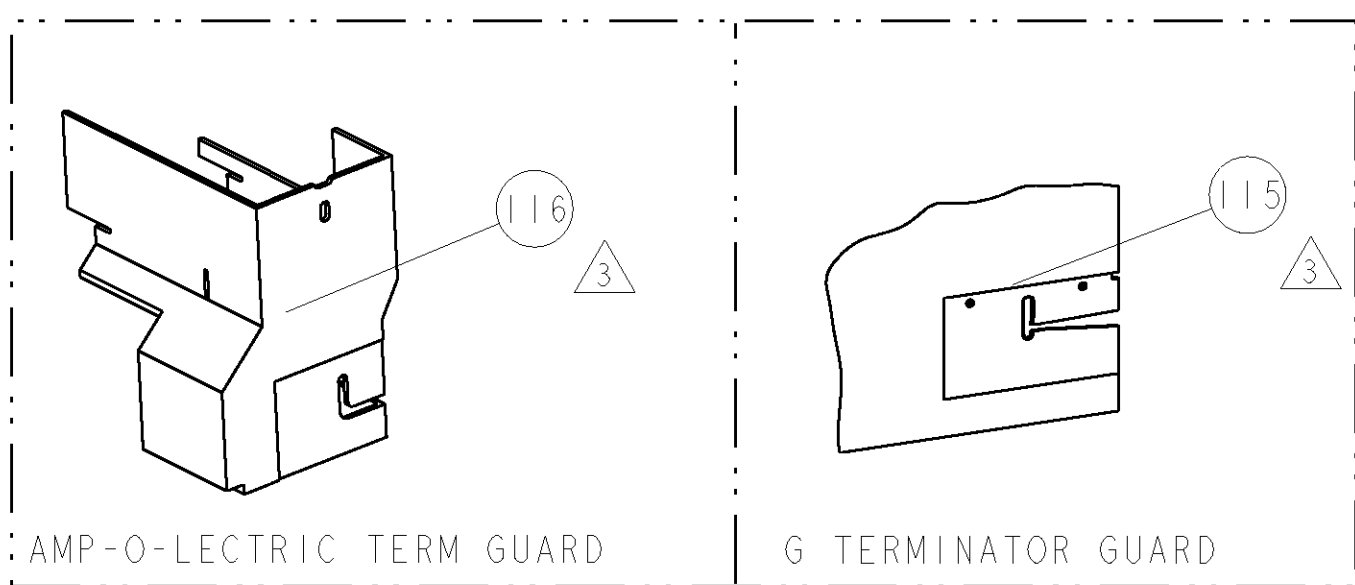


8				7						
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PART NUMBER		REV	FIRST USED		POWER UNIT		FEED TYPE		DESCRIPTION	
1855298-1		A	122500-1		LEADMAKER		POST FEED		CUTS CARRIER	
1855298-2		A	565435-5		BENCH MODEL K		PRE FEED		CUTS CARRIER	
1855298-3		A	354500-1		BENCH MODEL G		PRE FEED		CUTS CARRIER	
1855298-6		A	122500-1		LEADMAKER		POST FEED		CONTINUOUS CARRIER	
7-1855298-7		A	-		-		-		SPARE PARTS	

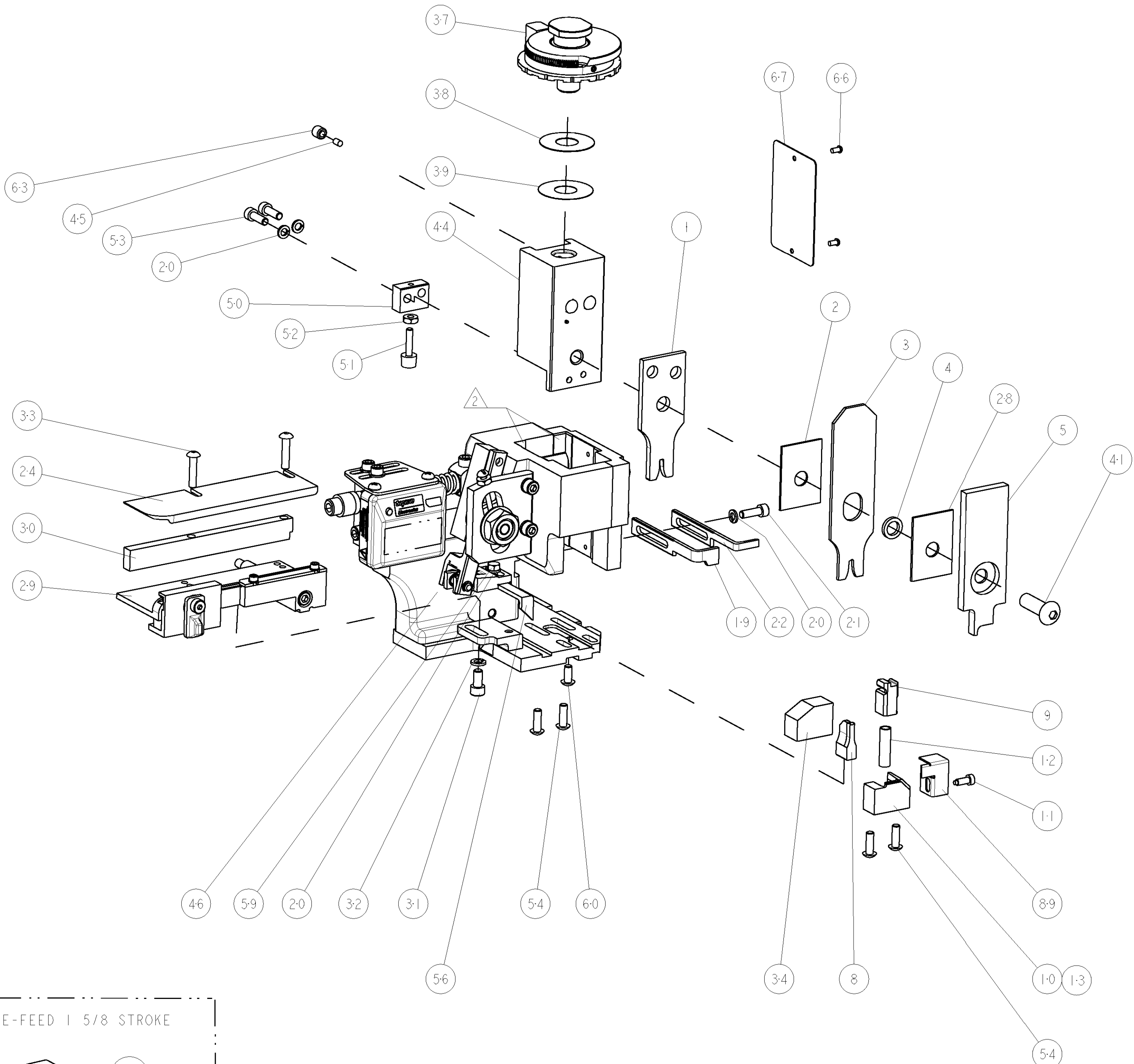
- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: SICMA-3 FEMALE 1.5mm					
TYCO PN	FCI PN	FCI TERMINAL - TYCO CRIMP SPECS			
1949397	211CC2S2460				
-	-	CRIMP HEIGHT	WIRE SIZE	REF SETTING	
-	-	1.68±0.05mm[.066±.002]	2mm ²	B4	
-	-	1.50±0.05mm[.059±.002]	1.5mm ²	C4	
-	-	1.32±0.05mm[.052±.002]	1mm ²	D5	
-	-	-	-	-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	2.29mm [.090]	F	1-2mm ²
-	-	INSUL	3.05mm [1.20]	OV	Ø2.6mm MAX
WIRE STRIP LENGTH 4.3-5.0mm	TERM APPL SPEC NONE	FEED 15.2mm	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1

LOC		DIST		REVISONS			
A		66		P	LTR	DESCRIPTION	DATE
				A		RELEASED	15JUN2007
							RK
							GB



△	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
△	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
	-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
	-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
	-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
	-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
	-	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
	-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
	-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
	-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
	-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
	-	1	1	1	1	-	458537-2	PAWL, FEED	56
	-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
	-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
	-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
	-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
	-	1	1	1	1	-	690753-1	SPACER, TONKER	50
	-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
	-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
	-	1	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
	-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
	-	1	1	1	1	-	690191-1	PLUG,NYLON	45
	-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
	-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
	-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
	-	1	1	1	1	-	1-469367-0	SHIM	38
	-	1	1	1	1	-	879103-2	FINE ADJUST HEAD ASSEMBLY	37
	-	1	1	1	1	-	2-690786-3	TERMINAL SUPPORT	34
	-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
	-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
	-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
	-	1	1	1	1	-	1-1320908-5	SPACER, STRIP GUIDE	30
	-	1	1	1	1	-	1633091-3	ASSEMBLY, STRIP GUIDE	29
	-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
	-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
	-	1	-	-	1	-	690472-2	STRIPPER	22
	-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
	-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
	-	-	1	1	-	-	691353-1	STRIPPER	19
	-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
	-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
	-	1	1	1	1	-	690461-1	STOP, SHEAR	11
	-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
	-	1	1	1	1	-	454276-1	FLOATING SHEAR, FRONT	9
	1	1	1	1	1	-	6-662187-0	ANVIL, COMBINATION .090	8
	-	1	1	1	1	-	1-455889-4	DEPRESSOR, SHEAR	5
	-	1	1	1	1	-	238011-7	BLOCK, CRIMPER SPACER	4
	1	1	1	1	1	-	3-854830-2	CRIMPER, INSULATION SPECIAL	3
	-	1	1	1	1	-	455888-9	SPACER, CRIMPER	2
	1	1	1	1	1	-	2-456406-2	CRIMPER, WIRE PREMIUM	1

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		31MAY2007		Tyco Electronics	
INCHES		9 PLC ±.01		CHR		15JUN2007		Harrisburg, PA 17105-3608	
		2 PLC ±0.01		G.BAILEY		31MAY2007		NAME	
		3 PLC ±0.001		T.BENCHOFF				PRODUCT SPEC	
		4 PLC ±0.0001						APPLICATION SPEC	
MATERIAL		FINISH		WEIGHT		SIZE		CAGE CODE	
						A1		00779	
CUSTOMER DRAWING		SCALE		3:5		DRAWING NO		RESTRICTED TO	
						C=1855298		REV	
						A		A	

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