

# Distinctive Characteristics

Carefully designed light diffusion and filtering system produces bright, full surface illumination with front panel relamping.

Spot illumination available in single and bicolor LEDs.

Choice of super bright LEDs in white, green, and blue in addition to standard or bright red, amber, and green LEDs.

Stainless steel clips provide secure mounting with a wide range of panel thicknesses.

Latchdown feature gives indication of circuit status. Audible and tactile feedback with smooth and responsive operation.

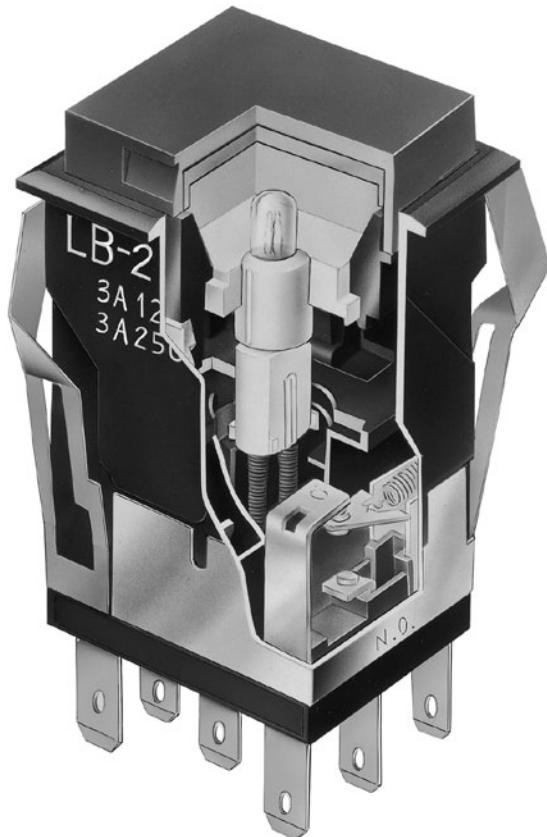
Snap-action contact mechanism gives long electrical life and sensitivity of actuation.

Combination solder lug and .110" quick connect terminals are epoxy sealed to prevent entry of flux, dust, and other contaminants.

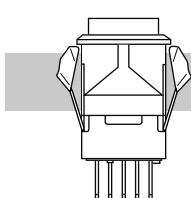
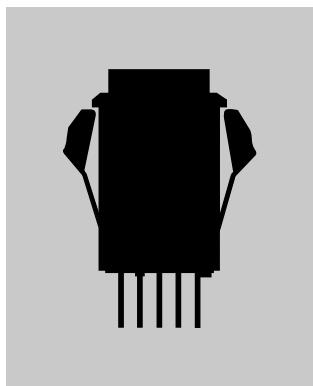
Panel sealed model meets IP65 of IEC60529 specifications (similar to NEMA 4 & 13).

Compact switch design minimizes behind panel depth.

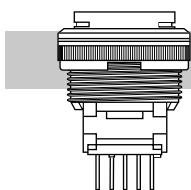
Matching indicators available.



Actual Size



Snap-in Mount Page D46



Panel Seal Page D57

# General Specifications

## Electrical Capacity (Resistive Load)

**Power Level (silver):** 3A @ 125V AC or 3A @ 250V AC or 3A @ 30V DC

**Logic Level (gold):** 0.4VA maximum @ 28V AC/DC maximum

(Applicable Range 0.1mA ~ 0.1A @ 20mV ~ 28V)

Note: Find additional explanation of operating range in Supplement section.

## Other Ratings

**Contact Resistance:** 50 milliohms maximum for silver; 100 milliohms maximum for gold

**Insulation Resistance:** 200 megohms minimum @ 500V DC

**Dielectric Strength:**

1,000V AC minimum between contacts for 1 minute minimum;

1,500V AC minimum between contacts & case for 1 minute minimum

1,000,000 operations minimum for momentary circuit

200,000 operations minimum for maintained circuit

100,000 operations minimum

**Mechanical Life:**

**Electrical Life:**

**Nominal Operating Force:**

**Contact Timing:** Nonshorting (break-before-make)

**Travel:** Pretravel .059" (1.5mm); Overtravel .059" (1.5mm); Total Travel .118" (3.0mm)

## Materials & Finishes

**Housing:** Glass fiber reinforced polyamide (UL94V-0)

**O-ring:** Nitrile butadiene rubber

**Inner Seal:** Silicone rubber

**Movable Contact:** Silver alloy or copper with gold plating

**Stationary Contacts:** Silver alloy or copper with gold plating

**Base:** Liquid crystal polymer (UL94V-0)

**Switch Terminals:** Phosphor bronze with silver or gold plating

**Lamp Terminals:** Brass with silver plating

## Environmental Data

**Operating Temperature Range:** -25°C through +50°C (-13°F through +122°F) for Illuminated

-25°C through +70°C (-13°F through +158°F) for Nonilluminated

Note: When used with a polyvinyl chloride splash cover, the lowest limit is 0°C (32°F)

90 ~ 95% humidity for 96 hours @ 40°C (104°F)

**Humidity:** 10 ~ 55Hz with peak-to-peak amplitude of 1.5mm traversing the frequency range & returning in 1 minute; 3 right angled directions for 2 hours

**Vibration:** 50G (490m/s<sup>2</sup>) acceleration (tested in 6 right angled directions, with 5 shocks in each direction)

**Shock:** IP65 of IEC60529 standard (similar to NEMA 4 & 13)

**Sealing:**

## Installation

**Mounting Torque:** 1.96Nm (17.35 lb•in) maximum

**Cap Installation Force:** 3.92N maximum downward force on cap

**Quick Connect Force:** 52.95N maximum downward force on connector

**Soldering Time & Temperature:** Manual Soldering: See Profile A in Supplement section.

## Standards & Certifications

**Flammability Standards:** UL94V-0 housing & base

**File No. E44145 - Recognized only when ordered with marking on switch.**

Add "/U" or "/CUL" before first dash in part number to order UL recognized switch.

All models recognized at 3A @ 125V or 250V AC or 0.4VA @ 28V AC/DC maximum.

**File No. 023535\_0\_000 - Certified only when ordered with marking on switch.**

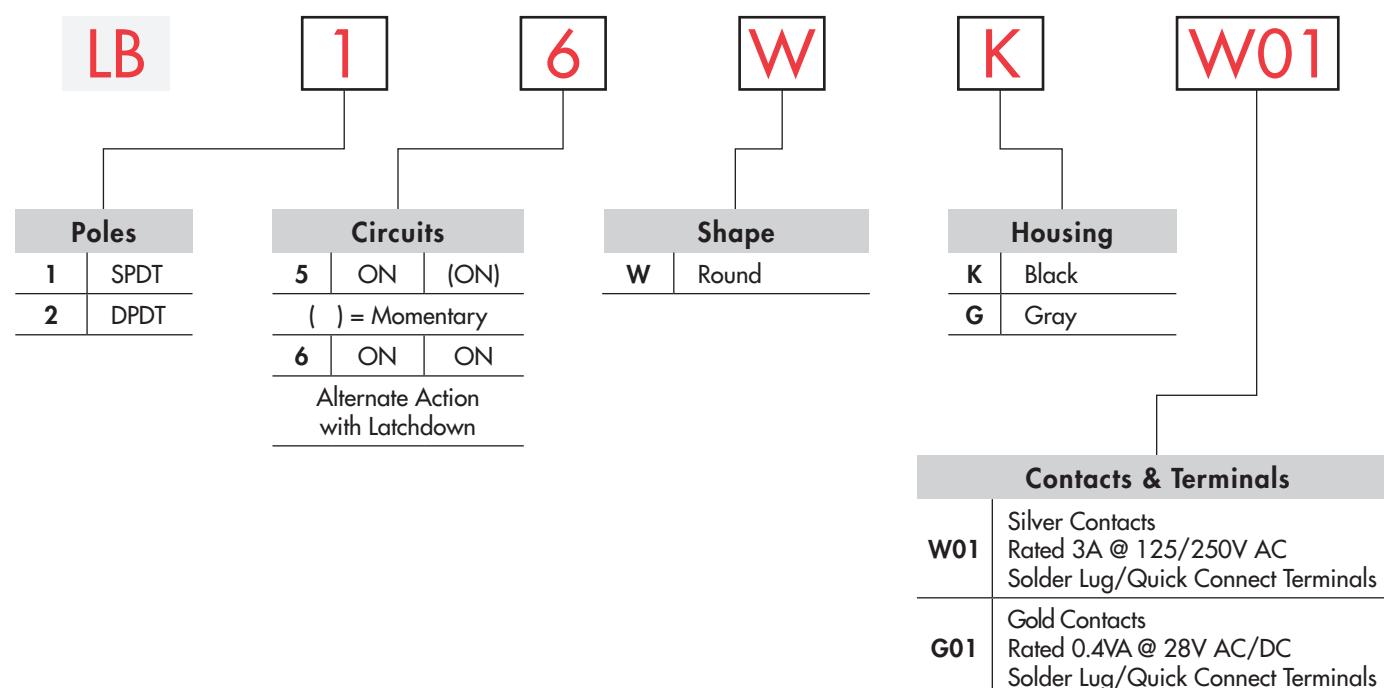
Add "/C" before first dash in part number to order CSA certified switch.

All models certified at 3A @ 125V or 250V AC or 0.4VA @ 28V AC/DC maximum.

# Series LB

## Standard Size Panel Seal Pushbuttons

### TYPICAL SWITCH



### IMPORTANT:

Switches are supplied without UL, cULus & CSA marking unless specified.  
**UL, cULus & CSA recognized only when ordered with marking on the switch.**  
Specific models, ratings, & ordering instructions are noted on the General Specifications page.

### DESCRIPTION FOR TYPICAL ORDERING EXAMPLE

**LB16WKW01-5C12-JC**



## Standard Size Panel Seal Pushbuttons

### ORDERING EXAMPLE



### Lamps

Incandescent Lamp Used with Solid Cap	
05	5-volt
12	12-volt
No Code	Nonilluminated

### Cap Types & Colors

Solid Cap: Lens/Filter Colors	
BJ	White/Clear
CJ	Red/Clear
EJ	Yellow/Clear
FJ	Green/Clear
GJ	Blue/Clear

### Incandescent or Neon Used with Insert Cap

Incandescent or Neon Used with Insert Cap	
01	110-volt Neon
05	5-volt Incandescent
12	12-volt Incandescent
No Code	Nonilluminated

### Insert Cap: Lens/Filter Colors

Insert Cap: Lens/Filter Colors	
JB	Clear/White
JC	Clear/Red
JE	Clear/Yellow
*JF	Clear/Green
*JG	Clear/Blue

\*JF & JG not suitable with neon.

### Bright LED Used with LED Cap

Colors		Resistor	
5C	Red	No Code	No Resistor
5D	Amber	05	5-volt
		12	12-volt
5F	Green	24	24-volt

### LED Cap: Lens/Diffuser Colors

LED Cap: Lens/Diffuser Colors	
JB	Clear/White
JC	Clear/Red
JD	Clear/Amber
JF	Clear/Green

### Super Bright LED Used with LED Cap

6B	
6F	Green
6G	Blue

### LED Cap: Lens/Diffuser Colors

JB	
Clear/White	

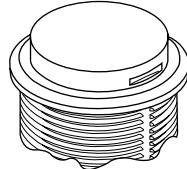
## POLES &amp; CIRCUITS

		Plunger Position ( ) = Momentary		Connected Terminals		Throw & Switch/Lamp Schematics	
Pole	Model	Normal	Down	Normal	Down	Notes: Switch is marked with NC, NO, COM, L+, L-. Lamp circuit is isolated and requires external power source.	
SP	<b>LB15</b> <b>*LB16</b>	ON ON	(ON) ON	1-3	1-2	SPDT	
DP	<b>LB25</b> <b>*LB26</b>	ON ON	(ON) ON	1-3 4-6	1-2 4-5	DPDT	

\* When in latchdown position for the alternate circuit, cap position is .039" (1.0mm) above the built-in bezel.

## SHAPE &amp; PANEL CUTOUT

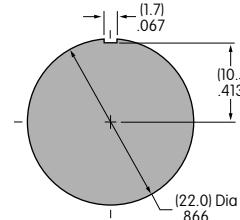
**W** .866" (22.0mm)  
Round



Recommended Panel Thickness:  
.039" ~ .157" (1.0mm ~ 4.0mm)

Recommended Panel Thickness with Splash Cover:  
.039" ~ .138" (1.0mm ~ 3.5mm)

Overtightening the mounting nut AT074  
may damage the switch housing.



## HOUSING

Housing Colors Available:

**K** Black

**G** Gray

## CONTACT MATERIALS, RATINGS &amp; TERMINALS

**W01**

Silver Contacts

Power Level  
3A @ 125V AC & 250V AC

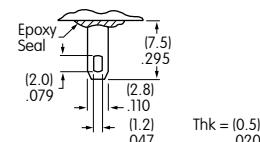
Solder Lug/Quick Connect

**G01**

Gold Contacts

Logic Level  
0.4VA max. @ 28V AC/DC max.

Optional PCB adaptors AT711  
& AT712 available; illustrated  
in previous snap-in subsection.



Complete explanation of operating range in Supplement section.

## INCANDESCENT &amp; NEON LAMP CODES &amp; SPECIFICATIONS

**AT607 & AT607N**



AT607 Incandescent 5-volt or  
12-volt; AT607N Neon 110-volt

**05**

**12**

**01** \*

Voltage

V

5V AC

12V AC

110V AC

Current

I

115mA

60mA

1.5mA

Endurance

Avg. Hours

10,000

10,000

T-1 Bi-pin

Ambient Temp. Range

-25°C ~ +50°C

The electrical specifications shown are  
determined at a basic temperature of  
25°C. Lamp circuit is isolated and  
requires external power source.

\* Recommended Resistors for Neon:  
33K ohms for 110V AC;  
100K ohms for 220V AC

## LED COLORS &amp; SPECIFICATIONS

The electrical specifications shown are determined at a basic temperature of 25°C. LED circuit is isolated and requires external power source. Polarity marks are on the switch.

If the source voltage exceeds the rated voltage, a ballast resistor is required.

The resistor value can be calculated by using the formula in the Supplement section.

Additional lamp detail is shown in the Accessories & Hardware section.

Toggles  
Rockers  
Pushbuttons

D  
Illuminated PB

Programmable  
Pushbuttons

Keylocks

Rotaries  
Slides

Tactiles  
Tilt

Touch  
Indicators

Accessories  
Supplement

## Bright LED without Resistor

## AT635

LEDs are colored in OFF state.



(+) O (-)

T-1½ Bi-pin

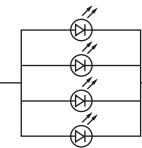
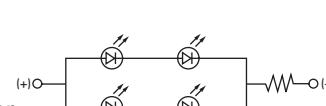
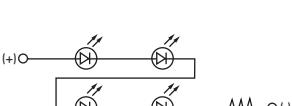
Color Codes	Red	Amber	Green	No Code	No Resistor
	5C	5D	5F		
Maximum Forward Current	$I_{FM}$			30mA	30mA
Typical Forward Current	$I_F$			20mA	20mA
Forward Voltage	$V_F$			1.9V	2.0V
Maximum Reverse Voltage	$V_{RM}$			5V	5V
Current Reduction Rate Above 25°C	$\Delta I_F$			0.42mA/°C	
Ambient Temperature Range					-25° ~ +50°C

## Bright LED with Resistor

AT627  
with Resistor

T-1 Bi-pin

Color Codes:	Red	Amber	Green	Resistor Codes		
	5C	5D	5F	05	12	24
Maximum Forward Current	$I_{FM}$			—	—	—
Typical Forward Current	$I_F$			52mA	26mA	13mA
Forward Voltage	$V_F$			5V	12V	24V
Maximum Reverse Voltage	$V_{RM}$			4V	8V	16V
Current Reduction Rate Above 25°C	$\Delta I_F$			0.50mA/°C		
Ambient Temperature Range						-25° ~ +50°C

AT627  
5-volt  
4-element  
with ResistorAT627  
12-volt  
4-element  
with ResistorAT627  
24-volt  
4-element  
with ResistorAT625G Blue  
AT631B White  
AT632F Green

(+) O (-)

T-1 Bi-pin



Color	6B	6F	6G	
	White	Green	Blue	
Maximum Forward Current	$I_{FM}$	30mA	30mA	30mA
Typical Forward Current	$I_F$	20mA	20mA	20mA
Forward Voltage	$V_F$	3.6V	3.3V	3.3V
Maximum Reverse Voltage	$V_{RM}$	5V	7V	7V
Current Reduction Rate Above 25°C	$\Delta I_F$	0.50mA/°C	0.40mA/°C	0.40mA/°C
Ambient Temperature Range				-25° ~ +50°C

No Code

No Lamp

### CAP TYPES & COLOR COMBINATIONS

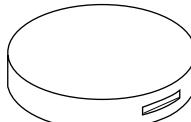
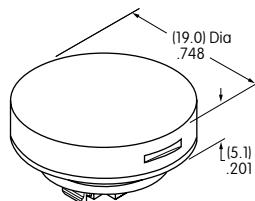
Color Codes: B White C Red D Amber E Yellow F Green G Blue J Clear

#### Solid Cap for Incandescent Lamp & Nonilluminated

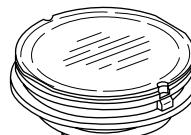
Lens/Filter  
Colors Available:

BJ	FJ
CJ	GJ
EJ	

AT4054



Translucent  
Colored Lens



Transparent  
Clear Filter



Lamp  
AT607

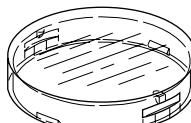
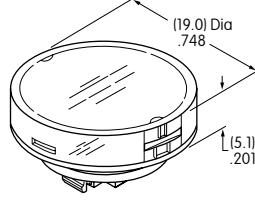
Material: Polycarbonate Finish: Glossy

#### Insert Cap for Incandescent or Neon Lamp & Nonilluminated

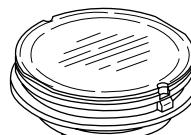
Lens/Filter  
Colors Available:

JB	JF
JC	JG
JE	

AT4055



Transparent  
Clear Lens



Translucent  
Colored Filter



Lamp  
AT607



Lamp  
AT607N

JF and JG not suitable  
with neon lamp.

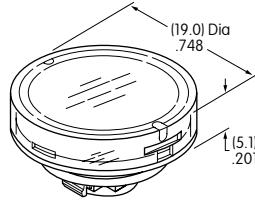
Material: Polycarbonate Finish: Glossy

#### Cap for Bright LED without Resistor

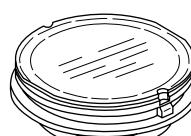
Lens/Diffuser  
Colors Available:

JB
JC
JD
JF

AT4179



Transparent  
Clear Lens



Translucent  
Colored Diffuser



Bright LED  
AT635

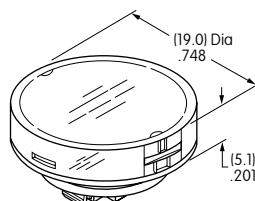
Material: Polycarbonate Finish: Glossy

#### Cap for Bright LED with Resistor

Lens/Diffuser  
Colors Available:

JB
JC
JD
JF

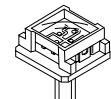
AT4165



Transparent  
Clear Lens



Translucent  
Colored Diffuser



Bright LED  
AT627

Material: Polycarbonate Finish: Glossy

## Standard Size Panel Seal Pushbuttons

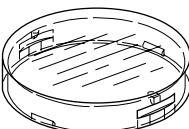
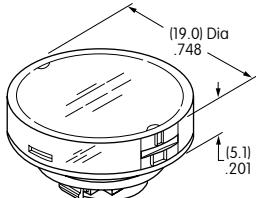
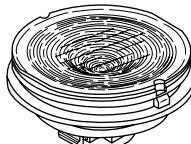
## CAP TYPES &amp; COLOR COMBINATIONS

## Cap for Super Bright LEDs

**JB** Clear Lens  
White Diffuser

Material:  
Polycarbonate  
Finish: Glossy

AT4131

Transparent  
Clear LensTranslucent  
Colored Diffuser

LEDs  
AT625  
AT631  
AT632

Toggles

Rockers

Pushbuttons

**D** Illuminated PB

Programmable

Keylocks

Rotaries

Slides

Tactiles

Tilt

Touch

Indicators

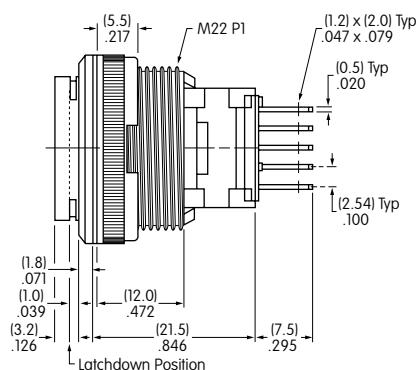
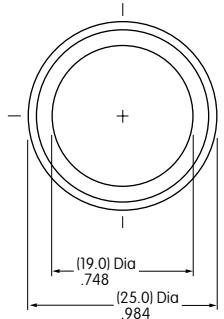
Accessories

Supplement

Supplement

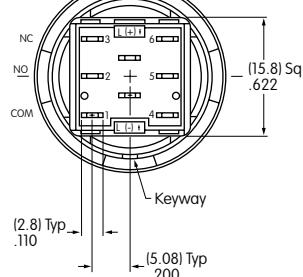
## TYPICAL SWITCH DIMENSIONS

## Single &amp; Double Pole



Single pole models do not have terminals 4, 5, &amp; 6.

## Panel Seal



LB25WK01-12-JC

## OPTIONAL ACCESSORIES

## AT9410 Splash Cover for Panel Seal

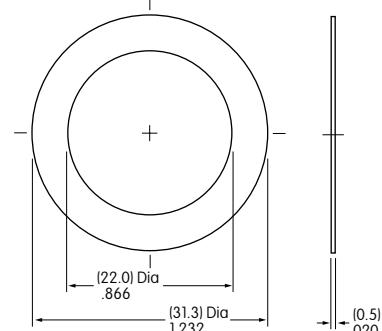
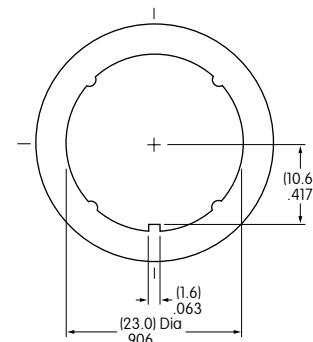
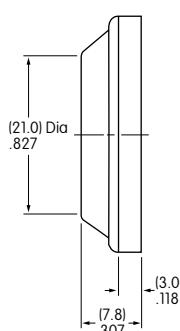
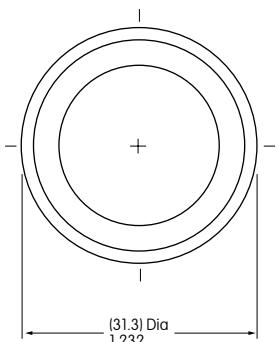
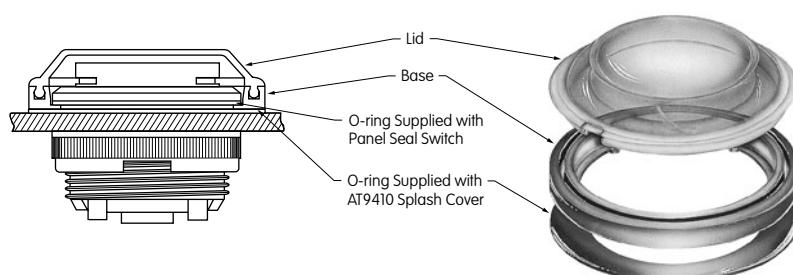
## Materials:

Lid: PVC (loses pliability below 0°C/32°F)

Base: Polyethylene

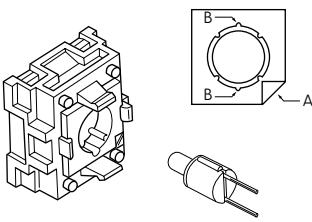
O-ring: NBR

Recommended Panel Thickness:  
.039" ~ .138" (1.0mm ~ 3.5mm)



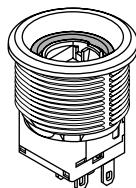
### Incandescent & Neon Lamps AT607 & AT607N

Align projections on lamp with grooves (B) in holder when inserting lamp. To correctly join the lamp holder and cap base, match the cut corners (A).



### Panel Seal Models

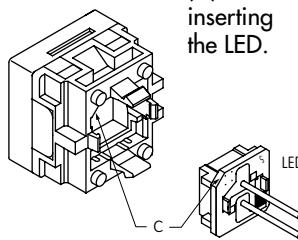
For panel seal models, Bright LED must first be inserted into the lamp socket which is built into the switch. The cap can then be placed on the switch.



### Bright LED AT627

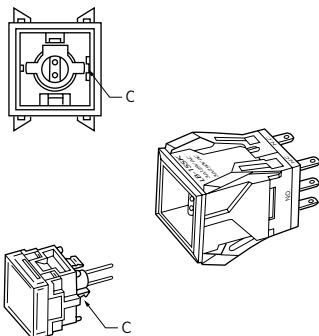
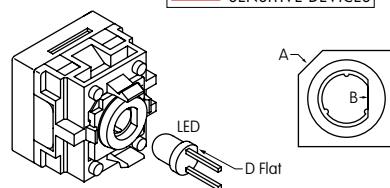
### Snap-in Models

For snap-in models, Bright LED must be inserted into the cap first. Align cut corners (C) when inserting the LED.



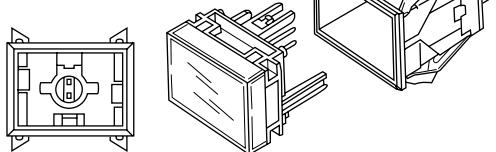
### Bright & Super Bright LEDs AT625, AT631, AT632, AT635

Align D-flat on LED with flat (B) in holder when inserting the LED. To correctly join the lamp holder and cap base, match the cut corners (A).



### Square

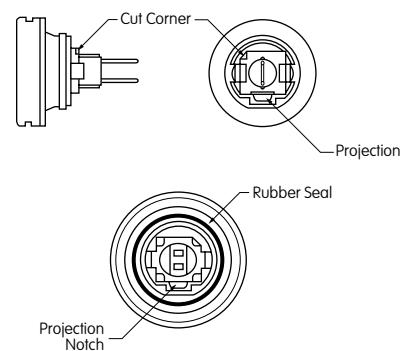
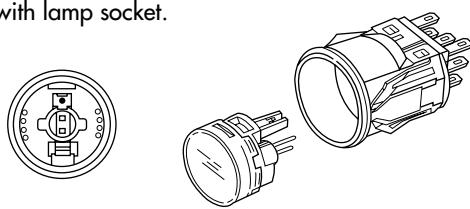
Match projection (C) on cap assembly with groove (C) inside switch. Lamp terminals will then be aligned correctly with lamp socket.



### Switch & Cap Assembly

#### Round & Rectangular

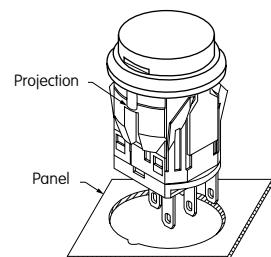
Match clip on cap assembly with receptacle inside switch. Lamp terminals will then be aligned correctly with lamp socket.



### Snap-in Mount

Snap-in clip holds all switches firmly in place.

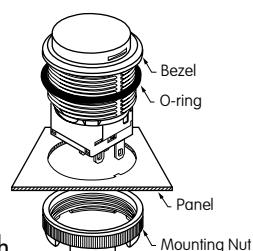
To mount round switch, match the antirotation projection on switch with guide cut in panel. Snap into panel cutout.



### Installation & Maintenance

#### Panel Seal Bushing Mount

Insert switch from the front of the panel with the o-ring between the built-in bezel and the panel. Install mounting nut AT075 (supplied with switch) from the rear of the panel. Overtightening mounting nut may damage the switch housing.



### Lamp Replacement

Actuator must be in UP position. Pull off cap with cap extractor AT109. Replace lamp and reassemble as shown above.



AT109  
Cap Extractor



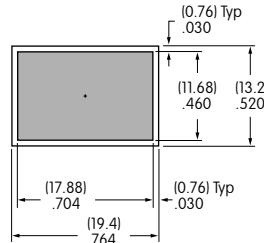
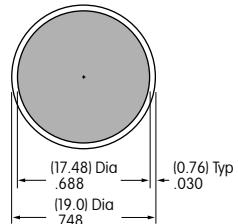
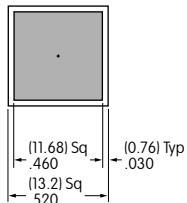
AT112  
Socket Wrench

## LEGENDS

NKK Switches can provide custom legends for caps. Contact factory for more information.

## Suggested Printable Area for Lens

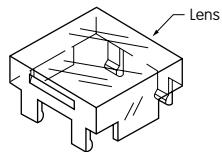
**Recommended Methods:** Laser Etch on clear lens, Screen Print, or Pad Print on lens.  
Epoxy based ink is recommended.



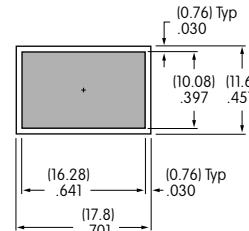
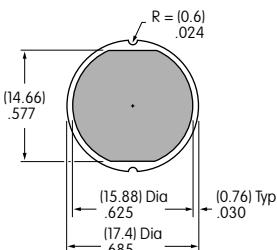
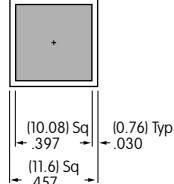
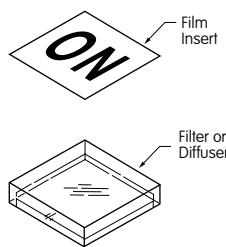
Shaded areas are printable areas.

## Suggested Printable Area for Film Insert

**Recommended Print Method:** Laser Print or Screen Print with Epoxy based ink



Film Insert: Clear Polyester, 4 mil max. thickness



Shaded areas are printable areas.