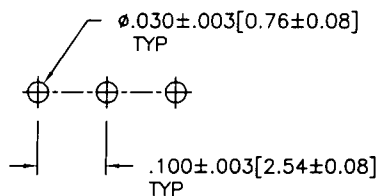
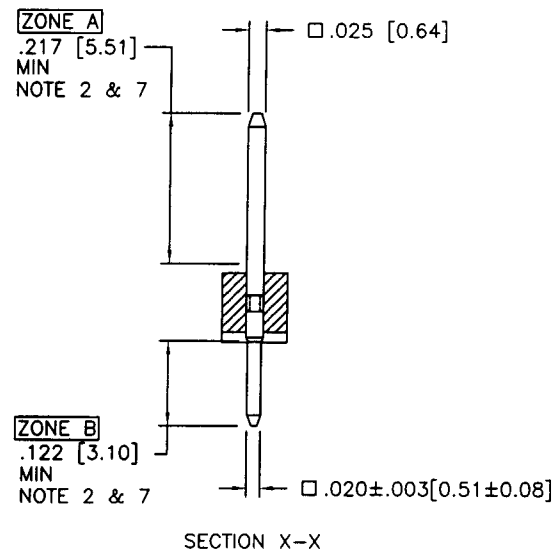
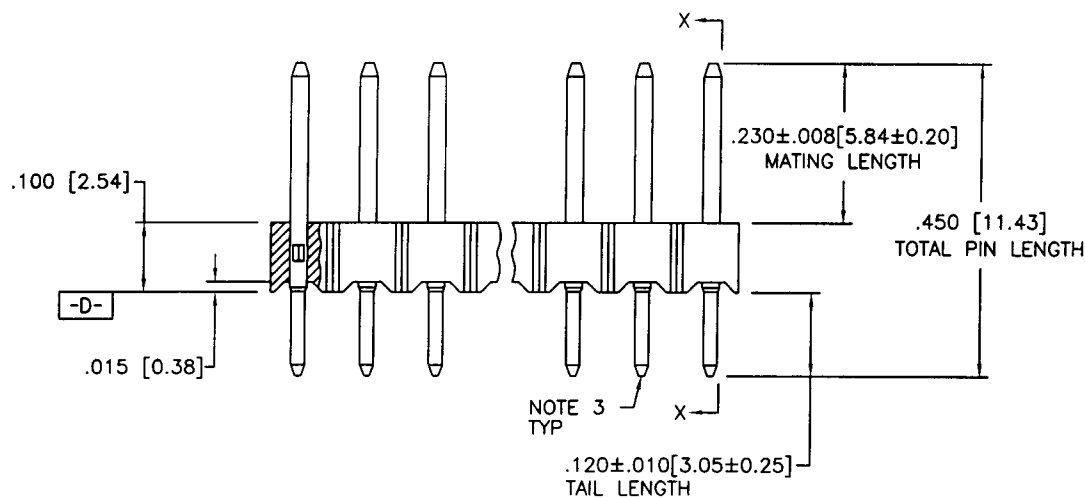
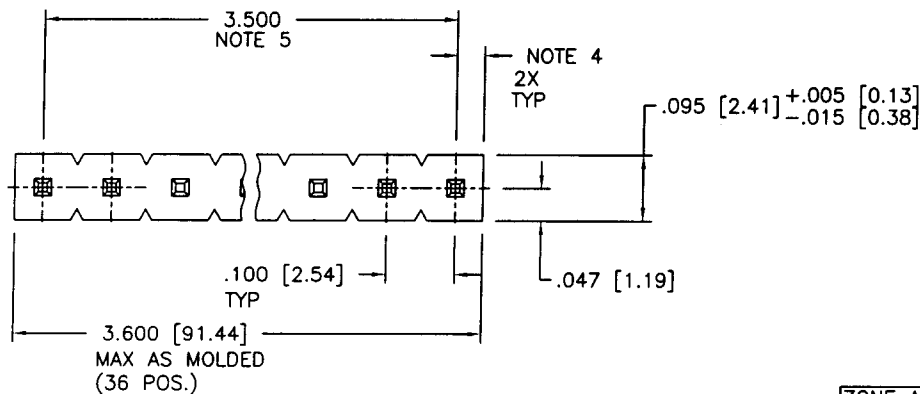


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PRODUCT NO.
SEE TABLE



RECOMMENDED HOLE PATTERN

mat'l. code NOTES 1,2,7				tolerances unless otherwise specified		CUSTOMER COPY	BERG ELECTRONICS		
ltr	ecn no	dr	date						
A	REL	NY	4/15/83	linear	.XX ± .01 / X ± .3	projection	title BERGSTIK® I HEADER DUAL SIZE PIN S/R 36 POSITION		
B	J8050	NY	4/19/83		.XXX ± .005 / XX ± .13				
C	J8057	NY	8/8/83	angles	.XXX ± .0020 / .XXX ± .051		product family BERGSTIK size dwg no		
D	J8404	NY	4/7/87	dr	0° ± 2°	INCH/MM			
E	V41867	MSC	3/8/95	engr	M.CLOUSER 3/8/95	scale	A 67927		
F	S00136	JPEH	05OCT'00	chr	ALIN 3/8/95	4/1			
				appd	T.BREWBAKER 3/8/95		sheet 1 of 2		
sheet index	revision sheet	F	E						
		1	2						

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PRODUCT NO.	PLATING
67927-136	NOTE 2
67927-236	NOTE 7

NOTES:

- ① MOLDING MAT'L: GLASS FILLED 6/6 NYLON.
UL94V-0. BLACK

PIN MAT'L: BRASS
- ② PLATING: NICKEL UNDERPLATE OVERALL
1.27u MIN
GOLD (HARD), ZONE A ONLY 30u"/0.76u MIN
SOLDER (90/10), ZONE B ONLY 150u"/3.8u
- 300u"/7.6u
- ③ CUT SURFACE IS UNPLATED.
- ④ .050/1.27 MAX AS MOLDED.
.075 [1.9] MAX. WHEN BROKEN TO SPECIFIED LENGTHS.
- ⑤ MEASURED AT DATUM -D- WITH PART IN RESTRAINED CONDITION.
6. P/N INFORMATION:
67927-X36
└─ L NO. OF POSITIONS
└─ DESIRED PLATING. SEE NOTE 2 OR NOTE 7
- ⑦ PLATING: NICKEL UNDERPLATE OVERALL
1.27u MIN
GOLD ZONE A ONLY 15u"/0.38u MIN
SOLDER (90/10), ZONE B ONLY 150u"/3.8u
- 300u"/7.6u

mat'l. code				tolerances unless otherwise specified		CUSTOMER COPY	BERG ELECTRONICS	
ltr	ecp no	dr	date	linear	.xx ±.01/.x ±.3	projection 	title	
E					.xxx ±.005/.xx ±.13		BERGSTIK® I HEADER DUAL	
					.xxx ±.0020/.xxx ±.051		SIZE PIN S/R 36 POSITION	
				angles	0° ±2°	INCH/MM 	product family	
				dr	M.CLOUSER 3/8/95		BERGSTIK	
				enr	ALIN 3/8/95		code	
				chr	T.BREWBAKER 3/8/95	scale	size dwg no	
				appd	ALIN 3/8/95		A 67927	
sheet	revision						sheet	
index	sheet						2 of	