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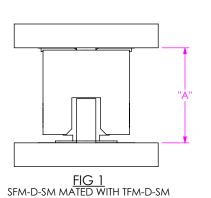


	TABLE 1								
		SFM-D LEA	D STYLE	WIPE					
		-02 / -L2	.2 / -T2						
		"A"	"A"	FULLY	MIN @ "A"				
		FULLY MATED	MAX	MATED	MAX				
TFM-D	-02	.248 [6.30]	.255 [6.48]	.022 [0.56]	.015 [0.38]				
LEAD	-12	.318 [8.08]	.333 [8.46]	.030 [0.76]	.015 [0.38]				
STYLE	-22	.388 [9.86]	.403 [10.24]	.030 [0.76]	.015 [0.38]				
OTTLL	-32	.463 [11.76]	.478 [12.14]	.030 [0.76]	.015 [0.38]				

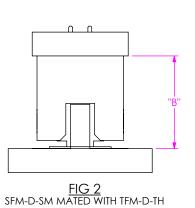


	TABLE 2									
		SFM-D LEA -02 / -L2		w	WIPE					
		"B" FULLY MATED	"B" MAX	FULLY MATED	MIN @ "B" MAX					
	-01	.242 [6.15]	.249 [6.32]	.022 [0.56]	.015 [0.38]					
	-03	.242 [6.15]	.257 [6.53]	.030 [0.76]	.015 [0.38]					
TFM-D	-11	.312 [7.92]	.327 [8.31]	.030 [0.76]	.015 [0.38]					
LEAD	-13	.312 [7.92]	.327 [8.31]	.030 [0.76]	.015 [0.38]					
STYLE	-21	.382 [9.70]	.397 [10.08]	.030 [0.76]	.015 [0.38]					
	-23	.382 [9.70]	.397 [10.08]	.030 [0.76]	.015 [0.38]					
	-31	.457 [11.61]	.472 [11.99]	.030 [0.76]	.015 [0.38]					

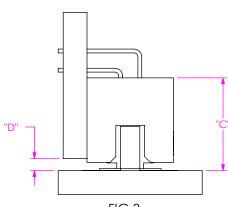


TABLE 3									
			SFM-D LE	WIPE					
		"C"	-02 / -L						
		FULLY MATED	"C" MAX	"D" FULLY MATED	"D" MAX	FULLY MATED	MIN @ "C" Max		
TFM-D LEAD STYLE	-01-RA	.242 [6.15]	.260 [6.60]	.032 [0.81]	.050 [1.27]	.033 [0.84]	.015 [0.38]		

FIG 3 SFM-D-SM MATED WITH TFM-D-RA

NOTES:

1. ALL DIMENSIONS BASED ON NOMINAL VALUES FOR SAMTEC RECOMMENDED PCB LAYOUTS.
2. ALTHOUGH MAX DIMENSION ARE LISTED SAMTEC RECOMMENDS FULLY MATING COMPONENTS. c:\enterprisevault\DWG\MISC\MKTG\XFM MATED DOCUMENT-MKT.SLDDRW

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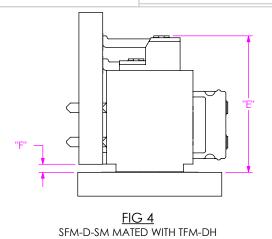


	TABLE 4									
			SFM-D LE	WIPE						
			-02 / -L	_2 / -T2		•	. –			
		"E" FULLY Mated	"E" MAX	"F" FULLY MATED	"F" MAX	FULLY MATED	MIN @ "E" MAX			
TFM-D LEAD STYLE	-02-DH	.356 [9.04]	.382 [9.70]	.021 [0.53]	.047 [1.19]	.041 [1.04]	.015 [0.38]			

WHEN MATING TFM-DH WITH SFM-D, -A OPTION MUST BE SELECTED

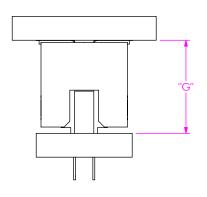


FIG 5 SFM-D-TH MATED WITH TFM-D-SM

TABLE 5								
		SFM-D LEA	D STYLE	WIPE				
		-01 / -03 / -L1	/ -L3 / -T1	VV	IFL			
		"G" Fully Mated	"G" MAX	FULLY MATED	MIN @ "G" MAX			
		TOLLT WATED	IVIAA	WAILD	IVIAA			
TFM-D	-02	.243 [6.17]	.250 [6.35]	.022 [0.56]	.015 [0.38]			
LEAD	-12	.313 [7.95]	.328 [8.33]	.030 [0.76]	.015 [0.38]			
STYLE	-22	.383 [9.73]	.398 [10.11]	.030 [0.76]	.015 [0.38]			
	-32	.458 [11.63]	.473 [12.01]	.030 [0.76]	.015 [0.38]			

<u>n n</u>	
	"H"

FIG 6 SFM-D-TH MATED WITH TFM-D-TH

TABLE 6								
		SFM-D LEA	D STYLE	۱۸/	IPE			
		-01 / -03 / -L1	/ -L3 / -T1	VV	IFE			
		"H" FULLY MATED	"H" MAX	FULLY MATED	MIN @ "H" MAX			
	-01	.237 [6.02]	.244 [6.20]	.022 [0.56]	.015 [0.38]			
	-03	.237 [6.02]	.252 [6.40]	.030 [0.76]	.015 [0.38]			
TFM-D	-11	.307 [7.80]	.322 [8.18]	.030 [0.76]	.015 [0.38]			
LEAD	-13	.307 [7.80]	.322 [8.18]	.030 [0.76]	.015 [0.38]			
STYLE	-21	.377 [9.58]	.392 [9.96]	.030 [0.76]	.015 [0.38]			
	-23	.377 [9.58]	.392 [9.96]	.030 [0.76]	.015 [0.38]			
	-31	.452 [11.48]	.467 [11.86]	.030 [0.76]	.015 [0.38]			

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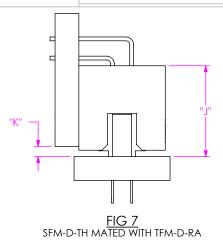


	TABLE 7									
			SFM-D LE	AD STYLE		WIPE				
			-01 / -03 / -L	VV 1	r E					
	"J" FULLY MATED		"J" MAX	"K" FULLY MATED	"K" Max	FULLY MATED	MIN @ "J" MAX			
TFM-D LEAD STYLE	-01-RA	.237 [6.02]	.255 [6.48]	.027 [0.67]	.045 [1.13]	.033 [0.84]	.015 [0.38]			

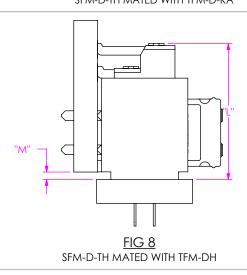


	TABLE 8									
			SFM-D LE	AD STYLE		WIPE				
			-01 / -03 / -L			***	r L			
		"L" FULLY MATED	"L" MAX	"M" FULLY MATED	"M" MAX	FULLY MATED	MIN @ "L" MAX			
TFM-D LEAD STYLE	-02-DH	.354 [8.99]	.377 [9.58]	.020 [0.51]	.043 [1.09]	.038 [0.97]	.015 [0.38]			

WHEN MATING TFM-DH WITH SFM-D, -A OPTION MUST BE SELECTED

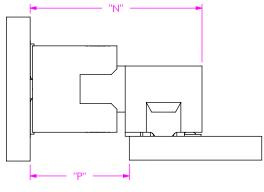


FIG 9 SFM-DH MATED WITH TFM-D-SM

	TABLE 9									
			SFM-D LEA	D STYLE		WIPE				
		_	-02-[DH						
		"N" FULLY MATED	"N" MAX	"P" FULLY MATED	"P" MAX	FULLY MATED	MIN @ "N" MAX			
TMD	-02	.448 [11.38]	.455 [11.56]	.258 [6.55]	.265 [6.73]	.022 [0.56]	.015 [0.38]			
TFM-D LEAD	-12	.518 [13.16]	.533 [13.54]	.328 [8.33]	.343 [8.71]	.030 [0.76]	.015 [0.38]			
STYLE	-22	.588 [14.94]	.603 [15.32]	.398 [10.11]	.413 [10.49]	.030 [0.76]	.015 [0.38]			
	-32	.663 [16.84]	.678 [17.22]	.473 [12.01]	.488 [12.40]	.030 [0.76]	.015 [0.38]			

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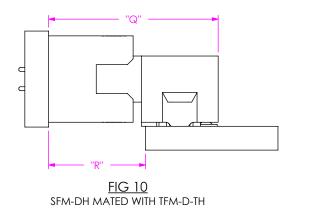


	TABLE 10									
			SFM-D LEA	ND STYLE		WIPE				
		-02-DH				***	r L			
	"Q" "Q" "R" "R" FULLY MATED MAX				FULLY MATED	MIN @ "Q" MAX				
	-01	.442 [11.23]	.449 [11.40]	.252 [6.40]	.259 [6.58]	.022 [0.56]	.015 [0.38]			
	-03	.442 [11.23]	.457 [11.61]	.252 [6.40]	.267 [6.78]	.030 [0.76]	.015 [0.38]			
TFM-D	-11	.512 [13.00]	.527 [13.39]	.322 [8.18]	.337 [8.56]	.030 [0.76]	.015 [0.38]			
LEAD	-13	.512 [13.00]	.527 [13.39]	.322 [8.18]	.337 [8.56]	.030 [0.76]	.015 [0.38]			
STYLE	-21	.582 [14.78]	.597 [15.16]	.392 [9.96]	.407 [10.34]	.030 [0.76]	.015 [0.38]			
	-23	.582 [14.78]	.597 [15.16]	.392 [9.96]	.407 [10.34]	.030 [0.76]	.015 [0.38]			
	-31	.657 [16.69]	.672 [17.07]	.467 [11.86]	.482 [12.24]	.030 [0.76]	.015 [0.38]			

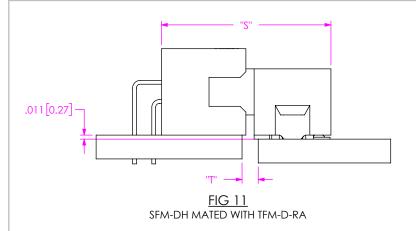
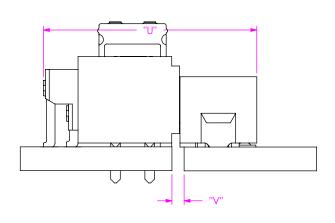


	TABLE 11								
			SFM-D LEAD STYLE -02-DH			WIPE			
	"S" FULLY MATED		"S" MAX	"T" FULLY MATED	"T" MAX	FULLY MATED	MIN @ "S" MAX		
TFM-D LEAD STYLE	-01-RA	.442 [11.23]	.460 [11.68]	.042 [1.07]	.060 [1.52]	.033 [0.84]	.015 [0.38]		



<u>FIG 12</u>	
HO-MAT HIW CATAM HO-MAS	

	TABLE 12									
			WIPE							
		VVIPE								
		"U" FULLY MATED	"U" MAX	"V" FULLY MATED	"V" MAX	FULLY MATED	MIN @ "U" Max			
TFM-D LEAD STYLE	-02-DH	.556 [14.12]	.582 [14.78]	.032 [0.81]	.058 [1.47]	.041 [1.04]	.015 [0.38]			

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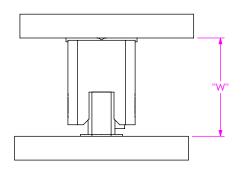


FIG 13 SFM-S-SM MATED WITH TFM-S-SM

TABLE 13									
		SFM-S LEA		WIPE					
		-02 / -L2	? / -T2						
		"W" Fully mated	"W" MAX	FULLY MATED	MIN @ "W" Max				
TFM-S LEAD STYLE	-02	.256 [6.50]	.256 [6.50]	.015 [0.38]	.015 [0.38]				

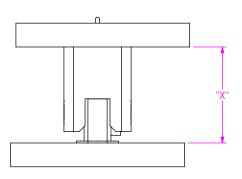


FIG 14 SFM-S-SM MATED WITH TFM-S-TH

TABLE 14									
		SFM-S LEA -02 / -L2		FULLY MIN @ "X" MATED MAX					
		"X" FULLY MATED	"X" MAX						
TFM-S	-01	.250 [6.35]	.250 [6.35]	.015 [0.38]	.015 [0.38]				
LEAD STYLE	-03	.250 [6.35]	.257 [6.53]	.022 [0.56]	.015 [0.38]				

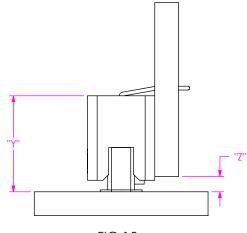


FIG	<u>15</u>
SFM-S-SM MATED	WITH TFM-S-RA

	TABLE 15									
			WIPE							
			-02 / -L	.2 / -T2						
		"Y" FULLY MATED	"Y" Max	"Z" FULLY MATED	"Z" Max	FULLY MATED	MIN @ "Y" MAX			
TFM-S LEAD STYLE	-01-RA	.250 [6.35]	.254 [6.45]	.040 [1.02]	.044 [1.12]	.019 [0.48]	.015 [0.38]			

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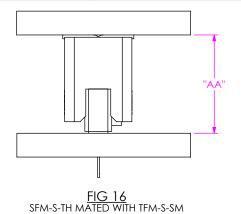


TABLE 16								
		SFM-S LEA		T1 WIPE				
		-01 / -03 / -L1						
		"AA" FULLY MATED	"AA" MAX	FULLY MATED	MIN @ "AA" MAX			
TFM-S LEAD STYLE	-02	.256 [6.50]	.256 [6.50]	.015 [0.38]	.015 [0.38]			

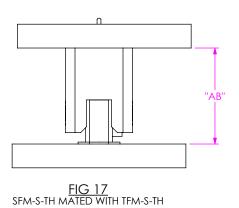


TABLE 17									
		SFM-S LEA -01 / -03 / -L1		WIPE					
		"AB" FULLY MATED	"AB" MAX	FULLY MIN @ "AB MATED MAX					
TFM-S	-01	.250 [6.35]	.250 [6.35]	.015 [0.38]	.015 [0.38]				
LEAD STYLE	-03	.250 [6.35]	.257 [6.53]	.022 [0.56]	.015 [0.38]				

FIG 18 SFM-S-TH MATED WITH TFM-S-RA

TABLE 18									
			SFM-S LEAD STYLE -01 / -03 / -L1 / -L3 / -T1		WI	VIPE			
	"AC"		FULLY MAX FULLY MAX		FULLY MATED	MIN @ "AC" MAX			
TFM-S LEAD STYLE	-01-RA	.250 [6.35]	.254 [6.45]	.040 [1.02]	.044 [1.12]	.019 [0.48]	.015 [0.38]		

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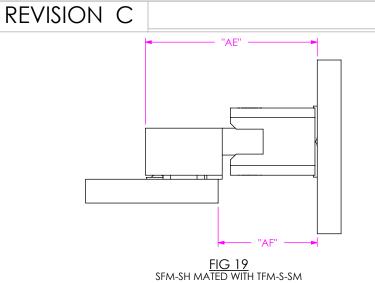


	TABLE 19									
			SFM-S LE	WIPE						
			-02	SH			Γ			
		"AE" FULLY MATED	"AE" MAX	"AF" FULLY MATED	"AF" MAX	FULLY MIN @ "A				
TFM-S LEAD STYLE	-02	.448 [11.38]	.455 [11.56]	.258 [6.55]	.265 [6.73]	.022 [0.56]	.015 [0.38]			

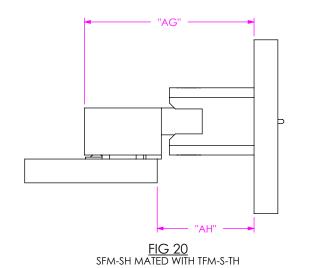


	TABLE 20									
	SFM-S LEAD STYLE -02-SH						PE			
		"AG" FULLY MATED	"AG" MAX	"AH" FULLY MATED	"AH" MAX	FULLY MIN @ "AG MATED MAX				
TFM-S	-01	.442 [11.23]	.449 [11.40]	.252 [6.40]	.259 [6.58]	.022 [0.56]	.015 [0.38]			
LEAD STYLE	-03	.442 [11.23]	.457 [11.61]	.252 [6.40]	.267 [6.78]	.030 [0.76]	.015 [0.38]			

	"Al"	
.011[0.27]		
†	"AJ"	
	FIG 21 SFM-SH MATED WITH TFM-S-RA	c:\enterprise

	TABLE 21								
				SFM-S LE	WIPE				
			-02-SH				WIFL		
		"AI" FULLY MATED	"AI" FULLY MAX MATED		"AJ" MAX	FULLY MATED	MIN @ "AI" MAX		
	TFM-S LEAD STYLE	-01-RA	.442 [11.23]	.455 [11.56]	.042 [1.07]	.055 [1.40]	.028 [0.71]	.015 [0.38]	

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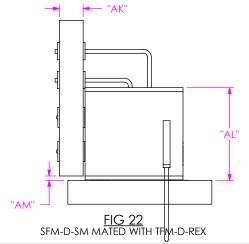


TABLE 22								
				SFM-D LE -02 / -L	WIPE			
		"AK"	"AL" FULLY MATED	"AL" MAX	"AM" FULLY MATED	"AM" MAX	FULLY MATED	MIN @ "AL" MAX
TFM-D	-01-RE1	.062 [1.57]	.242 [6.13]	.257 [6.52]	.012 [0.29]	.027 [0.67]	.030 [0.76]	.015 [0.38]
LEAD STYLE	-01-RE2	.093 [2.36]	.242 [6.13]	.257 [6.52]	.012 [0.29]	.027 [0.67]	.030 [0.76]	.015 [0.38]

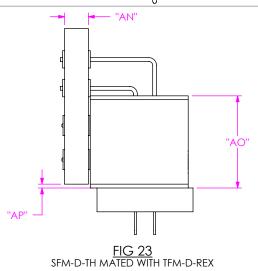


	TABLE 23								
			SFM-D LEAD STYLE -01 / -03 -L1 / -L3 / -T1				WIPE		
		"AN"	"AO" FULLY MATED	"AO" MAX	"AP" FULLY MATED	"AP" MAX	FULLY MATED	MIN @ "AO" MAX	
TFM-D	-01-RE1	.062 [1.57]	.240 [6.10]	.251 [6.38]	.010 [0.25]	.021 [0.53]	.026 [0.66]	.015 [0.38]	
STYLE	-01-RE2	.093 [2.36]	.240 [6.10]	.251 [6.38]	.010 [0.25]	.021 [0.53]	.026 [0.66]	.015 [0.38]	

-	"AR" —			
			1	TF LL ST
"AQ"	"AS"		.025[0	
SFM-	FIG 24 -D-DH MATED WITH TFM-D-R	ŁEX		

TABLE 24								
				SFM-D LE	WIPE			
			"AR"	-02·				
		"AQ"	FULLY MATED	"AR" MAX	"AS" FULLY MATED	"AS" MAX	FULLY MATED	MIN @ "AR" MAX
TFM-D	-01-RE1	.062 [1.57]	.442 [11.23]	.457 [11.61]	.022 [0.56]	.037 [0.94]	.030 [0.76]	.015 [0.38]
LEAD STYLE	-01-RE2	.093 [2.36]	.442 [11.23]	.457 [11.61]	.022 [0.56]	.037 [0.94]	.030 [0.76]	.015 [0.38]

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