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SPECIFICATION

Device Name : Power Integrated Module

Type Name : 7 M B R 5 0 S B 1 2 0

Spec. No. : M S 6 M 0 4 0 6

Fuji Electric Co., Ltd.
Matsumoto Factory

	DATE	NAME	APPROVED	Fuji Electric Co., Ltd.	
DRAWN	Dec. - 24 - '78	N. Arikawa		DWG. NO.	M S 6 M 0 4 0 6
CHECKED	- -				
			T. Miyazaki		1 / 10

Revised Records

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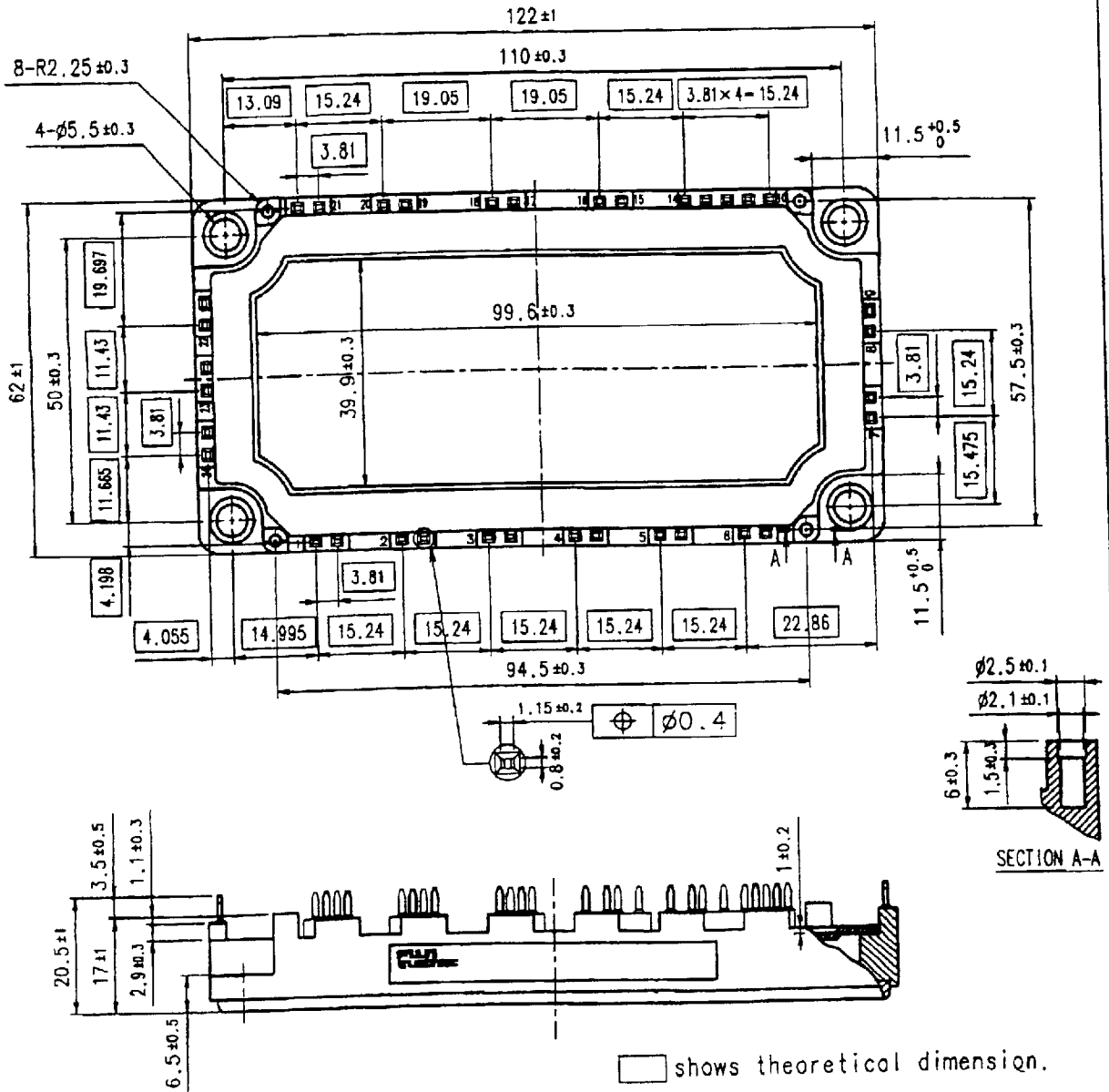
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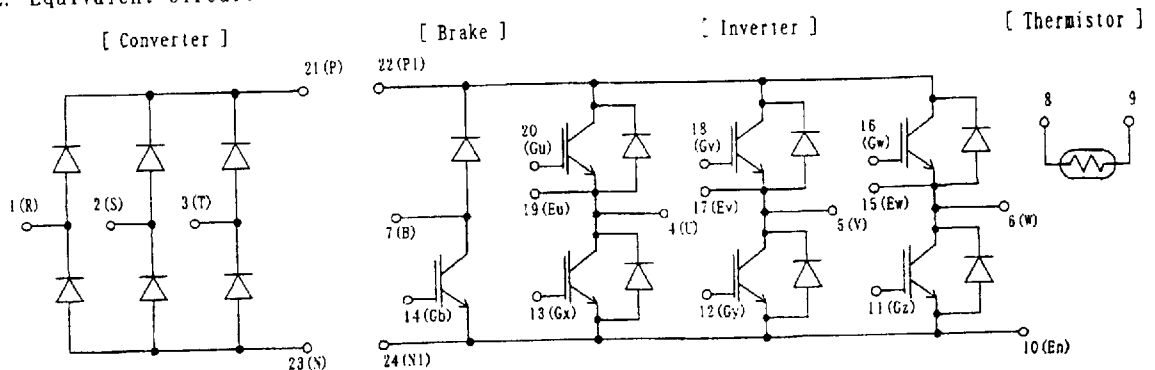
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1. Outline Drawing (Unit : mm)



2. Equivalent circuit



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3. Absolute Maximum Ratings (at $T_c = 25^\circ\text{C}$ unless otherwise specified)

Items		Symbols	Conditions		Maximum Ratings	Units
Inverter	Collector-Emitter voltage	VCES			1200	V
	Gate-Emitter voltage	VGES			±20	V
	Collector current	Ic	Continuous	Tc=25℃	75	A
				Tc=80℃	50	
		Icp	1ms	Tc=25℃	150	A
				Tc=80℃	100	
	-Ic			50	A	
Collector Power Dissipation	Pc	1 device		360	W	
Brake	Collector-Emitter voltage	VCES			1200	V
	Gate-Emitter voltage	VGES			±20	V
	Collector current	Ic	Continuous	Tc=25℃	35	A
				Tc=80℃	25	
		Icp	1ms	Tc=25℃	70	A
				Tc=80℃	50	
	Collector Power Dissipation	Pc	1 device		180	W
Repetitive peak reverse Voltage(Diode)	VRRM			1200	V	
Repetitive peak reverse Voltage	VRRM			1600	V	
Converter	Average Output Current	Io	50Hz/60Hz sine wave		50	A
	Surge Current (Non-Repetitive)	IFSM	Tj=150℃, 10ms		520	A
	I ² t (Non-Repetitive)	I ² t	half sine wave		1352	A ² s
					150	℃
Junction temperature		Tj			-40~ +125	℃
Storage temperature		Tstg				
Isolation voltage	between terminal and copper base ^(*)	Viso	AC : 1min.		2500	V
	between thermistor and others ^(*)				2500	V
Mounting Screw Torque ^(*)					3.5	N · m

(*)1 All terminals should be connected together when isolation test will be done.

(*)2 Terminal 8 and 9 should be connected together. Terminal 1 to 7 and 10 to 24 should be connected together and shorted to copper base.

(*)3 Recommendable Value : 2.5 ~ 3.5 N · m (M5)

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4. Electrical characteristics (at $T_j = 25^\circ\text{C}$ unless otherwise specified)

	Items	Symbols	Conditions	Characteristics			Units
				min.	typ.	Max.	
Inverter	Zero gate voltage Collector current	ICES	VGE = 0 V, VCE = 1200 V			1.0	mA
	Gate-Emitter leakage current	IGES	VCE = 0 V, VGE = ± 20 V			200	nA
	Gate-Emitter threshold voltage	VGE(th)	VCE = 20 V, Ic = 50 mA	5.5	7.2	8.5	V
	Collector-Emitter saturation voltage	VCE(sat)	VGE = 15 V, chip		2.1		V
			Ic = 50 A, terminal		2.3	2.7	
	Input capacitance	Cies	VGE = 0 V, VCE = 10 V f = 1 MHz		6000		pF
	Turn-on time	ton	Vcc = 600 V		0.35	1.2	μs
		tr	Ic = 50 A		0.25	0.6	
		tr(0)	VGE = ± 15 V		0.1		
	Turn-off time	toff	RG = 24 Ω		0.45	1.0	
		tf			0.08	0.3	
	Forward on voltage	VF	IF = 50 A, chip		2.3		V
			terminal		2.5	3.3	
	Reverse recovery time	trr	IF = 50 A			350	ns
Brake	Zero gate voltage Collector current	ICES	VGE = 0 V, VCE = 1200 V			1.0	mA
	Gate-Emitter leakage current	IGES	VCE = 0 V, VGE = ± 20 V			200	nA
	Collector-Emitter saturation voltage	VCE(sat)	VGE = 15 V, chip		2.1		V
			Ic = 25 A, terminal		2.25	2.7	
	Turn-on time	ton	Vcc = 600 V		0.35	1.2	μs
		tr	Ic = 25 A		0.25	0.6	
	Turn-off time	toff	VGE = ± 15 V		0.45	1.0	
		tf	RG = 51 Ω		0.08	0.3	
	Reverse current	IRRM	VR = 1200 V			1.0	mA
Converter	Forward on voltage	VFM	IF = 50 A, chip		1.1		V
			terminal		1.2	1.5	
	Reverse current	IRRM	VR = 1600 V			1.0	mA
Thermistor	Resistance	R	T = 25 $^\circ\text{C}$		5000		Ω
			T = 100 $^\circ\text{C}$	465	495	520	
	B value	B	T = 25/50 $^\circ\text{C}$	3305	3375	3450	K

5. Thermal resistance characteristics

Items	Symbols	Conditions	Characteristics			Units
			min.	typ.	Max.	
Thermal resistance (1 device)	Rth(j-c)	Inverter IGBT			0.35	$^\circ\text{C}/\text{W}$
		Inverter FWD			0.75	
		Brake IGBT			0.69	
		Converter Diode			1.50	
Contact Thermal resistance	Rth(c-f)	with Thermal Compound (*)		0.05		$^\circ\text{C}/\text{W}$

※ This is the value which is defined mounting on the additional cooling fin with thermal compound.

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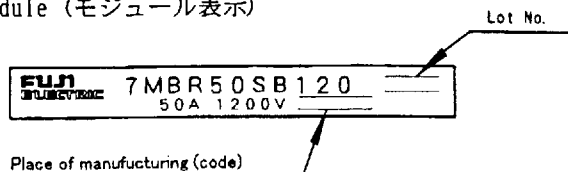
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6. Indication on module (モジュール表示)



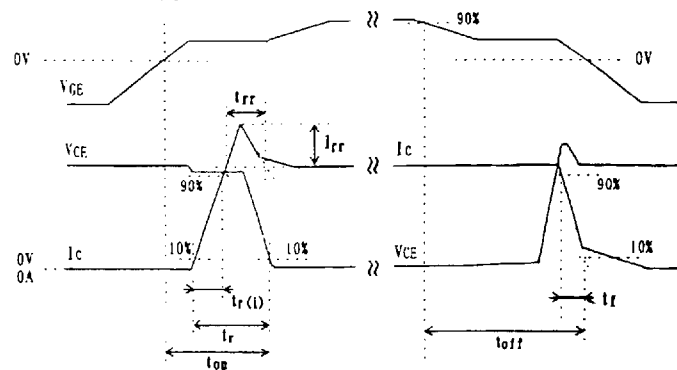
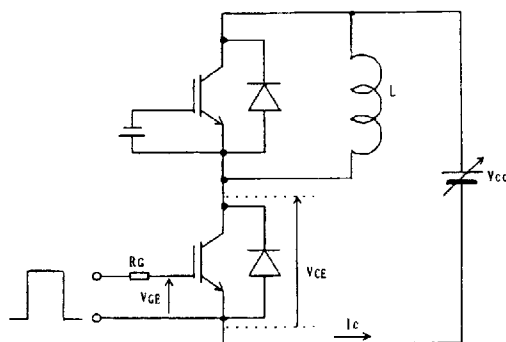
7. Applicable category (適用範囲)

This specification is applied to Power Integrated Module named 7MBR50SB120.
本納入仕様書は パワー集積モジュール 7MBR50SB120 に適用する。

8. Storage and transportation notes (保管・運搬上の注意事項)

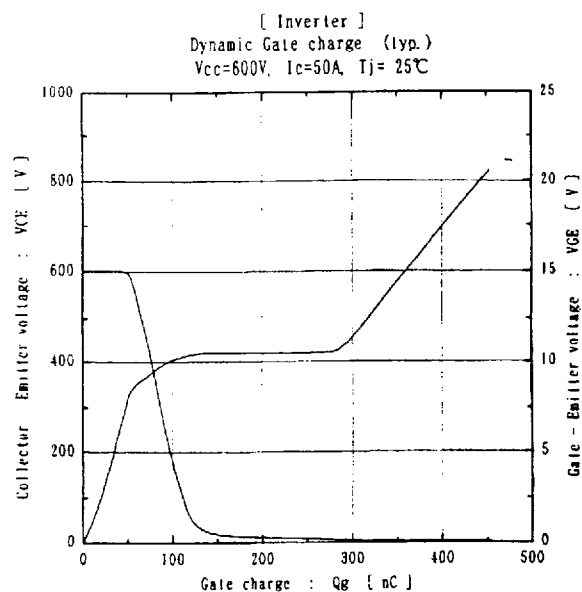
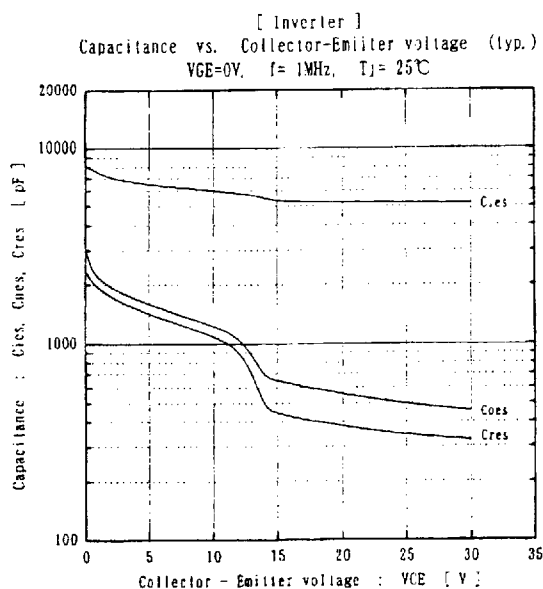
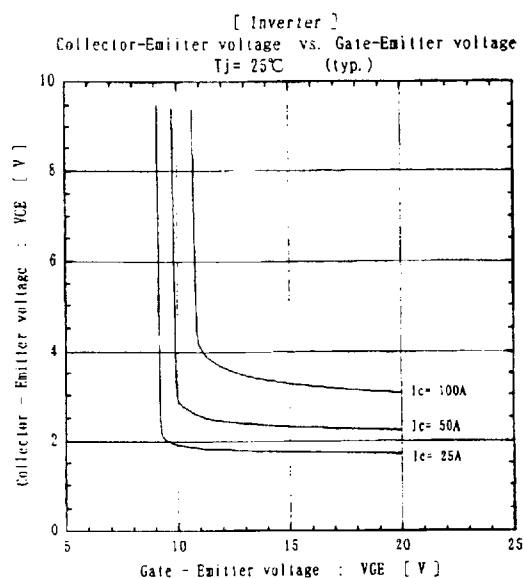
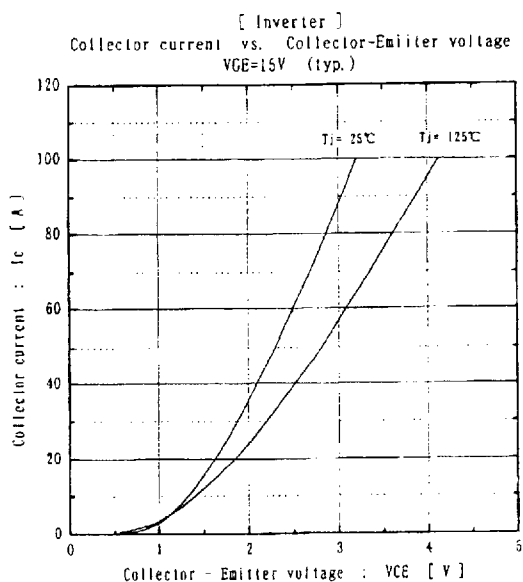
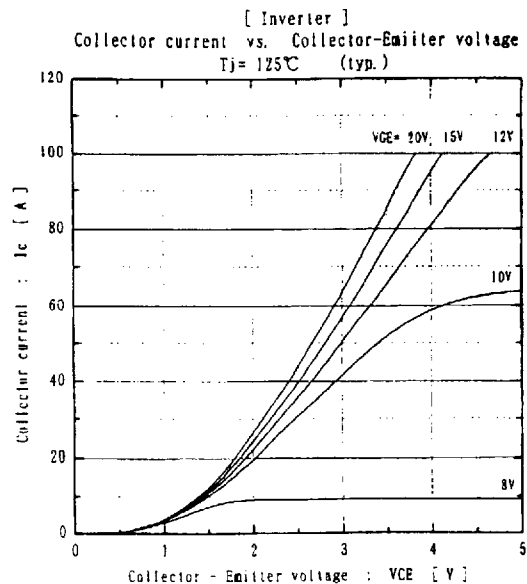
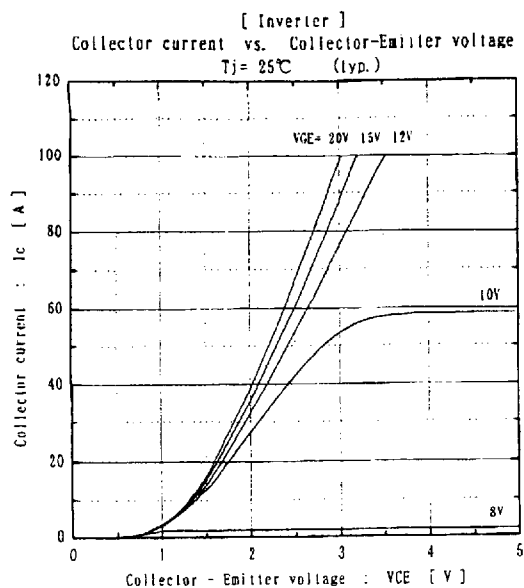
- The module should be stored at a standard temperature of 5 to 35°C and humidity of 45 to 75%.
常温・常湿保存が望ましい。(5~35°C, 45~75%)
- Store modules in a place with few temperature changes in order to avoid condensation on the module surface.
急激な温度変化のなきこと。(モジュール表面が結露しないこと)
- Avoid exposure to corrosive gases and dust.
腐蝕性ガスの発生場所, 塵埃の多い場所は避けること。
- Avoid excessive external force on the module.
製品に荷重がかからないように 十分注意すること。
- Store modules with unprocessed terminals.
モジュールの端子は未加工の状態 で保管すること。
- Do not drop or otherwise shock the modules when transporting.
製品の運搬時に衝撃を与えたり, 落下させたりしないこと。

9. Definitions of switching time (スイッチング時間の定義)



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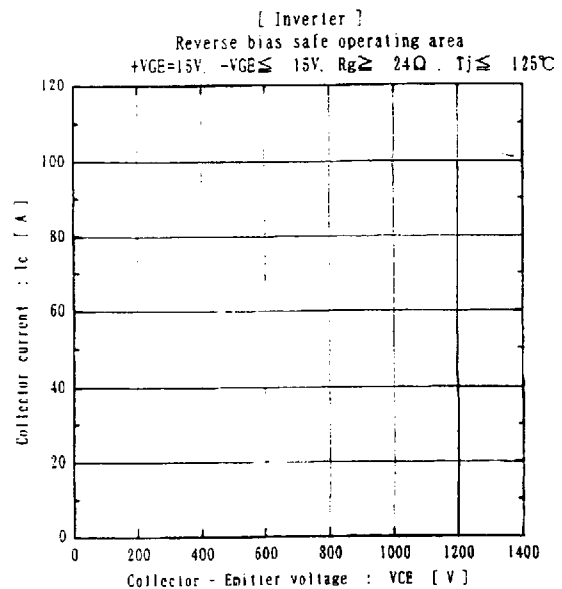
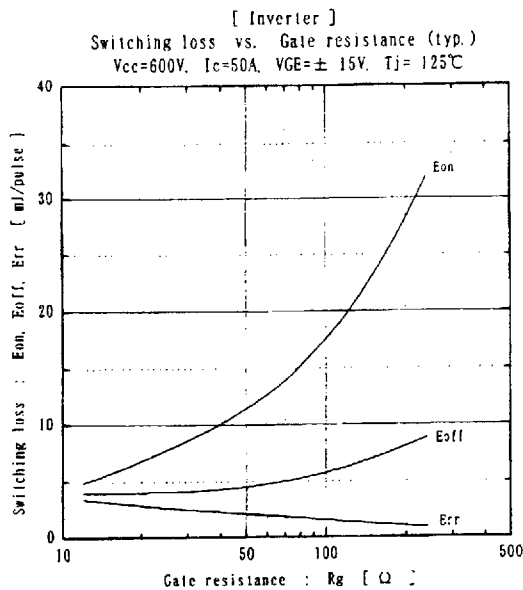
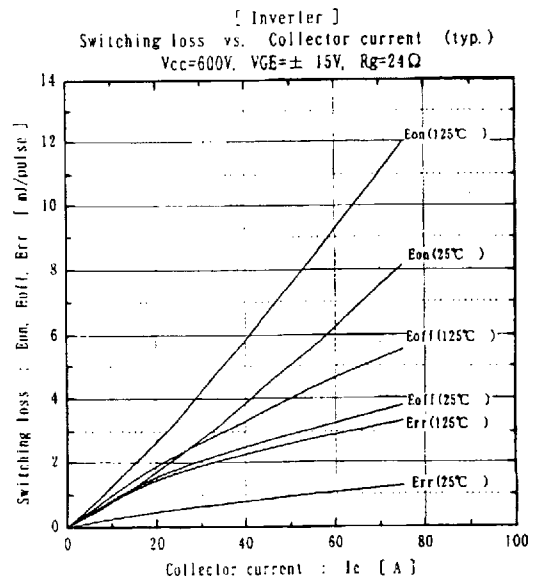
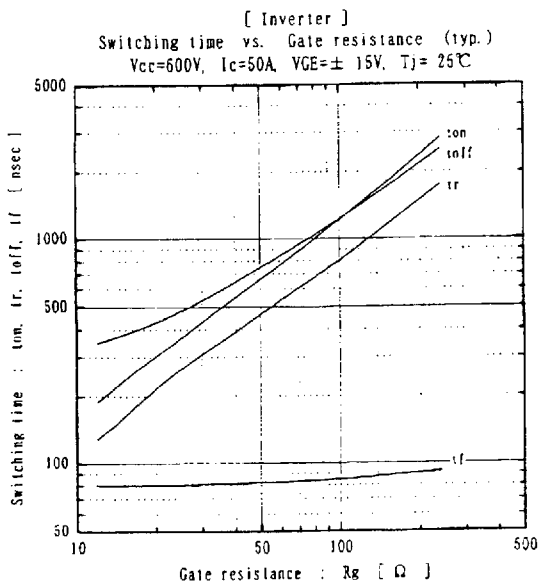
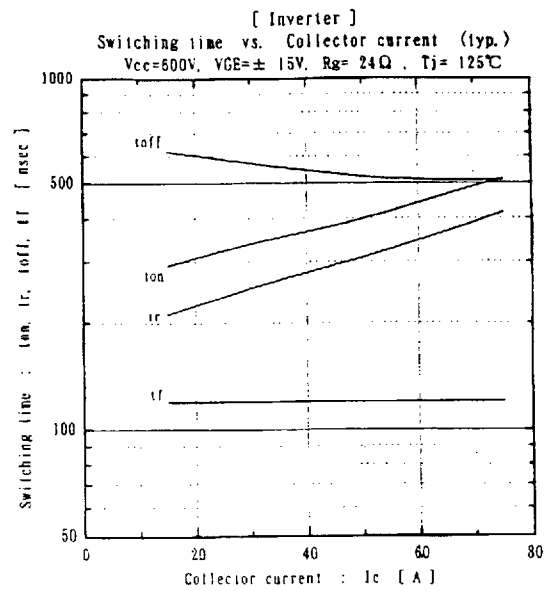
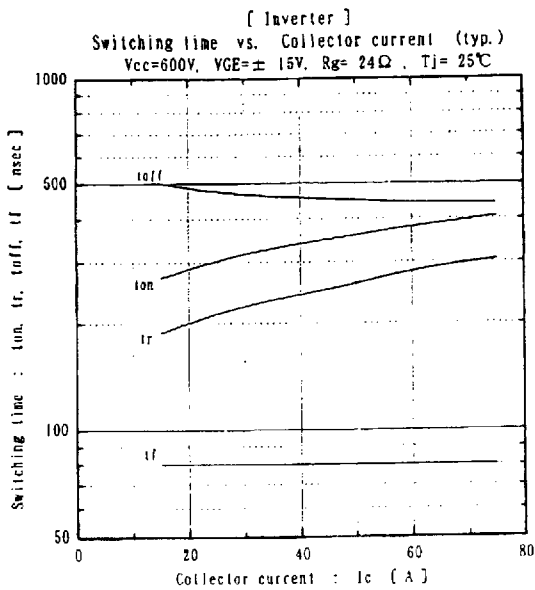
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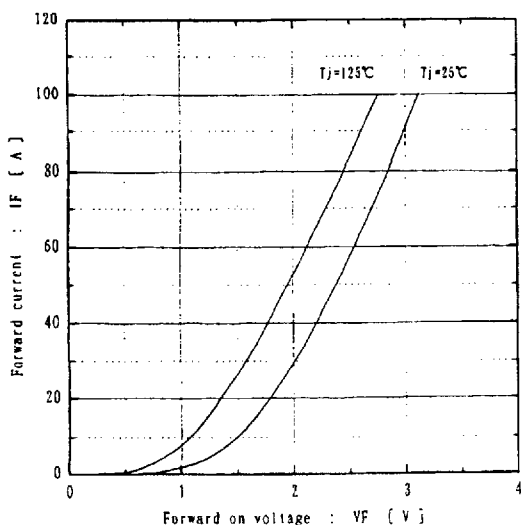
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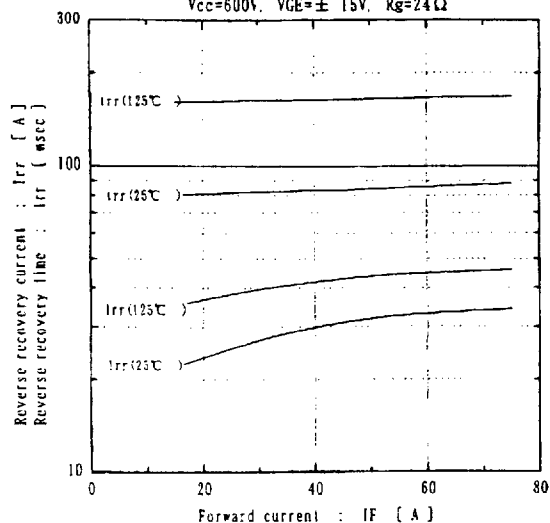


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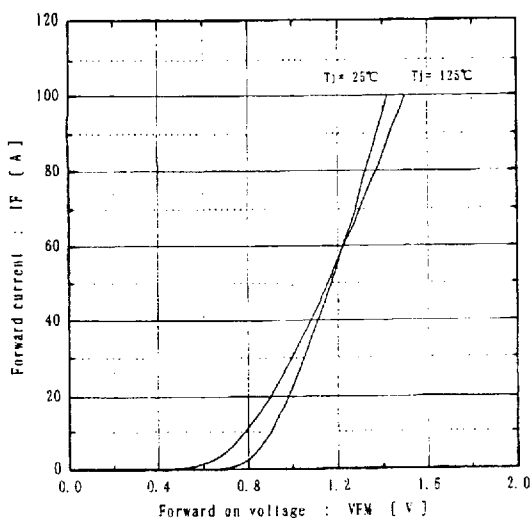
[Inverter]
Forward current vs. Forward on voltage (typ.)



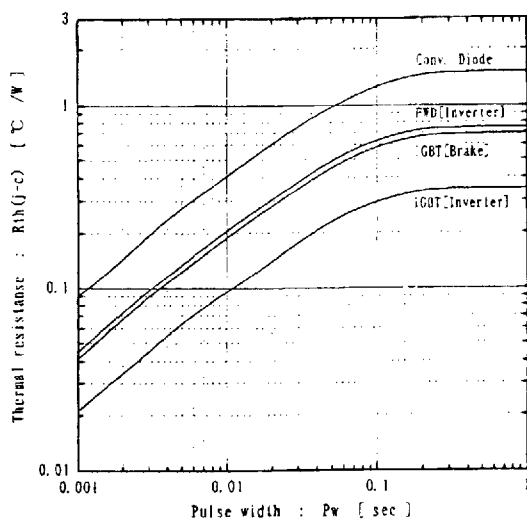
[Inverter]
Reverse recovery characteristics (typ.)
 $V_{ce}=600V$, $V_{GE}=\pm 15V$, $R_g=24\Omega$



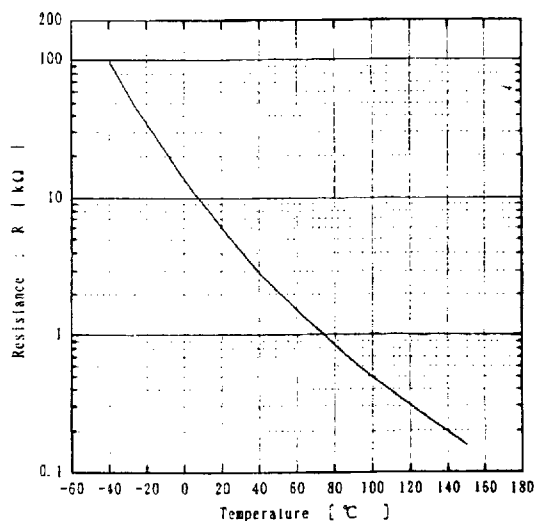
[Converter]
Forward current vs. Forward on voltage (typ.)



Transient thermal resistance



[Thermistor]
Temperature characteristic (typ.)



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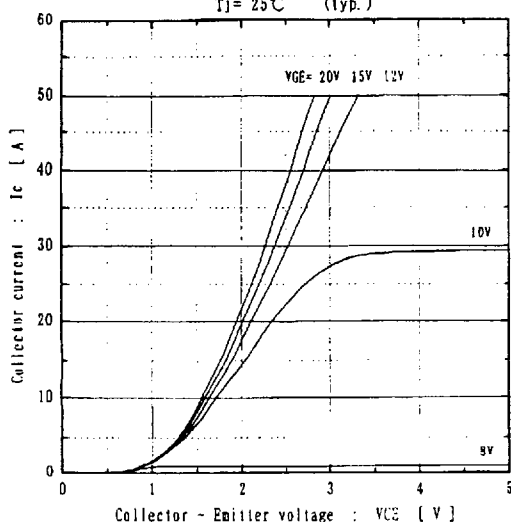
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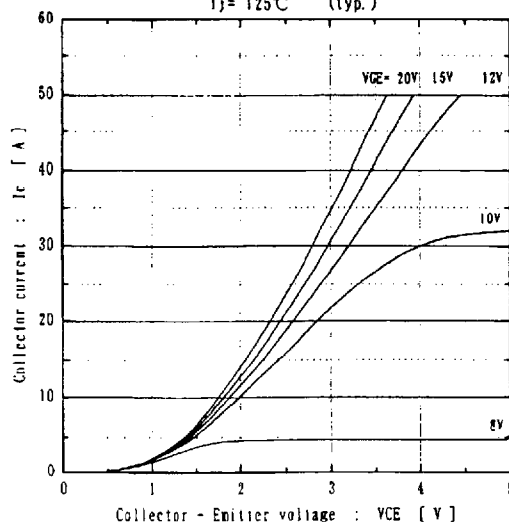
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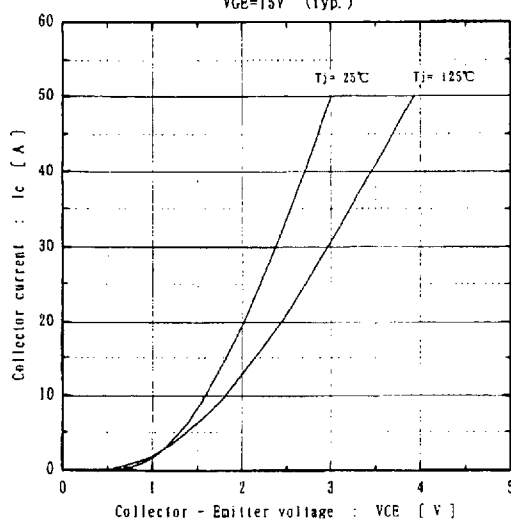
[Brake]
Collector current vs. Collector-Emitter voltage
 $T_j = 25^\circ\text{C}$ (typ.)



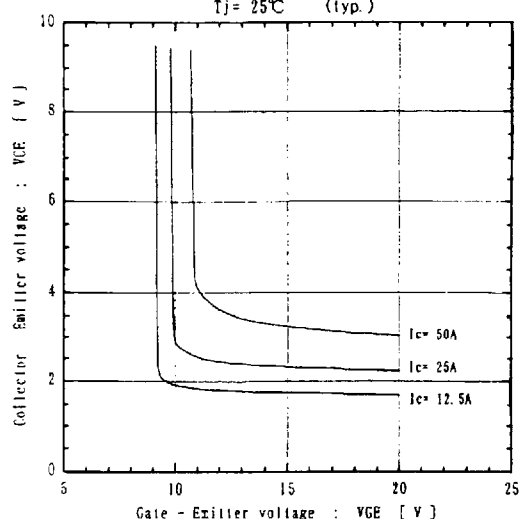
[Brake]
Collector current vs. Collector-Emitter voltage
 $T_j = 125^\circ\text{C}$ (typ.)



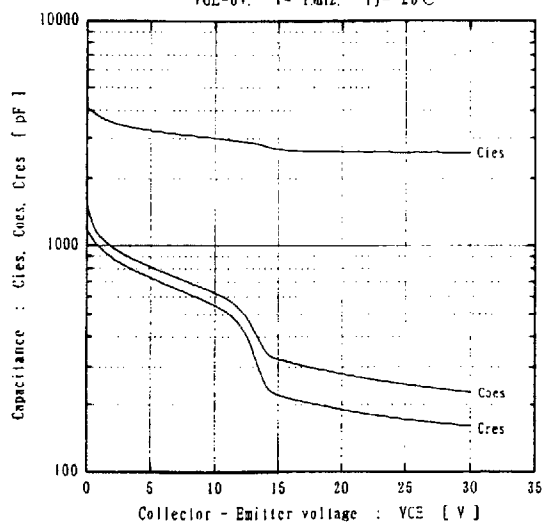
[Brake]
Collector current vs. Collector-Emitter voltage
 $V_{GE} = 15\text{V}$ (typ.)



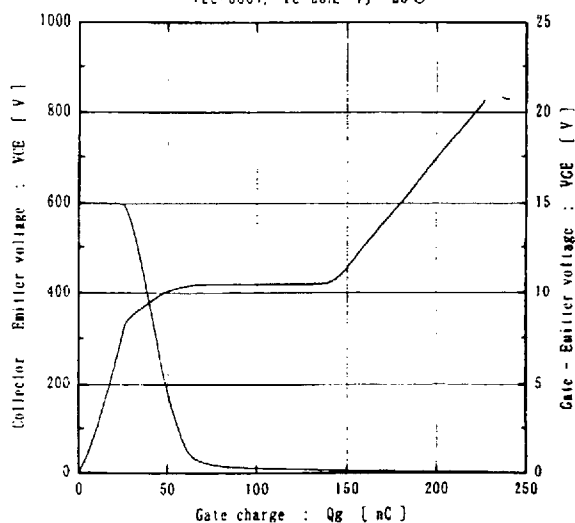
[Brake]
Collector-Emitter voltage vs. Gate-Emitter voltage
 $T_j = 25^\circ\text{C}$ (typ.)



[Brake]
Capacitance vs. Collector-Emitter voltage (typ.)
 $V_{GE} = 0\text{V}$, $f = 1\text{MHz}$, $T_j = 25^\circ\text{C}$



[Brake]
Dynamic Gate charge (typ.)
 $V_{CE} = 600\text{V}$, $I_C = 25\text{A}$, $T_j = 25^\circ\text{C}$



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