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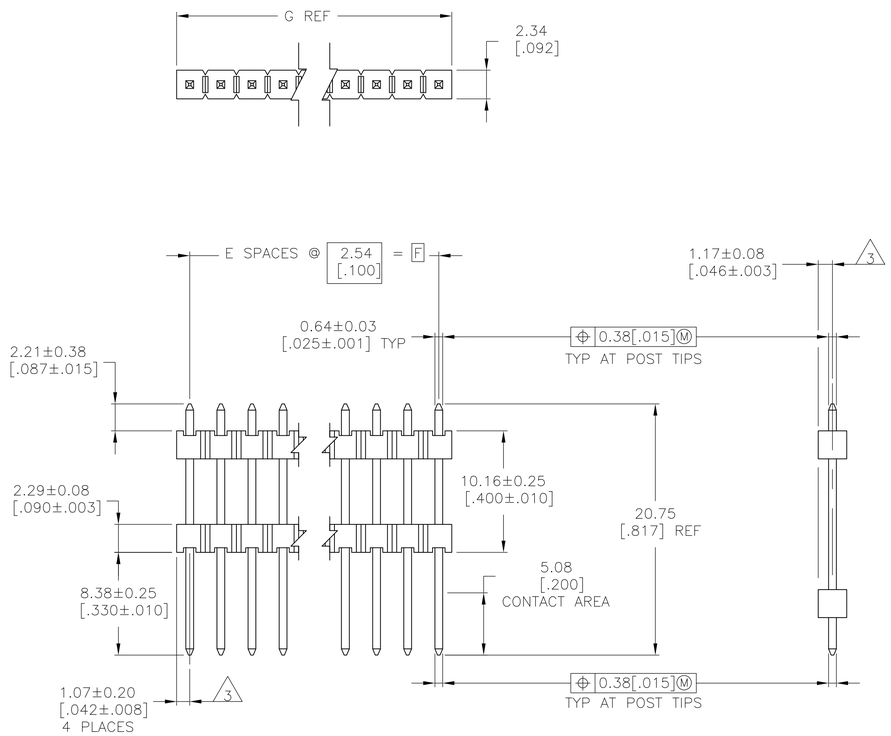
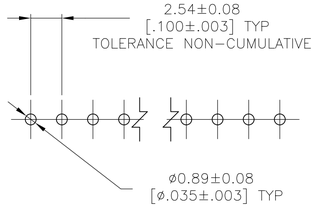
LOC	DIST
AD	00

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	B	REVISED PER ECO-14-000071	08APR2014	NK	MM





RECOMMENDED HOLE LAYOUT

1. ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS

2. TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD

3. THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING

4. HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.
CONTACT: COPPER ALLOY

5. FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA,
0.00254-0.00508 [.000100-.000200] MATTE TIN-LEAD
ON SOLDER TAIL, ALL OVER 0.00127 [.000050] NICKEL.

6. FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA,
0.00254-0.00508 [.000100-.000200] MATTE TIN
ON SOLDER TAIL, ALL OVER 0.00127 [.000050] NICKEL.

PLATING	G	F	E	NO. OF POSITIONS	PART NUMBER
6	101.19 [3.984]	99.06 [3.900]	39	40	9-146464-0
6	98.65 [3.884]	96.52 [3.800]	38	39	8-146464-9
6	96.11 [3.784]	93.98 [3.700]	37	38	8-146464-8
6	93.57 [3.684]	91.44 [3.600]	36	37	8-146464-7
6	91.03 [3.584]	88.90 [3.500]	35	36	8-146464-6
6	88.49 [3.484]	86.36 [3.400]	34	35	8-146464-5
6	85.95 [3.384]	83.82 [3.300]	33	34	8-146464-4
6	83.41 [3.284]	81.28 [3.200]	32	33	8-146464-3
6	80.87 [3.184]	78.74 [3.100]	31	32	8-146464-2
6	78.33 [3.084]	76.20 [3.000]	30	31	8-146464-1
6	75.79 [2.984]	73.66 [2.900]	29	30	8-146464-0
6	73.25 [2.884]	71.12 [2.800]	28	29	7-146464-9
6	70.71 [2.784]	68.58 [2.700]	27	28	7-146464-8
6	68.17 [2.684]	66.04 [2.600]	26	27	7-146464-7
6	65.63 [2.584]	63.50 [2.500]	25	26	7-146464-6
6	63.09 [2.484]	60.96 [2.400]	24	25	7-146464-5
6	60.55 [2.384]	58.42 [2.300]	23	24	7-146464-4
6	58.01 [2.284]	55.88 [2.200]	22	23	7-146464-3
6	55.47 [2.184]	53.34 [2.100]	21	22	7-146464-2
6	52.93 [2.084]	50.80 [2.000]	20	21	7-146464-1
6	50.39 [1.984]	48.26 [1.900]	19	20	7-146464-0
6	47.85 [1.884]	45.72 [1.800]	18	19	6-146464-9
6	45.31 [1.784]	43.18 [1.700]	17	18	6-146464-8
6	42.77 [1.684]	40.64 [1.600]	16	17	6-146464-7
6	40.23 [1.584]	38.10 [1.500]	15	16	6-146464-6
6	37.69 [1.484]	35.56 [1.400]	14	15	6-146464-5
6	35.15 [1.384]	33.02 [1.300]	13	14	6-146464-4
6	32.61 [1.284]	30.48 [1.200]	12	13	6-146464-3
6	30.07 [1.184]	27.94 [1.100]	11	12	6-146464-2
6	27.53 [1.084]	25.40 [1.000]	10	11	6-146464-1
6	24.99 [.984]	22.86 [.900]	9	10	6-146464-0
6	22.45 [.884]	20.32 [.800]	8	9	5-146464-9
6	19.91 [.784]	17.78 [.700]	7	8	5-146464-8
6	17.37 [.684]	15.24 [.600]	6	7	5-146464-7
6	14.83 [.584]	12.70 [.500]	5	6	5-146464-6
6	12.29 [.484]	10.16 [.400]	4	5	5-146464-5
6	9.75 [.384]	7.62 [.300]	3	4	5-146464-4
6	7.21 [.284]	5.08 [.200]	2	3	5-146464-3
6	4.67 [.184]	2.54 [.100]	1	2	5-146464-2
6	2.13 [.084]	-	-	1	5-146464-1

PLATING	G	F	E	NO. OF POSITIONS	PART NUMBER
5	101.19 [3.984]	99.06 [3.900]	39	40	4-146464-0
5	98.65 [3.884]	96.52 [3.800]	38	39	3-146464-9
5	96.11 [3.784]	93.98 [3.700]	37	38	3-146464-8
5	93.57 [3.684]	91.44 [3.600]	36	37	3-146464-7
5	91.03 [3.584]	88.90 [3.500]	35	36	3-146464-6
5	88.49 [3.484]	86.36 [3.400]	34	35	3-146464-5
5	85.95 [3.384]	83.82 [3.300]	33	34	3-146464-4
5	83.41 [3.284]	81.28 [3.200]	32	33	3-146464-3
5	80.87 [3.184]	78.74 [3.100]	31	32	3-146464-2
5	78.33 [3.084]	76.20 [3.000]	30	31	3-146464-1
5	75.79 [2.984]	73.66 [2.900]	29	30	3-146464-0
5	73.25 [2.884]	71.12 [2.800]	28	29	2-146464-9
5	70.71 [2.784]	68.58 [2.700]	27	28	2-146464-8
5	68.17 [2.684]	66.04 [2.600]	26	27	2-146464-7
5	65.63 [2.584]	63.50 [2.500]	25	26	2-146464-6
5	63.09 [2.484]	60.96 [2.400]	24	25	2-146464-5
5	60.55 [2.384]	58.42 [2.300]	23	24	2-146464-4
5	58.01 [2.284]	55.88 [2.200]	22	23	2-146464-3
5	55.47 [2.184]	53.34 [2.100]	21	22	2-146464-2
5	52.93 [2.084]	50.80 [2.000]	20	21	2-146464-1
5	50.39 [1.984]	48.26 [1.900]	19	20	2-146464-0
5	47.85 [1.884]	45.72 [1.800]	18	19	1-146464-9
5	45.31 [1.784]	43.18 [1.700]	17	18	1-146464-8
5	42.77 [1.684]	40.64 [1.600]	16	17	1-146464-7
5	40.23 [1.584]	38.10 [1.500]	15	16	1-146464-6
5	37.69 [1.484]	35.56 [1.400]	14	15	1-146464-5
5	35.15 [1.384]	33.02 [1.300]	13	14	1-146464-4
5	32.61 [1.284]	30.48 [1.200]	12	13	1-146464-3
5	30.07 [1.184]	27.94 [1.100]	11	12	1-146464-2
5	27.53 [1.084]	25.40 [1.000]	10	11	1-146464-1
5	24.99 [.984]	22.86 [.900]	9	10	1-146464-0
5	22.45 [.884]	20.32 [.800]	8	9	146464-9
5	19.91 [.784]	17.78 [.700]	7	8	146464-8
5	17.37 [.684]	15.24 [.600]	6	7	146464-7
5	14.83 [.584]	12.70 [.500]	5	6	146464-6
5	12.29 [.484]	10.16 [.400]	4	5	146464-5
5	9.75 [.384]	7.62 [.300]	3	4	146464-4
5	7.21 [.284]	5.08 [.200]	2	3	146464-3
5	4.67 [.184]	2.54 [.100]	1	2	146464-2
5	2.13 [.084]	-	-	1	146464-1

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm [INCHES]

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± -
1 PLC ± -
2 PLC ± 0.51[.02]
3 PLC ± 0.127[.005]
4 PLC ± 0.0127[.0005]
ANGLES ± -

MATERIAL 4

FINISH SEE TABLE

DWN T. HOFFMAN 18JAN96
CHK G. DUBNICZKI 18MAR96
APVD G. DURNICZKI 18MAR96

PRODUCT SPEC —
APPLICATION SPEC —
WEIGHT —

TE Connectivity

NAME HEADER ASSEMBLY, MOD II, STACKING, SINGLE ROW, .025 SQ.POST, UNSHROUDED

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-146464	—

CUSTOMER DRAWING SCALE 4:1 SHEET 1 OF 1 REV B

4805 (3/11)