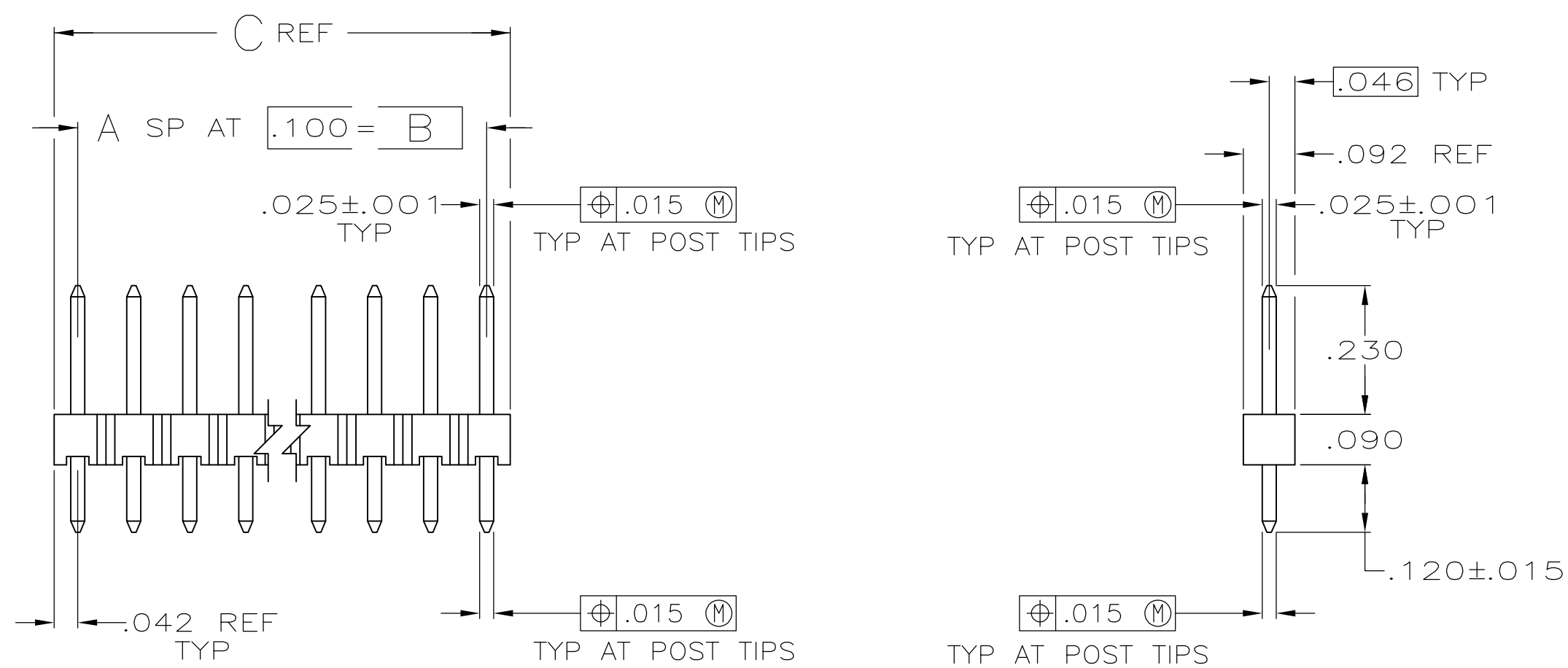
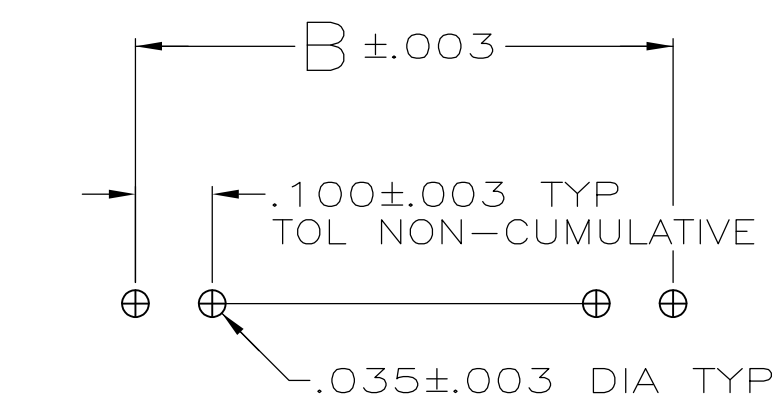




- 1 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD
FLAT AGAINST THE PRINTED CIRCUIT BOARD
- 2 ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
- 3 PARTS PACKAGED IN TUBES.
- 4 .000100—.000200 MATTE TIN—LEAD OVER .000050 NICKEL.
- 5 .000100—.000200 BRIGHT TIN OVER .000050 NICKEL.
- 6 PRELIMINARY PART – NOT RELEASED FOR PRODUCTION.
- 7 HOUSING MATERIAL: FLAME RETARDANT THERMOPLASTIC; COLOR—BLACK.
- 8 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



RECOMMENDED HOLE LAYOUT

				.484	.400	4	5	5-103327-4	
				3.584	3.500	35	36	5-103327-3	
				1.584	1.500	15	16	5-103327-2	
				.384	.300	3	4	5-103327-1	
	OBSOLETE			1.384	1.300	13	14	5-103327-0	
				3.984	3.900	39	40	4-103327-9	
				.984	.900	9	10	4-103327-8	
	OBSOLETE			.784	.700	7	8	4-103327-7	
				.584	.500	5	6	4-103327-6	
				.284	.200	2	3	4-103327-5	
				.184	.100	1	2	4-103327-4	
				.084	—	—	1	4-103327-3	
	SUPERSEDED BY 1-103327-2				1.184	1.100	11	12	4-103327-2
	SUPERSEDED BY 1-103327-1				1.084	1.000	10	11	4-103327-1
				3.984	3.900	39	40	4-103327-0	
		OBSOLETE		3.884	3.800	38	39	3-103327-9	
		OBSOLETE		3.784	3.700	37	38	3-103327-8	
		OBSOLETE		3.684	3.600	36	37	3-103327-7	
				3.584	3.500	35	36	3-103327-6	
		OBSOLETE		3.484	3.400	34	35	3-103327-5	
		OBSOLETE		3.384	3.300	33	34	3-103327-4	
		OBSOLETE		3.284	3.200	32	33	3-103327-3	
		OBSOLETE		3.184	3.100	31	32	3-103327-2	
		OBSOLETE		3.084	3.000	30	31	3-103327-1	
		OBSOLETE		2.984	2.900	29	30	3-103327-0	
		OBSOLETE		2.884	2.800	28	29	2-103327-9	
		OBSOLETE		2.784	2.700	27	28	2-103327-8	
		OBSOLETE		2.684	2.600	26	27	2-103327-7	
		OBSOLETE		2.584	2.500	25	26	2-103327-6	
		OBSOLETE		2.484	2.400	24	25	2-103327-5	
		OBSOLETE		2.384	2.300	23	24	2-103327-4	
		OBSOLETE		2.284	2.200	22	23	2-103327-3	
		OBSOLETE		2.184	2.100	21	22	2-103327-2	
		OBSOLETE		2.084	2.000	20	21	2-103327-1	
		OBSOLETE		1.984	1.900	19	20	2-103327-0	
		OBSOLETE		1.884	1.800	18	19	1-103327-9	
				1.784	1.700	17	18	1-103327-8	
		OBSOLETE		1.684	1.600	16	17	1-103327-7	
				1.584	1.500	15	16	1-103327-6	
		OBSOLETE		1.484	1.400	14	15	1-103327-5	
				1.384	1.300	13	14	1-103327-4	
		OBSOLETE		1.284	1.200	12	13	1-103327-3	
	SUPERSEDED BY 6-146278-2				1.184	1.100	11	12	1-103327-2
				1.084	1.000	10	11	1-103327-1	
				.984	.900	9	10	1-103327-0	
	SUPERSEDED BY 5-146278-9				.884	.800	8	9	103327-9
				.784	.700	7	8	103327-8	
				.684	.600	6	7	103327-7	
				.584	.500	5	6	103327-6	
				.484	.400	4	5	103327-5	
				.384	.300	3	4	103327-4	
				.284	.200	2	3	103327-3	
				.184	.100	1	2	103327-2	
				.084	—	—	1	103327-1	
			PLATING	C	B	A	NO OF POSN	PART NUMBER	

THIS DRAWING IS A CONTROLLED DOCUMENT.				DWN. 10/15/92 J. MARTINELLI CHK. 2/30/92 JOHN KNITTLE APP'D. 2/30/92 B. FLINCHBAUGH		 TE Connectivity	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME		ASSEMBLY, HEADER, BREAKAWAY, MOD II,	
		Ø 1 PLC ± . 1 PLC ± . 2 PLC ± . 3 PLC ± .005 4 PLC ± . 5 ANGLES ± .		PRODUCT SPEC — APPLICATION SPEC —		SINGLE ROW, .100 C/L, VERTICAL, WITH .025 SQUARE POSTS	
MATERIAL: POST: COPPER ALLOY		FINISH SEE TABLE		WEIGHT —		SIZE A1	CAGE CODE 00779
				DRAWING NO C=103327		RESTRICTED TO —	
				CUSTOMER DRAWING		SCALE 4:1	SHEET 1 of 1
						REV. T	