\pm .01$ [.3]	FOUR PLACE DECIMALS $\pm .0020$ [.051]				

TSM-1XX-XX-XXX-XX-XX-XXX-XX

NO. OF POSITIONS
-02 THRU -36
LEAD STYLE
(SEE TABLE 1)

OPTION #3

- P: PICK & PLACE PAD, SEE FIG 3 (USE PPP-08) (AVAILABLE ON POS -05 THRU -36) (AVAILABLE ON POS -02 THRU -04 WITH -TR OPTION ONLY) (NOT AVAILABLE WITH -K OPTION)
- TR: TAPE & REEL (29 POS MAX) (AVAILABLE FOR -DH ONLY)
- K: POLYIMIDE FILM (SEE FIG 5, SHT 2) (NOT AVAILABLE WITH -P OPTION) (USE K-DOT-197-344-.005) (AVAILABLE ON POS -04 THRU -36) (AVAILABLE ON POS -02 THRU -03 WITH -TR OPTION ONLY)

OPTION #2

POLARIZED POSITION: SPECIFY OMITTED PIN

OPTION #1

- LC: LOCKING CLIP (USE LC-06-TM - SEE FIG. 1) (SEE NOTE 13) (03-36 POS USE 2 PER STRIP, 02 POS USE 1 PER STRIP) (USE TSM-XX-DHU) (NOT AVAILABLE WITH -A OR -SL OPTIONS)
- A: ALIGNMENT PIN (SEE FIG 2, SHT 3) (STAKED: 4 POS MIN) (MOLDED: 2 POS MIN) (NOT AVAILABLE WITH -LC OR -SL OPTIONS) (LEAVE BLANK FOR NO HOLD DOWN OPTION)
- SL: SOLDER LOCK (SEE FIG 6, SHT 2) (2 POSITION MINIMUM) (NOT AVAILABLE WITH -LC OR -A OPTIONS)

TABLE 1

ROW OPTION	LEAD STYLE	BOTTOM ROW PIN #1	TOP ROW PIN #2	"C"
-DH	-01	T-1S6-09-X-2	T-1S6-20-X-2	.230 [5.84]
-DH	-02	T-1S6-09-X-2	T-1S6-20-X-2	.320 [8.13]
-DH	-03	T-1S6-09-X-2	T-1S6-20-X-2	.420 [10.67]
-DH	-04 (SEE NOTE 11)	T-1S6-09-X-2	T-1S6-20-X-2	.120 [3.05]
-MT	-01	T-1S6-08-X-2	T-1S6-20-X-2	.230 [5.84]
-MT	-02	T-1S6-15-X-2	T-1S6-20-X-2	.320 [8.13]
-MT	-03	T-1S6-09-X-2	T-1S6-20-X-2	.420 [10.67]

MISC\MKTG

TSM-1XX-XX-XXX-XX-XX-XXX-XX-MKT1

MATERIAL:
INSULATOR:
LCP, UL 94 VO
COLOR: BLACK
TERMINALS:
PHOSPHOR BRONZE

samtec
520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150
PHONE (812) 844-6733 P.O. BOX 1147
CODE 55322

MADE BY:

BRATCHER 7-27-95

TSM-1XX-XX-XXX-XX-XX-XXX-XX-MKT1
SHEET 1 OF 3

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