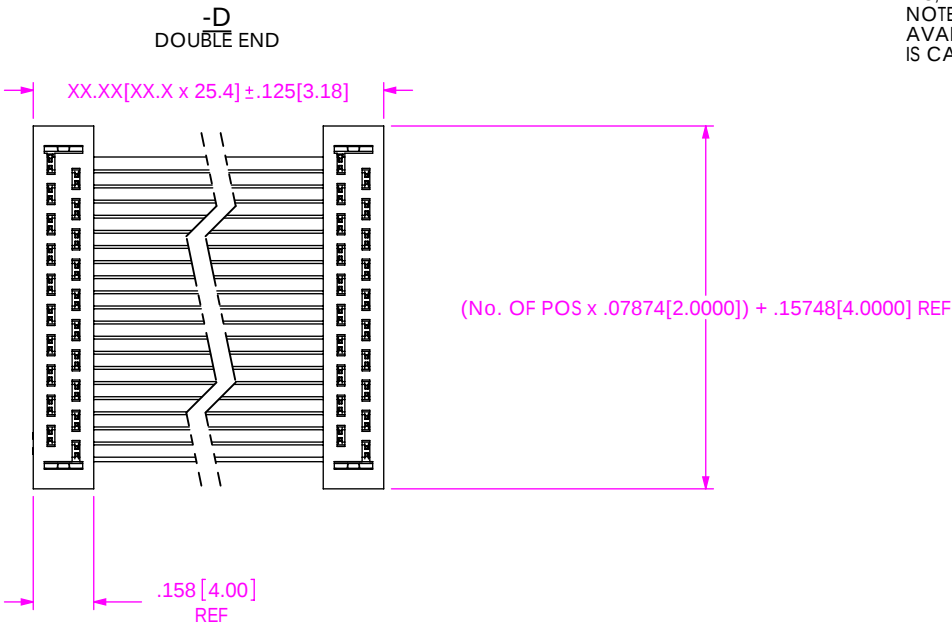




- No OF POSITIONS
-03,-04,-05,-08,-10,-12,
-13,-15,-17,-20,-22,-25
NOTE: OTHER POSITIONS
AVAILALE AS ASO. TOOL
IS CAPABLE OF POSITIONS 2-25
- END ASSEMBLY
-D: DOUBLE END
-S: SINGLE END
-T: TRANSFER END
- ASSEMBLY LENGTH
(2 INCH MINIMUM)
- OPTION
SEE OPTIONS BELOW
- OPTION
SEE OPTIONS BELOW
- OPTION
LEAVE BLANK FOR STANDARD
-F: FLASH GOLD PLATING
TRANSFER END ONLY
(USE TCSD-XX-01-F)
- LEAD STYLE

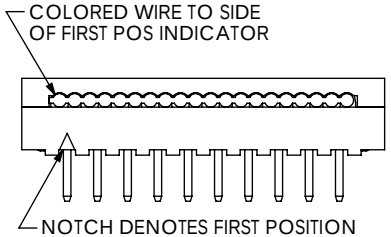
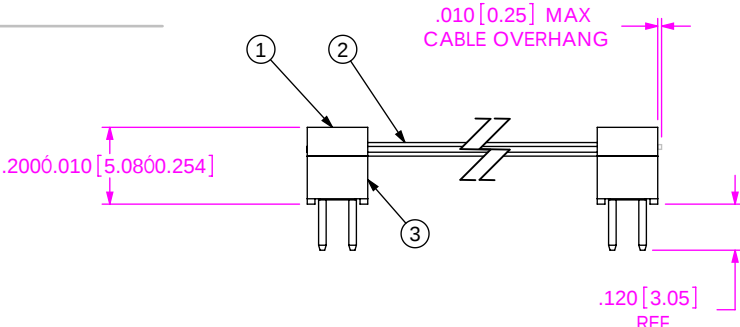
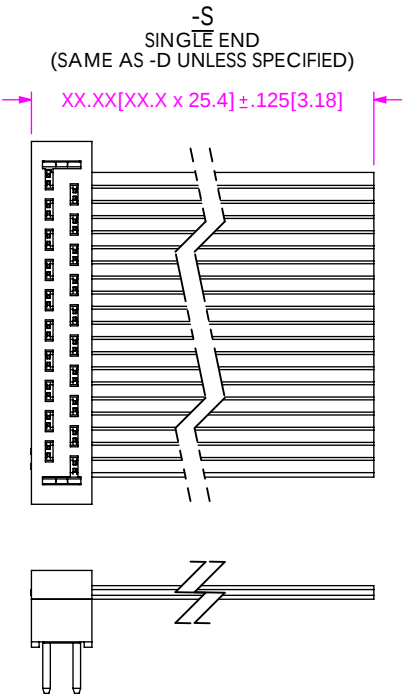


TABLE 1	
ITEM #	PART
1	TCSD-XX-01-XXX
2	TCB-50
3	TCMD-XX-01
4	TCMD-XX-01-SR
5	TMSR-XX
6	TTC-XX-D
7	T-1S14-XX-X

- NOTES:
1. © REPRESENTS A CRITICAL DIMENSION.
 2. AS OF REV C ON TCB-50 CABLE, ASSEMBLIES WILL BE LEAD FREE.
 3. ALL ASSEMBLIES TO BE 100 % ELECTRONICALLY TESTED FOR SHORTS AND OPENS.
 4. ALL ASSEMBLIES TO BE 100 % HI-POT TESTED AT 800V.
 5. STRAIN RELIEF TO WITHSTAND 5LBS STRAIGHT PULL.

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS	ANGLES
.XX: ±.01 [.3]	2°
.XXX: ±.005 [.13]	
.XXXX: ±.0020 [.051]	

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MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 2:1

INSULATOR: VALOX 420 SEO, COLOR: BLACK
CONTACT : #25 BeCu 1/2 HARD, AGE HARDENED
TERMINAL: SPRING TEMPER PHOS BRONZE, ALLOY 510
STRAIN RELIEF: CELANEX 3300, COLOR: BLACK

520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code: 55322

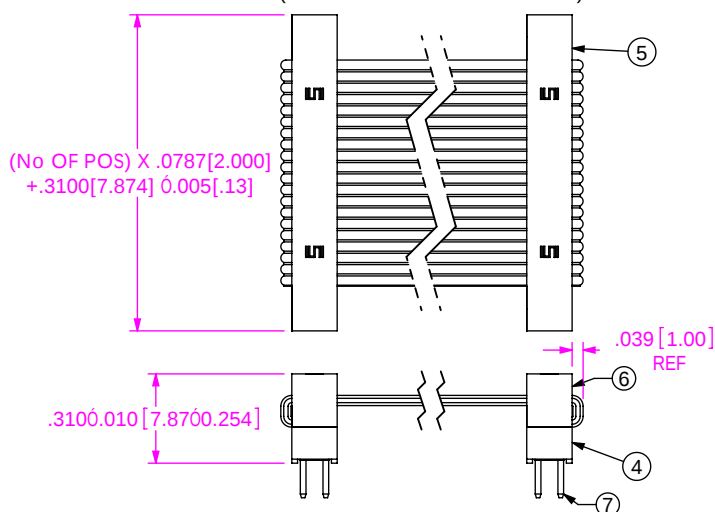
DESCRIPTION:
2MM DOUBLE ROW MALE IDC CABLE ASSEMBLY

DWG. NO.
TCMD-XX-X-XX.XX-01-X-XXX-XXX

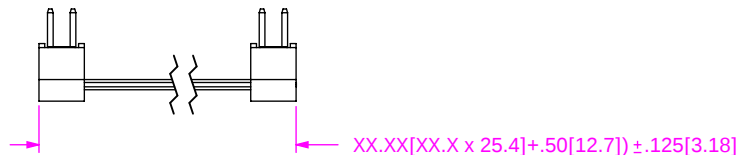
BY: B RAY	11/26/2007	SHEET 1 OF 4
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REVISION T

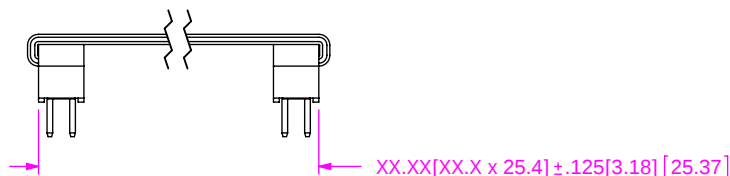
-SR:
STRAIN RELIEF
(NOT AVAILABLE WITH -O, -M, -R, -DXX, OR -BXX)
(SOLD AS ASSEMBLIES ONLY)
(SAME AS -D UNLESS SPECIFIED)



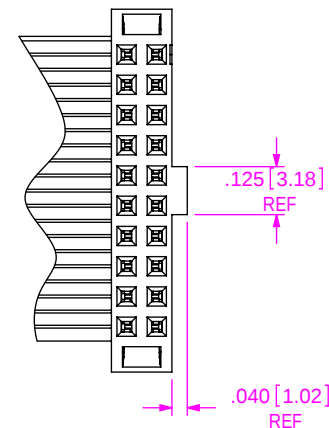
IN-PROCESS 1 -SR ONLY



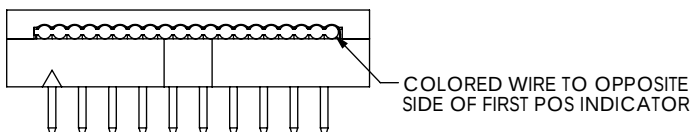
IN-PROCESS 2 -SR ONLY



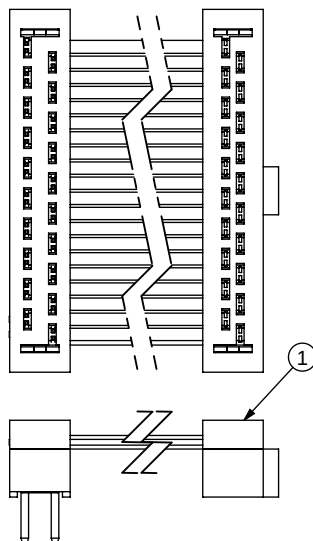
-N
NOTCH POLARIZATION
(FOR -T ONLY)
(IF OPTION IS SPECIFIED
USE TCSD-XX-01-N)



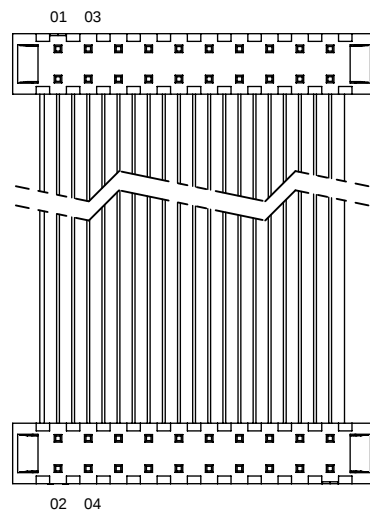
-RW
REVERSE WIRING



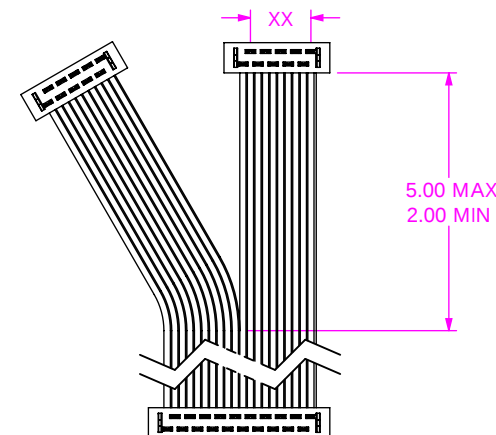
-T
TRANSFER END
(SAME AS -D UNLESS SPECIFIED)



-P"XX"
POLARIZED MATING
(USE PK-07-N POLARIZING KEY)
(THE SAME POSITION WILL
BE POLARIZED ON BOTH ENDS)



-BXX
BREAKOUT OPTION
"XX" = NO OF CONDUCTORS PER ROW
BROKEN OUT FROM THE FIRST POSITION



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SHEET SCALE: 1:5:1

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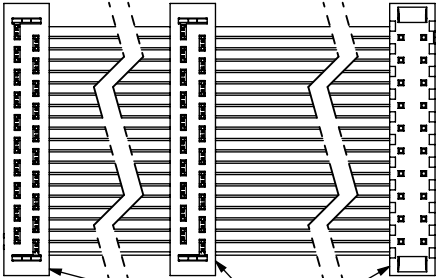
520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION:
2MM DOUBLE ROW MALE IDC CABLE ASSEMBLY

DWG. NO.
TCMD-XX-X-XX.XX-01-X-XXX-XXX

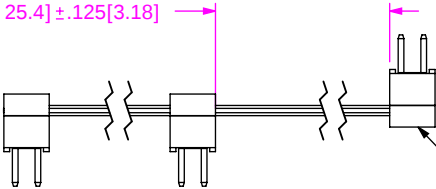
BY: B RAY 11/26/2007 SHEET 2 OF 4

-O
OUTSIDE REVERSED



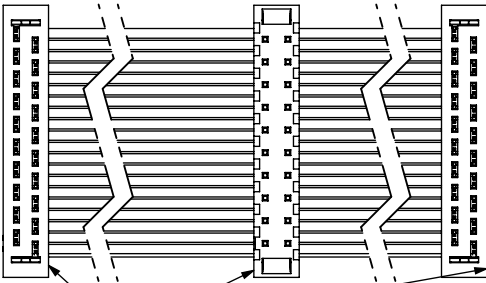
FIRST POSITION INDICATOR

XX.XX[XX.X x 25.4] ±.125[3.18]



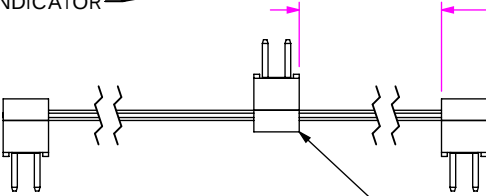
OUTSIDE SOCKET REVERSED
WHEN DAISY CHAINED

-M
MIDDLE REVERSED



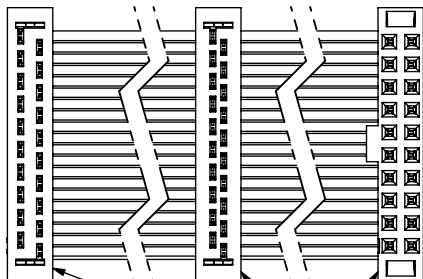
FIRST POSITION INDICATOR

XX.XX[XX.X x 25.4] ±.125[3.18]



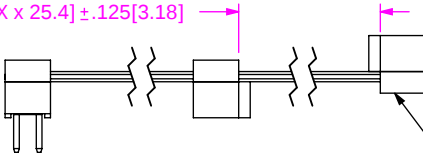
MIDDLE TERMINAL REVERSED
WHEN DAISY CHAINED

-O
OUTSIDE TRANSFER



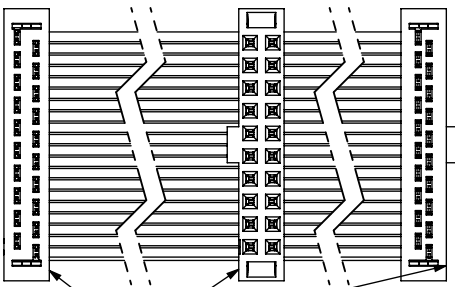
FIRST POSITION INDICATOR

XX.XX[XX.X x 25.4] ±.125[3.18]



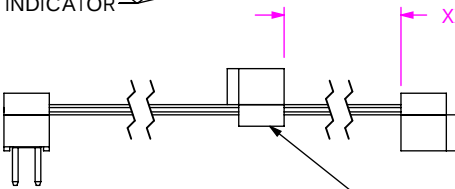
OUTSIDE SOCKET REVERSED
WHEN DAISY CHAINED

-M
MIDDLE TRANSFER



FIRST POSITION INDICATOR

XX.XX[XX.X x 25.4] ±.125[3.18]



MIDDLE TERMINAL REVERSED
WHEN DAISY CHAINED

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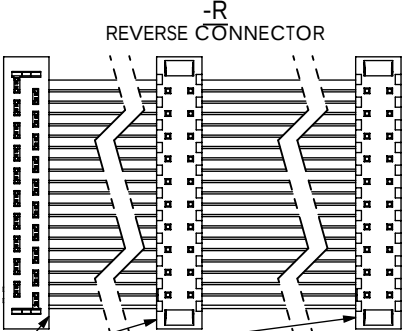


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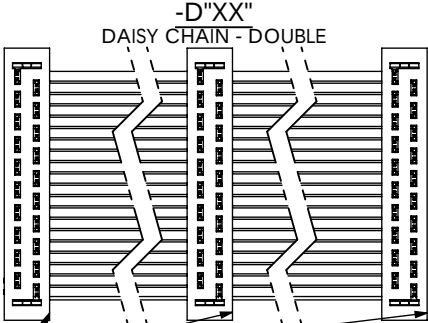
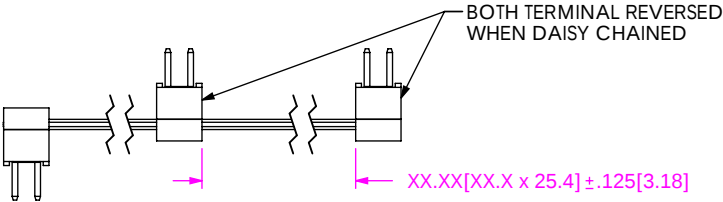
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TCMD-XX-X-XX.XX-01-X-XXX-XXX

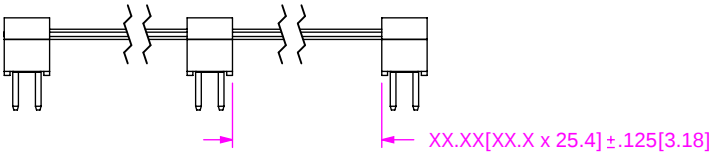
BY: B RAY 11/26/2007 SHEET 3 OF 4



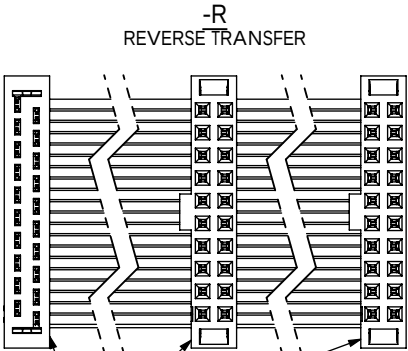
FIRST POSITION INDICATOR



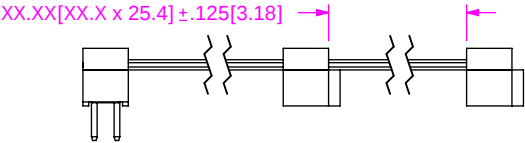
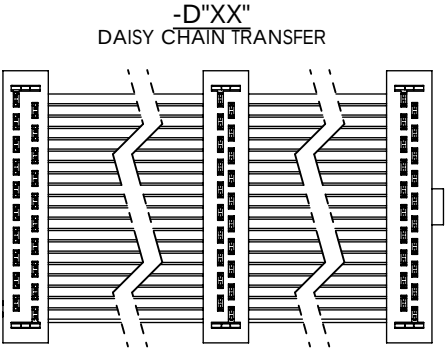
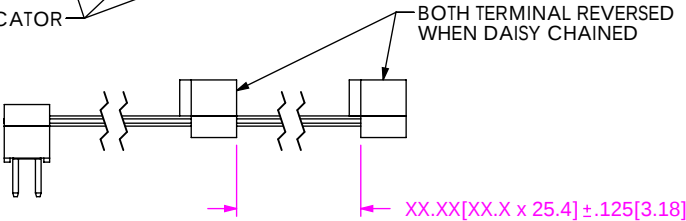
FIRST POSITION INDICATOR



NOTE:
2" MINIMUM LENGTH
1" INCREMENTS ONLY



FIRST POSITION INDICATOR



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2" MINIMUM LENGTH
1" INCREMENTS ONLY

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TCMD-XX-X-XX.XX-01-X-XXX-XXX

BY: B RAY 11/26/2007 SHEET 4 OF 4