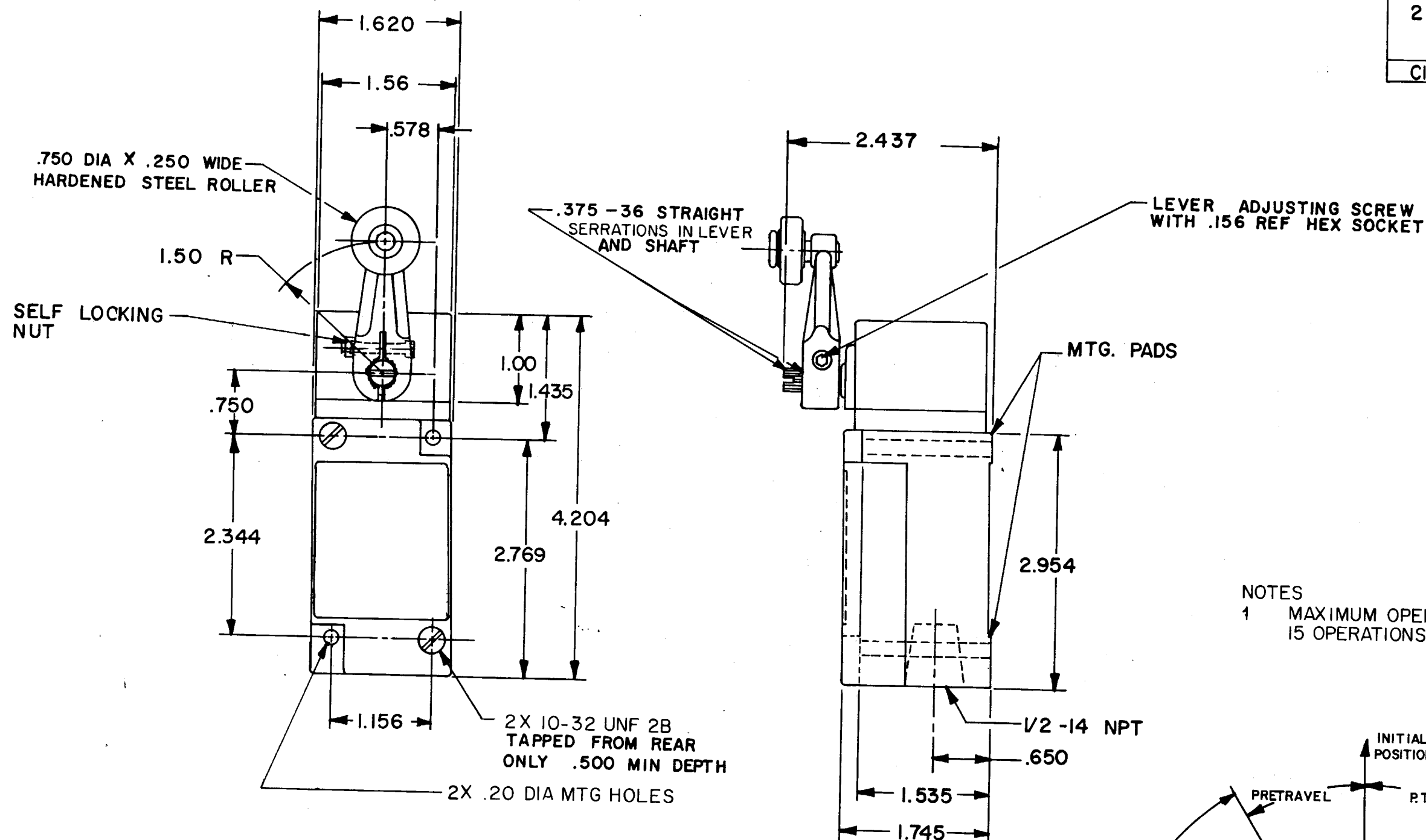
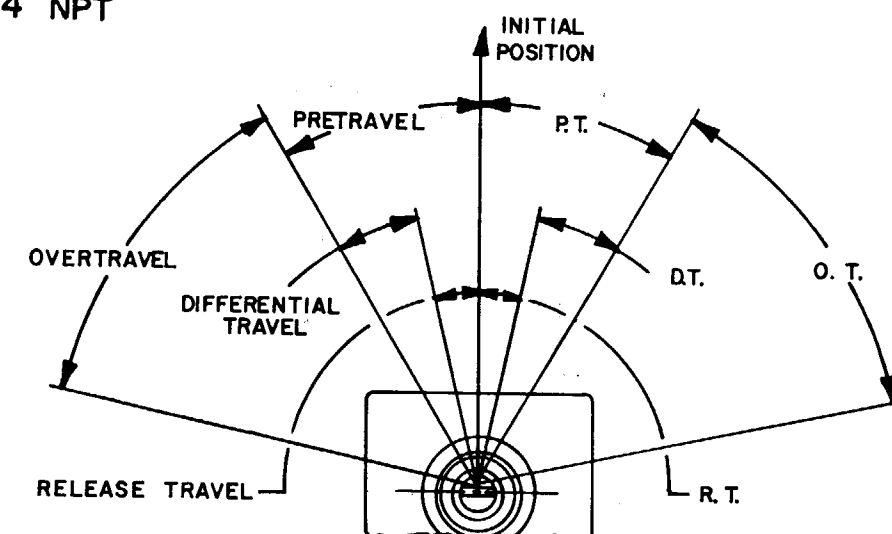


CIRCUIT DIAGRAM



NOTES
1 MAXIMUM OPERATING RATE OF 15 OPERATIONS PER MINUTE



OPERATING DATA — SIDE ROTARY

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CHARACTERISTICS	ELECTRICAL DATA		
	VOLTS	AMPS RESISTIVE	AMPS INDUCTIVE
OPERATING TORQUE — 4 IN LBS MAX	125 VDC	2.0	1.0
FULL TRAVEL TORQUE — 4 IN LBS MAX	250 VDC	0.7	0.4
PRETRAVEL — 17° MAX	120 VAC	20.0	20.0
DIFFERENTIAL TRAVEL — 8° MAX	240 VAC	15.0	15.0
OVERTRAVEL — 58° MIN	480 VAC	10.0	10.0
TOTAL TRAVEL — 75° REF	600 VAC	5.0	5.0

SCALE NONE

DO NOT SCALE PRINT

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE
ONE PLACE (.0) ± .030
TWO PLACE (.00) ± .015
THREE PLACE (.000) ± .005
ANGLES ±

LSQ053

M

DRAWING NUMBER

ISSUE

REVISIONS

REPLACES

RELEASE NO. CO-67482

CHECK

CHECK

CHECK

29 MAY 90

CHECK

23 MAY 90

SLB

FO-92851-B

DRAWN