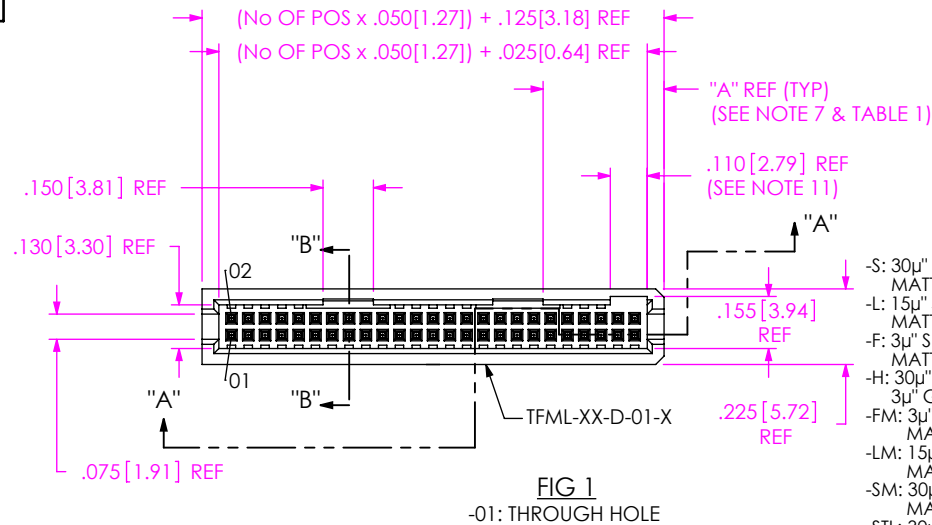


DO NOT
SCALE FROM
THIS PRINT

TFML-1XX-XX-XXX-D-XXX



No OF POSITIONS

-05, -07, -10 THRU -50
(PER ROW)

LEAD STYLE

-01: THROUGH HOLE
(SEE FIG 1)
-02: SURFACE MOUNT
(SEE FIG 3, SHT 2)

PLATING SPECIFICATION

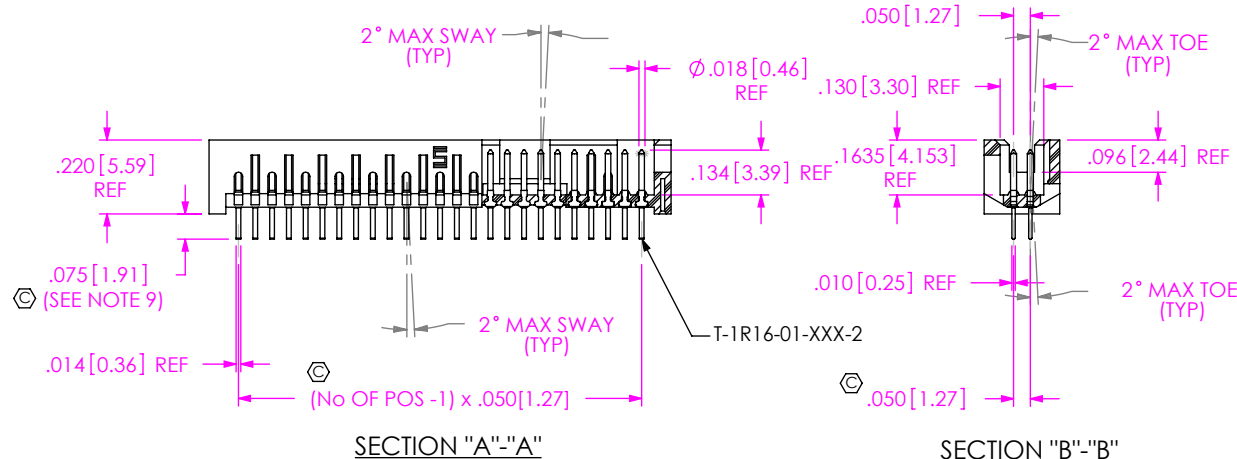
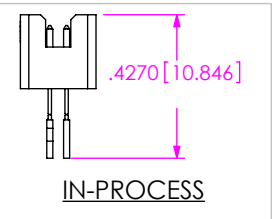
-S: 30μ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
-L: 15μ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
-F: 3μ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
-H: 30μ" GOLD IN CONTACT AREA,
3μ" GOLD ON TAIL
-FM: 3μ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
-LM: 15μ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
-SM: 30μ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
-STL: 30μ" SELECTIVE GOLD IN CONTACT AREA,
TIN/LEAD (90/10+/-5%) TAIL

OPTION

-A: ALIGNMENT PIN (USE TFML-XX-D-01-A)
(SEE FIG 7, SHT 3)
-LC: LOCKING CLIP (USE LC-05-TM) SEE NOTE 12
(SEE FIG 9, SHT 3, N/A ON -RA OPTION)
-P: PICK & PLACE PAD (USE PPP-72 FOR -05 & -07,
USE PPP-04 FOR -10 THRU -50)
(AVAIL IN ALL POSITIONS, N/A
ON -RA OPTION, SEE FIG 5, SHT 2)
-RA: RIGHT ANGLE (LEAD STYLE -01 ONLY)
(SEE FIG 4, SHT 2)
-TR: TAPE & REEL
(SEE FIG 2) (N/A ON -01 LEAD STYLE)
-SA: STAKED ALIGNMENT PIN (USE SM-A5)
(SEE FIG 8, SHT 3)
-K: POLYAMIDE FILM (USE K-DOT-.217-.313-.005)
(SEE FIG 6, SHT 2) (N/A ON -RA)
-SN: SOLDER NAIL (USE TFML-XX-D-01-SN &
WT-27-01-T) (SEE FIG 10, SHEET 4)
(AVAILABLE ON -02 LEAD STYLE ONLY)
-SN2: SOLDER NAIL FOR .093 BOARD
(USE TFML-XX-D-01-SN &
WT-27-02-T) (SEE FIG 10, SHEET 4)
(AVAILABLE ON -02 LEAD STYLE ONLY)
(NOT AVAILABLE WITH -A, -LC, -RA, -SA)

ROW SPECIFICATION

-D: DOUBLE ROW



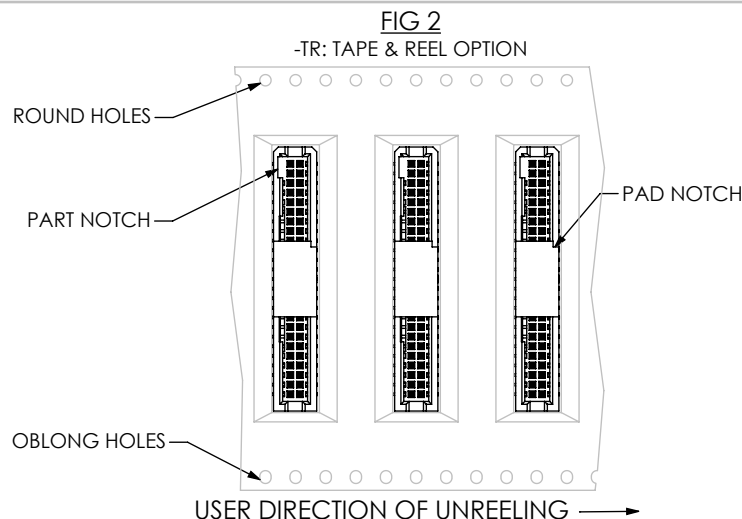
NOTES:

1. Ⓢ REPRESENTS A CRITICAL DIMENSION.
2. COPLANARITY: POSITIONS -05 THRU -26: .004[0.10]
POSITIONS -27 THRU -50: .006[0.15].
3. MANUFACTURING IN-PROCESS DIMENSION
DESIGNED TO ACHIEVE FINISHED ASSEMBLY. Ⓢ
4. MINIMUM PUSHOUT FORCE: 12 OZ.
5. MAXIMUM ALLOWABLE BOW: .004 INCH/INCH
[0.10 MM/MM] AFTER ASSEMBLY.
6. MEASURED FROM BEND.
7. POSITIONS -05 AND -07 WILL ONLY HAVE ONE CLIP AT
DIMENSION SHOWN; POSITIONS -10 THROUGH -24
WILL HAVE ONLY ONE CLIP AT DIMENSION SHOWN;
POSITIONS -25 THROUGH -34 WILL HAVE TWO CLIPS AT
DIMENSION SHOWN; POSITIONS -35 THROUGH -50 WILL
HAVE THREE; CLIPS: TWO AT DIMENSION SHOWN & ONE
CENTERED ON INSULATOR.
8. NOTE DELETED.
9. .003[0.08] MAXIMUM TERMINAL BURR
10. .005[0.13] MAXIMUM HEIGHT VARIATION BETWEEN ANY TWO PINS.
11. DIMENSION IS NOT APPLICABLE FOR -05 AND -07 POSITION.
12. DUE TO THE HIGH AMOUNT OF INSERTION FORCE
NEEDED, THE -LC OPTION IS NOT COMPATIBLE
WITH AUTO PLACEMENT. SAMTEC RECOMMENDS
MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH
THE -LC OPTION.

SECTION "A"-"A"

SECTION "B"-"B"

TABLE 1	
NO OF POS.	"A"
EVEN	.310
ODD (EXCL. -05,-07 POS)	.360
-05,-07	.113



UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS ANGLES
.XX: ±.01
.XXX: ±.005
.XXXX: ±.0020
2°

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samtec

520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code: 55322

MATERIAL:

VECTRA E130i, LCP, UL 94 VO
COLOR: BLACK
CONTACT: PHOS BRONZE, THICKNESS: .018

F:\DWG\MISC\MKTG\TFML-1XX-XX-XXX-D-XXX-MKT.SLDDRW

DO NOT SCALE DRAWING

SHEET SCALE: 1.75:1

DESCRIPTION:

.050 SHROUDED TERMINAL ASSEMBLY

DWG. NO.

TFML-1XX-XX-XXX-D-XXX

BY: DEANP

4/8/99

SHEET 1 OF 4

FIG 3
-02: SURFACE MOUNT
(SHOWN: TFML-125-02-XXX-D)
(SAME AS FIG 1, UNLESS OTHERWISE STATED)

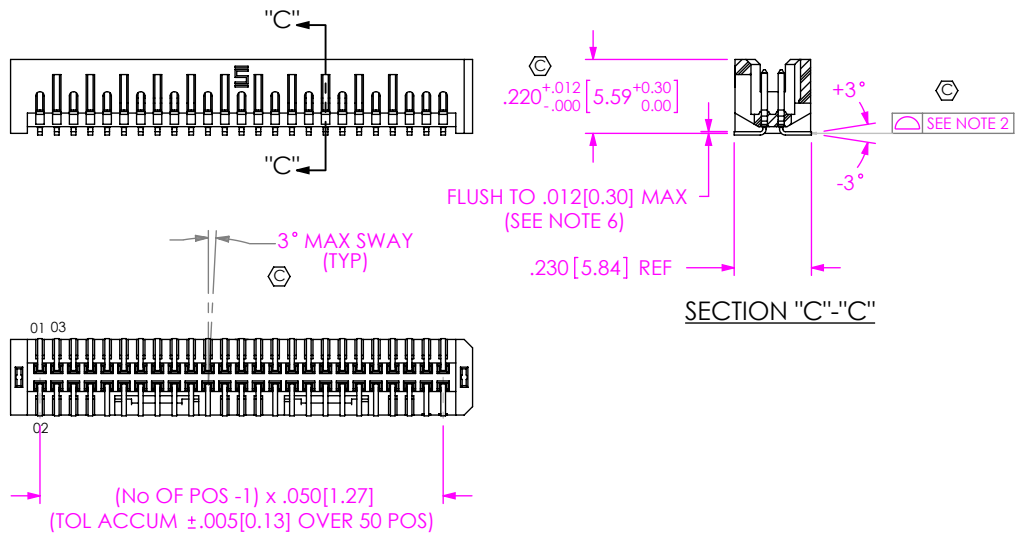


FIG 5
-P: PICK & PLACE PAD OPTION
(SHOWN: TFML-125-02-XXX-D-P)
(SAME AS FIG 1, UNLESS OTHERWISE STATED)
NOTCH ON PAD TO BE ON SAME END AS NOTCH IN TFM BODY

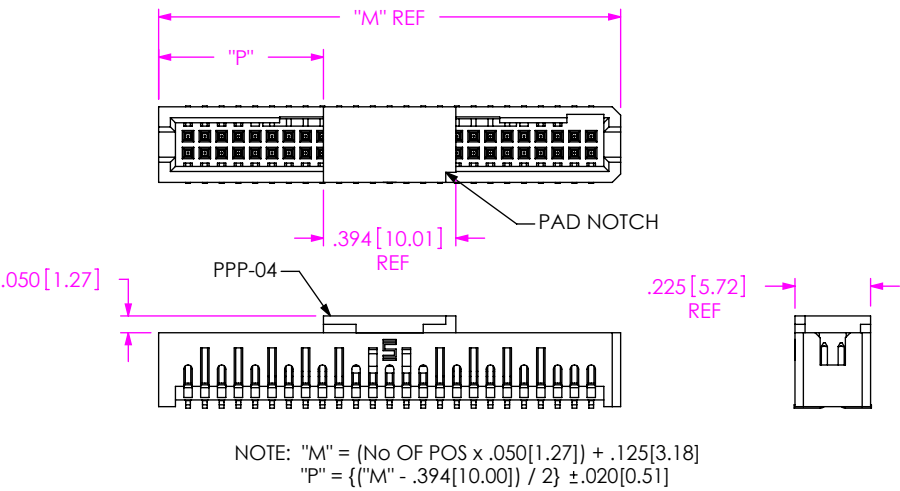


FIG 4
-RA: RIGHT ANGLE OPTION
(SHOWN: TFML-125-01-XXX-D-RA)
(SAME AS FIG 1, UNLESS OTHERWISE STATED)

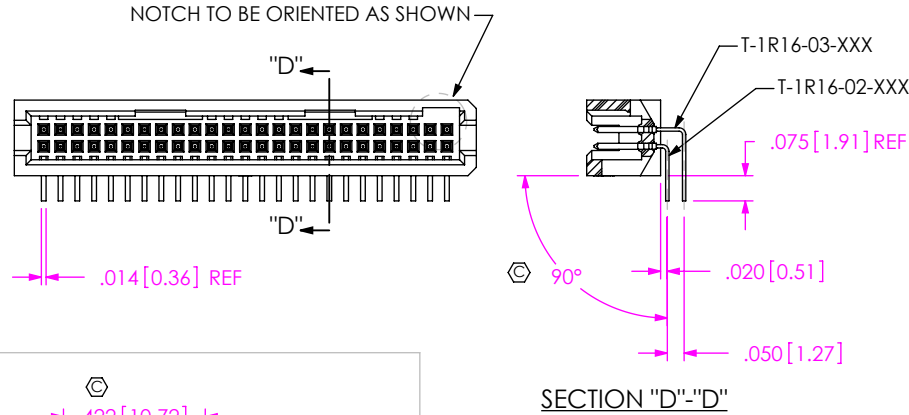
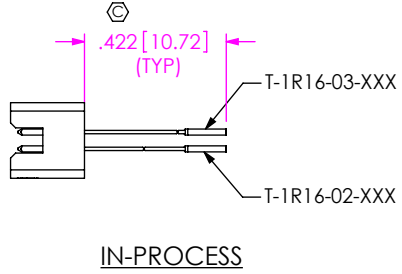
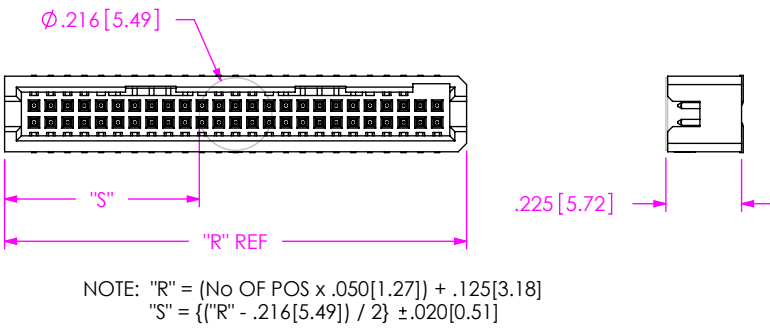


FIG 6
-K: POLYIMIDE FILM PAD OPTION
(SHOWN: TFML-125-02-XXX-D-K)
(SAME AS FIG 1, UNLESS OTHERWISE STATED)



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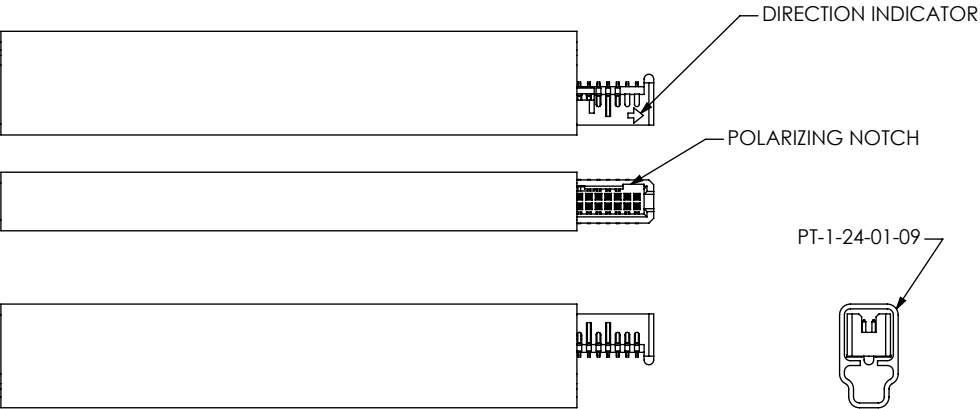
DO NOT SCALE DRAWING
SHEET SCALE: 1.75:1

DESCRIPTION:
.050 SHROUDED TERMINAL ASSEMBLY
DWG. NO. TFML-1XX-XX-XXX-D-XXX
BY: DEANP 4/8/99 SHEET 2 OF 4

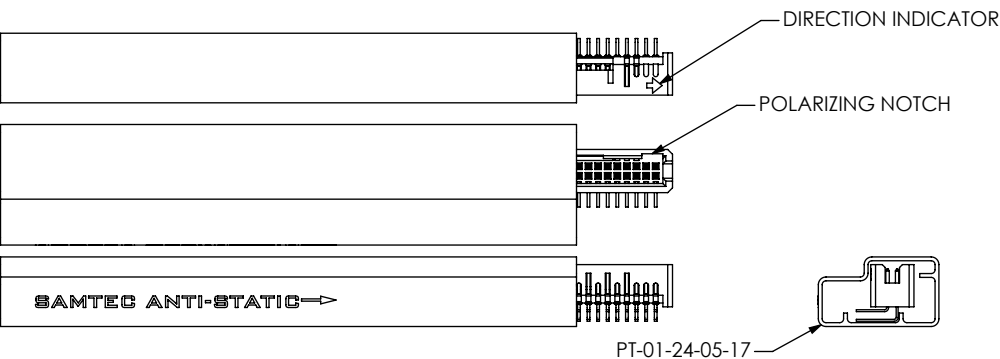
520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code: 55322

PACKAGING VIEWS

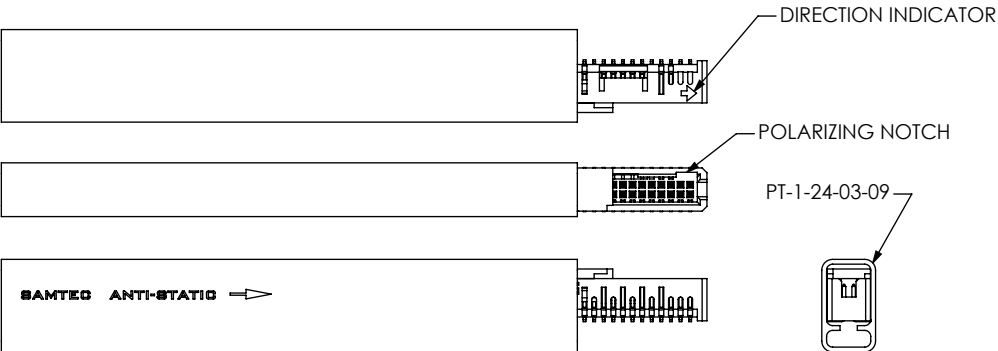
PARTS TO BE POSITIONED WITH POLARIZING NOTCH FACING THE SAMTEC LOGO AND ARROW.



PARTS TO BE POSITIONED WITH TAILS FACING LOGO SIDE OF TUBE AND POLARIZING NOTCH ORIENTED AS SHOWN



POSITION PARTS WITH POLARIZING NOTCH ORIENTED AS SHOWN



LEAD STYLE	PACKAGING TUBE	PLUG
-RA ONLY	PT-1-24-05-17	TP-07
-01,-02 EXCEPT -RA OR -P	PT-1-24-01-09	TP-24
-01-P,-02-P	PT-1-24-03-09	TP-03

FIG 7

-A: ALIGNMENT PIN OPTION
(SHOWN: TFML-125-02-XXX-D-A)
(SAME AS FIG 1, UNLESS OTHERWISE STATED)
-NOT AVAILABLE WITH -RA

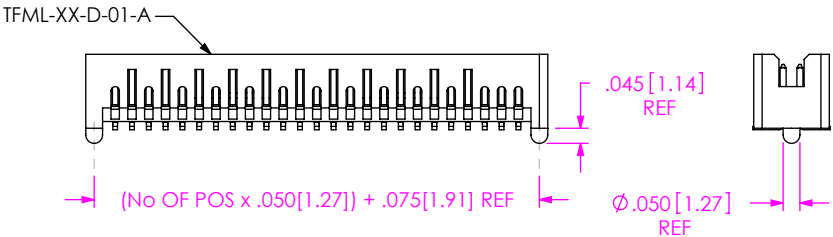


FIG 8

-SA: STAKED ALIGNMENT PIN OPTION
(SHOWN: TFML-125-02-XXX-D-SA)
(SAME AS FIG 1, UNLESS OTHERWISE STATED)
-NOT AVAILABLE ON -RA

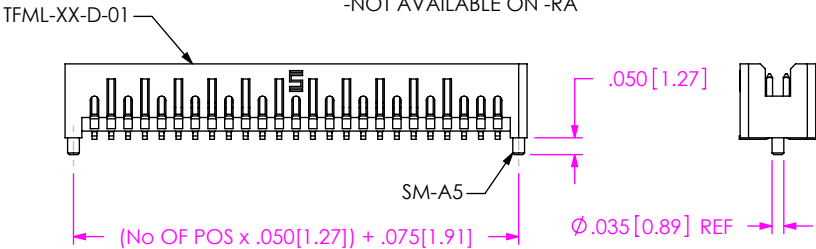
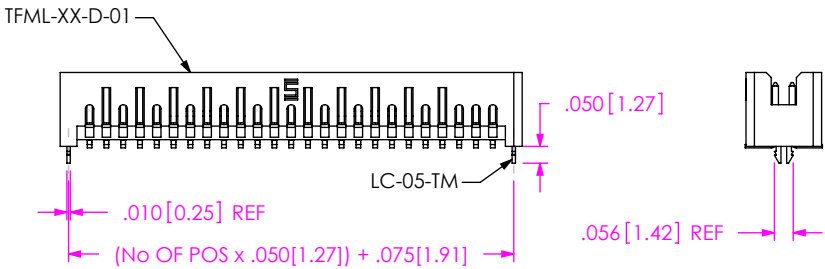


FIG 9

-LC: LOCKING CLIP OPTION
(SHOWN: TFML-125-02-XXX-D-LC)
(SAME AS FIG 1, UNLESS OTHERWISE STATED)
-NOT AVAILABLE ON -RA



F:\DWG\MISC\MKTG\TFML-1XX-XX-XXX-D-XXX-MKT.SLDDRW

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PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION:
.050 SHROUDED TERMINAL ASSEMBLY

DWG. NO.
TFML-1XX-XX-XXX-D-XXX

BY: DEANP 4/8/99 SHEET 3 OF 4

FIG 10
-SNX: SOLDER NAIL
(SHOWN: TFML-125-02-XXX-D-SN)
(SAME AS FIG 1, UNLESS OTHERWISE STATED)
(ONLY AVAILABLE ON -02 LEAD STYLE)

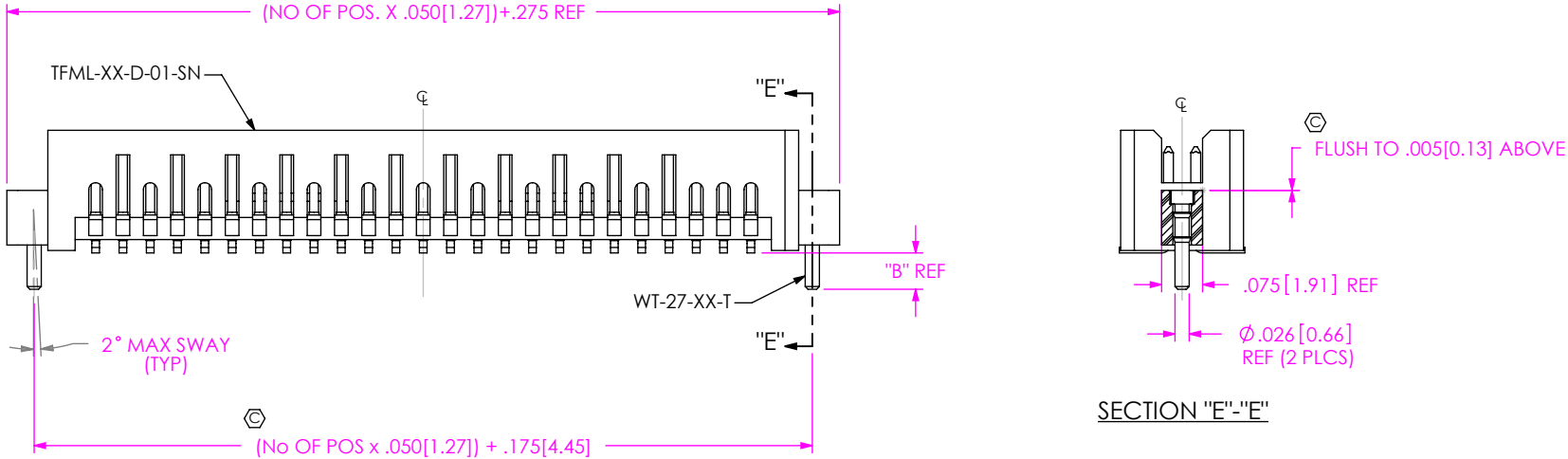



TABLE 2	
OPTION	"B"
-SN	.071 [1.80]
-SN2	.106[2.69]

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	DESCRIPTION: .050 SHROUDED TERMINAL ASSEMBLY	
	DWG. NO. TFML-1 XX-XX-XXX-D-XXX	
	BY: DEANP	4/8/99