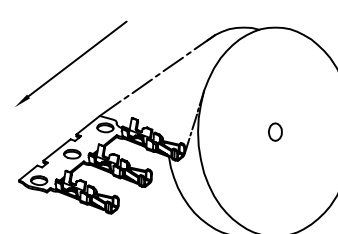
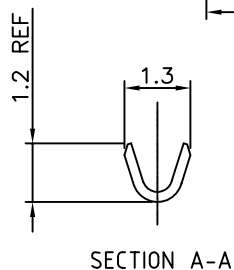
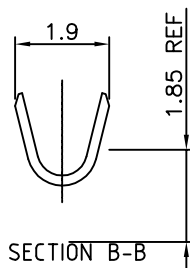
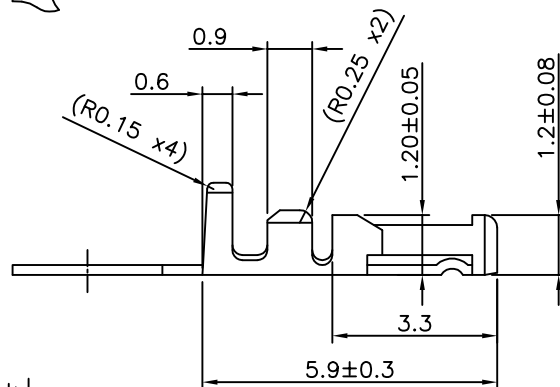
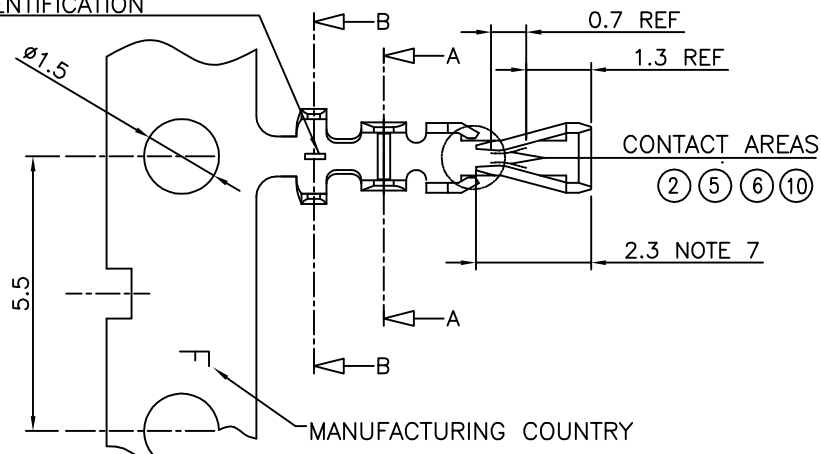
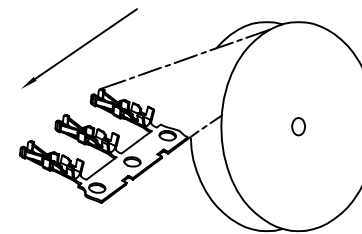


PRODUCT NO.	FINISH	REELING DIRECTION
77138-001LF	NOTE 2	FIG.1
77138-101LF	NOTE 6	FIG.1
77138-201LF	NOTE 5	FIG.1
77138-001REL	NOTE 2	FIG.2
77138-101REL	NOTE 6	FIG.2
77138-T01LF	NOTE 10	FIG.1

PROCESS IDENTIFICATION



UNREELING DIRECTION
FIG.1



UNREELING DIRECTION
FIG.2

NOTES

- 1 MATERIAL : PHOSPHOR BRONZE
- 2 FINISH : SELECTIVE GOLD PLATING 0.2μm MIN (CONTACT AREA) OVER 1.27μm Ni MIN
- 3 WIRE RANGE : AWG 26-30
- 4 GENERAL TOLERANCE : ±0.25
- 5 FINISH : SELECTIVE GOLD PLATING 0.5μm MIN (CONTACT AREA) OVER 1.27μm Ni MIN
- 6 FINISH : SELECTIVE GOLD PLATING 0.76μm MIN (CONTACT AREA) OVER 1.27μm Ni MIN
- 7 REMAINDER : - GOLD FLASH FOR 2 5 6
- 2.0-5.0μm TIN FOR 10
- a- UNDERPLATING 1.27μm Ni MIN ALL OVER
- 8 THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-47-0004
- 9 CRIMP SPECIFICATION AS PER GS-20-058
- 10 FINISH : 2.0-5.0μm TIN ON CONTACT AREA. UNDERPLATING 1.27μm Ni MIN ALL OVER
- 11 PRODUCT SPECIFICATION : GS-12-415

mat'l. code SEE NOTES				surface ISO 1302 ✓		tolerance ISO 406 ISO 1101		projection 		product family MINITEK				
ltr	ecn no	dr	date	tolerances unless otherwise specified					title CTW MINITEK AWG 26-30	dwg no 77138 sheet 1 of 1			size A	
S	F-22846	AMA	15.12.21	angles	linear	.X ±0.25								
						.XX ±0.15								
L	F08-0174	JCO	08.05.20			.XXX ±0.05								
				scale 5:1										
M	F12-0004	JCO	12.01.04	dr	L.MULIN		08.01.28				type CUSTOMER			Drawing
N	F12-0088	JCO	12.07.23	engr	J.COMPAGNON		08.01.28							
P	B-19188	LMU	14.10.24	chr										
R	F-21704	AMA	15.08.18	appd	J.CO		08.05.05							
sheet index		revision sheet												