

DATA SHEET



TDA9840

TV and VTR stereo/dual sound
processor with digital identification
and I²C-bus control

Product specification

1998 Jul 03

Supersedes data of 1995 Mar 21

File under Integrated Circuits, IC02

TV and VTR stereo/dual sound processor with digital identification and I²C-bus control

TDA9840

FEATURES

- Supply voltage 5 to 8 V
- De-emphasis
- Source selector
- Level and stereo matrix adjustment possible via the I²C-bus
- I²C-bus transceiver
- AF inputs for NICAM or AM sound (standard L)
- AF outputs for Main and SCART
- AF input and output signals selectable via the I²C-bus
- Information for identified transmission mode is readable via I²C-bus
- Software is compatible with the TDA8415/16/17
- Quartz oscillator and clock generator
- Three digital PLL, alignment-free
- Two digital integrators, alignment-free
- Stabilizer circuit for ripple rejection and constant output signals
- ESD protection of all pins.



GENERAL DESCRIPTION

The TDA9840 is a stereo/dual sound processor for TV and VTR sets. Its identification ensures safe operation by using internal digital PLL technique with extremely small bandwidth, synchronous detection and digital integration (switching time maximum 2.3 s; identification concerning the main functions).

ORDERING INFORMATION

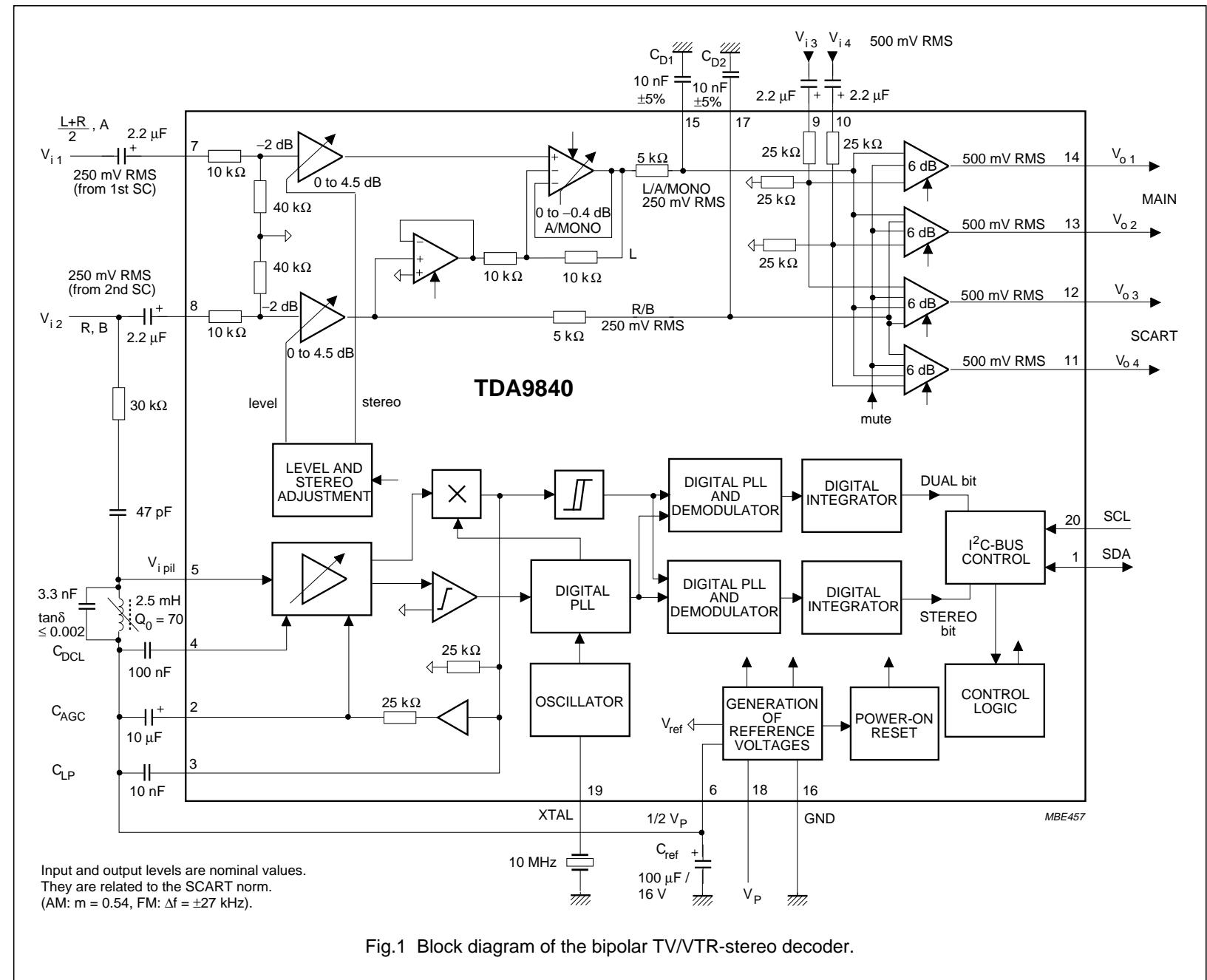
| TYPE NUMBER | PACKAGE | | |
|-------------|---------|--|----------|
| | NAME | DESCRIPTION | VERSION |
| TDA9840 | DIP20 | plastic dual in-line package; 20 leads (300 mil) | SOT146-1 |
| TDA9840T | SO20 | plastic small outline package; 20 leads; body width 7.5 mm | SOT163-1 |

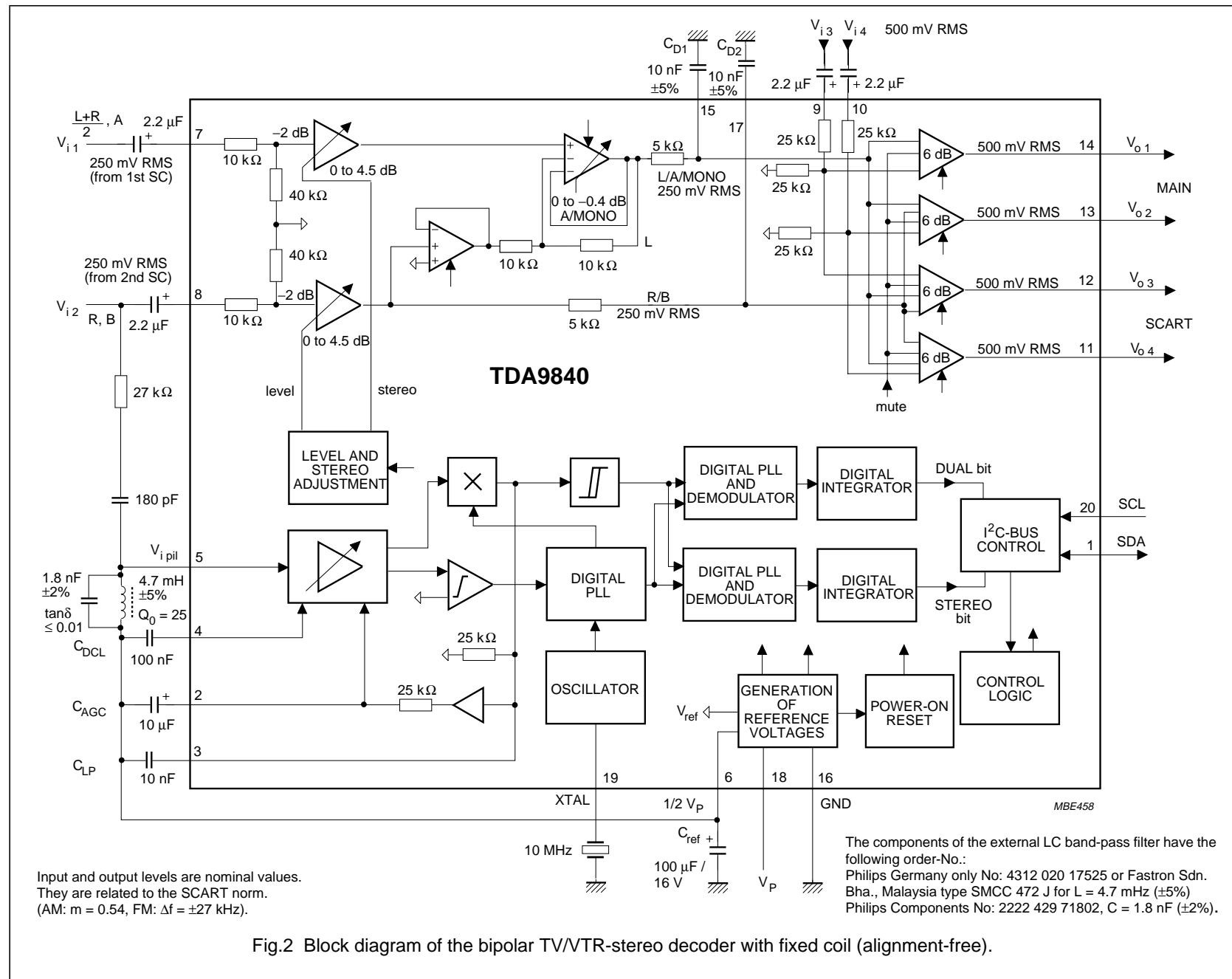
TV and VTR stereo/dual sound processor
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QUICK REFERENCE DATA

| SYMBOL | PARAMETER | CONDITIONS | MIN. | TYP. | MAX. | UNIT |
|------------------------|---|--|------------|-------------|--------|------------|
| V _P | supply voltage (pin 18) | | 4.5 | 5 | 8.8 | V |
| I _P | supply current (pin 18) | | 15.5 | 16.5 | 20.5 | mA |
| V _{i(rms)} | nominal input signal voltage (V _{i1} , V _{i2} , V _{i3}) (RMS value) | 54% modulation | — | 250 | — | mV |
| V _{o(rms)} | nominal output signal voltage (RMS value) | THD ≤ 0.3% 54% modulation | — | 500 | — | mV |
| V _{o(rms)} | clipping level of the output signal voltages (RMS value) | THD ≤ 1.5% V _P = 5 V V _P = 8 V | 1.4 2.4 | 1.6 2.65 | — — | V V |
| ΔG_v | stereo control range for V _{i1} (0.1 dB steps) | | +2.4 | +2.5 | +2.6 | dB |
| | | | -2.3 | -2.4 | -2.5 | dB |
| | level control range for V _{i2} (0.5 dB steps) | | +2.4 | +2.5 | +2.6 | dB |
| | | | -1.9 | -2.0 | -2.1 | dB |
| V _{i pil} | input voltage sensitivity of pilot frequency | unmodulated | 5 | — | 100 | mV |
| S/N(W) | weighted signal-to-noise ratio | "CCIR468-3" | 66 | 75 | — | dB |
| THD | total harmonic distortion | | — | 0.2 | 0.3 | % |
| T _{amb} | operating ambient temperature range | | 0 | — | +70 | °C |
| f _{ident} | identification window width | normal mode | | | | |
| | | STEREO | 2.0 | — | 2.0 | Hz |
| | | DUAL | 2.3 | — | 2.3 | Hz |
| | | fast mode | | | | |
| | | STEREO | 3.8 | — | 3.8 | Hz |
| | | DUAL | 5.8 | — | 5.8 | Hz |
| t _{ident(on)} | total identification time ON | normal mode | | | | |
| | | STEREO | 0.35 | — | 2.3 | s |
| | | DUAL | 0.35 | — | 2.0 | s |
| | | fast mode | | | | |
| | | STEREO | 0.175 | — | 1.1 | s |
| | | DUAL | 0.175 | — | 1.0 | s |
| V _{i tuner} | identification voltage sensitivity | | — | 28 | — | dB μ V |
| Δf_{pil} | pull-in frequency range of pilot PLL | $f_{\omega} = 10.008$ MHz | | | | |
| | | lower side | -296 | — | -296 | Hz |
| | | upper side | 302 | — | 302 | Hz |





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PINNING

| SYMBOL | PIN | DESCRIPTION |
|--------------------|-----|---|
| SDA | 1 | I ² C-bus data input/output |
| C _{AGC} | 2 | AGC capacitor of pilot frequency amplifier |
| C _{LP} | 3 | identification low-pass capacitor |
| C _{DCL} | 4 | DC loop capacitor |
| V _{i pil} | 5 | pilot frequency input voltage |
| C _{ref} | 6 | capacitor of reference voltage (1/2V _P) |
| V _{i 1} | 7 | AF input signal V _{i 1} (from 1st sound carrier) |
| V _{i 2} | 8 | AF input signal V _{i 2} (from 2nd sound carrier) |
| V _{i 3} | 9 | AF input signal V _{i 3} (NICAM or AM sound (standard L)) |
| V _{i 4} | 10 | AF input signal V _{i 4} (NICAM) |
| V _{o 4} | 11 | AF output signal V _{o 4} (SCART) |
| V _{o 3} | 12 | AF output signal V _{o 3} (SCART) |
| V _{o 2} | 13 | AF output signal V _{o 2} (main) |
| V _{o 1} | 14 | AF output signal V _{o 1} (main) |
| C _{D1} | 15 | 50 µs de-emphasis capacitor of AF Channel 1 |
| GND | 16 | ground (0 V) |
| C _{D2} | 17 | 50 µs de-emphasis capacitor of AF Channel 2 |
| V _P | 18 | supply voltage (+5 to +8 V) |
| XTAL | 19 | 10 MHz crystal input |
| SCL | 20 | I ² C-bus clock input |

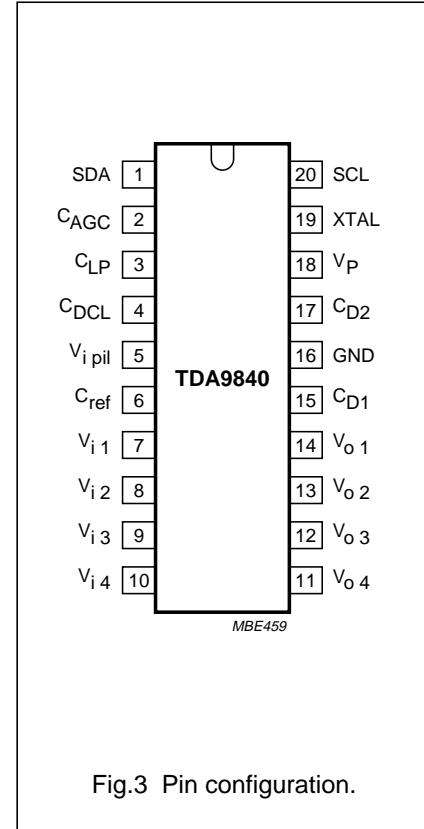


Fig.3 Pin configuration.

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FUNCTIONAL DESCRIPTION

The TDA9840 (see Fig.1) receives the signals from the FM-demodulators in a TV two sound-carrier system. The circuit is realized by the H00485 bipolar process.

The IC is intended for use in economic TV and VTR receivers. Therefore optimum relationship between integration of functions and use of external components has been striven for. Additionally a new type of identification circuit has been developed.

AF signal handling

The input AF signals, derived from the two sound carriers, are processed in analog form using operational amplifiers. The circuit incorporates level- and stereo-adjustment to correct the spreading in the FM detector output levels. Dematrixing uses the technique of two amplifiers processing the AF signals. Finally, a source selector provides the facility to route the mono signal through to the outputs ('forced mono').

De-emphasis is performed by two RC low-pass filter networks with internal resistors and external capacitors. This provides a frequency response with the tolerances given in Fig.4.

A source selector, controlled via the I²C-bus, allows selection of the different modes of operation in accordance with the transmitted signal. The device was designed for a nominal input signal (FM: 54% modulation is equivalent to $\Delta f = \pm 27$ kHz / AM: $m = 0.54$) of 250 mV RMS (V_{i1}, V_{i2}), respectively 500 mV RMS (V_{i3}, V_{i4}). A nominal gain of 6 dB for V_{i1} and V_{i2} signals and 0 dB for V_{i3} and V_{i4} signals is built-in. By using rail-to-rail operational amplifiers, the clipping level (THD $\leq 1.5\%$) is 1.6 V RMS for $V_P = 5$ V and 2.65 V RMS for $V_P = 8$ V at outputs V_{o1}, V_{o2}, V_{o3} and V_{o4} . Care has been taken to minimize switching plops. Also total harmonic distortion and random noise are considerably reduced.

Identification

The pilot signal is fed via an external RC high-pass filter and single tuned LC band-pass filter to the input of a gain controlled amplifier. The external LC band-pass filter in combination with the external RC high-pass filter should have a loaded Q-factor of about 40 to 50 to ensure the highest identification sensitivity. By using a fixed coil ($\pm 5\%$) to save the alignment (see Fig.2), a Q-factor of about 12 is proposed. This may cause a loss in sensitivity of about 2 to 3 dB. A digital PLL circuit generates a reference carrier, which is synchronized with the pilot carrier. This reference carrier and the gain controlled pilot signal

are fed to the AM-synchronous demodulator. The demodulator detects the identification signal, which is fed through a low-pass filter with external capacitor C_{LP} (pin 3) to a Schmitt-trigger for pulse shaping and suppression of low level spurious signal components. This is a measure against mis-identification.

The identification signal is amplified and fed through an AGC low-pass filter with external capacitor C_{AGC} (pin 2) to obtain the AGC voltage for controlling the gain of the pilot signal amplifier.

The identification stages consist of two digital PLL circuits with digital synchronous demodulation and digital integrators to generate the stereo or dual sound identification bits which can be read out via the I²C-bus.

A 10 MHz quartz crystal oscillator provides the reference clock frequency. The corresponding detection bandwidth is larger than ± 50 Hz for the pilot carrier signal, so that f_p -variations from the transmitter can be tracked in case of missing synchronisation with the horizontal frequency f_H . However the detection bandwidth for the identification signal is made small (approximately ± 1 Hz) to reduce mis-identification.

Figure 2 shows an example of the alignment-free f_p band-pass filter. To achieve the required Q_L of approximately 12, the Q_0 at f_p of the coil was chosen to be approximately 25 (effective Q_0 including PCB influence). Using coils with other Q_0 , the RC-network (R_{FP}, C_{FP}) has to be adapted accordingly. It is assumed that the loss factor $\tan\delta$ of the resonance capacitor is ≤ 0.01 at f_p .

Copper areas under the coil might influence the loaded Q and have to be taken into account. Care has also to be taken in environments with strong magnetic fields when using coils without magnetic shielding.

I²C-bus transceiver

The complete IC is controlled by a microcomputer via the I²C-bus. The built-in I²C-bus transceiver transmits the identification result to the I²C-bus and receives the control data for the source selector and level control. The I²C-bus protocol is given in Tables 2 to 12 respectively.

The data transmission between the microcontroller and the other I²C-bus controlled ICs is not disturbed, when the supply voltage of the TDA9840 is not connected or when powering up or down. Finally, a Schmitt-trigger is built-in the SDA/SCL interface to suppress spikes from the I²C-bus.

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Power supply

The different supply voltages and currents required for the analog and digital circuits are derived from an internal band-gap reference circuit. The AF reference voltage is $\frac{1}{2}V_P$. For a fast setting to $\frac{1}{2}V_P$ an internal start-up circuit is added. A good ripple rejection is achieved with the external capacitor $C_{ref} = 100 \mu F/16 V$ in conjunction with the high ohmic input of the $\frac{1}{2}V_P$ pin (pin 6). Additional DC-load on this pin is prohibited.

Power-on reset

When a power-on reset is activated by switching on the supply voltage or because of a supply voltage breakdown, the 117/274 Hz DPLL, the 117/274 Hz integrator and the registers will be reset. Both AF channels (Main and SCART) are muted.

LIMITING VALUES

In accordance with the Absolute Maximum Rating System (IEC 134).

| SYMBOL | PARAMETER | CONDITIONS | MIN. | MAX. | UNIT |
|-----------|-------------------------------------|------------|------|-----------|------|
| V_P | supply voltage (pin 18) | | -0.3 | 10 | V |
| V_i | voltage at pins 1 and 20 | | -0.3 | 5.5 | V |
| V_i | voltage at pins 2 to 15, 17 and 19 | | -0.3 | V_P | V |
| T_{stg} | storage temperature | | -25 | +150 | °C |
| T_{amb} | operating ambient temperature | | 0 | +70 | °C |
| V_{esd} | electrostatic handling for all pins | note 1 | - | ± 300 | V |

Note

1. Charge device model class B: discharging a 200 pF capacitor through a 0 Ω series resistor.

THERMAL CHARACTERISTICS

| SYMBOL | PARAMETER | VALUE | UNIT |
|---------------|--|-------|------|
| $R_{th\ j-a}$ | thermal resistance from junction to ambient in free air DIP20 | 73 | K/W |
| | SO20 | 90 | K/W |

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CHARACTERISTICS

$V_P = 5 \text{ V}$; $T_{\text{amb}} = +25 \text{ }^{\circ}\text{C}$; nominal input signal $V_{i1,2} = 0.25 \text{ V}$ RMS value (FM: 54% modulation is equivalent to $\Delta f = \pm 27 \text{ kHz}$); nominal input signal $V_{i3,4} = 0.5 \text{ V}$ RMS value (AM: $m = 0.54$); nominal output signal $V_{o1,2,3,4} = 0.5 \text{ V}$ RMS value; $f_{\text{AF}} = 1 \text{ kHz}$; $V_{\text{pil}} = 16 \text{ mV}$ RMS value; $f_{\text{pil}} = 54.6875 \text{ kHz}$ (identification frequencies: stereo = 117.48 Hz, dual = 274.12 Hz), 50 μs pre-emphasis; noise measurement in accordance with "CCIR468-3", working oscillator frequency $f_{\omega} = 10.008 \text{ MHz}$; currents into the IC positive; measured in test circuit according to Fig.5; unless otherwise specified.

| SYMBOL | PARAMETER | CONDITIONS | MIN. | TYP. | MAX. | UNIT |
|--|--|---------------------------|------------------------|------------------|------------------------|------------------|
| Supply | | | | | | |
| V_P | supply voltage (pin 18) | | 4.5 | 5 | 8.8 | V |
| I_P | supply current (pin 18) | | 15.5 | 16.5 | 20.5 | mA |
| P_{tot} | total power dissipation | | 69.75 | 82.5 | 180.4 | mW |
| $V_{n(\text{DC})}$ | DC voltage (pins 7 to 15 and 17) | | $\frac{1}{2}V_P - 0.1$ | $\frac{1}{2}V_P$ | $\frac{1}{2}V_P + 0.1$ | V |
| $V_{\text{ref}(\text{DC})}$ | DC reference voltage (pin 6) | | $\frac{1}{2}V_P - 0.1$ | $\frac{1}{2}V_P$ | $\frac{1}{2}V_P + 0.1$ | V |
| $I_{L(\text{DC})}$ | DC leakage current (pin 6) | | — | — | ± 1 | μA |
| AF Inputs; V_{i1} and V_{i2} (pins 7 and 8) | | | | | | |
| $V_{i(\text{rms})}$ | nominal input signal voltage (RMS value) | 54% modulation | — | 0.25 | — | V |
| $V_{i(\text{rms})}$ | clipping voltage level (RMS value) | THD $\leq 1.5\%$; note 1 | 0.625 | 0.715 | — | V |
| | | $V_P = 5 \text{ V}$ | 1.050 | 1.200 | — | V |
| | | THD $\leq 1.5\%$; note 2 | 0.780 | 0.900 | — | V |
| | | $V_P = 8 \text{ V}$ | 1.300 | 1.500 | — | V |
| G_v | AF signal voltage gain | $G = V_o/V_i$; note 3 | 5 | 6 | 7 | dB |
| $\Delta G_v (V_{o1})$ | stereo control range | only at pin 7 | +2.4 | +2.5 | +2.6 | dB |
| | | | -2.3 | -2.4 | -2.5 | dB |
| | nominal step | maximum 49 steps | — | 0.1 | — | dB |
| | | | | | | |
| $\Delta G_v (V_{o2})$ | level control range | only at pin 8 | +2.4 | +2.5 | +2.6 | dB |
| | | | -1.9 | -2.0 | -2.1 | dB |
| | nominal step | maximum 9 steps | — | 0.5 | — | dB |
| | | | | | | |
| R_i | input resistance | | 40 | 50 | 60 | $\text{k}\Omega$ |
| R_{deem} | internal de-emphasis resistor (pins 15 and 17) | see Fig.4 | 4.25 | 5.0 | 5.75 | $\text{k}\Omega$ |
| Additional AF input pin (pins 9 and 10) | | | | | | |
| $V_{i(\text{rms})}$ | nominal input signal voltage (RMS value) | 54% modulation | — | 0.5 | — | V |
| $V_{i(\text{rms})}$ | clipping voltage level (RMS value) | THD $\leq 1.5\%$ | 1.25 | 1.40 | — | V |
| | | $V_P = 5 \text{ V}$ | 2.10 | 2.35 | — | V |
| G_v | AF signal voltage gain | $G = V_o/V_i$; note 3 | -1 | 0 | 1 | dB |
| R_i | input resistance | | 40 | 50 | 60 | $\text{k}\Omega$ |

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| SYMBOL | PARAMETER | CONDITIONS | MIN. | TYP. | MAX. | UNIT |
|---|--|--|----------------|-------------|--------|---------------|
| AF outputs (pins 11 to 14) | | | | | | |
| $V_o(\text{rms})$ | nominal output signal voltage (RMS value) | THD $\leq 0.3\%$; 54% modulation | – | 0.5 | – | V |
| $V_o(\text{rms})$ | clipping voltage level (RMS value) | THD $\leq 1.5\%$ $V_P = 5 \text{ V}$ $V_P = 8 \text{ V}$ | 1.4 2.4 | 1.6 2.65 | – – | V V |
| R_o | output resistance | | 150 | 250 | 350 | Ω |
| C_L | load capacitor on output | | – | – | 1.5 | nF |
| R_L | load resistor on output (AC-coupled) | | 10 | – | – | k Ω |
| B | frequency response (bandwidth) | $f_i = 40$ to 20000 Hz; note 4 | –0.5 | – | +0.5 | dB |
| $B_{-3 \text{ dB}}$ | frequency response | –3 dB; note 4 | 300 | 350 | 400 | kHz |
| THD | total harmonic distortion | note 3 | – | 0.2 | 0.3 | % |
| S/N(W) | weighted signal-to-noise ratio | “CCIR468-3” (quasi-peak) | 66 | 75 | – | dB |
| α_{cr} | crosstalk attenuation for DUAL STEREO | notes 3 and 5 $ Z_s \leq 1 \text{ k}\Omega$ $ Z_s \leq 1 \text{ k}\Omega$ | 70 40 | 75 45 | – – | dB dB |
| α_{mute} | mute attenuation | $ Z_s \leq 1 \text{ k}\Omega$; note 3 | 76 | 80 | – | dB |
| ΔV_{DC} | change of DC level output voltage between any two modes of operation | after switching | – | – | ±10 | mV |
| PSRR | power supply ripple rejection | $f_r = 70 \text{ Hz}$; see Fig.6 | 50 | 65 | – | dB |
| $I_{\text{O(DC)}}$ | DC output current | | – | – | ±20 | μA |
| $\alpha_{\text{I}^2\text{C}}$ | noise from I ² C-bus | note 6 | – | 90 | 80 | dB |
| 10 MHz crystal oscillator (pin 19) | | | | | | |
| f_r | series resonant frequency of crystal (fundamental mode) | $C_L = 20 \text{ pF}$ | 9.995 | 10.008 | 10.021 | MHz |
| f_ω | working oscillator frequency (running in parallel resonance mode) | over operating temperature range including ageing and influence of drive circuit | 9.988 | 10.008 | 10.028 | MHz |
| R_r | equivalent crystal series resistance | even at extremely low drive level ($<1 \text{ pW}$) over operating temperature range with $C_0 = 6 \text{ pF}$ | – | 60 | 200 | Ω |
| R_n | crystal series resistance of unwanted mode | | $2 \times R_r$ | – | – | Ω |
| C_0 | crystal parallel capacitance | with $R_r \leq 100 \text{ }\Omega$ | – | 6 | 10 | pF |
| C_1 | crystal motional capacitance | | – | 25 | 50 | fF |

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| SYMBOL | PARAMETER | CONDITIONS | MIN. | TYP. | MAX. | UNIT |
|--|--|---|-------------|------|-------------|----------|
| P _{XTAL} | level of drive in operation | | – | – | 5 | µW |
| V _{OSC(p-p)} | oscillator operating voltage (peak-to-peak value) | | 500 | 550 | 600 | mV |
| Pilot processing | | | | | | |
| V _{i pil(rms)} | pilot input voltage level at pin 5 (RMS value) | unmodulated | 5 | – | 100 | mV |
| R _{i pil} | pilot input resistance | | 500 | 1000 | – | kΩ |
| m | modulation depth | AM | 25 | 50 | 75 | % |
| Δf _{pil} | pilot PLL pull-in frequency range (referred to f _{pil} = 54.6875 kHz) | f _ω = 9.988 MHz lower side upper side | –405 192 | – | –405 192 | Hz Hz |
| | | f _ω = 10.008 MHz lower side upper side | –296 302 | – | –296 302 | Hz Hz |
| | | f _ω = 10.028 MHz lower side upper side | –188 411 | – | –188 411 | Hz Hz |
| t _{pil} | pilot PLL pull-in time | | 0 | – | 1.7 | ms |
| f _{LP} | low-pass frequency response | –3 dB | 450 | 600 | 750 | Hz |
| R ₃ | low-pass output resistance | | 18.75 | 25 | 31.25 | kΩ |
| V _{4(rms)} | identification threshold voltage (RMS value) | | – | – | 70 | mV |
| Q _L | loaded quality factor of resonance circuit | high sensitivity | 40 | – | 50 | |
| | loaded quality factor of resonance circuit with fixed coil | sensitivity loss 2 to 3 dB; see Fig.2 | – | 12 | – | |
| t _{acqui AGC} | AGC acquisition time | V _{i pil(rms)} switched from 0 to 100 mV RMS value | – | – | 0.1 | s |
| Identification (internal functions) | | | | | | |
| V _{i tuner} | identification voltage sensitivity (pin 5) | note 7 | – | 28 | – | dBµV |
| C/N | pilot carrier-to-noise ratio for start of identification | note 8 | – | 33 | – | dB/Hz |
| H | hysteresis | note 7 | – | – | 2 | dB |

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| SYMBOL | PARAMETER | CONDITIONS | MIN. | TYP. | MAX. | UNIT |
|------------------|--|-------------------------------------|-------|------|-------|------|
| f_{det} | pull-in frequency range of identification PLL (referred to $f_{det\ STEREO} = 117.48\ Hz$ and $f_{det\ DUAL} = 274.12\ Hz$) | normal mode lower side STEREO | -0.38 | - | -0.38 | Hz |
| | | DUAL | -0.69 | - | -0.69 | Hz |
| | | normal mode upper side STEREO | 0.69 | - | 0.69 | Hz |
| | | DUAL | 0.69 | - | 0.69 | Hz |
| | | fast mode lower side STEREO | -0.89 | - | -0.89 | Hz |
| | | DUAL | -2.05 | - | -2.05 | Hz |
| | | fast mode upper side STEREO | 1.15 | - | 1.15 | Hz |
| | | DUAL | 2.05 | - | 2.05 | Hz |
| | | normal mode STEREO | 0 | - | 1.35 | s |
| | | DUAL | 0 | - | 0.72 | s |
| t_{det} | pull-in time of identification PLL (referred to $f_{det\ STEREO} = 117.48\ Hz$ and $f_{det\ DUAL} = 274.12\ Hz$) | fast mode STEREO | 0 | - | 0.57 | s |
| | | DUAL | 0 | - | 0.25 | s |
| | | normal mode; note 9 STEREO | 2.0 | - | 2.0 | Hz |
| | | DUAL | 2.3 | - | 2.3 | Hz |
| t_{ident} | identification window frequency width (referred to $f_{det\ STEREO} = 117.48\ Hz$ and $f_{det\ DUAL} = 274.12\ Hz$) | fast mode; note 9 STEREO | 3.8 | - | 3.8 | Hz |
| | | DUAL | 5.8 | - | 5.8 | Hz |
| | | normal mode | 0.94 | - | 0.94 | s |
| | | fast mode | 0.47 | - | 0.47 | s |
| $t_{ident(on)}$ | total identification time on | normal mode; note 10 STEREO | 0.35 | - | 2.3 | s |
| | | DUAL | 0.35 | - | 2.0 | s |
| | | fast mode; note 10 STEREO | 0.175 | - | 1.1 | s |
| | | DUAL | 0.175 | - | 1.0 | s |
| $t_{ident(off)}$ | total identification time off | normal mode; note 11 STEREO | 0.6 | - | 1.6 | s |
| | | DUAL | 0.6 | - | 1.6 | s |
| | | fast mode; note 11 STEREO | 0.3 | - | 0.8 | s |
| | | DUAL | 0.3 | - | 0.8 | s |

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| SYMBOL | PARAMETER | CONDITIONS | MIN. | TYP. | MAX. | UNIT |
|---|--------------------------|------------|------|------|------|------|
| I²C-bus transceiver (pins 1 and 20) | | | | | | |
| f _{Cl} | clock frequency | | 0 | — | 100 | kHz |
| I²C-bus: SCL (pin 20) | | | | | | |
| V _{IL} | LOW level input voltage | | -0.3 | — | 1.5 | V |
| V _{IH} | HIGH level input voltage | | 3.0 | — | 5.5 | V |
| t _{low} | timing LOW period | | 4.7 | — | — | μs |
| t _{high} | timing HIGH period | | 4.0 | — | — | μs |
| t _r | rise time | | — | — | 1 | μs |
| t _f | fall time | | — | — | 0.3 | μs |
| I _{IL} | LOW level input current | | — | — | -10 | μA |
| I _{IH} | HIGH level input current | | — | — | 10 | μA |
| I²C-bus: SDA (pin 1) | | | | | | |
| V _{IL} | LOW level input voltage | | -0.3 | — | 1.5 | V |
| V _{IH} | HIGH level input voltage | | 3.0 | — | 5.5 | V |
| t _r | rise time | | — | — | 1 | μs |
| t _f | fall time | | — | — | 0.3 | μs |
| t _{su} | data set-up time | | 0.25 | — | — | μs |
| I _{IL} | LOW level input current | | — | — | -10 | μA |
| I _{OL} | LOW level output current | | -3 | — | — | mA |
| I _{IH} | HIGH level input current | | — | — | 10 | μA |

Notes

1. Input control amplifiers with $\Delta G_v = 0$ dB.
2. Input control amplifiers with $\Delta G_v = -2$ dB.
3. $V_o = 0.5$ V RMS value; $f = 1$ kHz; input control amplifiers with $\Delta G_v = 0$ dB.
4. Without de-emphasis capacitors with respect to nominal gain.
5. In dual mode: A (B)-signal into B (A) channel.
In stereo mode: R-signal into left channel; L-signal = 0.
6. Test procedure tbf (same as TDA9855).
7. Tuner input signal, measured with PCALH reference front end ($1/2$ EMF, 75Ω , 2T/20T/white bar, 100% video) and $PC/SC_1 = 13$ dB; $PC/SC_2 = 20$ dB. The pilot band-pass has to be aligned.
8. Bandwidth of the pilot BP-filter $B_{-3 \text{ dB}} = 1.2$ kHz. V_{i2} input driven with identification-modulated pilot carrier and white noise.
9. Identification window is defined as total pull-in frequency range (lower plus upper side) of identification PLL (steady detection) plus window increase due to integrator (fluctuating detection).
10. The maximum total system identification time ON is equal to $t_{\text{ident(on)}}$ plus $t_{\text{acqui AGC}}$ plus $t_{I2C \text{ read-out}}$.
11. The maximum total system identification time OFF is equal to $t_{\text{ident(off)}}$ plus $t_{I2C \text{ read-out}}$.

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I²C-BUS PROTOCOL FOR THE TV AND VTR STEREO/DUAL SOUND PROCESSOR TDA9840

The TDA9840 has an I²C-bus interface with five registers: status, test, switch, level and stereo adjustment register controlled by a microcontroller via I²C-bus. The status register can be read and the other registers are write registers. The status byte represents the transmitter status detected by the identification circuit and the power-on reset status. The switch register controls the source selectors of the AF signal part, and the level and stereo adjustment register set the input level and stereo adjustment stage. Additionally, a test register is built-in to reduce the detection time of the identification circuit (test mode, fast mode respectively).

I²C-bus transceiver and data-handling (bus specification)

The TDA9840 is controlled by a microcomputer via the bidirectional 2-line I²C-bus. The two lines are a serial data line (SDA) and a serial clock line (SCL). Both lines must be connected to a positive supply via a pull-up resistor. Data transfer may be initiated only when the bus is not busy.

When the bus is free, both lines are HIGH. The data on the SDA line must be stable during the HIGH period of the clock. The HIGH or LOW state of the data line can only change, when the clock signal on the SCL line is LOW. The set-up and hold times are specified in the Chapter "Characteristics".

A HIGH-to-LOW transition of the SDA line, while SCL is HIGH, is defined as the start condition. A LOW-to-HIGH transition of the SDA line, while SCL is HIGH, is defined as the stop condition. The bus transceiver will be reset on the reception of a start condition. The bus is considered to be busy after the start condition. The bus is considered to be free again after a stop condition.

Data format transmitter mode

For the data transmission no subaddress is to be transmitted, because there is only one read register implemented. So the total number of bytes reduces from three to two. The second byte represents the status of the IC.

Status register (see Table 4)

The bit D7 (PONRES) represents the status of the IC and indicates whether the power-on reset was activated by switching-on the supply voltage or a supply voltage breakdown. If so, the I²C-bus transceiver, the digital PLLs and integrators are initialized and the PONRES bit is set to

HIGH. After a successful reading of the status register, the bit D7 will be reset to LOW.

The bits D5 and D6 represent the transmitter status detected by the identification circuit (stereo, dual or mono transmission). The other bits are set to 0 (default).

Data format for the receiver

Table 1 Registers for receiver mode (see Table 6)

| REGISTER | VALUE |
|----------------------------|--|
| Switch register | (00) _{HEX} |
| Port register | (01) _{HEX} (without function) |
| Level adjustment register | (02) _{HEX} |
| Stereo adjustment register | (03) _{HEX} |
| Test register | (04) _{HEX} |

The port register is without function, because this IC has no control ports as TDA8415/6/7. A data byte for the subaddress (01)_{HEX} will not be stored in any register. An acknowledge will be sent to the microcontroller.

The first byte of the data transmission is the slave address and the second byte is the subaddress indicating the data register in which the data shall be stored. Starting from subaddress (00)_{HEX} the n-th data byte will automatically be stored under subaddress n – 1.

All 8 bits of the subaddress are decoded by the device. The subaddresses from (04)_{HEX} to (FF)_{HEX} are forbidden for the user. If the I²C-bus transceiver receives subaddresses from (05)_{HEX} to (FF)_{HEX}, no acknowledge will be sent back to the microcontroller.

Switch register

The source selector is controlled by the switch register. Table 7 shows the modes of operation. Note, that in the event of the external operation mode, no further selection is possible.

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Level adjustment register

The information about the level adjustment of the AF channel V_{i2} (pin 8) is stored in the level adjustment register (see Table 10). There are 10 steps (positions) of the AF level adjustment stage. The level range is from 2.5 dB up to -2.0 dB in 0.5 dB steps.

After a power-on reset, the data byte of the level adjustment register will be set to (00)_{HEX}: 0 dB gain at the AF input V_{i2} .

Stereo adjustment register

The information about the stereo adjustment of the AF channel V_{i1} (pin 7) is stored in the stereo adjustment register (see Table 11). There are 50 steps (positions) of the AF stereo adjustment stage. The stereo range is from 2.5 dB up to -2.4 dB in 0.1 dB steps.

After a power-on reset, the data byte of the stereo adjustment register will be set to (00)_{HEX}: 0 dB gain at the AF input V_{i1} .

Test register (also used for fast mode)

Table 12 shows the meaning of the test register. The integration time of the integrator is approximately 1 s (normal mode, default). If the data byte of this register is set to HIGH, the integration time is reduced from approximately 1 to approximately 0.5 s (fast mode, test mode). The pull-in ranges of the identification PLLs are changed to:

Stereo: -0.89/+1.15 Hz

Dual: ± 2.05 Hz.

If the integration time of the integrator is switched from one mode to the other (i.e. from fast mode/test mode to normal mode), the status register bits D5 and D6 might set to zero internally (MONO). Therefore, the previous status register information has to be stored by the microcontroller until the transmitter status is detected again by the identification circuit (now in the new mode) the first time.

The data byte of the test register can be reset in two different ways to (00)_{HEX}: integration time approximately 1 s, normal mode:

- after a power-on reset, for instance by switching the power supply V_p off and on again
- data transmission via I²C-bus for the test register (see Table 12).

Level and stereo adjustment

For the level and stereo adjustment of both AF channels V_{i1} and V_{i2} , the following procedure will be recommended.

Level adjustment of the AF channel V

- Feeds AF signal at the input V_{i2}
- Sets the data byte of the switch register (dual mode) to (1A)_{HEX}
- Measures the signal at the outputs V_{o2} or V_{o4}
- Adjusts the output level with the level adjustment register.

Stereo adjustment of the AF channel V_{i1}

- Feeds AF stereo signals at the inputs V_{i1} ((L+R)/2) and V_{i2} (R)
- Sets the data byte of the switch register (stereo mode) to (2A)_{HEX}
- Measures the crosstalk attenuation between V_{o1} and V_{o2} or V_{o3} and V_{o4}
- Adjusts the crosstalk attenuation with the stereo adjustment register.

During the stereo adjustment the data byte of the level adjustment register does not change.

After the level and stereo adjustment, the bytes of the level and stereo adjustment register must be stored by the microcontroller in a memory. (To avoid mis-adjustment it would be wise to compare the stored bytes with the proper adjustment bytes). If the PONRES bit of the status register will be set to HIGH (see status register) the data bytes for these both registers must be sent out of the memory to the TDA9840 via I²C-bus. Also the data byte of the switch register (see Table 7) must be changed, because the AF outputs are muted.

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I²C-BUS FORMAT

X is the read/write control bit; X = 0, order to write (the circuit is slave receiver); X = 1, order to read (the circuit is slave transmitter). If more than 1 byte of DATA is transmitted, then auto-increment of the significant subaddress is performed.

Table 2 I²C-bus; SLAVE ADDRESS/SUBADDRESS/DATA format

| | | | | | | |
|---|---------------|---|------------|---|------|---|
| S | SLAVE ADDRESS | A | SUBADDRESS | A | DATA | P |
|---|---------------|---|------------|---|------|---|

Table 3 Explanation of Table 2

| BIT | FUNCTION |
|---------------|-------------------------------------|
| S | start condition |
| SLAVE ADDRESS | 1000 010X |
| A | acknowledge, generated by the slave |
| SUBADDRESS | dual sound A/B |
| DATA | data byte; see Table 6 |
| P | stop condition |

Table 4 I²C-bus; SLAVE ADDRESS/DATA to read the status byte (X = 1 in the address byte)

| FUNCTION | SLAVE ADDRESS | DATA | | | | | | | |
|-------------|---------------|--------|----|----|----|----|----|----|----|
| | | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |
| Status byte | 1000 0101 | PONRES | ST | DS | 0 | 0 | 0 | 0 | 0 |

Table 5 Explanation of Table 4

| BIT | FUNCTION |
|----------------|---|
| PONRES = 0 | after a successful reading of the status register |
| PONRES = 1 | after power-on reset or after supply breakdown |
| ST = 0; DS = 0 | MONO sound identified |
| ST = 0; DS = 1 | DUAL sound identified |
| ST = 1; DS = 0 | STEREO sound identified |
| ST = 1; DS = 1 | incorrect identification |

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Table 6 I²C-bus; SUBADDRESS/DATA for writing (X = 0 in the address byte)

| FUNCTION | SUBADDRESS | DATA | | | | | | | |
|------------------------------|------------|------|-----|-----|-----|-----|-----|-----|-----|
| | | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |
| Switching | 0000 0000 | 0 | SW6 | SW5 | SW4 | SW3 | SW2 | SW1 | SW0 |
| Without function (note 1) | 0000 0001 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Level adjustment | 0000 0010 | 0 | 0 | 0 | 0 | LV3 | LV2 | LV1 | LV0 |
| Stereo adjustment | 0000 0011 | 0 | 0 | ST5 | ST4 | ST3 | ST2 | ST1 | ST0 |

Note

1. This byte is acknowledged by the TDA9840.

Function of the bits:

- SW6 to SW0 input and output AF selection; see Table 7
- LV3 to LV0 level adjustment; see Table 10
- ST5 to ST0 stereo adjustment; see Table 11.

Table 7 Data byte to select AF inputs and AF outputs [subaddress (00)_{HEX}]

| TRANSMISSION MODE | | INPUT SIGNAL | | | | OUTPUT SIGNAL | | | | DATA | | | | | | | | |
|----------------------|----|---|---|---|--|--|--|--|--|------|----|----|----|----|----|----|----|-----|
| | | ST/DS/M | | EXT | | MAIN | | SCART | | | | | | | | | | |
| | | V _i ₁ PIN 7 | V _i ₂ PIN 8 | V _i ₃ PIN 9 | V _i ₄ PIN 10 | V _o ₁ PIN 14 | V _o ₂ PIN 13 | V _o ₃ PIN 12 | V _o ₄ PIN 11 | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 | HEX |
| Sound mute | — | — | — | — | — | no signal | | | | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 00 |
| MONO | M | M | — | — | — | M | M | M | M | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 10 |
| STEREO | ST | S | R | — | — | S | S | S | S | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 10 |
| | | S | R | — | — | L | R | L | R | 0 | 0 | 1 | 0 | 1 | 0 | 1 | 0 | 2A |
| DUAL | DS | A | B | — | — | A | B | A | A | 0 | 0 | 0 | 1 | 0 | 0 | 1 | 0 | 12 |
| | | A | B | — | — | A | B | A | B | 0 | 0 | 0 | 1 | 1 | 0 | 1 | 0 | 1A |
| | | A | B | — | — | A | B | B | A | 0 | 0 | 0 | 1 | 0 | 1 | 1 | 0 | 16 |
| | | A | B | — | — | A | B | B | B | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 0 | 1E |
| External | — | — | — | C | D | C | D | C | D | 0 | 1 | 1 | 1 | 1 | 1 | 0 | 1 | 7A |

Table 8 Explanation of Table 7

| SIGNAL | | DESCRIPTION | | | |
|---------|---|---------------------|--|--|--|
| R | — | right | | | |
| L | — | left | | | |
| S | — | <u>(L + R)</u> 2 | | | |
| A and B | | dual sound A/B | | | |

| SIGNAL | | DESCRIPTION | | | |
|--------|---|--------------------------------|--|--|--|
| C | — | NICAM or AM sound (standard L) | | | |
| D | — | NICAM | | | |
| M | — | mono sound | | | |
| DS | — | dual sound | | | |
| ST | — | stereo sound | | | |

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Table 9 AF switch configuration

| INPUT | | OUTPUT | | |
|--------------------|--|--------|--------|--------|
| TRANSMITTER STATUS | | SIGNAL | MAIN | SCART |
| MONO | | M | M | M |
| | | | M | M |
| STEREO | | L | L or M | L or M |
| | | R | R or M | R or M |
| DUAL | | A | A | A or B |
| | | B | B | A or B |
| External | | C | C | C |
| | | D | D | D |

Table 10 Data byte to select level adjustment [subaddress (02)_{HEX}]

| ΔG_V (dB) | DATA | | | | | | | | |
|-------------------|------|----|----|----|----|----|----|----|-----|
| | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 | HEX |
| +2.5 | 0 | 0 | 0 | 0 | 1 | 1 | 0 | 1 | 0D |
| +2.0 | 0 | 0 | 0 | 0 | 1 | 1 | 0 | 0 | 0C |
| +1.5 | 0 | 0 | 0 | 0 | 1 | 0 | 1 | 1 | 0B |
| +1.0 | 0 | 0 | 0 | 0 | 1 | 0 | 1 | 0 | 0A |
| +0.5 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 1 | 09 |
| 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 00 |
| -0.5 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 01 |
| -1.0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 02 |
| -1.5 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 03 |
| -2.0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 04 |

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Table 11 Data byte to select stereo adjustment
[subaddress (03)_{HEX}]

| ΔG_V (dB) | DATA | | | | | | | | | |
|----------------------|------|----|----|----|----|----|----|----|-----|--|
| | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 | HEX | |
| +2.5 | 0 | 0 | 1 | 1 | 1 | 0 | 0 | 1 | 39 | |
| +2.4 | 0 | 0 | 1 | 1 | 1 | 0 | 0 | 0 | 38 | |
| +2.3 | 0 | 0 | 1 | 1 | 0 | 1 | 1 | 1 | 37 | |
| +2.2 | 0 | 0 | 1 | 1 | 0 | 1 | 1 | 0 | 36 | |
| +2.1 | 0 | 0 | 1 | 1 | 0 | 1 | 0 | 1 | 35 | |
| +2.0 | 0 | 0 | 1 | 1 | 0 | 1 | 0 | 0 | 34 | |
| +1.9 | 0 | 0 | 1 | 1 | 0 | 0 | 1 | 1 | 33 | |
| +1.8 | 0 | 0 | 1 | 1 | 0 | 0 | 1 | 0 | 32 | |
| +1.7 | 0 | 0 | 1 | 1 | 0 | 0 | 0 | 1 | 31 | |
| +1.6 | 0 | 0 | 1 | 1 | 0 | 0 | 0 | 0 | 30 | |
| +1.5 | 0 | 0 | 1 | 0 | 1 | 1 | 1 | 1 | 2F | |
| +1.4 | 0 | 0 | 1 | 0 | 1 | 1 | 1 | 0 | 2E | |
| +1.3 | 0 | 0 | 1 | 0 | 1 | 1 | 0 | 1 | 2D | |
| +1.2 | 0 | 0 | 1 | 0 | 1 | 1 | 0 | 0 | 2C | |
| +1.1 | 0 | 0 | 1 | 0 | 1 | 0 | 1 | 1 | 2B | |
| +1.0 | 0 | 0 | 1 | 0 | 1 | 0 | 1 | 0 | 2A | |
| +0.9 | 0 | 0 | 1 | 0 | 1 | 0 | 0 | 1 | 29 | |
| +0.8 | 0 | 0 | 1 | 0 | 1 | 0 | 0 | 0 | 28 | |
| +0.7 | 0 | 0 | 1 | 0 | 0 | 1 | 1 | 1 | 27 | |
| +0.6 | 0 | 0 | 1 | 0 | 0 | 1 | 1 | 0 | 26 | |
| +0.5 | 0 | 0 | 1 | 0 | 0 | 1 | 0 | 1 | 25 | |
| +0.4 | 0 | 0 | 1 | 0 | 0 | 1 | 0 | 0 | 24 | |
| +0.3 | 0 | 0 | 1 | 0 | 0 | 0 | 1 | 1 | 23 | |
| +0.2 | 0 | 0 | 1 | 0 | 0 | 0 | 1 | 0 | 22 | |
| +0.1 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 1 | 21 | |

| ΔG_V (dB) | DATA | | | | | | | | | |
|----------------------|------|----|----|----|----|----|----|----|-----|--|
| | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 | HEX | |
| 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 00 | |
| -0.1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 01 | |
| -0.2 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 02 | |
| -0.3 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 03 | |
| -0.4 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 04 | |
| -0.5 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 1 | 05 | |
| -0.6 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 0 | 06 | |
| -0.7 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 07 | |
| -0.8 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 08 | |
| -0.9 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 1 | 09 | |
| -1.0 | 0 | 0 | 0 | 0 | 1 | 0 | 1 | 0 | 0A | |
| -1.1 | 0 | 0 | 0 | 0 | 1 | 0 | 1 | 1 | 0B | |
| -1.2 | 0 | 0 | 0 | 0 | 1 | 1 | 0 | 0 | 0C | |
| -1.3 | 0 | 0 | 0 | 0 | 1 | 1 | 0 | 1 | 0D | |
| -1.4 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 0 | 0E | |
| -1.5 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 0F | |
| -1.6 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 10 | |
| -1.7 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 1 | 11 | |
| -1.8 | 0 | 0 | 0 | 1 | 0 | 0 | 1 | 0 | 12 | |
| -1.9 | 0 | 0 | 0 | 1 | 0 | 0 | 1 | 1 | 13 | |
| -2.0 | 0 | 0 | 0 | 1 | 0 | 1 | 0 | 0 | 14 | |
| -2.1 | 0 | 0 | 0 | 1 | 0 | 1 | 0 | 1 | 15 | |
| -2.2 | 0 | 0 | 0 | 1 | 0 | 1 | 1 | 0 | 16 | |
| -2.3 | 0 | 0 | 0 | 1 | 0 | 1 | 1 | 1 | 17 | |
| -2.4 | 0 | 0 | 0 | 1 | 1 | 0 | 0 | 0 | 18 | |

Table 12 Data byte to select integration time [subaddress (04)_{HEX}]

| FUNCTION | SUBADDRESS | DATA | | | | | | | | | |
|-----------|------------|------|----|----|----|----|----|----|-------|--------|--------|
| | | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 | INTFU | INT1SN |
| Test byte | 0000 0100 | X | X | X | X | X | X | X | INTFU | INT1SN | |

Function of the bits:

- INTFU = 0 integrator function enabled
- INTFU = 1 integrator function disabled
- INT1SN = 0 integration time approximately 1 s (default)
- INT1SN = 1 integration time approximately 0.5 s.

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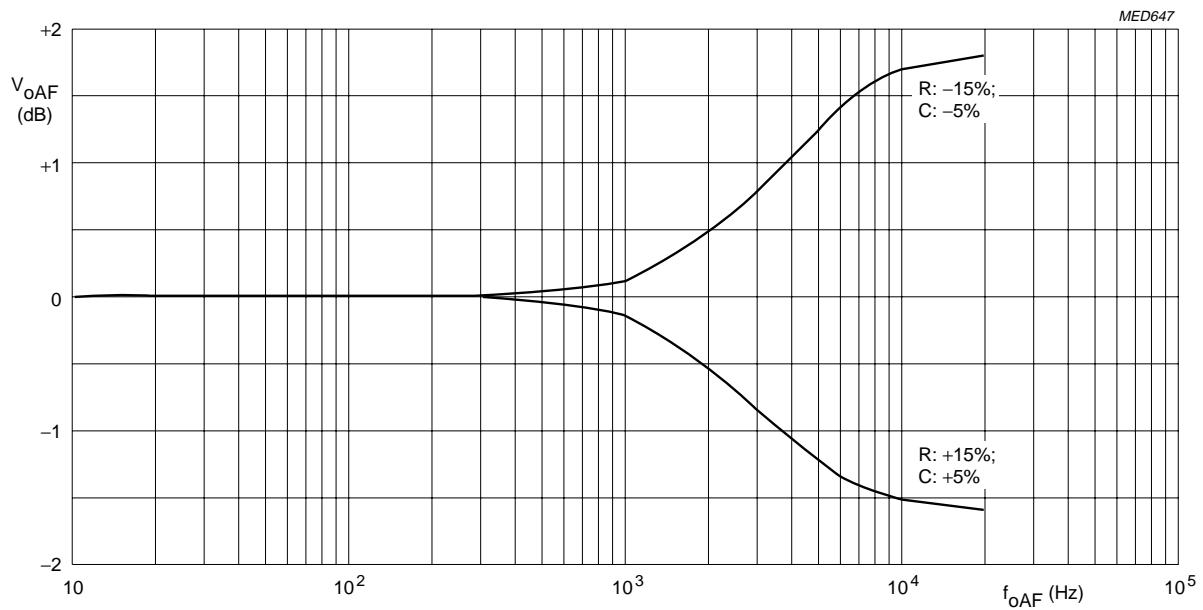


Fig.4 Tolerance scheme of AF frequency response; de-emphasis with $C_{D1}, C_{D2} = 10 \text{ nF} (\pm 5\%)$, $R_{\text{internal}} = 5 \text{ k}\Omega (\pm 15\%)$.

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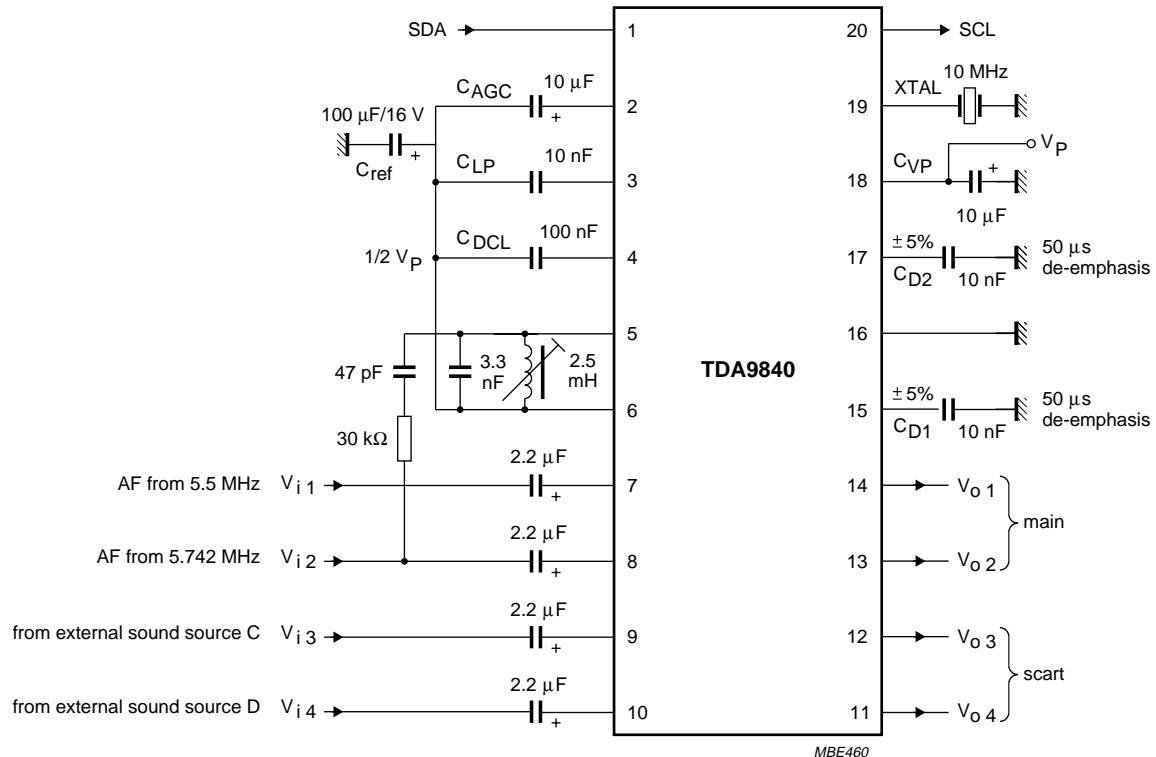


Fig.5 Test circuit of the stereo decoder TDA9840.

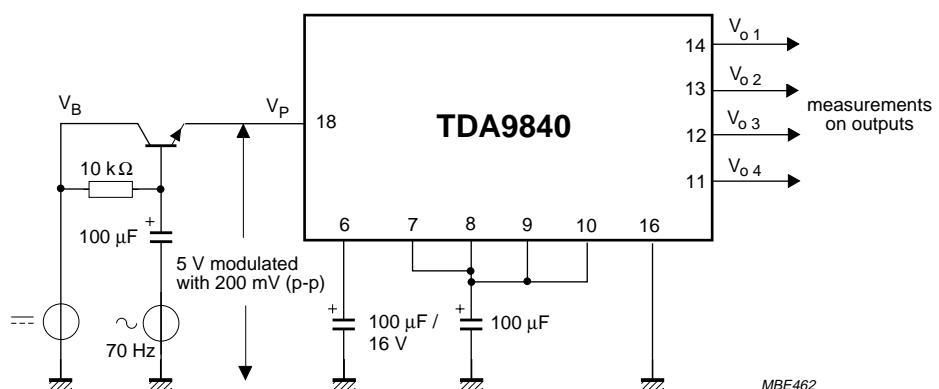


Fig.6 Test circuit for measurement of ripple rejection.

TV and VTR stereo/dual sound processor with digital identification and I²C-bus control

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INTERNAL CIRCUITRY

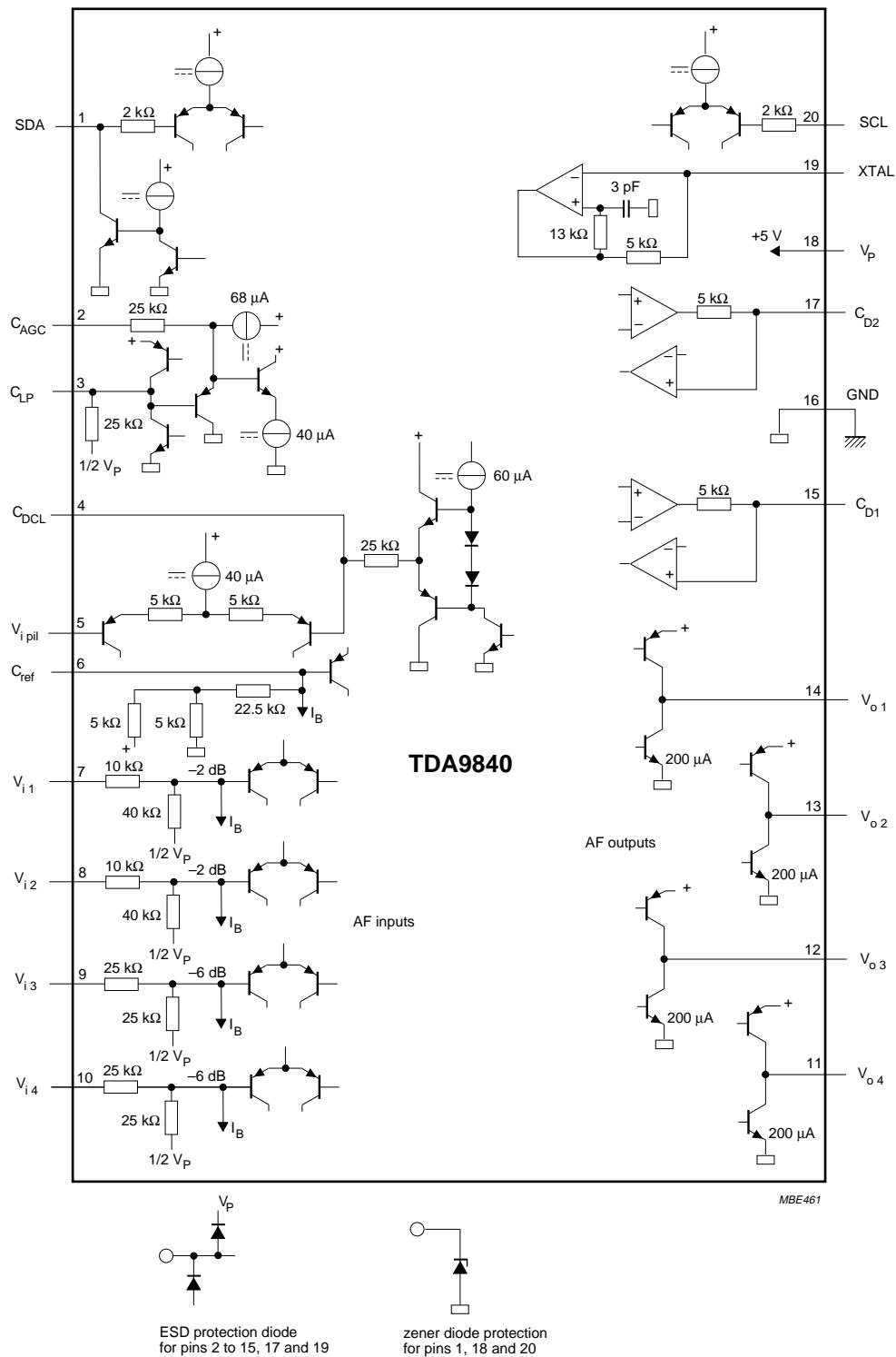


Fig.7 Internal circuits.

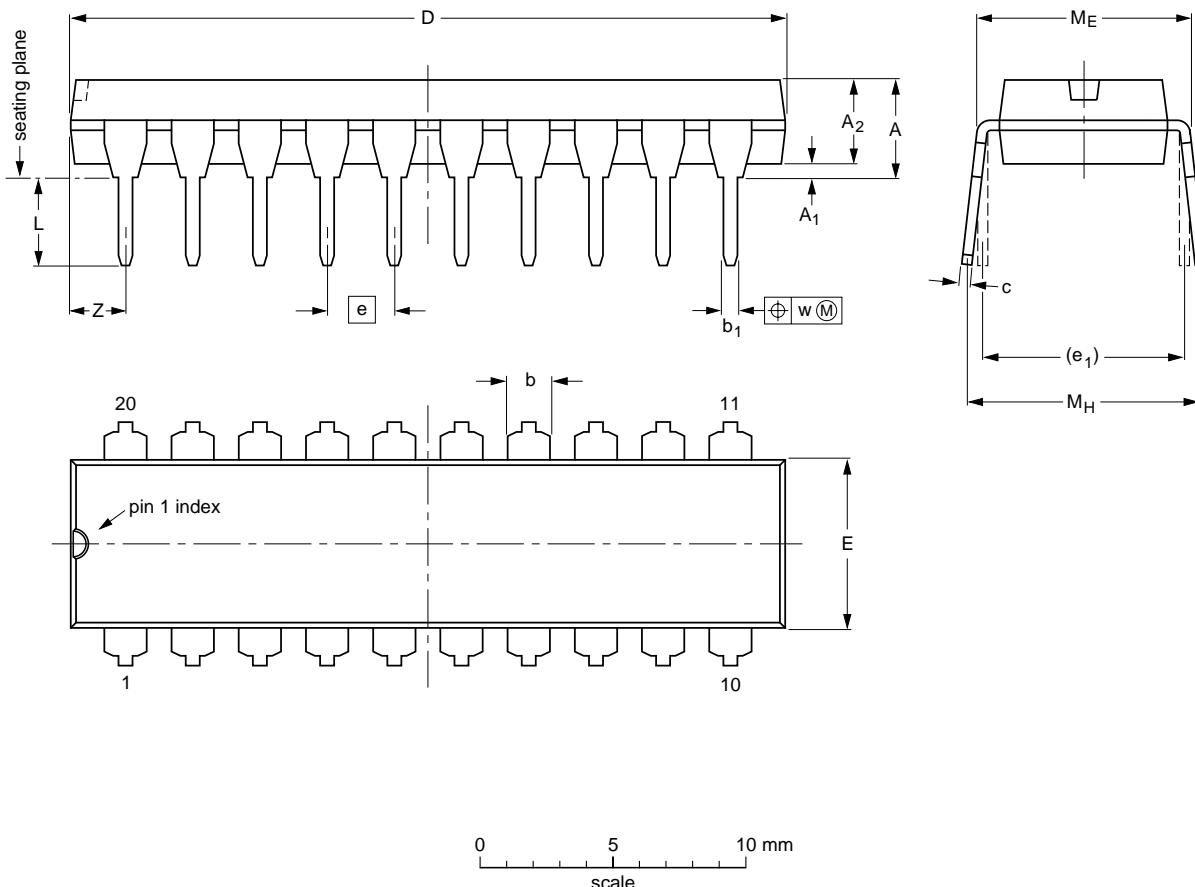
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PACKAGE OUTLINES

DIP20: plastic dual in-line package; 20 leads (300 mil)

SOT146-1



DIMENSIONS (inch dimensions are derived from the original mm dimensions)

| UNIT | A max. | A ₁ min. | A ₂ max. | b | b ₁ | c | D ⁽¹⁾ | E ⁽¹⁾ | e | e ₁ | L | M _E | M _H | w | Z ⁽¹⁾ max. |
|--------|-----------|------------------------|------------------------|----------------|----------------|----------------|------------------|------------------|------|----------------|--------------|----------------|----------------|-------|--------------------------|
| mm | 4.2 | 0.51 | 3.2 | 1.73 1.30 | 0.53 0.38 | 0.36 0.23 | 26.92 26.54 | 6.40 6.22 | 2.54 | 7.62 | 3.60 3.05 | 8.25 7.80 | 10.0 8.3 | 0.254 | 2.0 |
| inches | 0.17 | 0.020 | 0.13 | 0.068 0.051 | 0.021 0.015 | 0.014 0.009 | 1.060 1.045 | 0.25 0.24 | 0.10 | 0.30 | 0.14 0.12 | 0.32 0.31 | 0.39 0.33 | 0.01 | 0.078 |

Note

1. Plastic or metal protrusions of 0.25 mm maximum per side are not included.

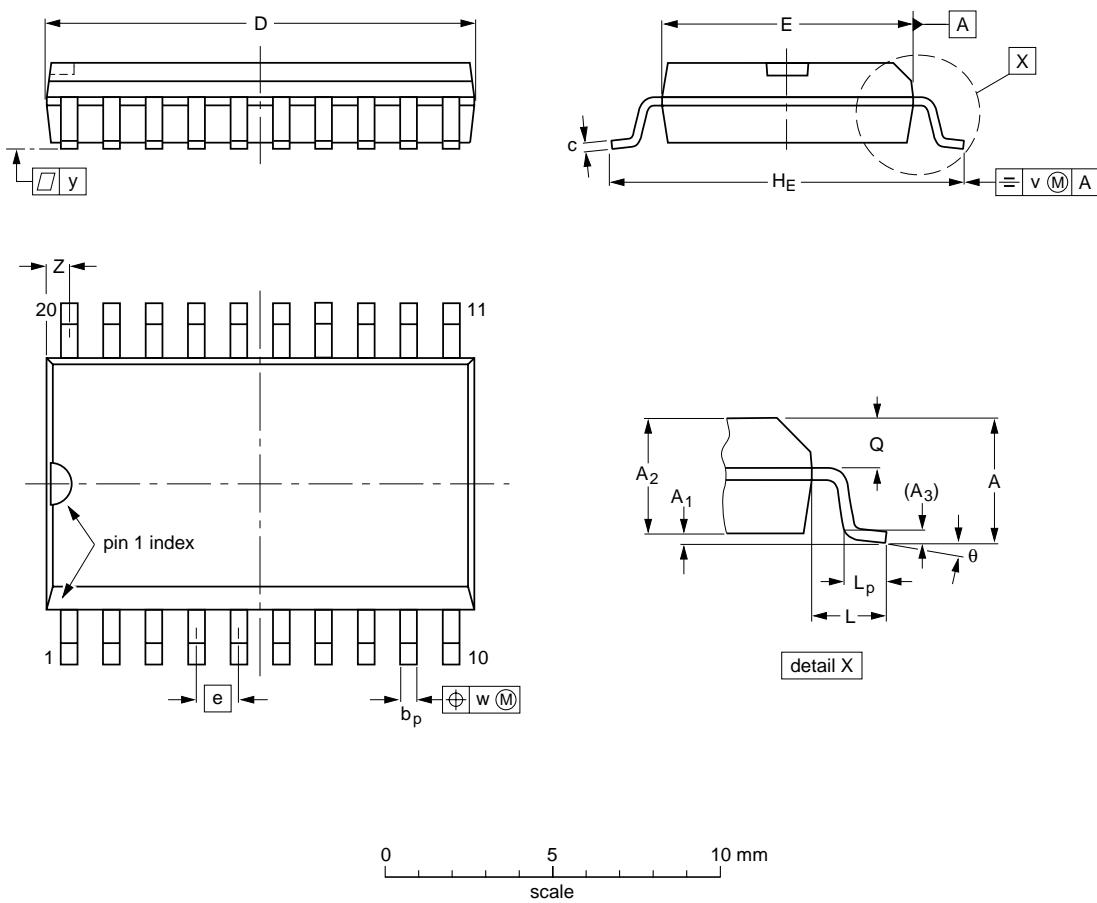
| OUTLINE VERSION | REFERENCES | | | | EUROPEAN PROJECTION | ISSUE DATE |
|--------------------|------------|-------|------|-------|------------------------|----------------------|
| | IEC | JEDEC | EIAJ | SC603 | | |
| SOT146-1 | | | | | | 92-11-17 95-05-24 |

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SO20: plastic small outline package; 20 leads; body width 7.5 mm

SOT163-1



DIMENSIONS (inch dimensions are derived from the original mm dimensions)

| UNIT | A max. | A ₁ | A ₂ | A ₃ | b _p | c | D ⁽¹⁾ | E ⁽¹⁾ | e | H _E | L | L _p | Q | v | w | y | z ⁽¹⁾ | θ |
|--------|---------------|----------------|----------------|----------------|----------------|----------------|------------------|------------------|-------|----------------|-------|----------------|----------------|------|------|-------|------------------|----------|
| mm | 2.65 0.10 | 0.30 2.25 | 2.45 0.25 | 0.25 | 0.49 0.36 | 0.32 0.23 | 13.0 12.6 | 7.6 7.4 | 1.27 | 10.65 10.00 | 1.4 | 1.1 0.4 | 1.1 1.0 | 0.25 | 0.25 | 0.1 | 0.9 0.4 | 8° 0° |
| inches | 0.10 0.004 | 0.012 0.089 | 0.096 0.089 | 0.01 | 0.019 0.014 | 0.013 0.009 | 0.51 0.49 | 0.30 0.29 | 0.050 | 0.419 0.394 | 0.055 | 0.043 0.016 | 0.043 0.039 | 0.01 | 0.01 | 0.004 | 0.035 0.016 | |

Note

1. Plastic or metal protrusions of 0.15 mm maximum per side are not included.

| OUTLINE VERSION | REFERENCES | | | | EUROPEAN PROJECTION | ISSUE DATE |
|--------------------|------------|----------|------|--|------------------------|----------------------|
| | IEC | JEDEC | EIAJ | | | |
| SOT163-1 | 075E04 | MS-013AC | | | | 95-01-24 97-05-22 |

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SOLDERING

Introduction

There is no soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and surface mounted components are mixed on one printed-circuit board. However, wave soldering is not always suitable for surface mounted ICs, or for printed-circuits with high population densities. In these situations reflow soldering is often used.

This text gives a very brief insight to a complex technology. A more in-depth account of soldering ICs can be found in our *"Data Handbook IC26; Integrated Circuit Packages"* (order code 9398 652 90011).

DIP

SOLDERING BY DIPPING OR BY WAVE

The maximum permissible temperature of the solder is 260 °C; solder at this temperature must not be in contact with the joint for more than 5 seconds. The total contact time of successive solder waves must not exceed 5 seconds.

The device may be mounted up to the seating plane, but the temperature of the plastic body must not exceed the specified maximum storage temperature ($T_{stg\ max}$). If the printed-circuit board has been pre-heated, forced cooling may be necessary immediately after soldering to keep the temperature within the permissible limit.

REPAIRING SOLDERED JOINTS

Apply a low voltage soldering iron (less than 24 V) to the lead(s) of the package, below the seating plane or not more than 2 mm above it. If the temperature of the soldering iron bit is less than 300 °C it may remain in contact for up to 10 seconds. If the bit temperature is between 300 and 400 °C, contact may be up to 5 seconds.

SO

REFLOW SOLDERING

Reflow soldering techniques are suitable for all SO packages.

Reflow soldering requires solder paste (a suspension of fine solder particles, flux and binding agent) to be applied to the printed-circuit board by screen printing, stencilling or pressure-syringe dispensing before package placement.

Several techniques exist for reflowing; for example, thermal conduction by heated belt. Dwell times vary between 50 and 300 seconds depending on heating method. Typical reflow temperatures range from 215 to 250 °C.

Preheating is necessary to dry the paste and evaporate the binding agent. Preheating duration: 45 minutes at 45 °C.

WAVE SOLDERING

Wave soldering techniques can be used for all SO packages if the following conditions are observed:

- A double-wave (a turbulent wave with high upward pressure followed by a smooth laminar wave) soldering technique should be used.
- The longitudinal axis of the package footprint must be parallel to the solder flow.
- The package footprint must incorporate solder thieves at the downstream end.

During placement and before soldering, the package must be fixed with a droplet of adhesive. The adhesive can be applied by screen printing, pin transfer or syringe dispensing. The package can be soldered after the adhesive is cured.

Maximum permissible solder temperature is 260 °C, and maximum duration of package immersion in solder is 10 seconds, if cooled to less than 150 °C within 6 seconds. Typical dwell time is 4 seconds at 250 °C.

A mildly-activated flux will eliminate the need for removal of corrosive residues in most applications.

REPAIRING SOLDERED JOINTS

Fix the component by first soldering two diagonally-opposite end leads. Use only a low voltage soldering iron (less than 24 V) applied to the flat part of the lead. Contact time must be limited to 10 seconds at up to 300 °C. When using a dedicated tool, all other leads can be soldered in one operation within 2 to 5 seconds between 270 and 320 °C.

TV and VTR stereo/dual sound processor with digital identification and I²C-bus control

TDA9840

DEFINITIONS

| Data sheet status | |
|---|---|
| Objective specification | This data sheet contains target or goal specifications for product development. |
| Preliminary specification | This data sheet contains preliminary data; supplementary data may be published later. |
| Product specification | This data sheet contains final product specifications. |
| Limiting values | |
| Limiting values given are in accordance with the Absolute Maximum Rating System (IEC 134). Stress above one or more of the limiting values may cause permanent damage to the device. These are stress ratings only and operation of the device at these or at any other conditions above those given in the Characteristics sections of the specification is not implied. Exposure to limiting values for extended periods may affect device reliability. | |
| Application information | |
| Where application information is given, it is advisory and does not form part of the specification. | |

LIFE SUPPORT APPLICATIONS

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TV and VTR stereo/dual sound processor
with digital identification and I²C-bus control

TDA9840

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