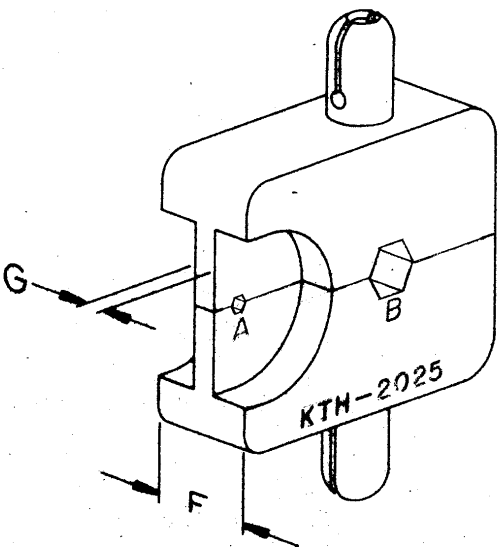


DASH NO.	M CODE	MADE FROM	S-D
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S-D

NOTES:

1. FOR USE WITH RG-122, 180, 195, AMPHENOL 21-597 & RALHEM 09-020 CABLE.

HEX SIZES (ACROSS FLATS)					DIE WIDTH	DIE WIDTH		
A	B	C	D		F	G	H	I
.042	.178	—	—	—	.400	.080	—	—

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS $\pm .010$
3 PLACE DECIMALS $\pm .004$ ANGLES $\pm 0^\circ 30'$
T. I. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES.

2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
3. NO FILLETS PERMITTED.
4. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX.
5. ALL DIMENSIONS PRIOR TO PLATING.
6. ALL PLATING IN ACCORDANCE WITH KER 10004.

KTH-2025	
REVISIONS	
ISSUE	CHANGES
2	CN 27545 C SD 8 NOV 85

SCALE: 2:1

USED ON:

REF:

CRIMP DIE

KINGS

ELECTRONICS CO. INC.
TUCKAHOE, NEW YORK 10709

KTH-2025