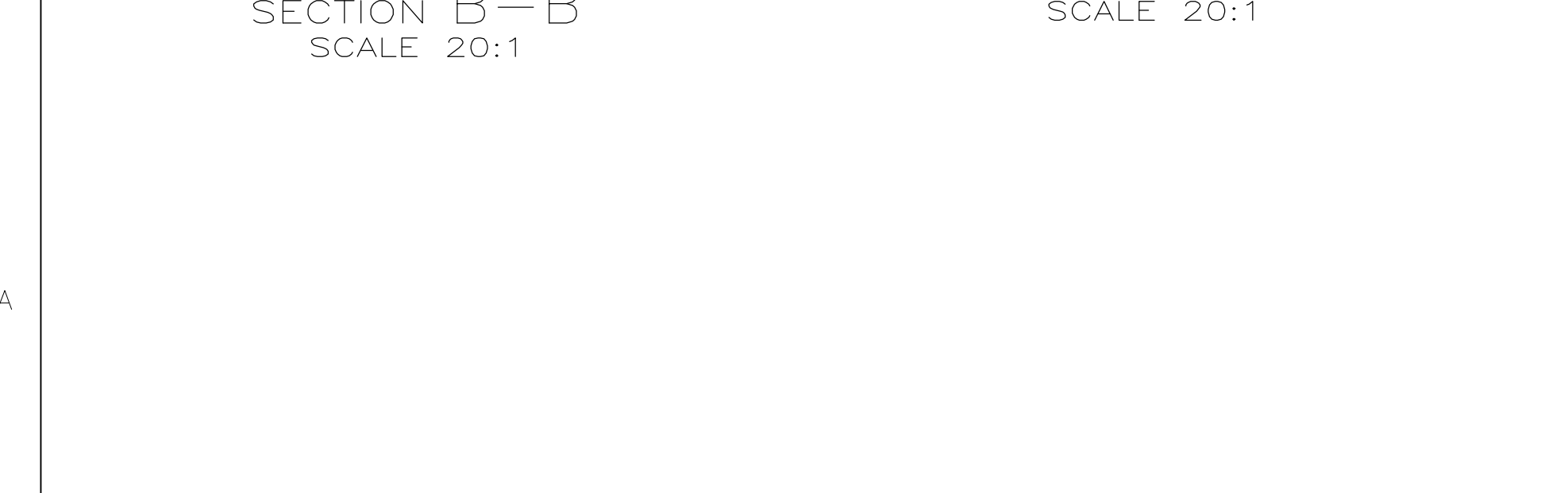
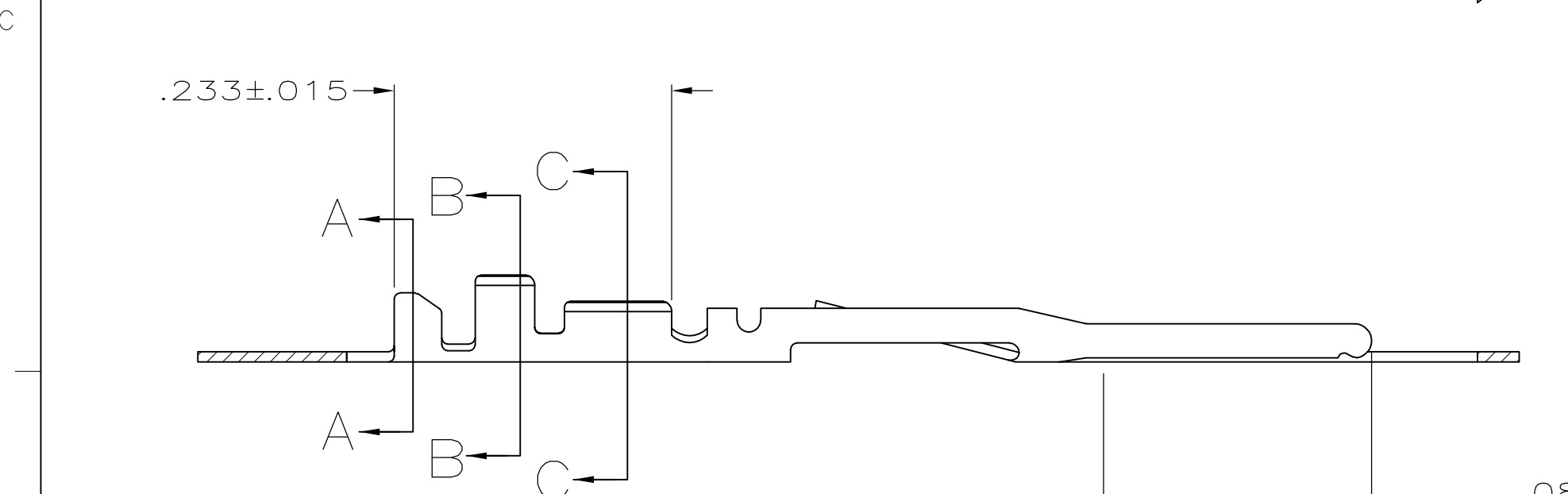
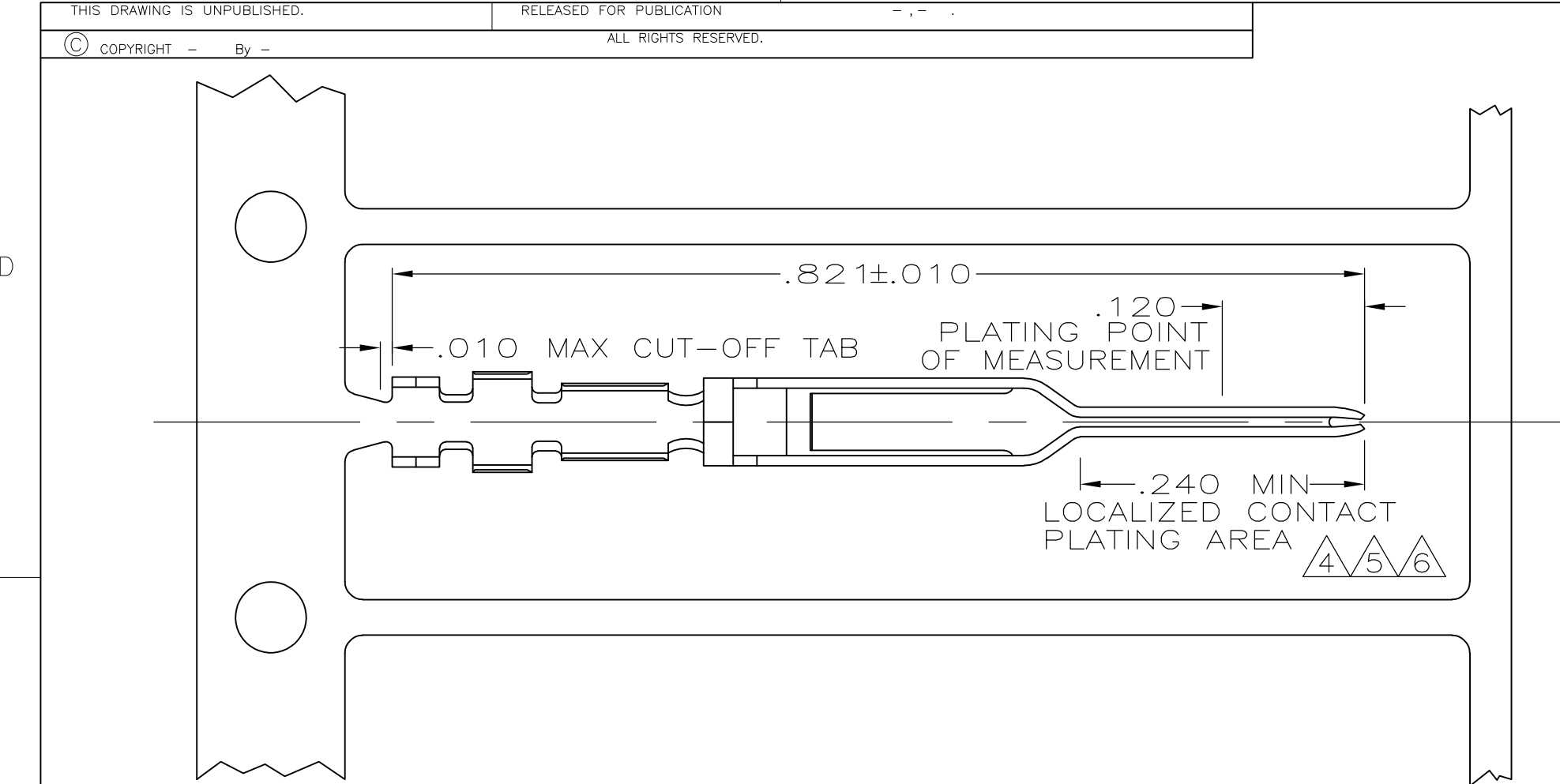


- 1 FOR STD APPLICATOR.
- 2 FOR MINI APPLICATOR.
- 3 FINISH: .000100 MIN THK BRIGHT TIN LEAD OVER .000050 MIN THK NICKEL ON ENTIRE CONTACT.
- 4 FINISH: .000015 THK GOLD IN LOCALIZED CONTACT PLATING AREA AND GOLD FLASH IN OTHER AREAS OVER .000050 MIN NICKEL ON ENTIRE CONTACT, -OR- GOLD FLASH OVER PALLADIUM-NICKEL, .000015 MIN TOTAL THK IN LOCALIZED CONTACT PLATING AREA AND GOLD FLASH ON REMAINDER OVER .000050 MIN NICKEL ON ENTIRE CONTACT.
- 5 FINISH: .000030 THK GOLD IN LOCALIZED CONTACT PLATING AREA AND GOLD FLASH IN OTHER AREAS OVER .000050 MIN NICKEL ON ENTIRE CONTACT. -OR- GOLD FLASH OVER PALLADIUM-NICKEL, .000030 MIN TOTAL THK IN LOCALIZED CONTACT PLATING AREA AND GOLD FLASH ON REMAINDER OVER .000050 MIN NICKEL ON ENTIRE CONTACT.
- 6 FINISH: .000050 THK GOLD IN LOCALIZED CONTACT PLATING AREA AND GOLD FLASH IN OTHER AREAS OVER .000050 MIN NICKEL ON ENTIRE CONTACT. -OR- GOLD FLASH OVER PALLADIUM-NICKEL, .000050 MIN TOTAL THK IN LOCALIZED CONTACT PLATING AREA AND GOLD FLASH ON REMAINDER OVER .000050 MIN NICKEL ON ENTIRE CONTACT.
- 7 FINISH: .000030 THK GOLD ON ENTIRE CONTACT (EXCEPT .000003 PERMISSIBLE ON INTERIOR OF CONTACT NOSE) OVER .000050 MIN THK NICKEL ON ENTIRE CONTACT.
8. FOR 22-26 AWG WIRE WITH AN INSULATION RANGE OF .040-.056 DIA.
- 9 OBSOLETE PART NO.
- 10 FINISH: .000100 MIN THK TIN OVER .000050 MIN THK NICKEL ON ENTIRE CONTACT.

SECTION A—A
SCALE 20:1

10	1-86561-0	2	1-86557-9
7	_____	9 2	1-86557-7
3	_____	9 1	1-86557-5
3	86561-9	2	1-86557-4
_____	_____	9 1	1-86557-3
6	_____	9 1	1-86557-2
4	_____	9 1	1-86557-1
5	_____	9 1	1-86557-0
_____	_____	9 2	86557-8
6	86561-7	2	86557-7
4	86561-6	2	86557-6
5	86561-4	2	86557-4
FINISH	LOOSE PIECE PART NO	PART NO	

86557

E

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:
INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±	-
1 PLC	±	-
2 PLC	±	-
3 PLC	±	.005
4 PLC	±	-
ANGLES	±	-

MATERIAL
PHOS. BRONZE

SEE TABLE

DWN
J. GALLUCCI
6-27-89

CHK
D.L. ROCKER
6-28-89

APVD
G.D. MILLER
6-29-89

PRODUCT SPEC
108-9024

APPLICATION SPEC
114-16003

WEIGHT
-

CUSTOMER DRAWING

TE Connectivity

CONTACT, PIN, .025 SQ
ROUND WIRE, .100 CENTERLINE,
FFC

SIZE
A2

CAGE CODE
00779

DRAWING NO
C=86557

RESTRICTED TO
-

SCALE
8:1

SHEET
1 of 1

REV
AA1