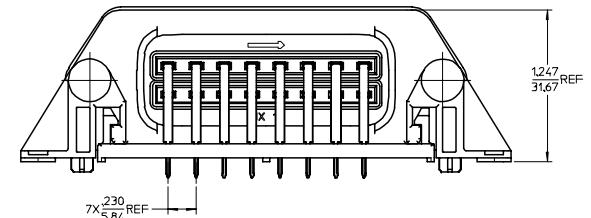
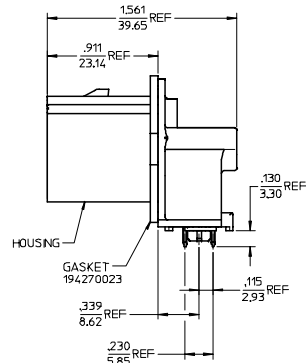
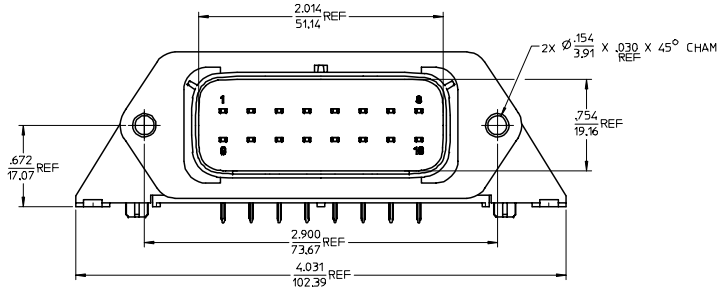
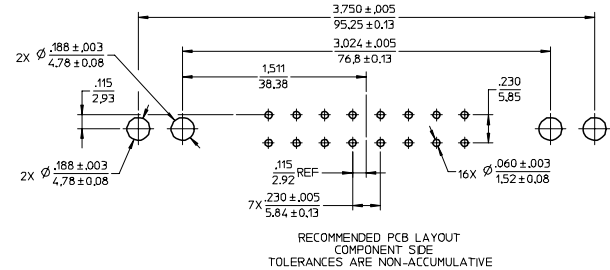
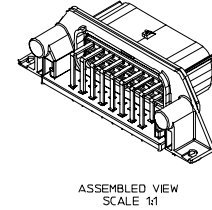
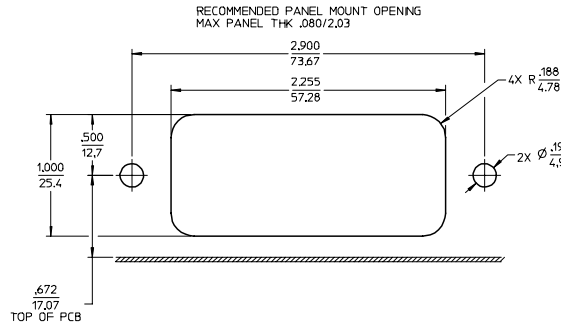
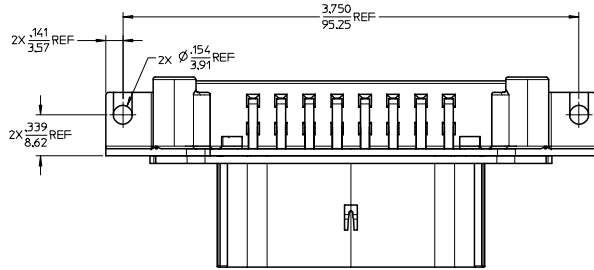


20 19 18 17 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1



NOTES:

1. MATERIALS:
HOUSING: POLYESTER (PBT), GLASS FILLED, UL94 V-0,
COLOR: BLACK
TERMINALS: COPPER ALLOY
2. FINISHES: 1. TIN ONLY: 100µN TIN OVER 50µN NICKEL
2. TIN/GOLD: 30µN SELECT GOLD (CONTACT MATING AREA),
100µN SELECT TIN (PCB TAIL AREA) OVER 50µN NICKEL OVERALL.
3. PRODUCT SPECIFICATION: PS-19427-001.
4. PACKAGING SPECIFICATION: PK-19427-001.
5. MATES WITH: 19418 SERIES RECEPTACLE ASSEMBLIES.
6. RECOMMENDED MOUNTING HARDWARE: (2)±10 X .62/18.9 LONG PLASTIC
THREAD CUTTING SCREWS. RECOMMENDED TORQUE 15-17 IN-LBS.
SUGGESTED SOURCE: ITW SHAKEPROOF INDUSTRIAL BOSSCREW OR EQUIVALENT.

REVISED EC NO. ETT2006-0028 DRAWN: PAUL LCK CHKD: PAUL LCK APPRO: ROBERTS 2005/10/10 2005/10/11 2005/10/11	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE IN/MM		SCALE 2:1	DESIGN UNITS INCH	 THIRD ANGLE PROJECTION		
	 =0  =0		mm	INCH	DRAWN BY	DATE	TITLE	16 WAY RIGHT ANGLE HEADER ASSEMBLY WITH MOUNTING HOLES  MOLEX INCORPORATED		
		4 PLACES	±	±	DMYRICK	04/07/28				
		3 PLACES	±	±	CHECKED BY	DATE				
		2 PLACES	±	±	JPALWICKI	04/07/28				
		1 PLACE	±	±	APPROVED BY	DATE				
			ANGULAR ± 1 °		MATERIAL NO.	DOCUMENT NO.				
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	SEE CHART				SD-19427-017		SHEET NO. 1 OF 1	
			SIZE D	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION						