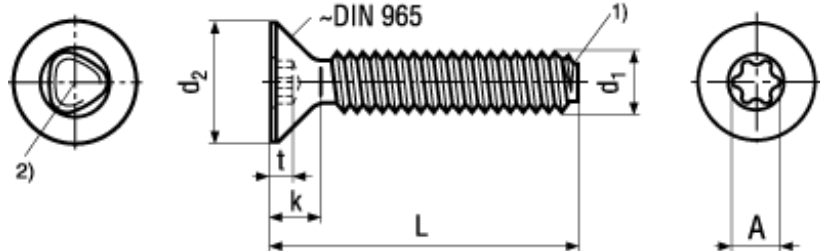


	~DIN 7500 M	~DIN 7500 PE	450-560 HV
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- 1) Tapered thread end max. 4P
2) Trilobular cross-section

BN 11288

Hexalobular (6 Lobe) socket flat head countersunk thread forming screws

~type M, metric thread

Steel case-hardened 450-560 HV

zinc plated blue, added lubricant



ISO 4042

Quenched and tempered fasteners ≥ 360 HV and tempered case-hardened fasteners with electroplated coatings: Susceptible to hydrogen embrittlement!
Further notice to residual risks can be found in the introduction section.



Application: steel, aluminum, aluminum die-casting, zinc, zinc die-casting, non ferrous materials. Countersink must be designed according to the corresponding standard! A technical brochure is available on request.

Article#	d ₁	d ₂ max.	k max.		t max.	A~	L
3271322	M2	3,8	1,2	X6	0,7	1,8	3
3271324							4
3271325							5
3271326							6
3271327							8
3271328							10
3271329							12
3060653	M2,5	4,7	1,5	X8	1	2,4	4
3060654							5
3060655							6
3060656							8
3060657							10
3271330							12
3271331							16
3060658	M3	5,6	1,65	X10	1	2,8	6
3060660							8
3060661							10
3060662							12
3060663							16
3271332							20
3060664	M4	7,5	2,2	X20	1,4	3,9	8
3060665							10
3060666							12
3060667							16
3060668							20

3271333							25
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Article#	d ₁	d ₂ max.	k max.		t max.	A~	L
3271334	M4	7,5	2,2	X20	1,4	3,9	30
3060669	M5	9,2	2,5	X25	1,5	4,5	8
3060670							10
3060671							12
3060672							16
3060673							20
3271335							25
3271336							30
3060674	M6	11	3	X30	1,9	5,6	10
3060675							12
3060676							16
3060677							20
3060678							25
3271337							30
3271338	M8	14,5	4	X40	3,3	6,8	12
3271339							16
3271340							20
3271341							25
3271342							30
3271343							35
3271344							40