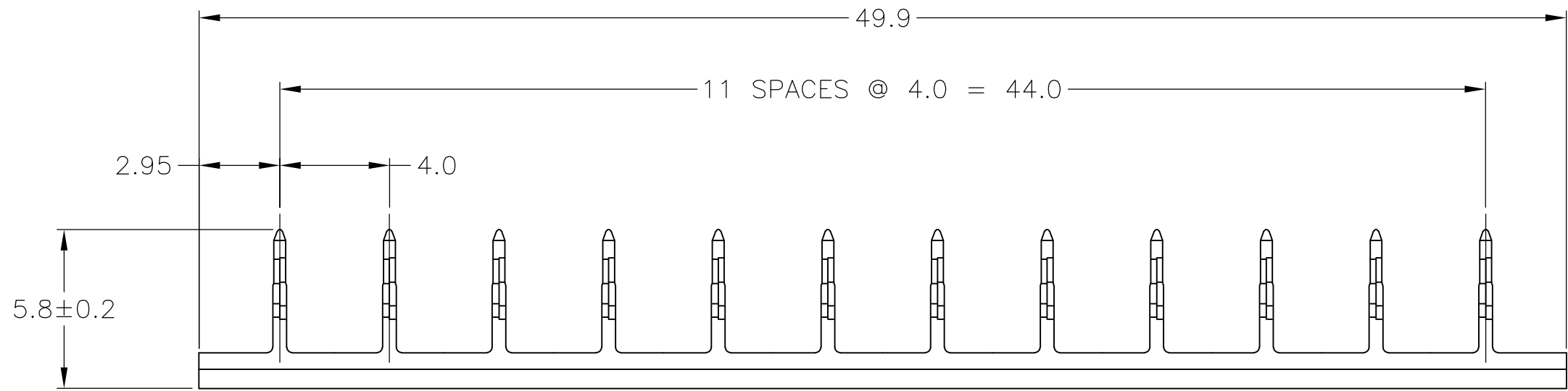
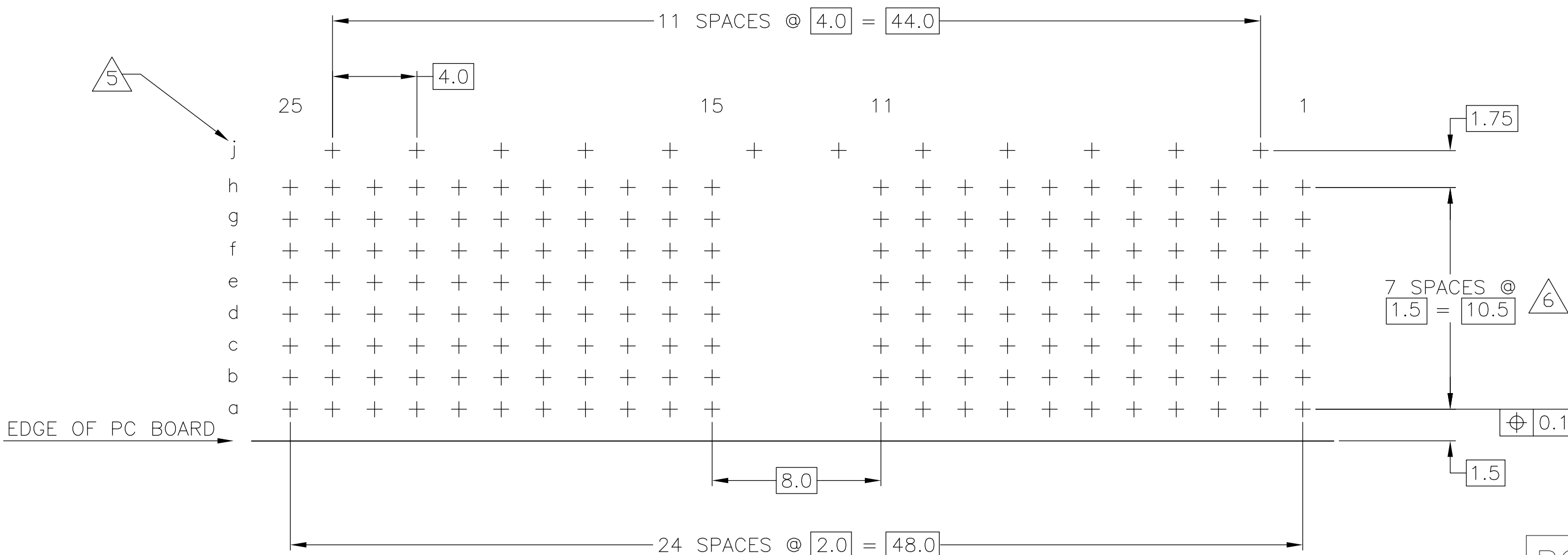
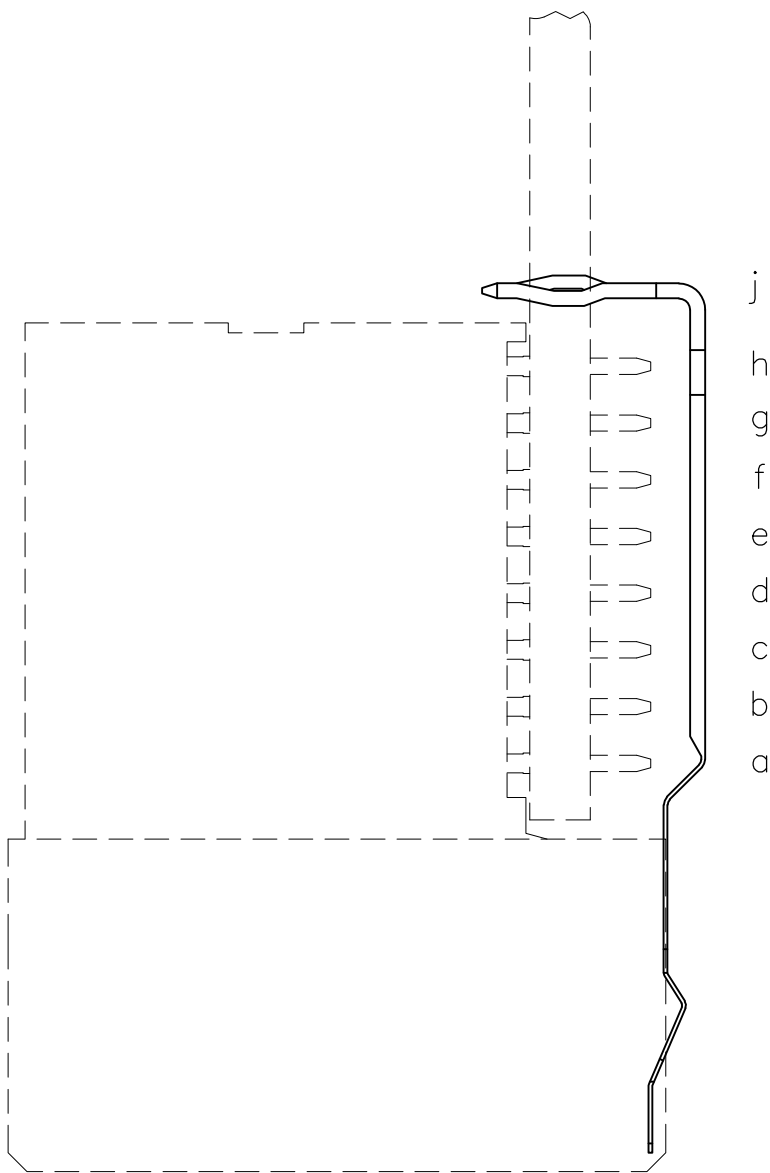
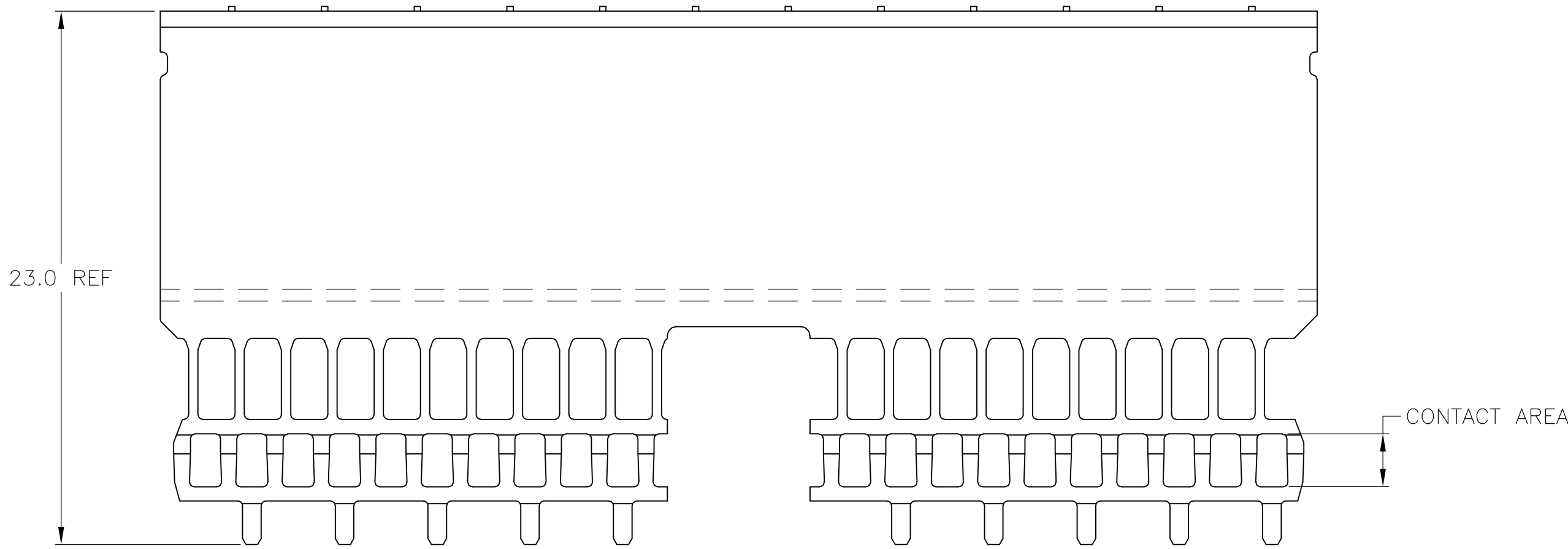


LOC		DIST		REVISIONS						
AD		00		P	LTR	DESCRIPTION		DATE	DWN	APVD
					H	REVISED PER ECO-10-023917		23NOV2010	SY	CW



- 1 MATERIAL:
CONTACT: PHOSPHOR BRONZE.
- 2 GENERAL PLATING SPECIFICATION: UNDERPLATING
(ENTIRE CONTACT): 1.27µm MIN NICKEL AND ACTION
PIN: 0.5µm MIN TIN/LEAD.
FOR PLATING OF MATING SURFACES SEE APPLICABLE
SPECIFICATION REFERENCE FOR EACH DASH NUMBER.
- 3 CONFORMS TO ALL TESTING ACCORDING TO IEC 61076-4-101
PERFORMANCE LEVEL 2.
- 4 CONNECTOR TESTED AND QUALIFIED AGAINST TELCORDIA GR-1217-CORE
QUALITY LEVEL 3, CENTRAL OFFICE APPLICATIONS.
- 5 ROW J 12 PLATED THROUGH HOLES FOR LOWER-SHIELD.
- 6 HOLE PATTERN FOR FEMALE CONNECTOR TYPE A.
176 PLATED-THROUGH HOLES A 1.5 X 2mm GRID.
- 7 CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT.
TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1995.



PCB HOLE DIM ACTION PIN
DRILLED HOLE: 0.7±0.025
FIN HOLE: 0.55 TO 0.65mm
Cu-thks: 0.025 TO 0.050mm
SnPb-thks: 0.004 TO 0.010mm

COMPONENT SIDE AS SHOWN
RECOMMENDED PCB-HOLE LAYOUT

SUPERSEDED BY 646428-1	2 / 4 / 7	646428-9
	2 / 3	646428-1
FINISH		PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B CARBO	06DEC05	Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: mm		CHK G SKIPPER	06DEC05	NAME	
		APVD G SKIPPER	06DEC05	PRODUCT SPEC	
		APPLICATION SPEC		RESTRICTED TO	
MATERIAL		WEIGHT	—	SIZE A1	CAGE CODE 00779
1		SEE TABLE		DRAWING NO 646428	REV H
CUSTOMER DRAWING		SCALE 1:1	SHEET 1	OF 1	REV H