

- PLC with HMI function
- 128 x 64 LCD
- Addressable function keys
- Dual Serial Ports
- Remote I/O
- Ethernet connectivity
- Modem
- Real time clock
- IP65 (NEMA 4X)
- CE, cUL, UL



*i<sup>3</sup>* provides the user with high performance HMI, fast and effective PLC and open Bus communications in one box! *i<sup>3</sup>* features a unique case design that can be either panel or DIN rail mounted giving the user ultimate flexibility in positioning of the controller. *i<sup>3</sup>* comes with a mix of both digital and analogue I/O, including T/C and PT100 inputs making it ideal for process control applications. *i<sup>3</sup>* interfaces directly to IMO Smart I/O expanding capabilities and providing greater flexibility in system design. *i<sup>3</sup>* features two, multi-function serial communications ports that can be used for programming, expansion I/O and modem connection making the *i<sup>3</sup>* the most flexible controller in it's class.

## General Specification:

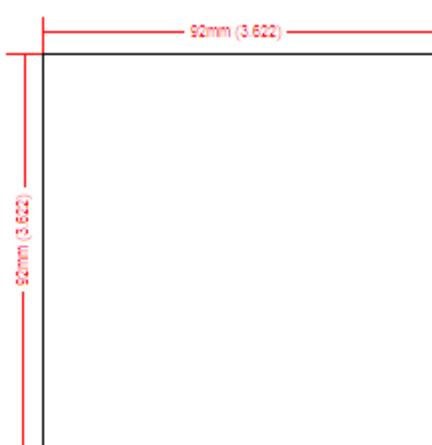
<b>Operating Voltage:</b>	9Vdc – 30Vdc			
<b>Display:</b>	STN LCD, 128x64, LED Backlit			
<b>Inputs -</b>	Digital	12 Vdc:	<3V logic 0	
		>9V	logic 1	
	24Vdc:	<5V	logic 0	
		>17V	logic 1	
<b>Outputs -</b>	Analogue	10 bit, 0-10V, 0-20mA, 4-20mA, ± 2LSB		
		14 bit, 0-10V, 0-20mA, 4-20mA, PT100, TC, ± 2LSB		
	Transistor	0.5A / channel - Short Circuit protected		
<b>Communication:</b>	Relay	Max. 5A (resistive), 230Vac, 12/24Vdc N/O		
		Analogue 12 bit – (4096), ± 0.1% linearity error		
<b>Operating Temperature:</b>		Port 1: RS232		
		Port 2: RS232 / RS485		
<b>Storage Temperature:</b>		0 – 60° C		
<b>Panel Size:</b>		-10 – 70° C		
<b>Cut out:</b>		96 x 96 x 60mm (DIN96)		
<b>Panel Rating:</b>		92 x 92mm		
		IP65 / NEMA 4X		

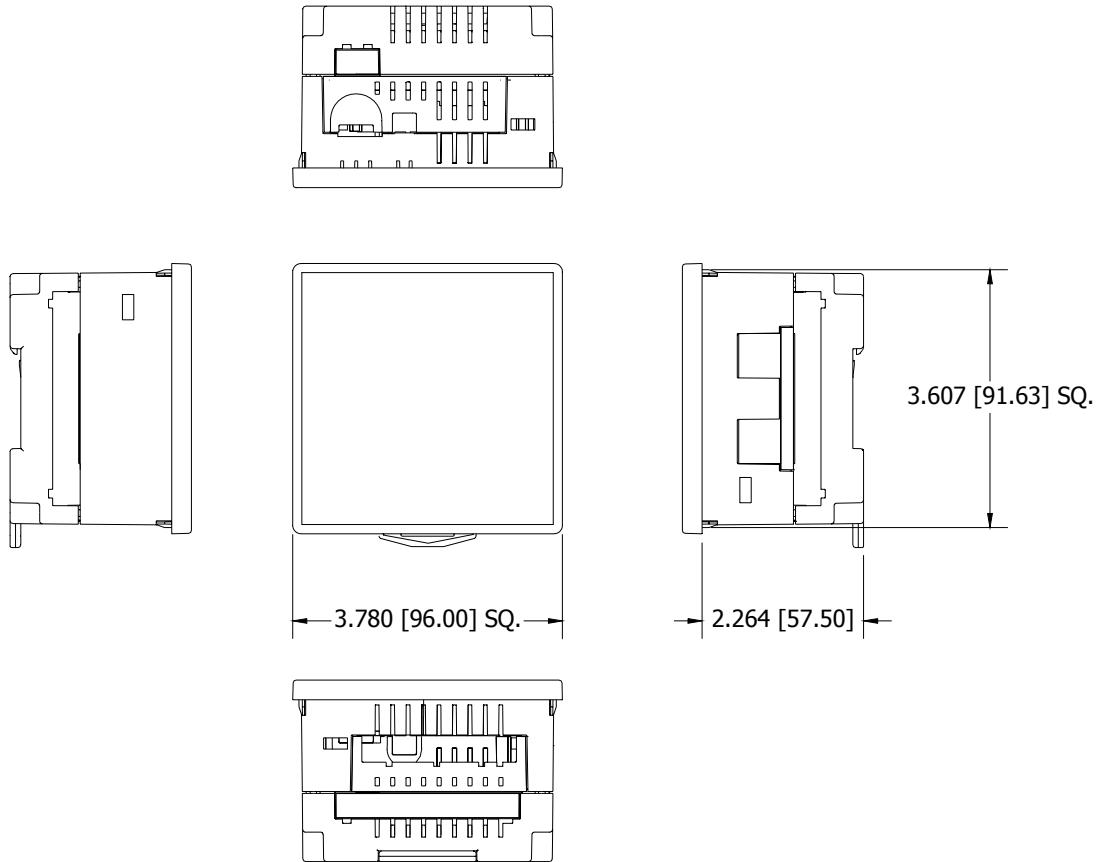
## Model Specification

Table 1 – i<sup>3</sup> Series Specifications

	i3A12X/10A01-SOO	i3A12X/10D03-SCH	i3A12X/10B04-SCH	i3A12X/20B05-SOH	i3A12X/13C14-SOH
<b>Input Voltage</b>			10 to 32 VDC		
<b>Screen Type</b>			128x64 LCD Backlit, monochrome STN.		
<b>LCD Backlighting</b>			Blue or Off (selectable).		
<b>Keypad / LEDs</b>			20 keys (10 fn keys, 4 soft screen keys).		
<b>Keypad Type</b>			Tactile Dome (1 million operations minimum).		
<b>Application Memory - Graphics</b>			1Mbyte		
<b>Control Memory</b>			256K Ladder Memory plus 32KB Register Space		
<b>Control Scan Rate</b>			0.1mS / K Ladder Logic (typical)*		
<b>Digital Inputs</b>	12	12	12	24	12
<b>Digital Outputs</b>	6 Relay	6 Relay	12 x 0.5A	16 x 0.5A	12 x 0.5A
<b>Analogue Inputs</b>	1 x 10 bit	4 x 10 bit	2 x bit	2 x 10 bit	2 x 14 bit
<b>Analogue Outputs</b>	-	-	-	-	2 x 12 bit
<b>Built-in High Speed Counter / PWM</b>			4 x 24V Input <10KHz		
<b>Built-in PWM Outputs</b>	-	-	2 Channels	2 Channels	2 Channels
<b>CAN Port</b>	-	1 isolated	1 isolated	-	-
<b>I/O Expansion Interfaces</b>			Serial RS485 252 Smart I/O points, maximum		
<b>Portable Memory</b>			Micro SD		
<b>Battery</b>			Replaceable 3V Lithium battery – 4.5 years (off) lifetime		
<b>Ethernet Ports</b>			Optional internal 10/100 Mbit board.		
<b>Serial Ports</b>			2 ports (RJ45)RS-232 & RS-232/485 RJ45		
<b>Power Requirements (without I/O)</b>			<b>Steady State Current:</b> 300mA @24VDC <b>Inrush Current:</b> 28A for 1ms @24VDC		
<b>Temperature &amp; Humidity</b>			0 - 50°C (32 - 122°F), 5 to 95% Non-condensing.		
<b>Compliance</b>	CE, UL, ULC				
<b>Environment</b>	Designed for installation in a NEMA 12, NEMA 4/4X or IP65 environment.				

\* Total ladder scan is impacted by several factors – logic, I/O, screen and communications update.



**Dimensions:****Part Numbering:**

	i3A12X/10A01-S00	i3A12X/10D03-SCH	i3A12X/10B04-SCH	i3A12X/20B05-S0H	i3A12X/13C14-S0H
CAN / miniCAN		•	•		•
Dual Serial Ports	•	•	•	•	•
12 Digital Inputs	•	•	•		•
24 Digital Inputs					
TC / PT100 Inputs					
Relay outputs	•	•			•
2 DC outputs (50mA)		•			
12 DC outputs (0.5A)			•		•
16 DC outputs (0.5A)				•	
4 analogue inputs		•			
1 analogue input	•				
2 analogue inputs			•	•	•
2 analogue outputs	•				•
High Speed Counter		•	•	•	•
Expansion	Serial	Serial / CAN	Serial/CAN	Serial	Serial
Flash Memory & Ethernet	i3A12X/10A01-S00E	i3A12X/10D03-SCHE	i3A12X/10B04-SCHE	i3A12X/20B05-S0HE	i3A12X/13C14-S0HE
Flash Memory & Modem (EU)	i3A12X/10A01-S00M	i3A12X/10D03-SCHM	i3A12X/10B04-SCHM	i3A12X/20B05-S0HM	i3A12X/13C14-S0HM
Flash Memory & Modem (US)	i3A12X/10A01-S00U	i3A12X/10D03-SCHU	i3A12X/10B04-SCHU	i3A12X/20B05-S0HU	i3A12X/13C14-S0HU

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