

TABLE 1				
CONTACT SPECIFICATION				
-XX	-S, -D, -T	-S-RA	-D-RA	-T-RA
-01	C-15-1-X	N/A	N/A	N/A
-02	C-15-2-X	C-15-2-X	C-15-2-X	C-15-2-X
			C-15-3-X	C-15-3-X
				C-15-4-X
-03	C-15-3-X	C-15-3-X	C-15-3-X	N/A
			C-15-4-X	N/A
-04	C-15-4-X	C-15-4-X	N/A	N/A
-21	C-60-1-X	N/A	N/A	N/A
-22	C-60-2-X	C-60-2-X	C-60-2-X	C-60-2-X
			C-60-3-X	C-60-3-X
				C-60-4-X
-23	C-60-3-X	C-60-3-X	C-60-3-X	N/A
			C-60-4-X	N/A
-24	C-60-4-X	C-60-4-X	N/A	N/A

SSQ-1XX-XX-XXX-X-XX-XXX-XX-XX

No OF POSITIONS

-01 THRU -50
(PER ROW)

LEAD STYLE

(SEE TABLE 1)

-01 THRU -04: STANDARD INSERTION FORCE
-21 THRU -24: LOW INSERTION FORCE

PLATING SPECIFICATION

-G: 20μ" GOLD IN CONTACT AREA,
3μ" SELECTIVE GOLD ON TAIL

-T: MATTE TIN ON ENTIRE PIN

(NOT AVAILABLE FOR -21 THROUGH -24 LEAD STYLES)

-S: 30μ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL

-H: 30μ" GOLD IN CONTACT AREA,
3μ" SELECTIVE GOLD ON TAIL

-F: 3µ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL.

-TL: TIN/LEAD (90/10±5%) ON ENTIRE PIN
(AVAILABLE ONLY ON LEAD STYLE -01)

-TM: MATTE TIN ON ENTIRE PIN

(NOT AVAILABLE FOR -21 THROUGH -24 LEAD STYLES)

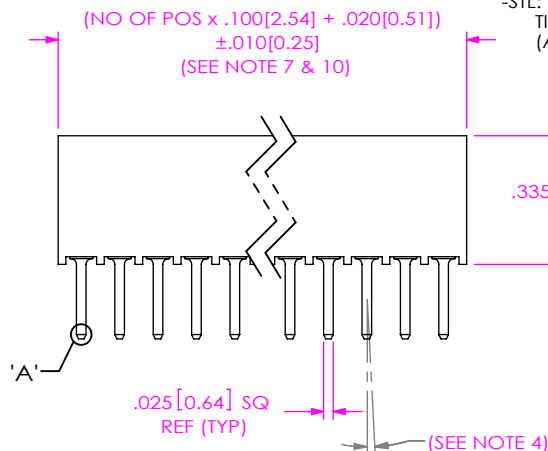
-SM: 30μ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL.

-FM: 3 μ " SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL.


-L: 10μ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL.

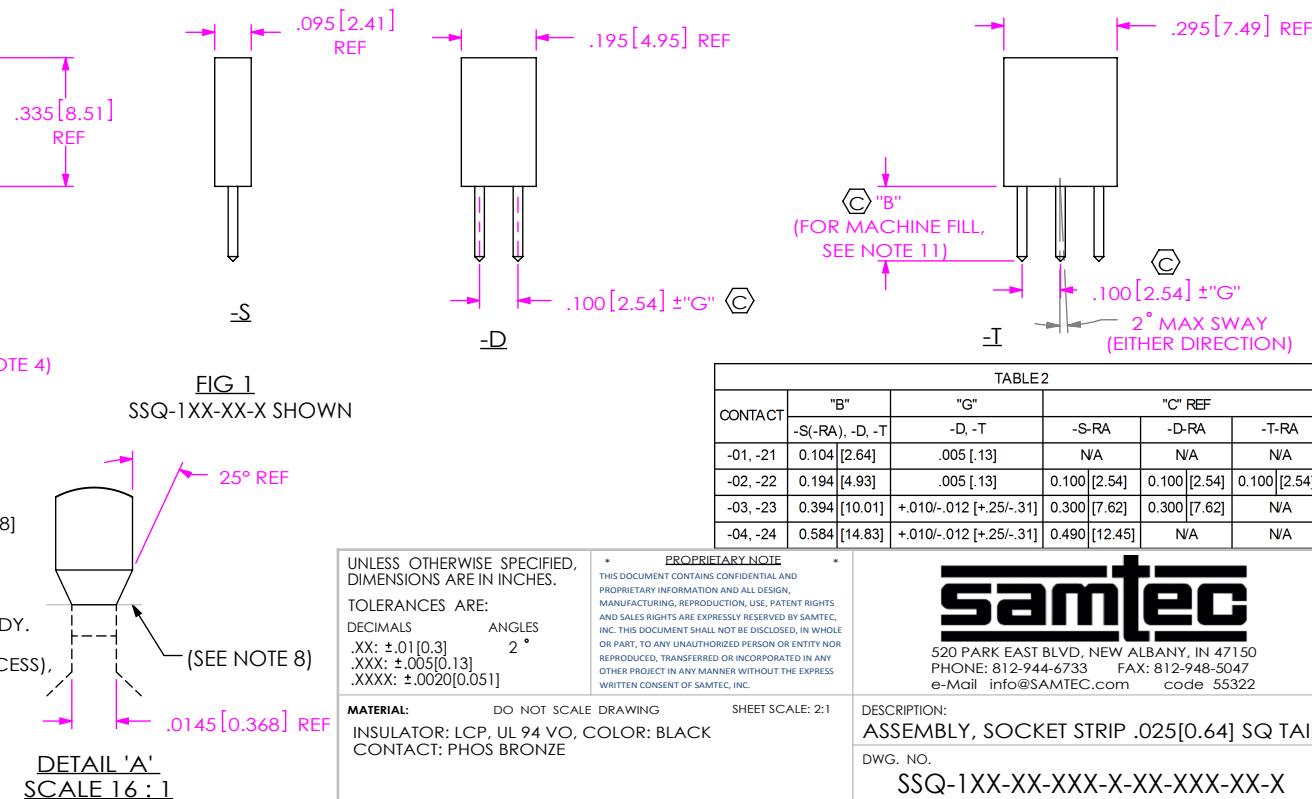
-STL: 30μ" SELECTIVE GOLD IN CONTACT AREA,
TIN/LEAD (90/10±5%) ON TAIL

TIN/LEAD (90/10±5%) ON TAIL
(AVAILABLE ONLY ON LEAD STYLE -01)



NOTES:

1.  REPRESENTS A CRITICAL DIMENSION.
2. MINIMUM PUSHOUT FORCE: 1.5 LB.
3. MAXIMUM ALLOWABLE BOW: .003[.08] INCH/INCH.
4. MAXIMUM ALLOWABLE SWAY: HAND FILL 4° (TYP).
MACHINE FILL 1° (TYP).
5. MAXIMUM VARIATION BETWEEN PIN ROWS: .010[0.25].
6. END WALLS AFTER CUTTING SHOULD BE .020 ± .003 [0.51 ± .08]
7. MAXIMUM CUT FLASH: .010[0.25].
8. SHEAR LOCATION TO BE WITHIN .001[0.03] OF THE
BREAK OFF CENTER LOCATION FOR MACHINE FILL.
9. NOTCH ON -P-RA OPTION TO BE ORIENTED AS SHOWN.
10. NO FLASH IS ALLOWED BELOW LEADS OR IN HOLES OF BODY.
11. +.000[0.00]/-.005[0.13] FOR MACHINE FILL ONLY,
SSQ-1XX-XX-X-S, SSQ-1XX-XX-X-D, SSQ-1XX-XX-X-T (IN-PROCESS),
SSQ-1XX-XX-X-SA.



CONTACT	"B"	"G"	"C" REF		
	-S(-RA), -D, -T	-D, -T	-S-RA	-D-RA	-T-RA
-01, -21	0.104 [2.64]	.005 [13]	N/A	N/A	N/A
-02, -22	0.194 [4.93]	.005 [13]	0.100 [2.54]	0.100 [2.54]	0.100 [2.54]
-03, -23	0.394 [10.01]	+010/-012 [+25/-31]	0.300 [7.62]	0.300 [7.62]	N/A
-04, -24	0.584 [14.83]	+010/-012 [+25/-31]	0.490 [12.45]	N/A	N/A

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.

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TOLERANCES ARE:

DECIMALS	ANGLES
.XX: $\pm .01$ [0.3]	2°
.XXX: $\pm .005$ [0.13]	
.XXXX: $\pm .0020$ [0.051]	

MATERIAL: DO NOT SCALE DRAWING

INSULATOR: LCP, UL 94 VO, COLOR: BLACK
CONTACT: PHOS BRONZE

SHEET SCALE: 2:1

DESCRIPTION:

ASSEMBLY, SOCKET STRIP .025[0.64] SQ TAIL

DWG. NO.

SSQ-1XX-XX-XXX-X-XX-XXX-XX-X

BY: PURVIS 06/12/1987

SHEET 1 OF 3

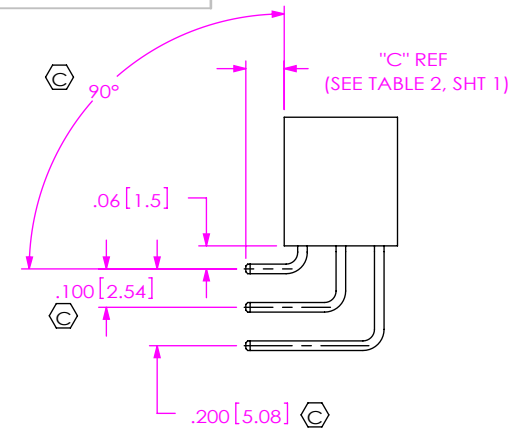


FIG 2
(DIFFERENT AS SHOWN,
OTHERWISE SAME AS FIG 1)
SSQ-1XX-X-S-RA
SSQ-1XX-X-D-RA
SSQ-1XX-X-T-RA
SSQ-1XX-X-P-RA

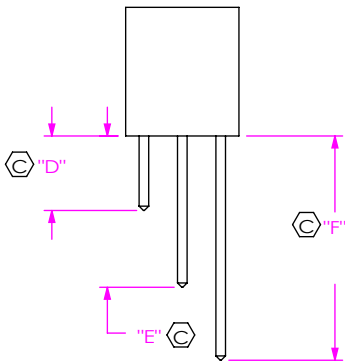


FIG 3
IN-PROCESS RIGHT ANGLE

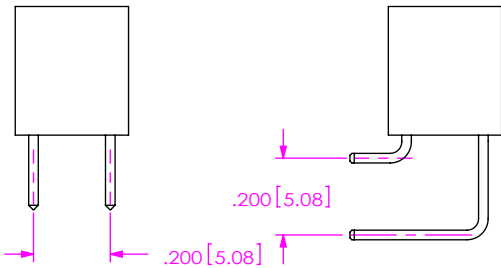


FIG 4
SSQ-1XX-XXX-X-Q-RA SHOWN
(DIFFERENT AS SHOWN,
OTHERWISE SAME AS FIG 1, FIG 2)

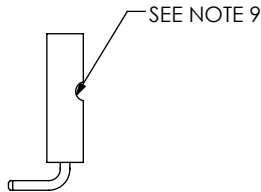
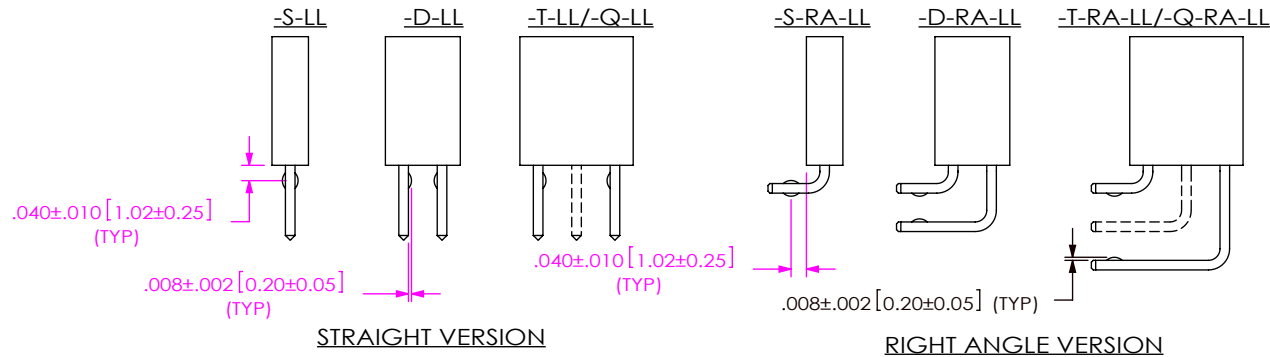


FIG 5
SSQ-1XX-XXX-X-RA-P SHOWN
(DIFFERENT AS SHOWN,
OTHERWISE SAME AS FIG 2)



STRAIGHT VERSION

RIGHT ANGLE VERSION

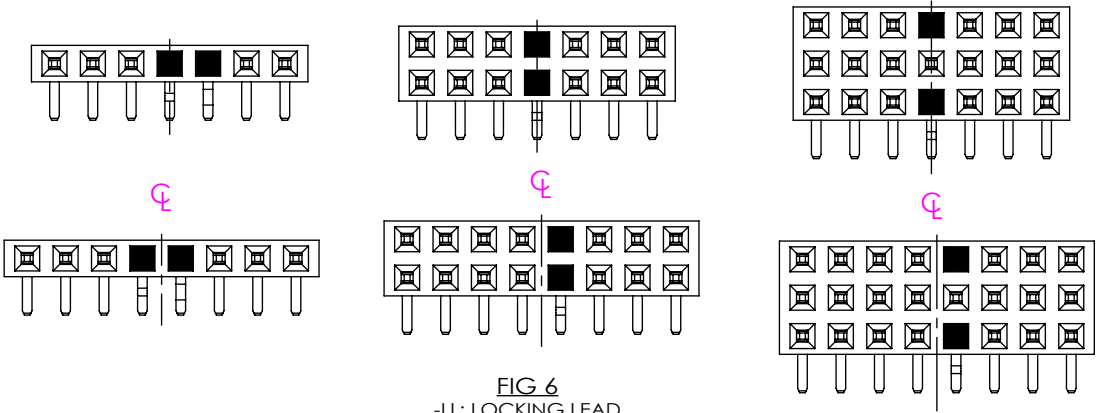


FIG 6
-LL: LOCKING LEAD
■ = CRIMP LOCATION
(DIFFERENT AS SHOWN,
OTHERWISE SAME AS FIG 1)

TABLE 3			
IN PROCESS	"D"	"E"	"F"
SSQ-1XX-02-X-D-RA	0.194 [4.93]	0.394 [10.01]	N/A
SSQ-1XX-03-X-D-RA	0.394 [10.01]	0.594 [15.09]	N/A
SSQ-1XX-02-X-T-RA	0.194 [4.93]	0.394 [10.01]	0.594 [15.09]

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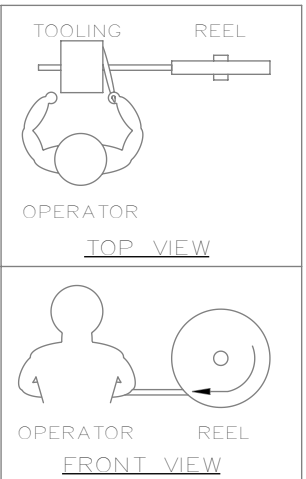
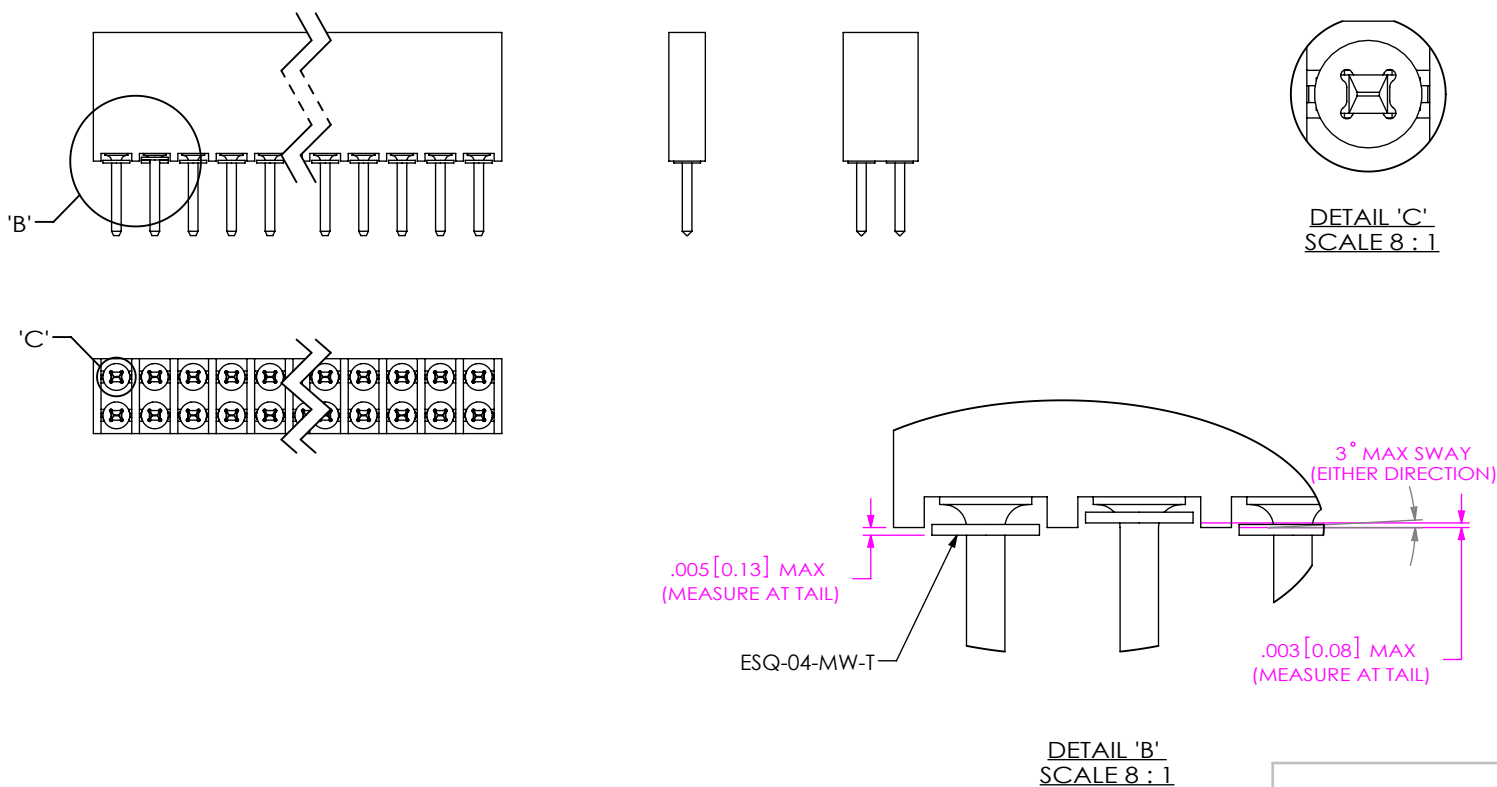


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DESCRIPTION:
ASSEMBLY, SOCKET STRIP .025[0.64] SQ TAIL

DWG. NO.
SSQ-1XX-XX-XXX-X-XX-XXX-XX-X

BY: PURVIS 06/12/1987 SHEET 2 OF 3



WASHER REEL ASSEMBLY
ORIENTAION VIEW

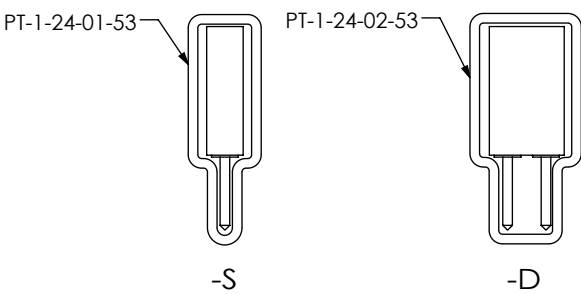


FIG 9
FOR METAL WASHERS ONLY
(ALL OTHER OPTIONS BULK PACKAGED)

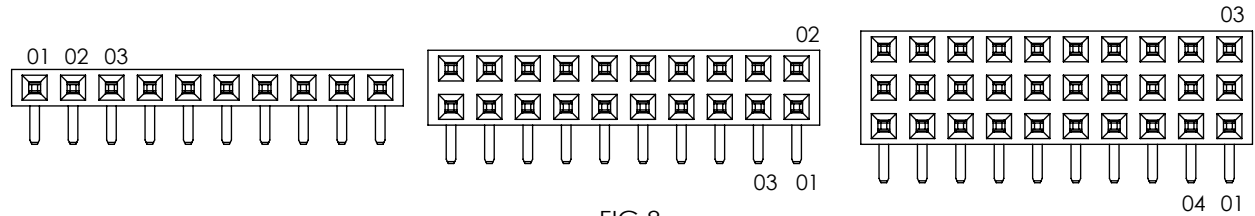


FIG 8
POLARIZATION LOCATION
INSERT PK-15-N INTO SPECIFIED POS
AND BREAK OFF TAB

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SSQ-1XX-XX-XXX-X-XX-XXX-XX-X

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