

REVISION AC

DO NOT SCALE
FROM THIS PRINT

DIMENSIONS ARE IN INCHES		
UNLESS OTHERWISE NOTED		
TOLERANCES ARE:		ANGLES
ONE PLACE DECIMALS $\pm .1$	THREE PLACE DECIMALS $\pm .005$	$\pm 2^\circ$
TWO PLACE DECIMALS $\pm .01$	FOUR PLACE DECIMALS $\pm .0020$	

TITLE:
DUAL ROW 2mm x
2mm ASSEMBLY

DWG NO:
TLE-1XX-XX-X-DV-X
SHEET 1 OF 2

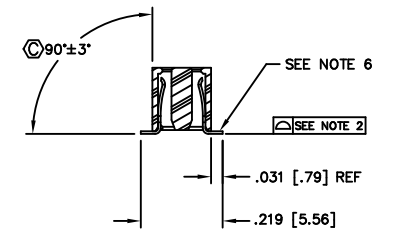
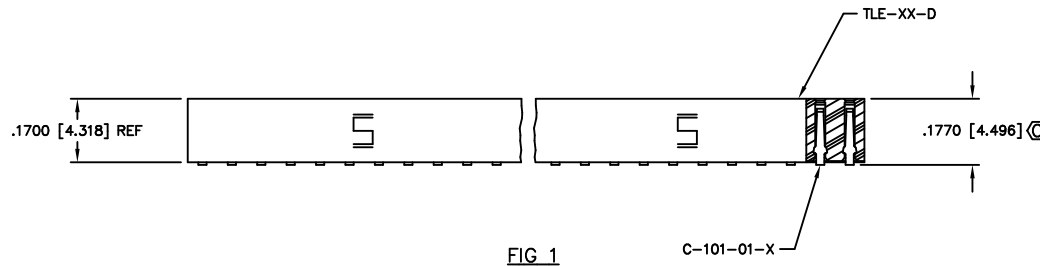
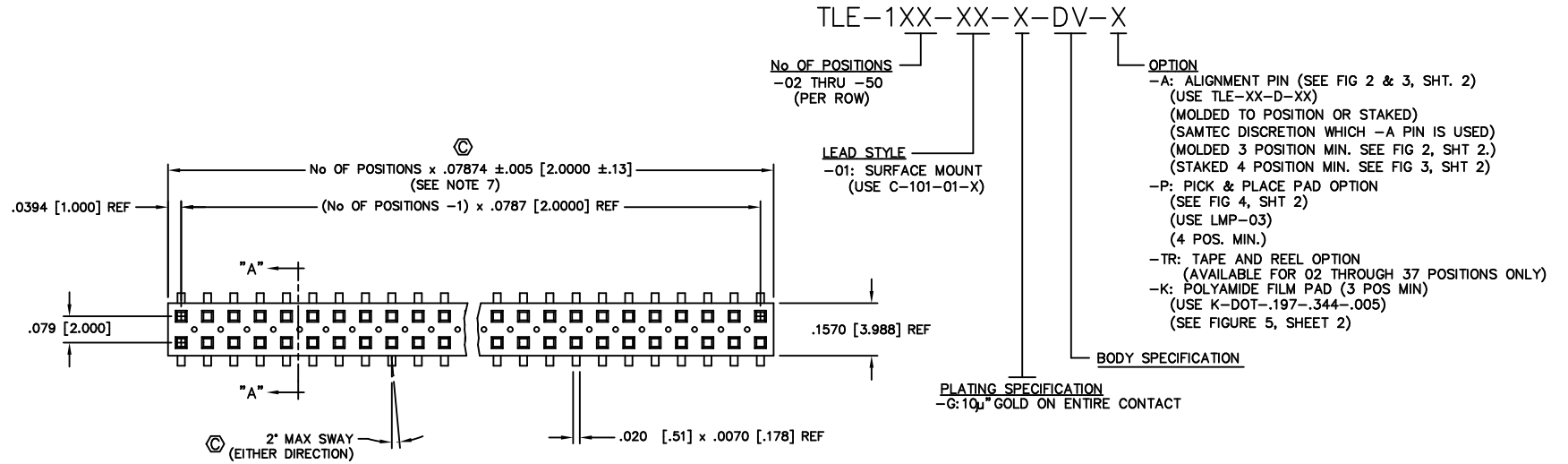


FIG 1

NOTES:

1. MINIMUM PUSHOUT FORCE: .4 lb.
2. COPLANARITY; POS -02 THRU -26: .004
POS -27 THRU -50: .006
3. $\odot$ REPRESENTS A CRITICAL DIMENSION.
4. ALL POSITIONS TO BE PACKAGED IN TUBES.
5. FOR EVERY FINISHED PART, ONE POSITION WILL BE LOST WHEN CUTTING BODY TO LENGTH.
6. BURR ALLOWANCE: .003 [.08] MAX
7. CUT FLASH TO BE .010 [.25] MAX WITH NO FLASH ALLOWED IN HOLES OR EXTENDING BELOW LEADS.
8. END WALLS TO BE .027+/- .005 [.69+/- .13] AFTER CUT.

PATENT NUMBERS
5713755 / 5961339

PROPRIETARY NOTE

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MATERIAL:
BODY:
VECTRA E130I
COLOR: BLACK
TERMINAL:
PHOSPHOR BRONZE

EXISPROD\ASSEMBLY\2MM
TLE-ASM
samtec
520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150
PHONE (812) 944-6733 P.O. BOX 1147
CODE 55322
MADE BY: D PURVIS 01-20-97
TLE-1XX-XX-X-DV-X
SHEET 1 OF 2