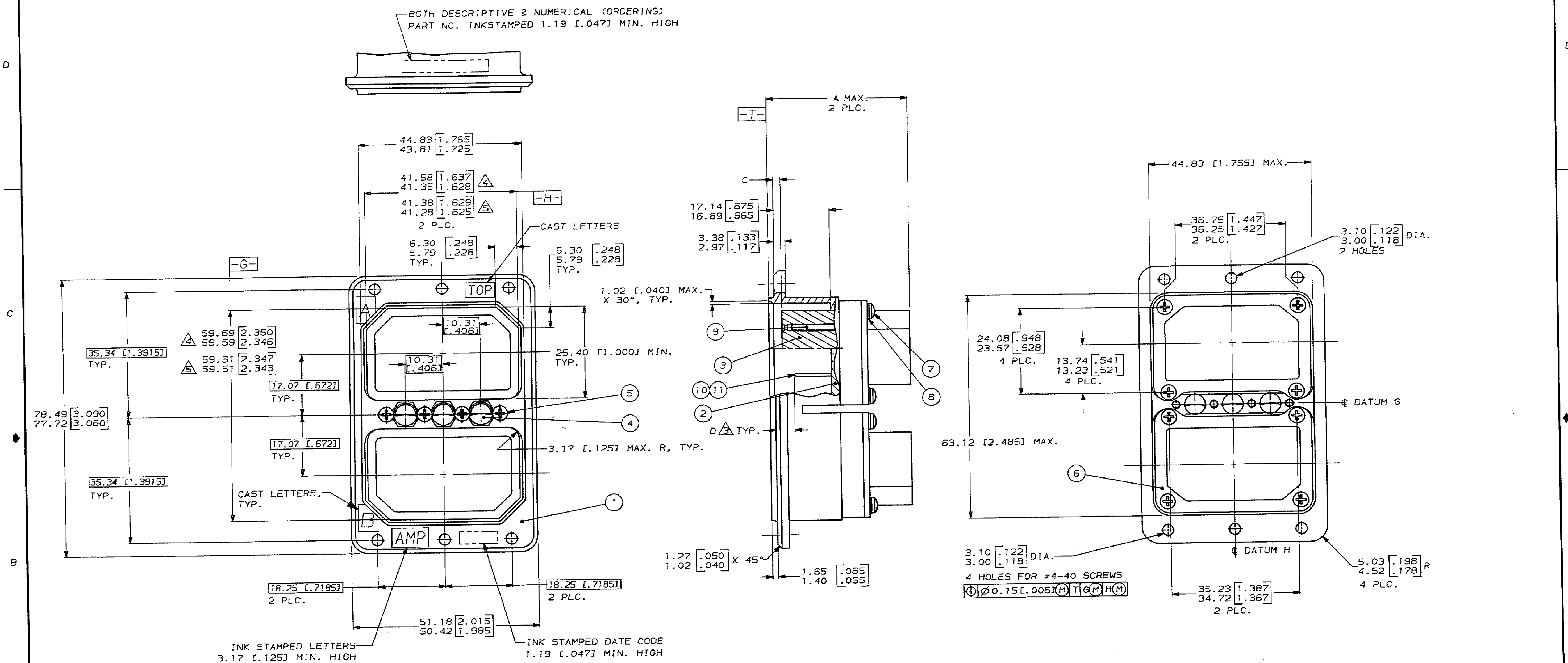
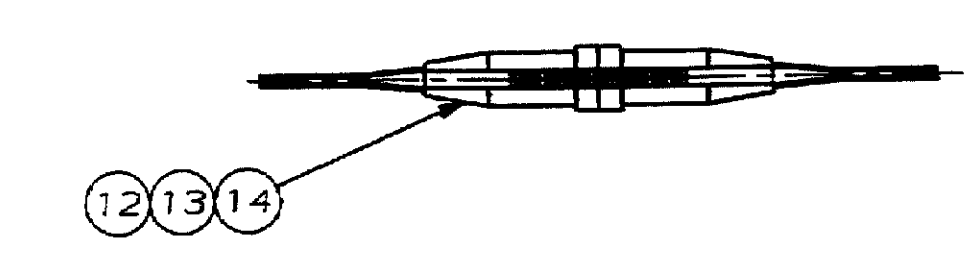


DRAWING MADE IN THIRD ANGLE PROJECTION
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REVISIONS										DATE	APPRO
5049	LOC	DIST	P	F	ZONE	LTR					
DF	AO										
							0 RELEASED				
							A REV PER ECN DF-0770 TW				3-85 ELM



- CONTACTS SHOWN LOADED FOR ILLUSTRATION ONLY; ARE INCLUDED IN A CONTAINER WITHIN CONNECTOR PACKAGE FOR SHIPMENT.
- FOR INSERT ARRANGEMENTS AND DIMENSIONS, SEE TABLES ON SHEET 2 OF 2.
- FOR CONTACT SIZE 22, D DIMENSION REPRESENTS SOCKET CONTACTS.
- DIMENSION TAKEN AT 7.67/7.57 [0.302/.298] FROM TOP EDGE.
- DIMENSION TAKEN AT 1.32/1.22 [0.052/.048] FROM BOTTOM OF CAVITY.
- DIMENSIONS IN BRACKETS ARE IN INCHES.



METRIC

			PART NO			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MM TOLERANCES ON:		DR 3-11-87 MARK HOFFECKER		AMP AMP INCORPORATED Harrisburg, Pa. 17105		
2 PL DEC ± _____		CHK 3-11-87 LARRY LAWNER				
3 PL DEC ± _____		APPD 3-11-87 EDWARD HOWARD				
ANGLES ± 0°30'		APPD 3-11-87 E. SMITH				
MATERIAL		PRODUCT SPEC		NAME RECEPTACLE CONN. KIT, ARINC 404, DUAL INSERT, R2R SERIES		
SEE TABLE SHT. 2 OF 2						
FINISH		APPLICATION SPEC		SIZE	FSCM NO	DRAWING NO
SEE TABLE SHT. 2 OF 2				D	00779	213434
		WEIGHT		SCALE 2:1		SHEET 1 OF 2

CUSTOMER DRAWING

[illegible]

C DIM.				D DIM. Δ			
CONTACT SIZE				CONTACT SIZE			
22	20	16	12	22	20	16	12
4.45	2.06	2.06	2.06	6.35	8.79	4.19	
3.48	1.22	1.22	1.22	5.21	6.12	2.64	
[.175]	[.081]	[.081]	[.081]	[.250]	[.346]	[.165]	
[.137]	[.048]	[.048]	[.048]	[.205]	[.241]	[.104]	

	INSERT ARRANGEMENT													
	C2	C3	8	C8	D8	26	32C2	33C4	40	40C1	45	57	57	106
A DIM.	—	—	—	—	—	33.35 [1.313]	—	—	—	—	33.35 [1.313]	—	33.35 [1.313]	27.33 [1.076]

METRIC

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON:		DR 3-11-87 MARK HOFFECKER		AMP INCORPORATED Harrisburg, Pa. 17105	
2 PL DEC ± _____ 3 PL DEC ± _____ ANGLES ± _____		CHK 3-11-87 LARRY LAWNER		NAME RECEPTACLE CONN. KIT, ARINC 404, DUAL INSERT, R2R SERIES	
MATERIAL SEE TABLE		APPD 3-11-87 EDWARD HOWARD			
		APPD 3-11-87 E. SMITH			
		PRODUCT SPEC			
FINISH SEE TABLE		APPLICATION SPEC		SIZE D	FSCM NO 00779
		WEIGHT		DRAWING NO 213434	
				SCALE _____	SHEET 2 OF 2