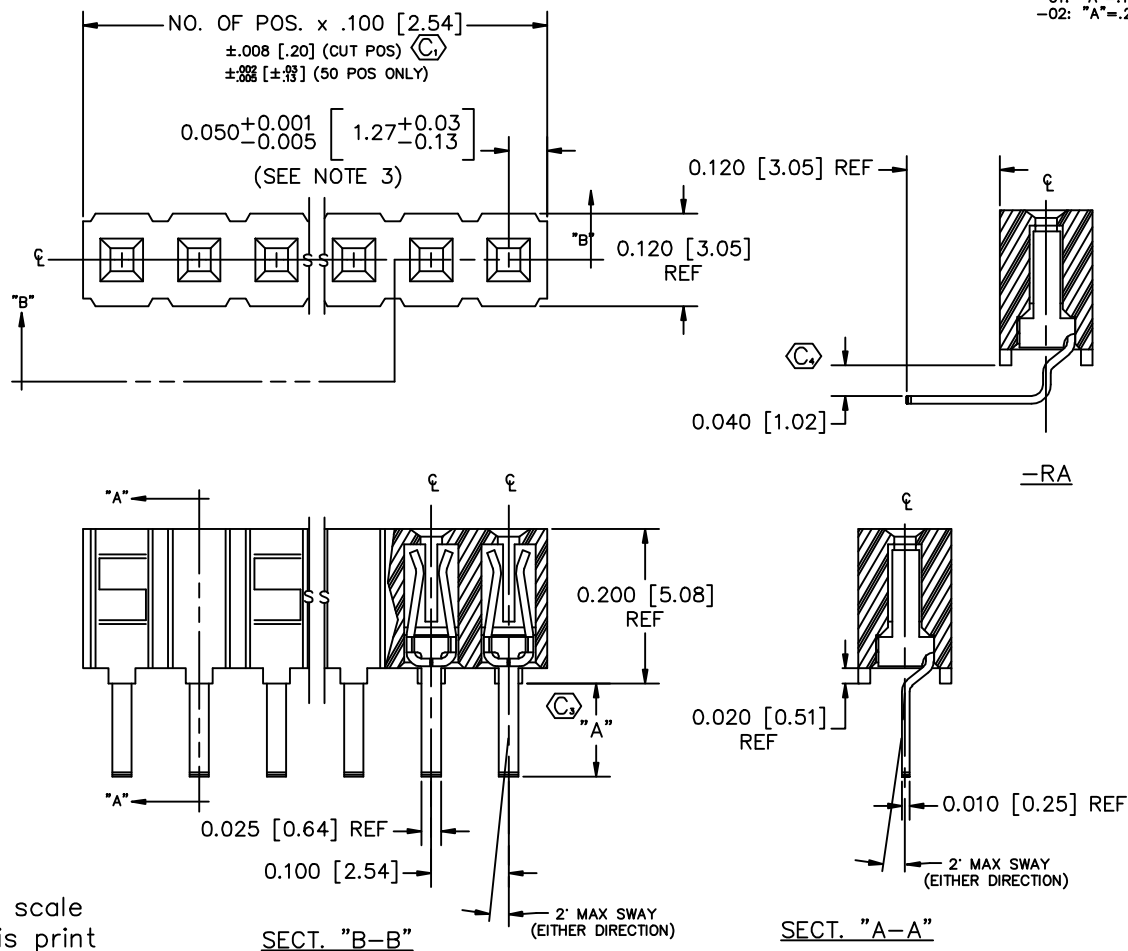


REV. X

NOTES:

1. CONTACT RETENTION FORCE: 2 lbs
2. MAX ALLOWABLE BOW: .006 [.15] IN/IN
3. "END WALLS" AFTER CUTTING SHOULD BE $.015 \pm .001$ $.005$ $.38 \pm .03$ $.005$ $.13$.
4. WHEN FILLING THE ASSEMBLY, ALL CONTACTS MUST BE FACING THE SAME DIRECTION.
5. ((C)) REPRESENTS CRITICAL DIMENSION.
6. CUT FLASH: .015 [.38] MAX WITH NO FLASH ALLOW IN HOLES.
7. .003 [.08] MAX TERMINAL BURR.

Do not scale
from this print

PROPRIETARY NOTE

THIS DOCUMENT CONTAINS INFORMATION
 CONFIDENTIAL AND PROPRIETARY TO
 SAMTEC INC. AND SHALL NOT BE
 REPRODUCED OR TRANSMITTED IN
 ANY FORM OR BY ANY MEANS
 WITHOUT THE WRITTEN CONSENT OF SAMTEC INC.

UNLESS OTHERWISE NOTED

TOLERANCES ARE:

ONE PLACE DECIMALS $\pm .1$ [.3] THREE PLACE DECIMALS $\pm .005$ [.13]
 TWO PLACE DECIMALS $\pm .01$ [.3] FOUR PLACE DECIMALS $\pm .0020$ [.051]

ANGLES
 $\pm 2^\circ$ TITLE:
CLOSED ENTRY
SOCKET STRIP

DWG NO:

CES-1XX-XX-X-X-XX
SHEET 1 of 1

CES-1XX-XX-X-X-XX

POSITION SPECIFICATIONS

-01 THRU -50

CONTACT LEAD STYLE

-01: "A"=.128 [3.25] (USE C-45-01-X)
 -02: "A"=.223 [5.66] (USE C-45-02-X)

OPTIONS

-RA: RIGHT ANGLE
(STYLE -02 ONLY)

ROW SPECIFICATION

-S: SINGLE
 (USE CES-XX-S)

PLATING SPECIFICATIONS

-T: TIN - SPECIFY -T IN CONTACT SUFFIX -X
 -G: GOLD - SPECIFY -G IN CONTACT SUFFIX -X
 -S: SELECTIVE - SPECIFY -S IN CONTACT SUFFIX -X
 -F: FLASH GOLD - SPECIFY -F IN CONTACT SUFFIX -X
 (AVAILABLE IN -01 LEAD STYLE ONLY)
 -L: LIGHT SELECTIVE - SPECIFY -L IN CONTACT SUFFIX -X

-RA

PACKAGING VIEW LEAD STYLE -01 & -02

SCALE: .75

PACKAGING VIEW LEAD STYLE -02-RA

SCALE: .75

PACKAGING TABLE (5 POS MIN)

LEAD STYLE	TUBE	PLUG
-01 & -02	PT-1-24-01-53	TP-24 (2)
-02-RA	PT-1-24-03-78	TP-09 (2)

MATERIAL:
GLASS FILLED POLYESTER
COLOR: BLACK

TERMINAL:
PHOS BRONZE

samtec

EXP/PROD/ASSEMBLY/100
CES-MKT

520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150
 PHONE (812) 944-6733 P.O. BOX 1147
 CODE 55322

MADE BY: KOLB 12-6-89

CES-1XX-XX-X-X-XX
SHEET 1 of 1