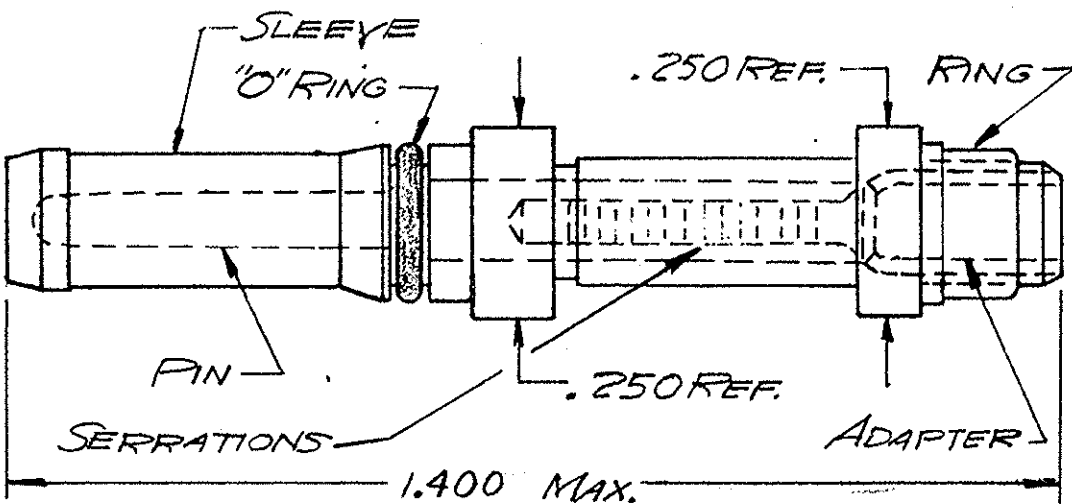


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1. .054-.094 INSULATION DIA

REVISIONS

SYM	ZONE	DESCRIPTION	DATE	APPROVAL
B		REDRAWN; ADDED MIL SPECS	4/15/64	H.A.S.
C		REVISED PER PC-9644	5-26-88	JLM
D		REV/0610-0031-99	3-4-99	ME/5B

1	2-327834-1	SLEEVE	NYLON (MIL-M-20693) COLOR: TRANSPARENT
		ADAPTER	NATURAL
		O-RING	RUBBER
		RING	COPPER (ASTM B 152) TIN PL (ASTM B 545) TYPE I COLOR: GREEN
		PIN	BRASS (ASTM B 121) GOLD PL (MIL-G-45204) TYPE II.000050 MIN EXT THK OVER NICKEL PL (QQ-N-290).000030 MIN. EXT. THK.
QTY REQD	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL AND FINISH

LIST OF MATERIALS OR PARTS LIST

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON		SIGNATURE	DATE	 AMP INCORPORATED HARRISBURG, PENNSYLVANIA	
FRACTIONS $\pm \frac{1}{64}$	DECIMALS $\pm .008$	DR X.H. Wolfe	4/1/64		
MATERIAL SEE TABLE		CHK H.A. Sattler	4/15/64	NAME SEALED HELICON DISCONNECT PIN	
HEAT TREAT H		DSGN ENGR		WIRE SIZE: 22-20	
FINISH SEE TABLE		APPD Bell	6/16/64	CODE IDENT NO 00779	
		DSGN APPD		SIZE B	NUMBER 327834
		OTHER APPD		SCALE 4-1	WT. 0.046 CALC ACTUAL SHEET 1 OF 1

AMP INFO

LOC
G

PRINT DIST
14C

SEE TABLE