REV S

NOTES:
1. CONTACT RETENTION 2 LB MIN
   EXCEPT ON POSITONS NEXT TO CUT, THEN 1 LB MIN.
2. MAX ALLOWABLE BOW: .006 [.15] IN/IN
3. "END WALLS" AFTER CUTTING SHOULD BE $.015 \pm^{.001}_{.005}$ [$.38 \pm^{.03}_{.13}$].
4. Ⓒ REPRESENTS A CRITICAL DIMENSION.
5. CUT FLASH: .015 [.38] MAX WITH NO FLASH ALLOW IN HOLES.
6. .003 [.08] MAX TERMINAL BURR.
7. NOTE DELETED.

UNLESS OTHERWISE NOTED DIMENSIONS ARE IN INCHES — TOLERANCES ARE:	ANGLES
ONE PLACE DECIMALS ± .1 [3] THREE PLACE DECIMALS ± .005 [.13]	± 2°
TWO PLACE DECIMALS ± .01 [.3] FOUR PLACE DECIMALS ± .0020 [.051]	

TITLE: CLOSED ENTRY SOCKET STRIP DOUBLE ROW ASSEMBLY

DWG NO: CES-1XX-XX-X-D

SHEET 1 OF 1

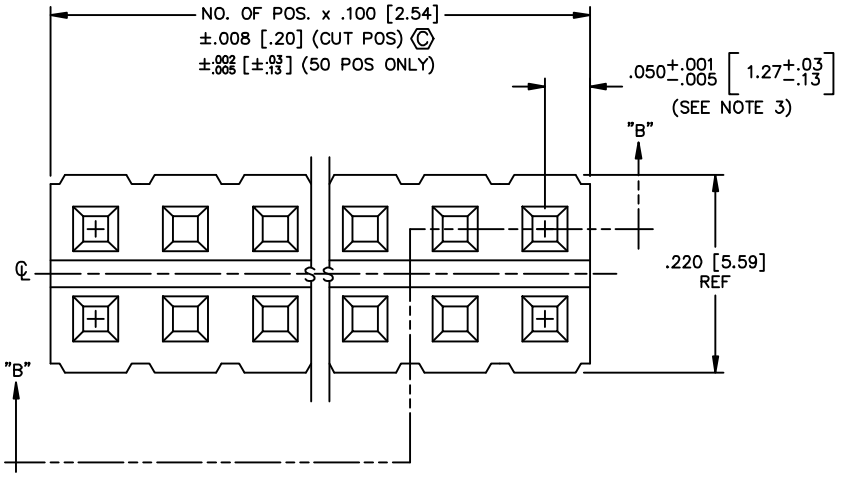
CES-1XX-XX-X-D

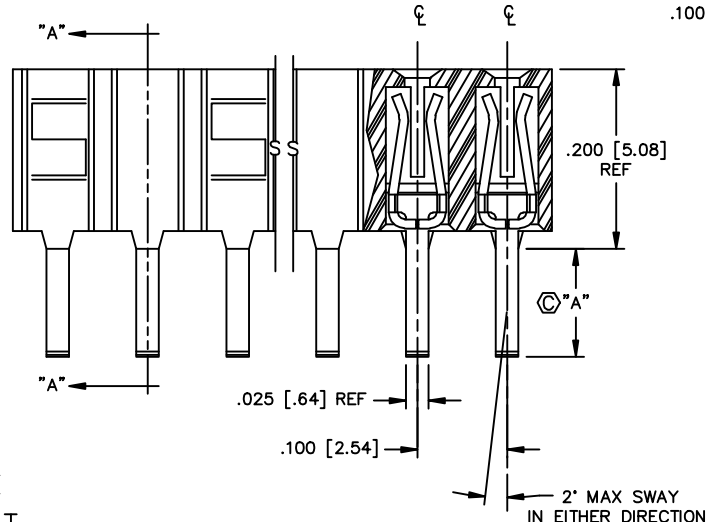
POSITION SPECIFICATIONS
-01 THRU -50

CONTACT LEAD STYLE
-01: "A"=$.128 \pm^{.004}_{.002}$ [$3.25 \pm^{.10}_{.05}$]
(USE C-45-01-X)
-02: "A"=.223 [5.66] (USE C-45-02-X)

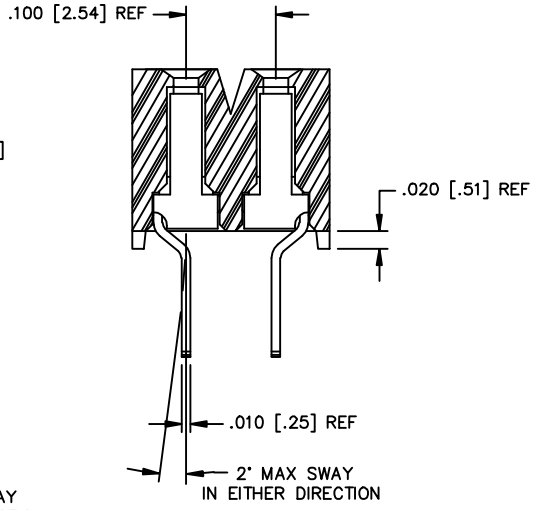
ROW SPECIFICATION
-D: DOUBLE
(USE CES-XX-D)

PLATING SPECIFICATIONS
-T: TIN - SPECIFY -T IN CONTACT SUFFIX -X
-G: GOLD - SPECIFY -G IN CONTACT SUFFIX -X
-S: SELECTIVE - SPECIFY -S IN CONTACT SUFFIX -X
-F: FLASH GOLD - SPECIFY -F IN CONTACT SUFFIX -X
(AVAILABLE IN -01 LEAD STYLE ONLY)

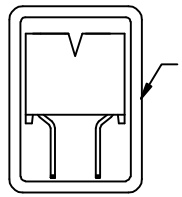




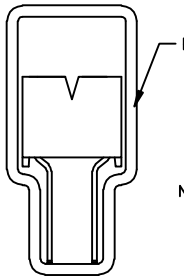
SECT. "B-B"



SECT. "A-A"



PACKAGING VIEW LEAD STYLE -01
SCALE: .75



NOTE:
PINS TO ALL BE FACING
THE SAME DIRECTION

PACKAGING VIEW LEAD STYLE -02
SCALE: .75

PACKAGING TABLE (5 POS MIN)		
CONTACT LEAD STYLE	PACKAGING TUBE	TUBE PLUG
-01	PT-1-24-01-95	TP-09
-02	PT-1-24-02-53	TP-09

DO NOT SCALE
FROM THIS PRINT

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MATERIAL:
GLASS FILLED POLYESTER
COLOR: BLACK

TERMINAL:
PHOS BRONZE

EXISPROD\ASSEMBLY\100 CES-ASMD

samtec
520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150
PHONE (812) 944-6733 P.O. BOX 1147
CODE 55322

MADE BY: REIDINGER 9-9-92

CES-1XX-XX-X-D
SHEET 1 OF 1