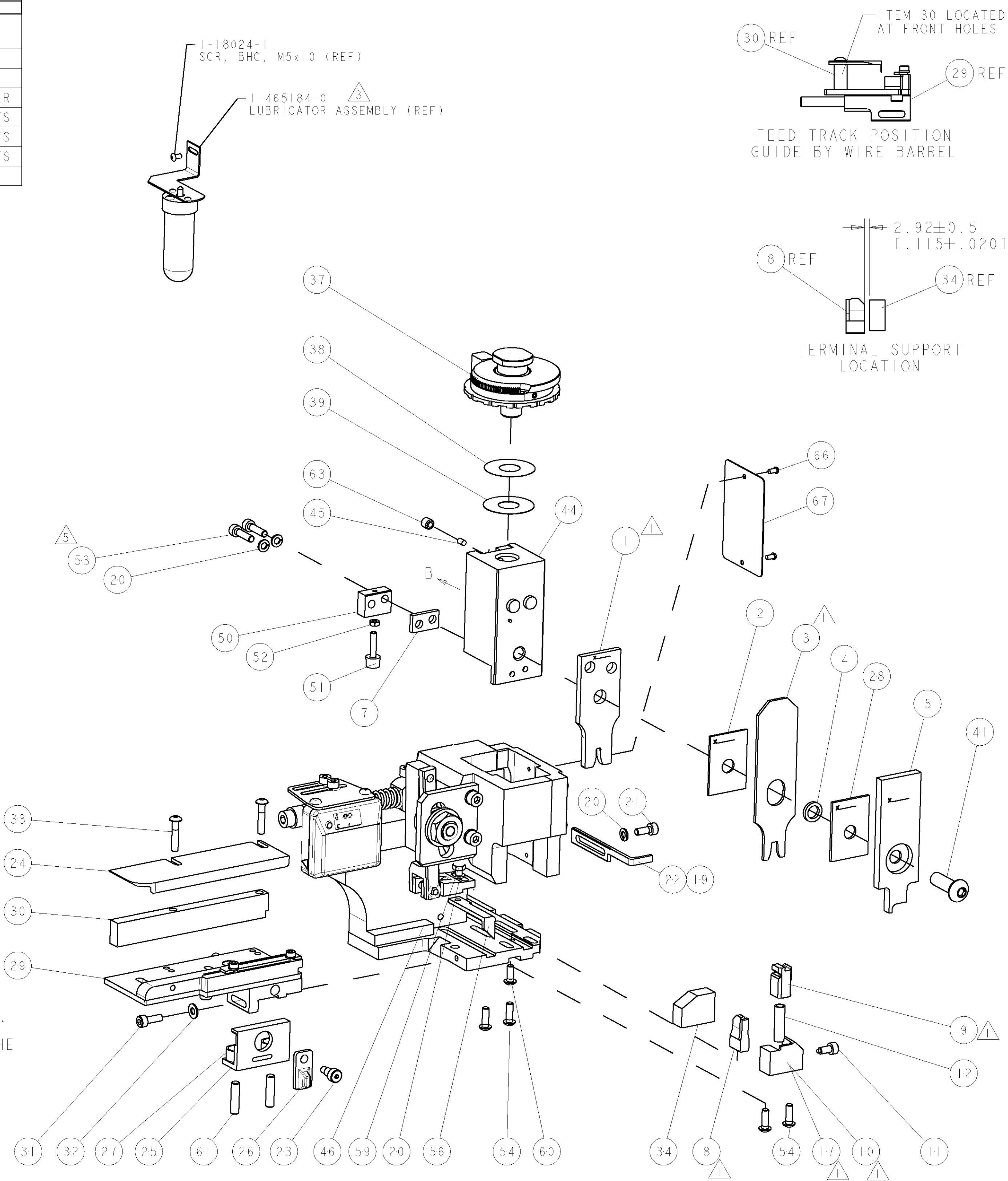
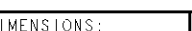


AMP 4805 REV 31MAR2000

-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	78
-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO

SET UP GAGE 458637-3	LOC	DIST	REVISIONS					
	A	66	P	LYR	DESCRIPTION	DATE	DWN	APVD
			A		SEE ECO-07-001917	24JAN2007	DP	MC

-	-	-	-	-	-	-	-	-	-	73
-	-	-	-	-	-	-	-	-	-	72
-	1	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	71
-	-	-	-	-	-	-	-	-	-	70
-	-	-	-	-	-	-	-	-	-	69
-	-	-	-	-	-	-	-	-	-	68
-	1	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	2	21017-2	SCREW, DRIVE	66
-	-	-	-	-	-	-	-	-	-	65
-	-	-	-	-	-	-	-	-	-	64
-	1	1	1	1	1	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	63
-	-	-	-	-	-	-	-	-	-	62
-	2	2	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	61
-	1	1	1	1	1	1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	60
-	1	1	1	1	1	1	1	5-18022-2	SCR, HEX HD CAP M4 X 8.0	59
-	-	-	-	-	-	-	-	-	-	58
-	-	-	-	-	-	-	-	-	-	57
-	1	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	-	-	-	-	-	-	-	-	-	55
-	4	4	4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)	54
-	2	2	2	2	2	2	2	1-18023-3	SCR, SKT HD CAP M4 X 16.0	53
-	1	1	1	1	1	1	1	18030-1	NUT, HEX, REG M3	52
-	1	1	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	1	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)	49
-	-	1	-	-	1	-	-	1338675-1	CAM, UNIVERSAL PRE FEED	48
-	1	-	1	1	-	1	-	1338676-1	CAM, UNIVERSAL POST-FEED	47
-	1	1	1	1	1	1	1	1320999-3	APPLICATOR SUBASSEMBLY, HDI	46
-	1	1	1	1	1	1	1	690191-1	PLUG,NYLON	45
-	1	1	1	1	1	1	1	1338660-1	RAM	44
-	-	-	-	-	-	-	-	-	-	43
-	-	-	-	-	-	-	-	-	-	42
-	1	1	1	1	1	1	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)	41
-	-	-	-	-	-	-	-	-	-	40
-	1	1	1	1	1	1	1	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	1	1	1	469367-2	SHIM	38
-	1	1	1	1	1	1	1	879103-2	FINE ADJUST HEAD ASSEMBLY	37
-	-	-	-	-	-	-	-	-	-	36
-	-	-	-	-	-	-	-	-	-	35
-	1	1	1	1	1	1	1	1-1320934-6	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)	33
-	1	1	1	1	1	1	1	18027-2	WASHER, FLAT, REG M4	32
-	1	1	1	1	1	1	1	1-18023-2	SCR, SKT HD CAP M4 X 12.0	31
-	1	1	1	1	1	1	1	1-1320908-2	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1	1633073-1	STRIP GUIDE ASSEMBLY	29
-	1	1	1	1	1	1	1	1-455888-5	SPACER, CRIMPER	28
-	2	2	2	2	2	2	2	1-22284-0	SPRING, COMPRESSION	27
-	1	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1	1320928-2	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23
-	1	-	1	1	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1	1-18023-1	SCR, SKT HD CAP M4 X 10.0	21
-	4	4	4	4	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4	20
-	-	1	-	-	-	1	-	690472-1	STRIPPER	19
-	-	-	-	-	-	-	-	-	-	18
-	1	-	-	1	-	-	-	1338684-1	SHEAR HOLDER, FRONT	17
-	-	-	-	-	-	-	-	-	-	16
-	-	-	-	-	-	-	-	-	-	15
-	-	-	-	-	-	-	-	-	-	14
-	-	-	-	-	-	-	-	-	-	13
-	1	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	1	-	1	1	1	1320921-1	SHEAR HOLDER, FRONT, CUT	10
-	1	1	1	1	1	1	1	454276-1	FLOATING SHEAR, FRONT	9
1	2	2	2	1	1	1	1	1-1633134-1	ANVIL, COMBINATION .110	8
-	1	1	1	1	1	1	1	240641-7	SPACER	7
-	-	-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	1	1	3-455889-6	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	1	1	238011-7	BLOCK, CRIMPER SPACER	4
1	2	2	2	1	1	1	1	4-456134-3	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	1	1	1	1	1-455888-0	SPACER, CRIMPER	2
1	2	2	2	1	1	1	1	4-456408-3	CRIMPER, WIRE PREMIUM	1

-77 -76 -72 -71 -6 -2 -1			PART NO		DESCRIPTION				ITEM NO				
THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION IT IS SUBJECT TO THE DESIGN, CONSTRUCTION AND DRAWING INFORMATION SHOULD BE CONTACTED FOR THE LATEST REVISION.													
DIMENSIONS: mm [IN]			DWN: 21DEC2006 D. PROUSE		tyco Electronics		Tyco Electronics Harrisburg, PA 17105-3608						
			CHR: -										
			APVD: 21DEC2006 M. CLIFFORD		NAME		FINE ADJUST SIDE FEED HDI APPLICATOR -						
			PRODUCT SPEC -										
MATERIAL -			APPLICATION SPEC See Table		SIZE		CAGE CODE		DRAWING NO	RESTRICTED TO			
			WEIGHT -		A		00779		C=1528746		-		
FINISH -			CUSTOMER DRAWING			SCALE		3:5		SHEET	OF	REV	A