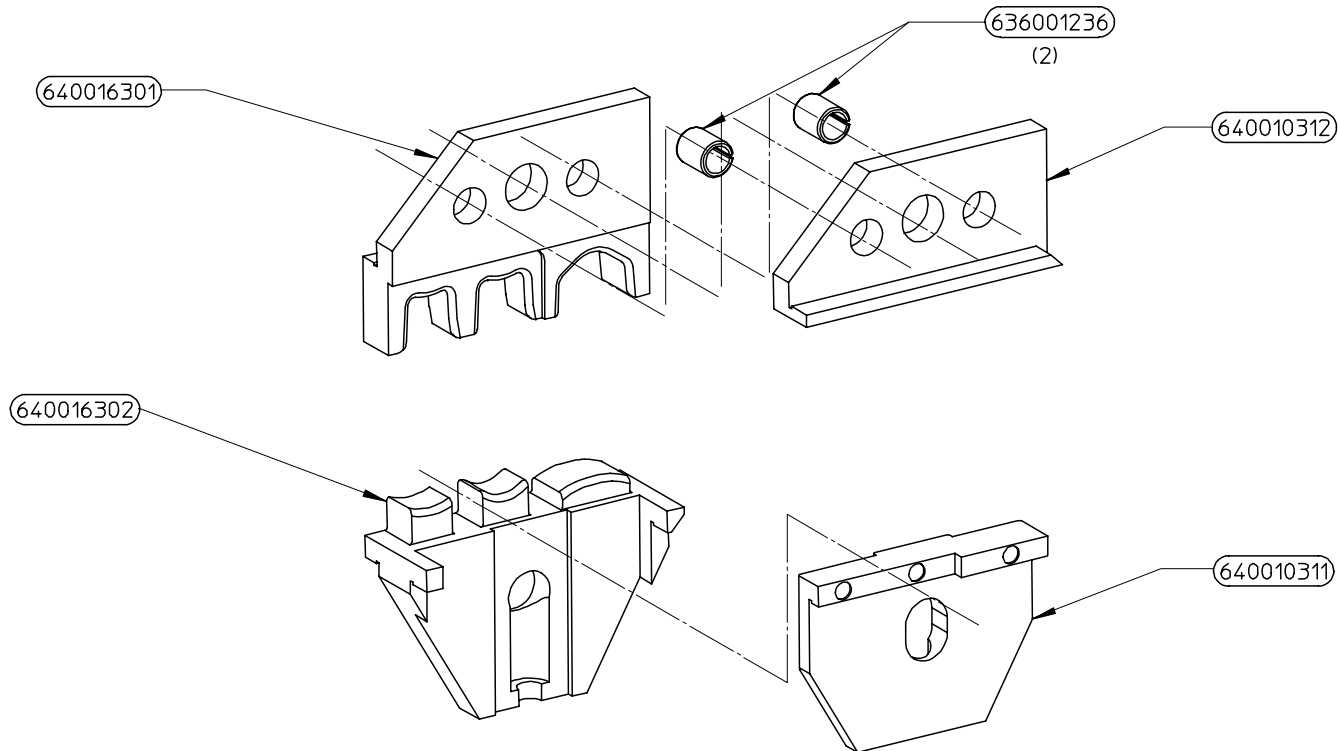




NOTE:

1) 3/32 HEX WRENCH FOR ADJUSTING
INSULATION CRIMP HEIGHT
SUPPLIED WITH KIT

2) PIN GAGE DIA.

WIRE RANGE	GO	MEAN	NO GO
10-12	.130"	.134"	.138"
14-16	.086"	.090"	.094"
18-22	.068"	.072"	.076"

EC NO: UAT2006-0979 DRWN: DANDERSO 2006/05/31 CHK: DJA APPR: SWRIGHT 2006/06/14	QUALITY SYMBOLS -0 -0	GENERAL TOLERANCES (UNLESS SPECIFIED)		SCALE 2:1	DESIGN UNITS INCH	THIRD ANGLE PROJECTION		REVISE ON CAD ONLY		
			mm	INCH	DIMENSION STYLE		TITLE			
					IN/MM		CRIMP TOOLING KIT (19800 (19813-1000 & 2000) (RHT & AT)			
		4 PLACES	± ---	± ---	DRAWN BY	DATE				
		3 PLACES	± ---	± .005	DJA	1 MAR 06	MOLEX INCORPORATED			
		2 PLACES	± 0.13	± .01	CHECKED BY	DATE				
		1 PLACE	± 0.25	± ---	DJA	1 MAR 06	MATERIAL NO. 640016370-ASSY DOCUMENT NO. 640016370-ASSY SHEET NO. 1 OF 1			
		ANGULAR ± 1/2 °			APPROVED BY	DATE				
		DRAFT WHERE APPLICABLE			THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION				B	
		MUST REMAIN WITHIN DIMENSIONS								

6		5		4		3		2		1	
molex		BILL OF MATERIAL								molex	
ITEM	SIZE	QTY.	ENG. NO.	REV.	DESCRIPTION	TYPE	MANUFACTURER	MANUFACTURER NO.			
J	1	-	2		636001236	A	4mm DIA X 5.0 LG ROLL PIN	P	MSC	01048768	
	2	-	1		640010311	A	INSERT ANVIL	F	-	-	
	3	-	1		640010312	B	INSERT PUNCH	F	-	-	
	4	-	1		640016301	A	CONDUCTOR PUNCH	F	MAKE FROM 640010001	-	
	5	-	1		640016302	A	CONDUCTOR ANVIL	F	MAKE FROM 640010001	-	
	6										
	7										
I	8										
	9										
	10										
	11										
	12										
	13										
H	14										
	15										
	16										
	17										
	18										
	19										
G	20										
	21										
	22										
	23										
	24										
	25										
F	26										
	27										
	28										
	29										
	30										
	31										
	32										
	33										
E	34										
	35										
	36										
	37										
	38										
	39										
D	40										
	41										
	42										
	43										
	44										
	45										
	46										
C	47										
	48										
	49										
	50										
	51										
	52										
B	53										
	54										
A											

A	REV	DESCRIPTION	TYPE	DOCUMENT NO.	SHEET	REV.
	A	TLG REL FOR PROD		MOLEX INCORPORATED		
		EC NO. UAT2006-0979		TITLE:	CRIMP TOOLING KIT	
		DRWN: DANDERSO 2006/05/31		(19813-1000 & 2000)		
		CHK: DJA 2006/06/13		(RHT & AT)		
	APPR: SWR IGH 2006/06/13		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION			
	REL. DATE: 2006/06/14		MATERIAL NO.	SERIES	SIZE	CLASS
			640016370-B0	64001	A	SD_DRAWING

1b. frame_B, A, ME, TB		5		4		3		2		1	
Rev. D1 2004/08/04											

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[64001-6370](#)