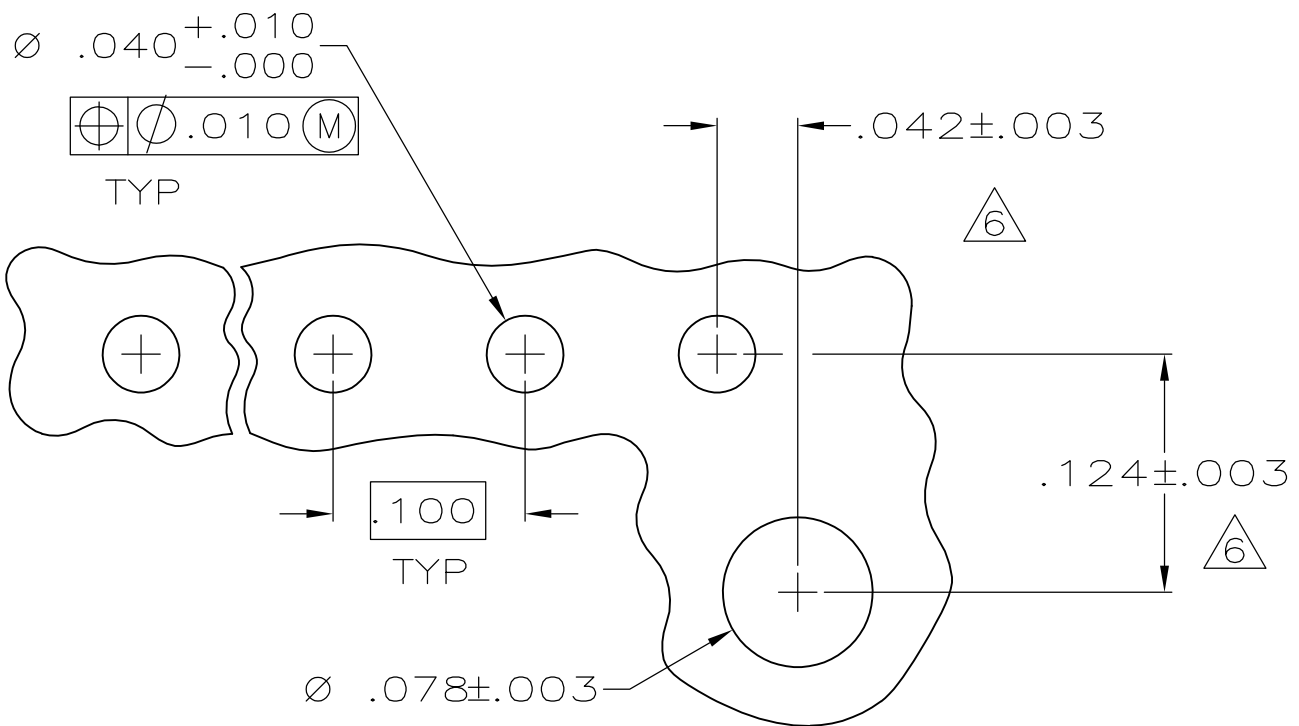
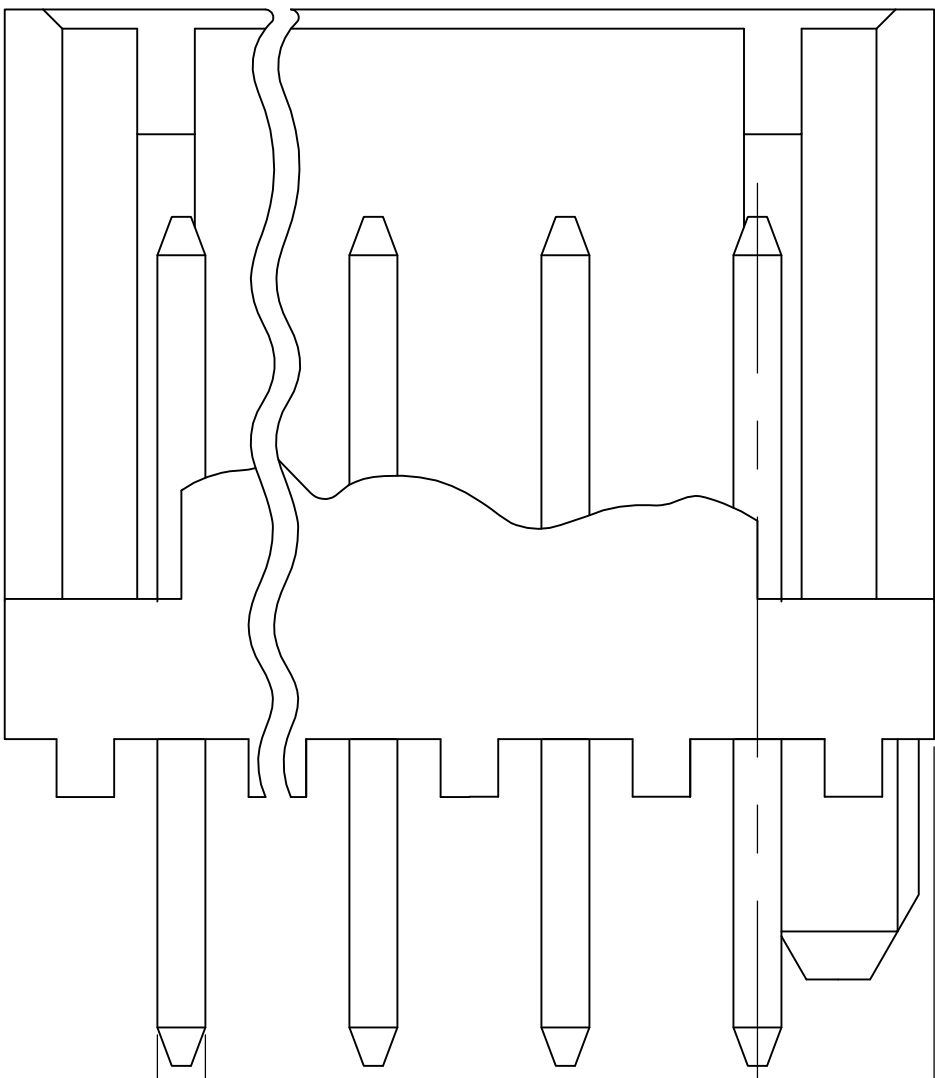
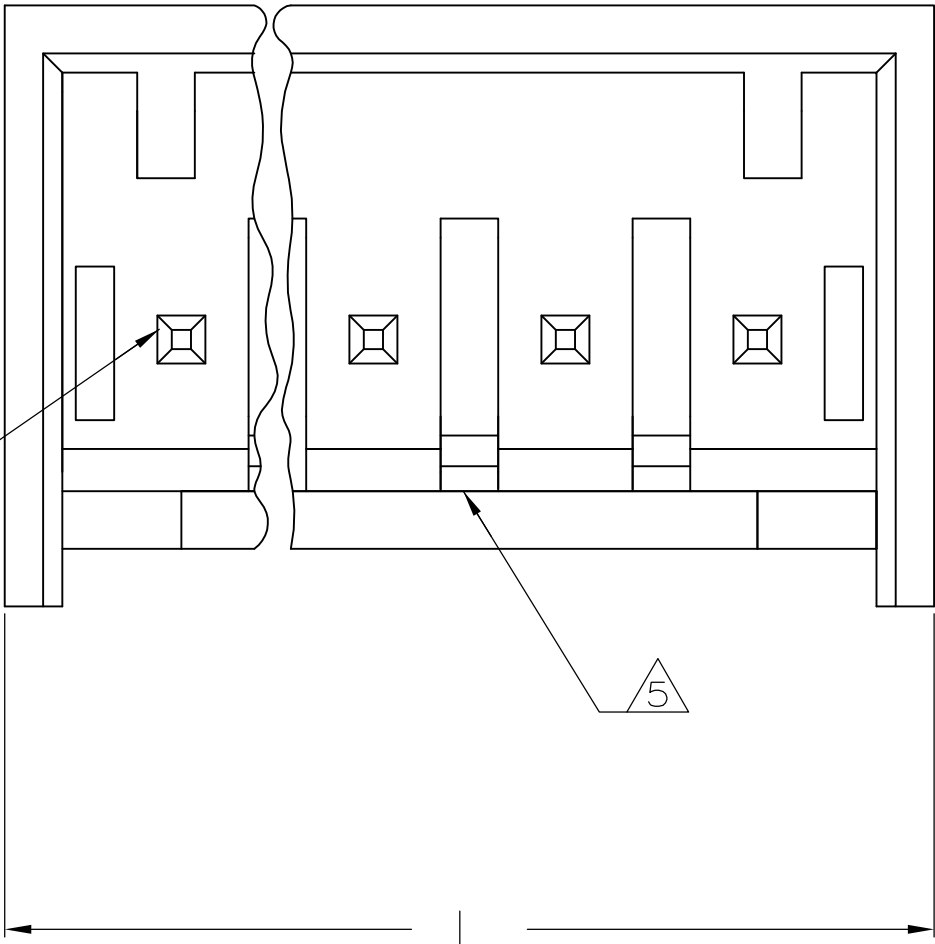
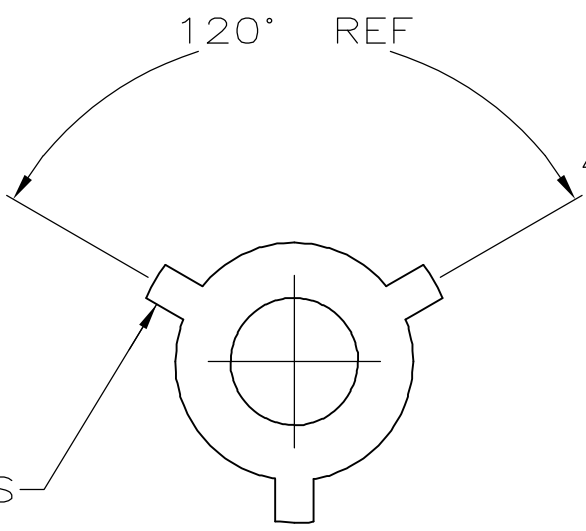
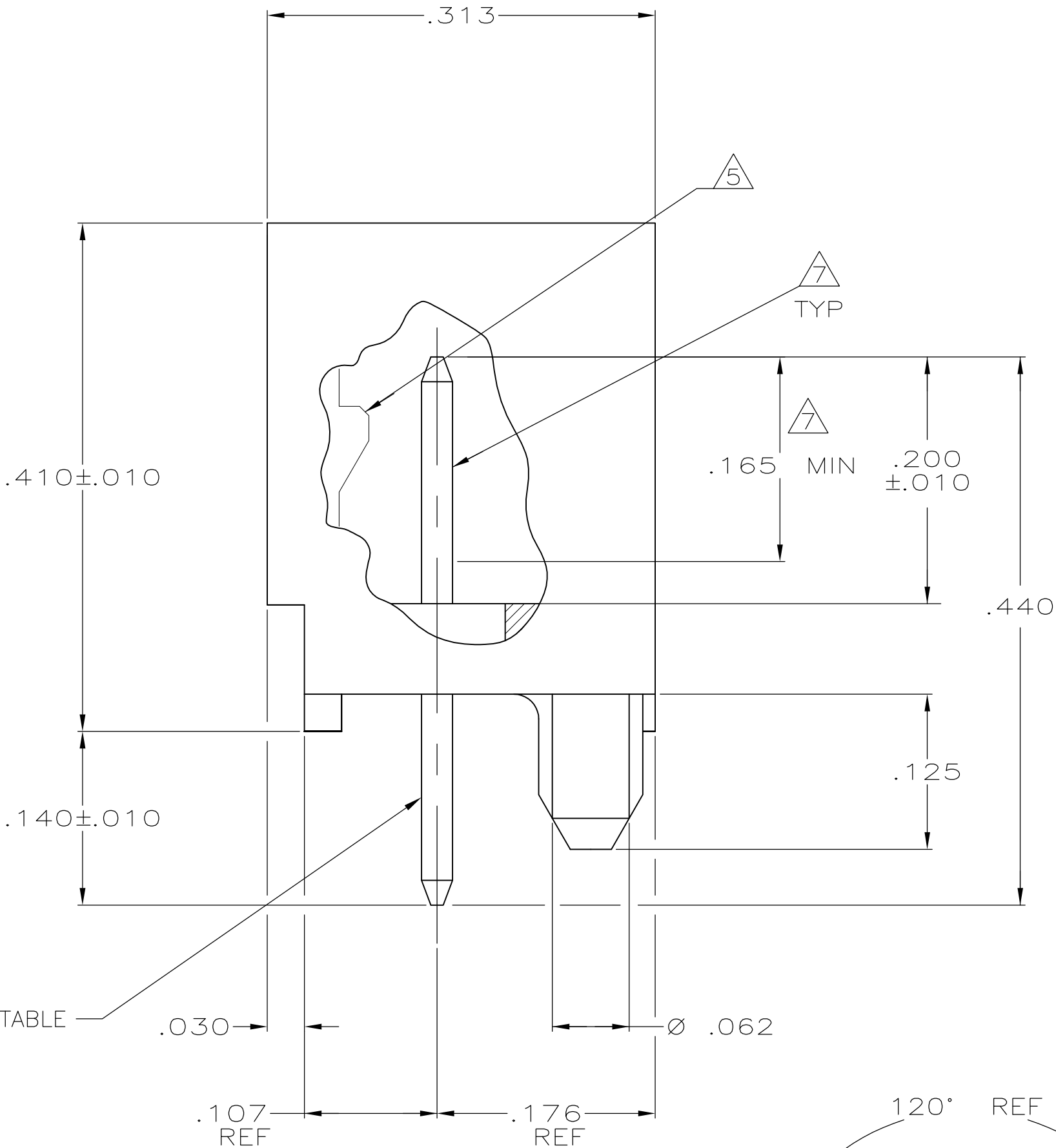


LOC		DIST		REVISIONS					
CM		00		P	LTR	DESCRIPTION	DATE	DWN	APVD
			H	REVISED PER ECO-11-014383			13OCT11	KH	SM
			J	ECR-13-008537			16SEP13	M.T	D.Z



RECOMMENDED MOUNTING HOLE PATTERN
FOR .063 THK PRINTED CIRCUIT BOARD



METRIC

.010	0.25	.107	2.72	.440	11.18
.005	0.13	.100	2.54	.410	10.41
.003	0.08	.092	2.34	.313	7.95
.001	0.03	.078	1.98	.200	5.08
.000350	0.00889	.063	1.6	.176	4.47
.000150	0.00381	.042	1.07	.165	4.19
.000050	0.00127	.040	1.02	.140	3.56
.000030	0.00076	.030	0.76	.125	3.18
.000	0	.025	0.64	.124	3.15
IN	MM	IN	MM	IN	MM
CONVERSION TABLE					

- 1 MATERIAL: HEADER- POLYESTER UL94V-0 (BLACK)
POST- COPPER ALLOY.
- 2 SOLDER SIDE OF P.C. BOARD SHOWN.
- 3 PARTS COMPLY WITH AMP SOLDERABILITY SPEC 109-11-2.
- 4 THE RETENTION TABS PROVIDE A ONE-TIME INTERFERENCE
FIT IN THE .078 DIAMETER BOARD HOLE FOR HEADER
ASSEMBLY RETENTION DURING SOLDERING.
- 5 LATCH DETENT FEATURE OCCURS 2 PLACES ON EACH END
(MAXIMUM OF FOUR PER PART). FOR 2 THRU 5 CIRCUIT
HEADERS, LATCH FEATURE OCCURS BETWEEN EACH CIRCUIT.
- 6 COORDINATE DIMENSION APPLIES FROM CENTER OF
ACTUAL FEATURE.
- 7 PLATING: GOLD PLATE AREA, .000030 GOLD OR .000003 MIN
GOLD FLASH OVER .000027 PALLADIUM NICKEL, PER
TE CONNECTIVITY'S DISCRETION,ALL SIDES, OVER NICKEL
UNDERPLATE, .000050 MIN, ALL SIDES AND ENTIRE LENGTH OF POST.
- J 8 TIN PLATE,.000150-.000350 THK,
ALL FOUR SIDES,.140 REF.
- 9 UL RECOGNIZED (UR) LOGO AND CSA LOGO WILL APPEAR
ON THE SIDE OF THE PART. THE AMP LOGO MAY APPEAR ON
THE SIDE OR ON BOTTOM OF PART.
- J 10 MATTE TIN PLATE .000150-.000350 THICK, ALL FOUR SIDES, .140 REF.
- 11 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

YES		1.484	37.69	14	3-644487-4	
		1.384	35.15	13	3-644487-3	
		1.284	32.61	12	3-644487-2	
		1.184	30.07	11	3-644487-1	
		1.084	27.53	10	3-644487-0	
		.984	24.99	9	2-644487-9	
		.884	22.45	8	2-644487-8	
		.784	19.91	7	2-644487-7	
		.684	17.37	6	2-644487-6	
		.584	14.83	5	2-644487-5	
 Yes		.484	12.29	4	2-644487-4	
		.384	9.75	3	2-644487-3	
		.284	7.21	2	2-644487-2	
		1.484	37.69	14	1-644487-4	
		1.384	35.15	13	1-644487-3	
		1.284	32.61	12	1-644487-2	
		1.184	30.07	11	1-644487-1	
		1.084	27.53	10	1-644487-0	
LEADFREE	FINISH	.984	24.99	9	644487-9	
		.884	22.45	8	644487-8	
		.784	19.91	7	644487-7	
		.684	17.37	6	644487-6	
		.584	14.83	5	644487-5	
		.484	12.29	4	644487-4	
		.384	9.75	3	644487-3	
		.284	7.21	2	644487-2	
		IN	MM	NO OF POSITIONS	PART NUMBER	
		L		HEADER ASSEMBLY		

THIS DRAWING IS A CONTROLLED DOCUMENT.				DWN S CARPENTER	28MAY2003	 TE Connectivity			
				CHK D BOSSI	28MAY2003				
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD D BOSSI	NAME	MTA-100 SHROUDED HEADER ASSEMBLY, FRICTION LOCK,STRAIGHT POST, .000030 GOLD			