

4

3

2

1

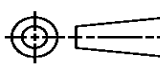
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LOC	DIST	REVISIONS			
		P	LTR	DESCRIPTION	DATE
			A1	ECR-13-019228	17DEC13

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151154-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1855155
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1855155

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.SHEN	TE Connectivity			
		CHK LJ.ZHANG				
DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD U.GUO	NAME FINE ADJUST SIDE FEED HDM APPLICATOR			
	0 PLC ±	PRODUCT SPEC				
	1 PLC ±	APPLICATION SPEC				
	2 PLC ±					
	3 PLC ±					
4 PLC ±		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO	
MATERIAL	FINISH	WEIGHT	A3		C- 1855155	
CUSTOMER ACCESSIBLE PRODUCTION DRAWING			SCALE	SHEET 1 OF 2	REV A1	

[illegible]

- * WARNING**
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.

SETTING. SETTING BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

This exploded view diagram illustrates the assembly of a crimping tool. The central component is the main tool body (4-4), which is surrounded by various sub-assemblies and individual parts. Key components include the upper die assembly (3-7, 3-8, 3-9), the lower die assembly (1-8, 7-0), and the crimping head (3-3, 2-4, 3-0, 2-9). The diagram also shows the crimping head's internal components (4-6, 5-9, 3-2, 3-1, 5-6, 5-4, 6-0) and the crimping head's base (1-1, 1-2, 1-3, 1-4, 1-5, 1-6, 1-7, 1-8, 1-9, 1-10, 1-11, 1-12, 1-13, 1-14, 1-15, 1-16, 1-17, 1-18, 1-19, 1-20, 1-21, 1-22, 1-23, 1-24, 1-25, 1-26, 1-27, 1-28, 1-29, 1-30, 1-31, 1-32, 1-33, 1-34, 1-35, 1-36, 1-37, 1-38, 1-39, 1-40, 1-41, 1-42, 1-43, 1-44, 1-45, 1-46, 1-47, 1-48, 1-49, 1-50, 1-51, 1-52, 1-53, 1-54, 1-55, 1-56). Warning triangles are placed near several components, indicating critical assembly points or potential damage areas.

VITEC GROUP, INC. A COMPLETE SOURCE FOR THE AUTOMATED CONNECTION TO THE REMOTE, LOCAL AND REMOTE-TO-REMOTE CONNECTIONS WOULD BE CONTACTED FOR THE EXACT MATERIAL.		DWN 07DEC2006 L LOFTHOUSE		 Tyco Electronics Harrisburg, PA 17105-3688	
DIMENSIONS: INCHES		TOLERANCES, UNLESS OTHERWISE SPECIFIED:		NAME	
		APVD M CLIFFORD 07DEC2006		PIN ADJUST SIDE FEED HDM APPLICATOR	
MATERIAL		FINISH		SIZE CHSE CODE DRAWING NO	
-		-		A1 00779 C-1855155	
-		-		WEIGHT -	
-		-		CUSTOMER DRAWING	
-		-		SCALE 3:5 SHEET 1 OF 1 REV A	
CUSTOMER VIEWABLE ASSEMBLY					